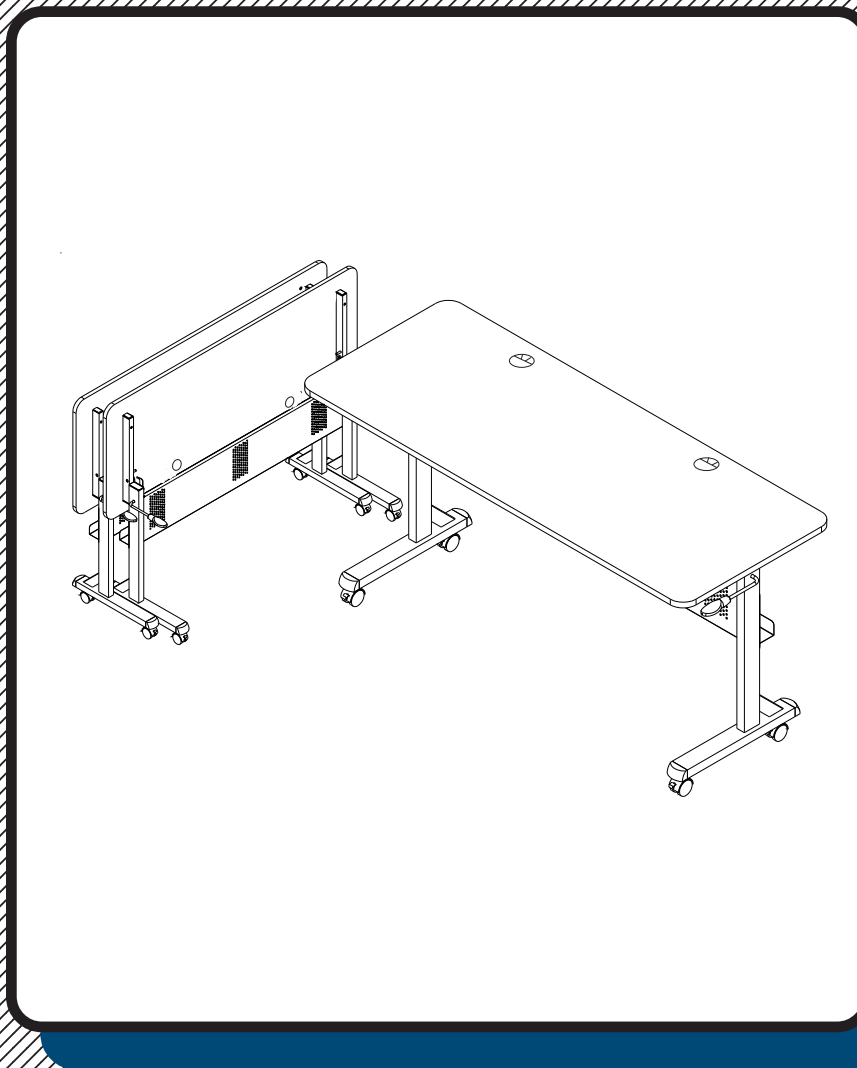


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Flipper-60

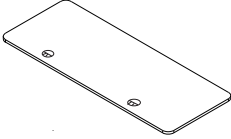
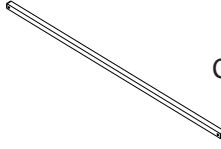
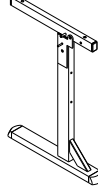


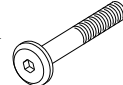



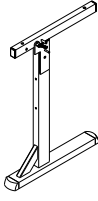
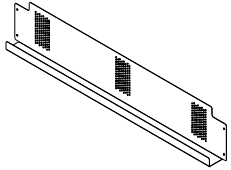
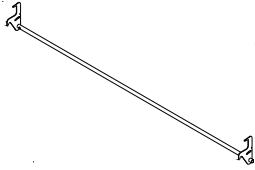
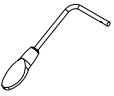

60" Conference Table



Assembly Instructions

Flipper-60

60" Conference Table

Part	Drawing	Description	Qty	Part	Drawing	Description	Qty
P1		Top Platform	1 EA	P8		Crossbrace	1 EA
P2		Left Leg	1 EA	<div style="border: 2px solid black; border-radius: 15px; padding: 10px; text-align: center;"> <p>Hardware List</p> <p>A  9/16" Socket Screw 4 EA</p> <p>A1  1-3/8" Socket Screw 2 EA</p> <p>B  1-7/8" Socket Screw 4 EA</p> <p>D  2" Locking Caster 4 EA</p> <p>E  Allen Wrench 1 EA</p> <p>F  Caster Wrench 1 EA</p> </div>			
P3		Right Leg (with Spring)	1 EA				
P4		Metal Stability Panel	1 EA				
P5		Welded Rod Assembly	1 EA				
P6		Left Side Handle	1 EA				
P7		Right Side Handle	1 EA				

Flipper-60 Assembly Diagram

READ THROUGH INSTRUCTIONS FROM BEGINNING TO END BEFORE STARTING TO ASSEMBLE UNIT.

- 1.) Identify and Separate all the Parts and Hardware.
- 2.) Slide the Right Side Handle (P7) Through the Right Leg (P-3) and into the Welded Rod (P5) as shown in illustration #1. Rotate Right Side Handle (P7) until holes are aligned (See illustration#1). Secure using 1 Screw (A).
- 3.) Slide the Left Side Handle (P6) Through the Left Leg (P-2) and into the Welded Rod (P5) as shown in illustration #1. Rotate Left Side Handle (P6) until holes are aligned (See illustration #1). Secure using 1 Screw (A).

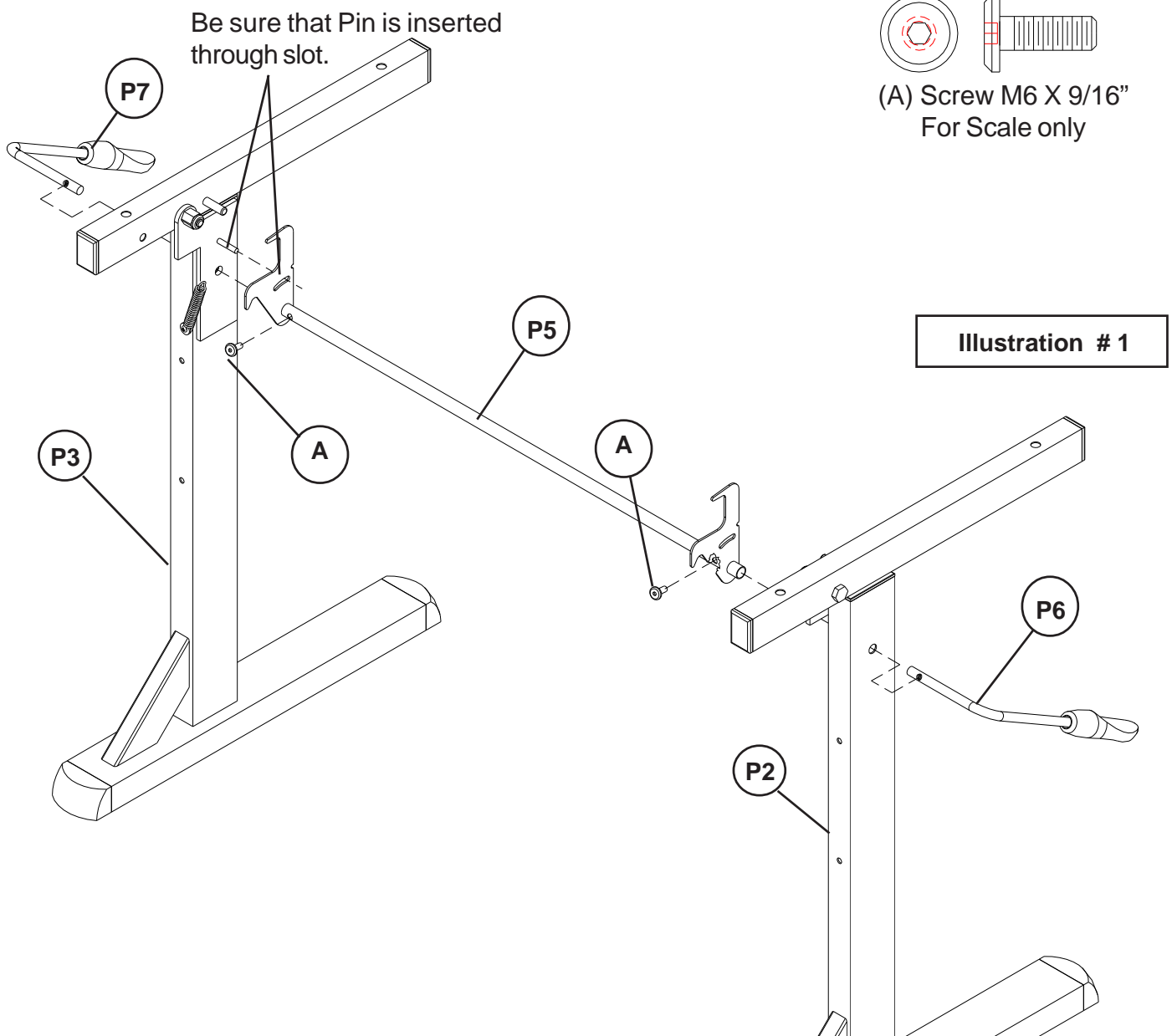
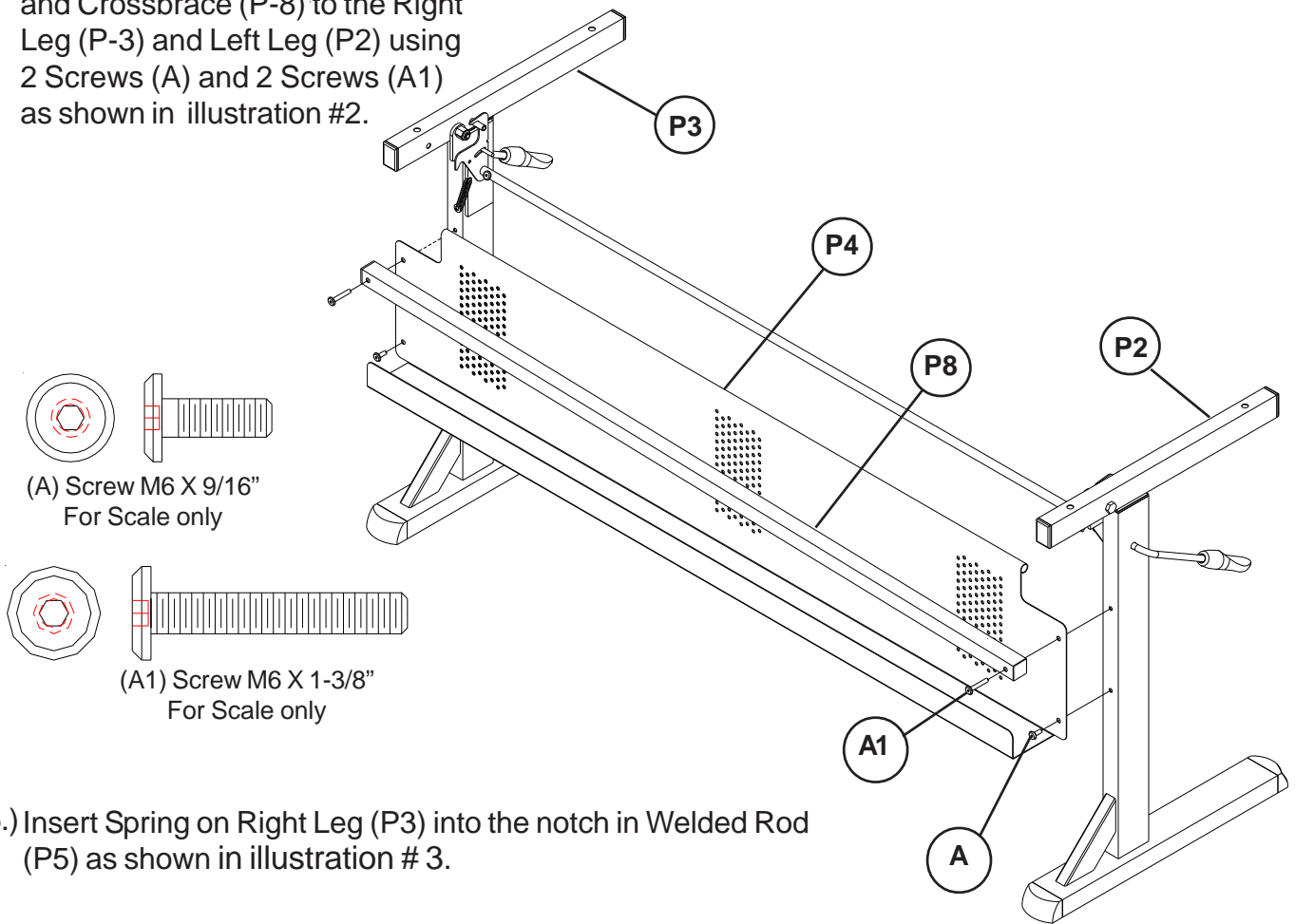
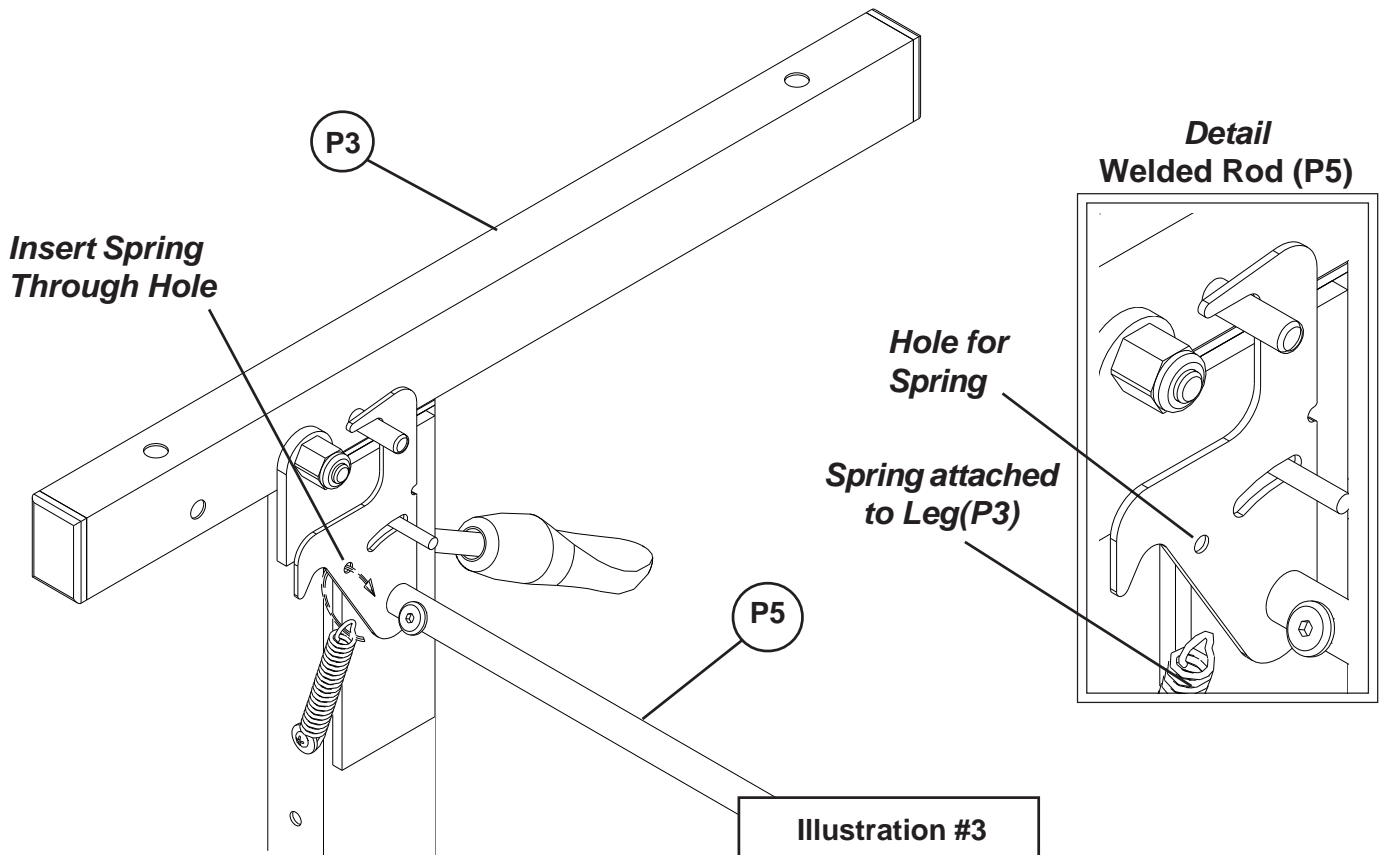


Illustration #2

4.) Attach Metal Stability Panel (P4) and Crossbrace (P-8) to the Right Leg (P-3) and Left Leg (P2) using 2 Screws (A) and 2 Screws (A1) as shown in illustration #2.



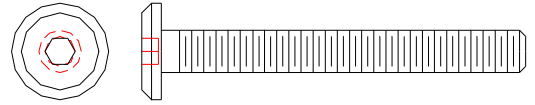
5.) Insert Spring on Right Leg (P3) into the notch in Welded Rod (P5) as shown in illustration # 3.



6.) Place the Top Platform (P1) with the insert nuts facing up. Attach Right Leg (P-3) and Left Leg (P2) using 4 each (B) screws as shown in illustration #4.
(Finger tighten only)

7.) Attach 4 each (D) Locking Casters to the front and back of the Right Leg (P-3) and Left Leg (P2). Tighten Casters using Caster Wrench (F).

(Tighten all screws using Allen Wrench (E).)



(B) Screw M6 X 1-7/8"
For Scale only

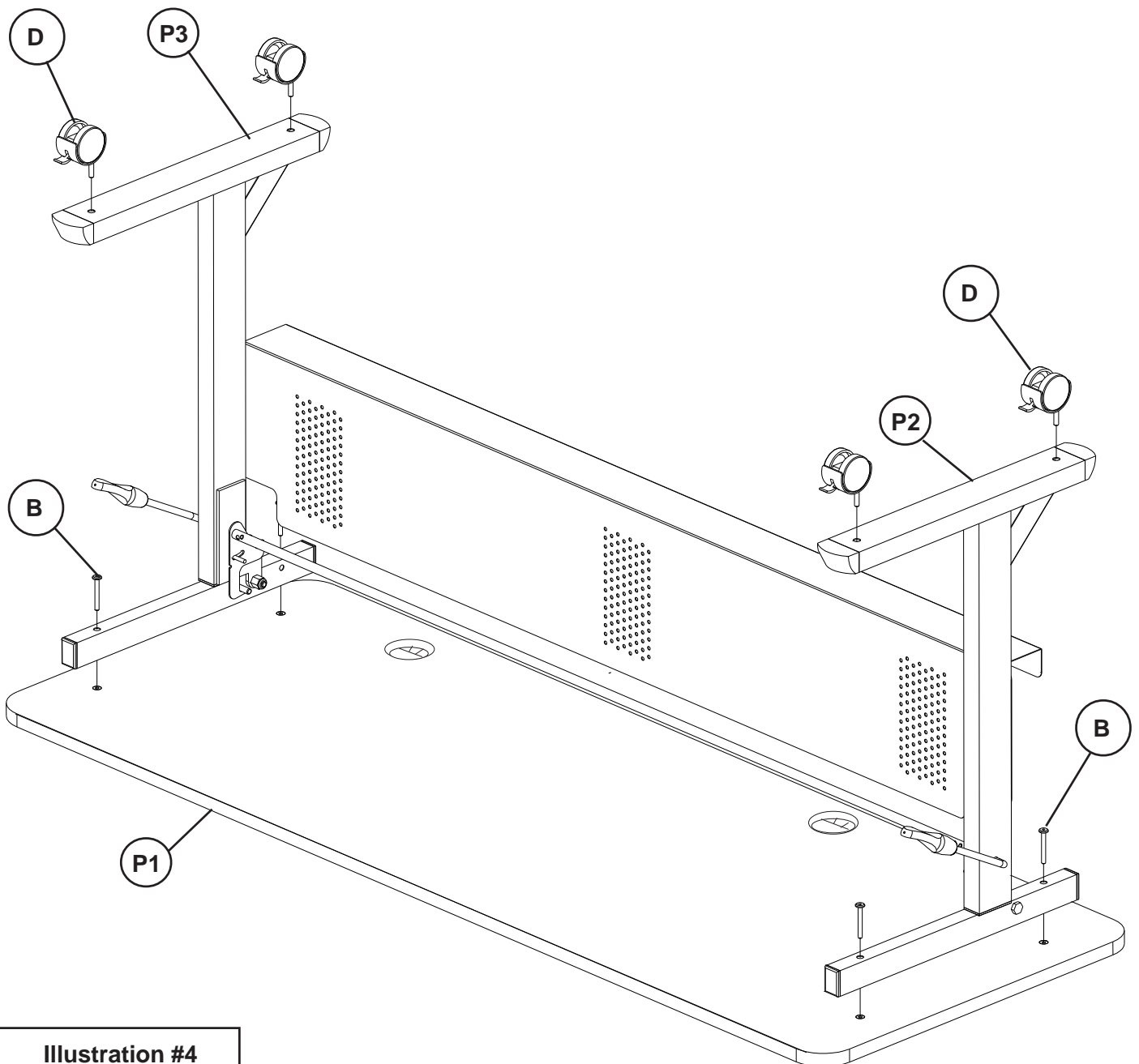
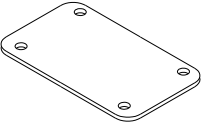
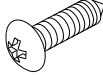


Illustration #4

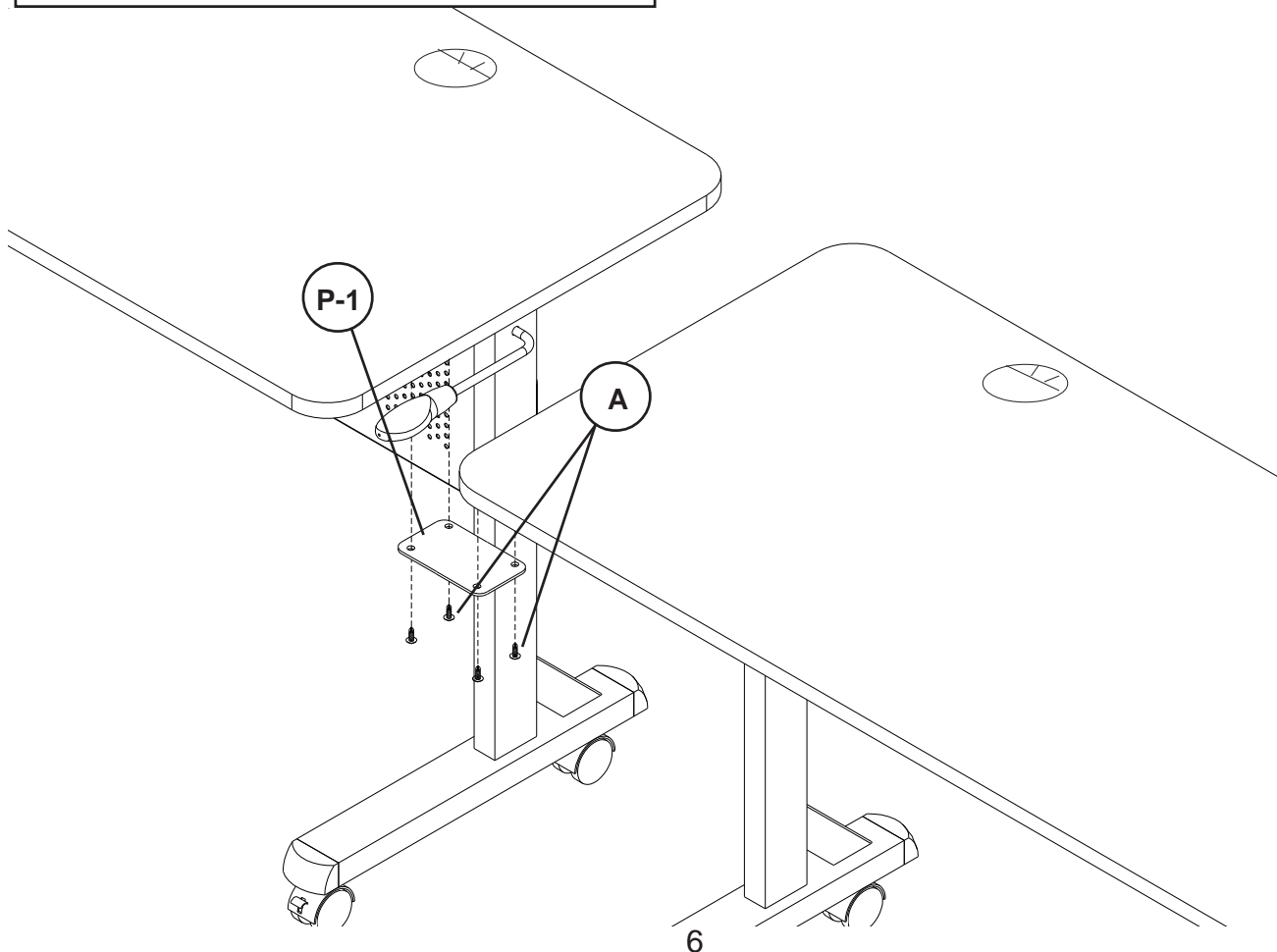
TT-Connect Plates- Connecting Flipper Tables

Part	Drawing	Description	Qty	Part	Drawing	Description	Qty
P-1		Connecting Plate	1 EA	Hardware List			
				A		Wood Screw 1/2"	4 EA

READ THROUGH INSTRUCTIONS FROM BEGINNING TO END BEFORE STARTING TO ASSEMBLE UNIT.

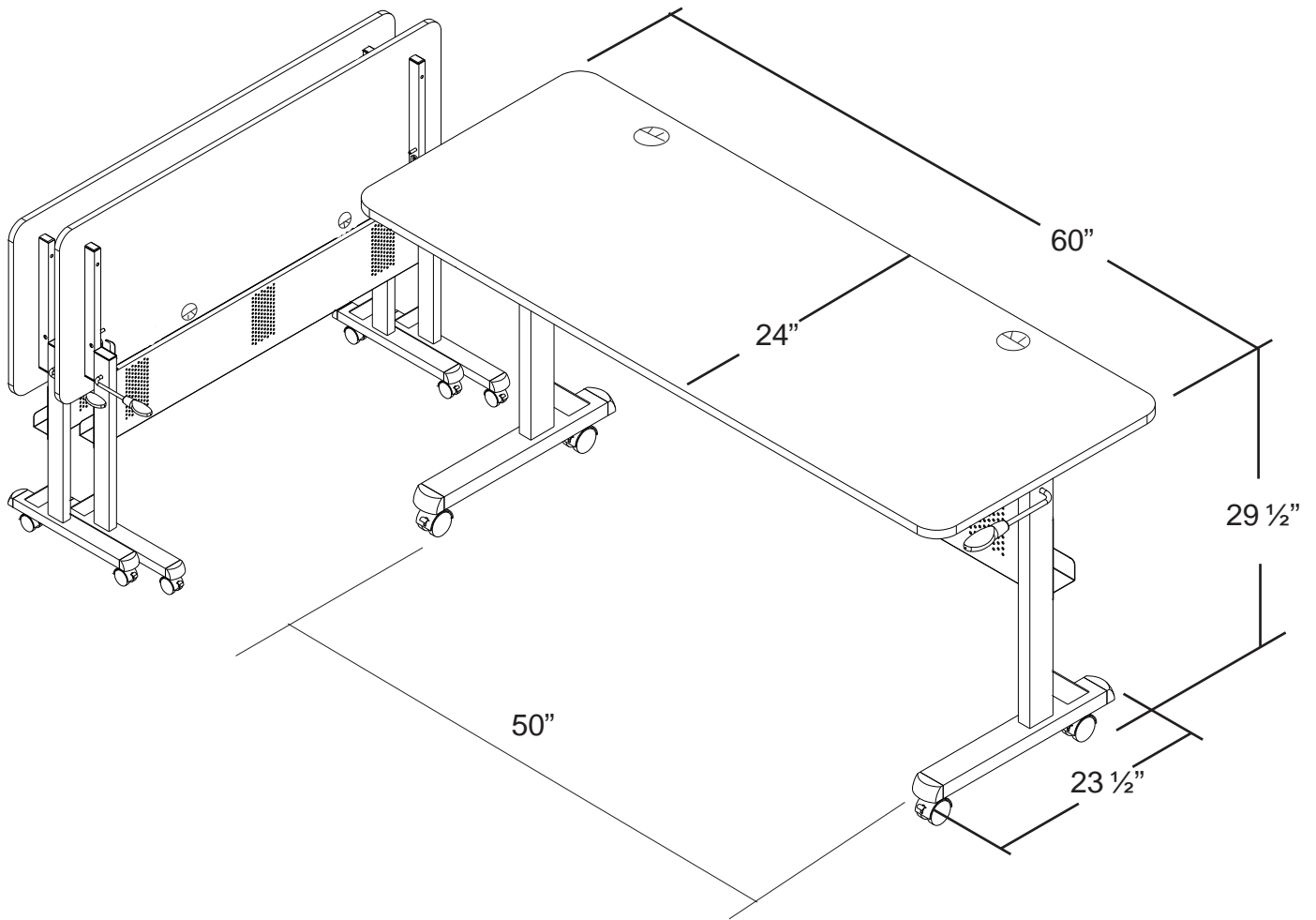
- 1.) Identify and Separate all the Parts and Hardware.
- 2.) Place 2 Flipper tables end to end, or other configuration as desired. Attach TT- Connecting Plate to both tables using 4 Wood Screws (A) as shown in illustration # 1.

TT-Connect - Flipper Tables Illustration # 1

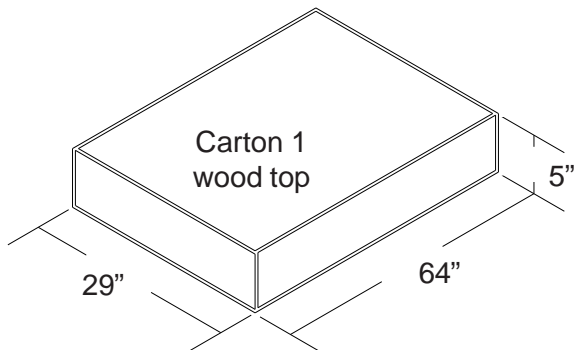


89775 Flipper-48HR

48" Half-round Conference Table



Shipping Information
5.4 Cubic Feet
70 lbs.



Shipping Information
1.9 Cubic Feet
24 lbs.

