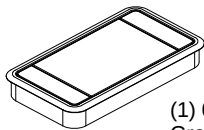


Assembly Instructions:

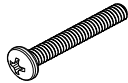
To purchase parts or accessories, please contact us at
www.spectrumfurniture.com
1-800-235-1262
 Thank you for choosing Spectrum products!



(1) 042948
Grommet



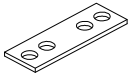
(15) 026064
1/4-20 x 5/8" PHMS



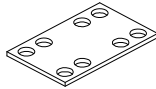
(4) 041289
1/4-20 x 1-3/4" PHMS



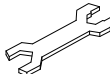
(4) 025068
5/16-18 Glide



(1) 037749
Unit-to-unit bracket

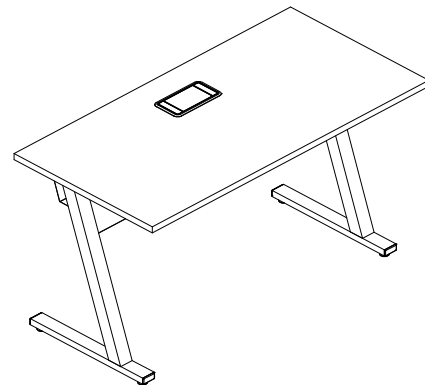


(1) 036281
Dual Unit-to-unit bracket



(1) 025069
Glide wrench

Before you begin, please make sure all parts and proper quantities are included. Any parts damaged during shipment must be reported within 15 days of receipt. To report information regarding damages or if you have any questions, please call 1-800-235-1262.



Multi-Use Student Desks

27½"H
 #67066 (48"W)
 #67067 (60"W)
 #67068 (72"W)

29½"H
 #67166 (48"W)
 #67167 (60"W)
 #67168 (72"W)



Tools Required:
 Phillips screwdriver
 Glide wrench (included)

1. Attach Legs and Sway Brace to Worksurface

- Place the worksurface face-down onto a non-abrasive surface.
- Orient and align the left and right legs as shown with the worksurface and sway brace. Make sure the grommet hole is on the back side of the desk. **Figure 1.**
- Secure with (4) 1/4-20 x 1-3/4" PHM screws, but do not tighten completely.
- Install the (4) glides-these can be adjusted after the desk is assembled.

1/4-20 x 1-3/4" PHMS
 (4 req'd)

Sway Brace

Worksurface

Glides (4 req'd)

Leg

Touchboards

205 Westwood Ave, Long Branch, NJ 07740
 Phone: 866-94 BOARDS (26273) / (732)-222-1511
 Fax: (732)-222-7088 | E-mail: sales@touchboards.com

SPECTRUM
 INDUSTRIES INC.

Figure 1

2. Attach Cord Channel

- Attach the cord channel to the legs and worksurface with (8) 1/4-20 x 5/8" PHM screws. **Figure 2.**
- Tighten all screws securely.
- Turn desk upright-this may require two people.

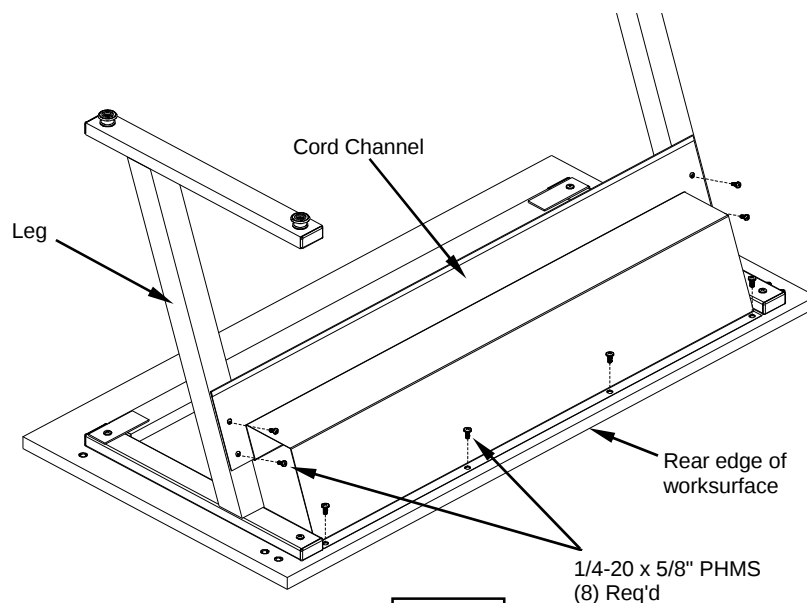


Figure 2

3. Connecting desks together

- Desks can be attached together in a row if necessary. To connect, line up the desks side-by-side in their final location with the worksurfaces touching.
- Attach the unit-to-unit brackets to the bottom of the worksurface as shown with 1/4-20 x 5/8" PHM screws. **Figure 3.** The dual bracket will go on the back of the worksurface.
- Attach the cord channel extension to both desks with 1/4-20 x 5/8" PHM screws.

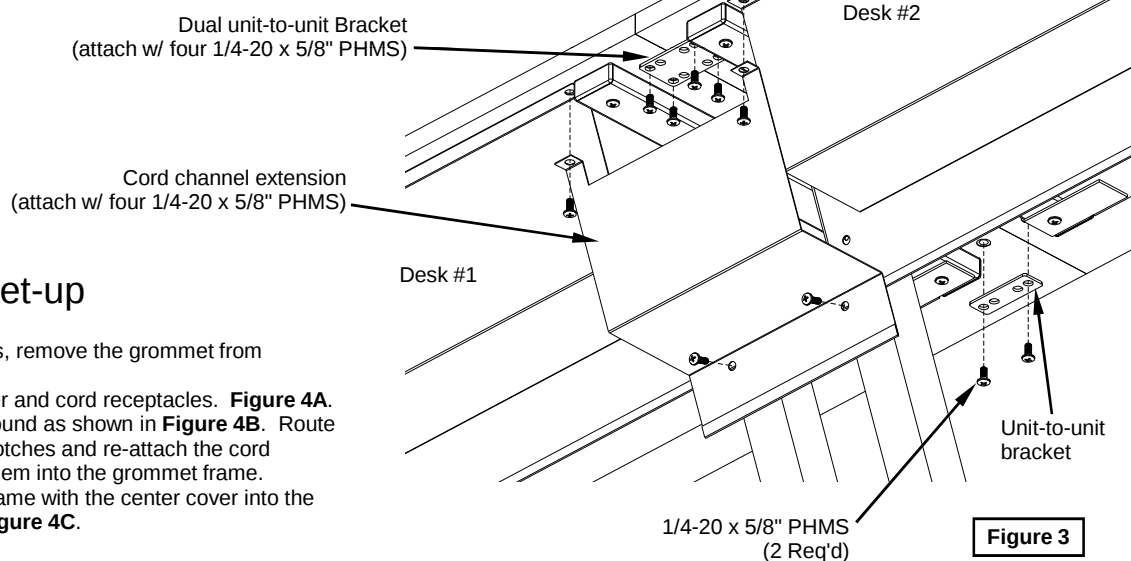


Figure 3

4. Grommet set-up

- To route cords and wires, remove the grommet from the desk cut-out.
- Remove the center cover and cord receptacles. **Figure 4A.**
- Turn the receptacles around as shown in **Figure 4B.** Route the cords through the notches and re-attach the cord receptacles by sliding them into the grommet frame.
- Replace the grommet frame with the center cover into the worksurface cut-out. **Figure 4C.**

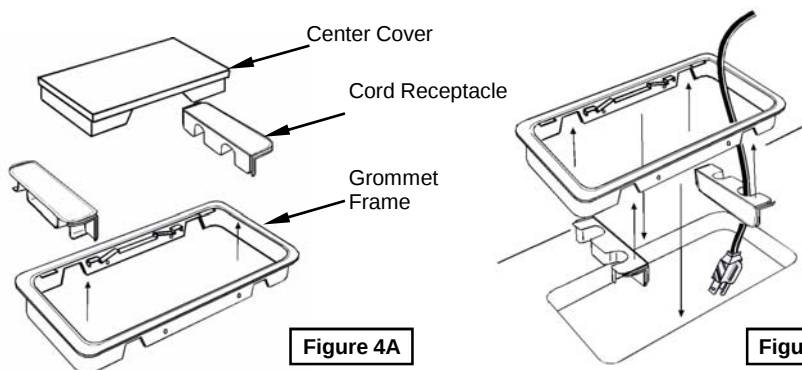


Figure 4A

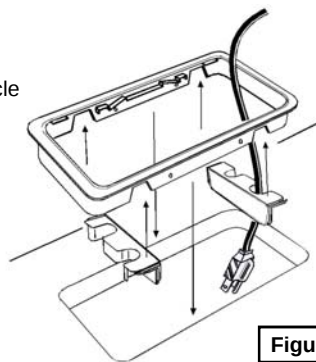


Figure 4B

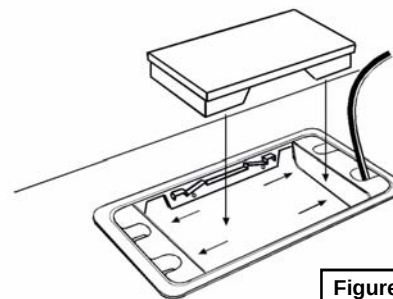


Figure 4C