ATH SERIES AC Current Transducer with Time Integration

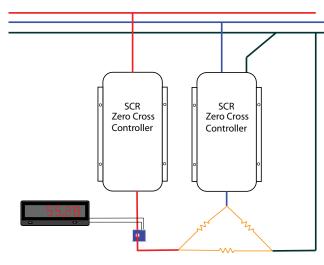
ATH Series (patented) AC Current Transducers are the latest innovation from NK Technologies. Monitoring the current or power controlled by silicon-controlled rectifiers (SCRs) can be a challenge, especially the current used by heaters. When used to monitor zero-crossing (burst) fired SCRs, the ATH will provide an output signal directly proportional to the RMS amperage. Zero-crossing fired controls allow current to flow to the circuit for as short of a time period as one cycle, and off for several cycles. Most current sensors will not work well when there is no current present. This capability is important in case a heating element fails but the process continues operating, which could result in scrapped material.

AC Current Transducer Applications

Electrical Heaters

- Faster response than temperature sensors.
- Simplest method to monitor pulsed waveforms.

Burst-Fired Heating Controls



 For additional Application Examples, go to www.nktechnologies.com/applications



AC Current Transducer Features

Industry Standard Outputs

- 4-20 mA, 0-5 or 0-10 VDC.
- Compatible with most automation systems.

External Powered

- Split-core models available powered with 24 VAC or DC.
- Solid-core models powered with 24 VAC or DC or 120 VAC.

Factory Calibrated

· No need for zero and span adjustment potentiometers.

RMS Output

· Accurate measurement of sinusoidal or pulsed current wave shapes.

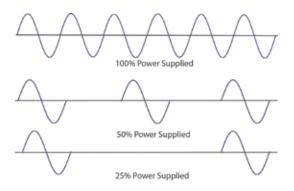
Built-in Mounting Feet

· Simple, two-screw panel mounting or attach with DIN rail brackets (ncluded).*

UL/cUL and CE Approved

Accepted worldwide.

*For information on the DIN rail accessories kit, see page 140.



ATH AC current transducers will produce a signal proportional to the current used even when the controller is supplying power in one cycle increments. This is guite common as the "burst-fired" zero crossing witching method produces less harmonic distortion than phase-angle fired controls.

Test & Evaluation Units for OEMs OEMs Free program expedites evaluation process. See page 3 for details.

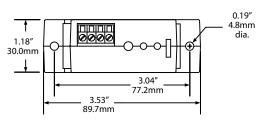


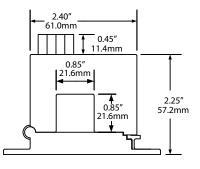


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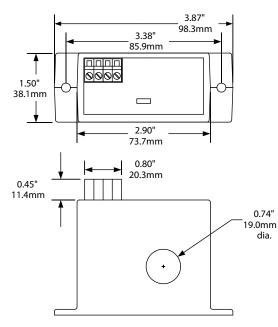
AC Current Transducer Dimensions

SP Case

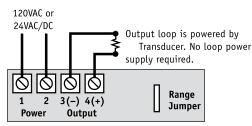




FL Case



AC Current Transducer Connections

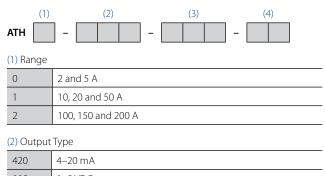


| Power Supply | • 120 VAC (108–132 V) solid-core only • 24 VAC/DC (22–26 V) solid or split-core |
|-------------------|--|
| Consumption | <2 VA |
| Output Signal | • 4–20 mA (20 mA maximum) • 0–5 VDC (5 VDC maximum) • 0–10 VDC (10 VDC maximum) |
| Output Impedence | 0–5 or 0–10 VDC: 10 KΩ min. 4–20 mA: 500 Ω max. |
| Accuracy | 1% FS |
| Response Time | 600 ms max., 250 ms at 100% power PWM Cycle Period: 12 ms (minimum), 54 sec (maximum) |
| Isolation Voltage | UL listed to 1270 VAC, tested to 5 KV |
| Case | UL94 V-0 Flammability Rated |
| Environmental | -4 to 122°F (-20 to 50°C) 0–95% RH, non-condensing |
| Listings | UL/cUL, CE |

AC Current Transducer Specifications

AC Current Transducer Ordering Information

Sample Model Number: ATH1-420-24U-SP AC current transducer, time proportioned, 4-20 mA output, 24 VAC or DC power supply, split-core case. (DIN rail adapters are included)



| | 005 | 0-5 VDC | |
|------------------|-----|--------------|--|
| | 010 | 0-10 VDC | |
| (3) Power Supply | | | |
| | 24U | 24 VAC or DC | |
| | 120 | 120 VAC | |

(4) Case Style

| (4) Case Style | | |
|----------------|------------|--|
| SP | Split-core | |
| FL | Solid-core | |



