



# SI-CA 230



Gas Analyzer for Emissions Monitoring of Boiler, **Engine, & Other Combustion Applications** 

Accurate / Reliable / Robust / Innovative



Up to Six Gas Sensors. Can inlcude  ${\rm O_2}$ , CO, NO, Low NO, NO<sub>2</sub>, Low NO<sub>2</sub>, SO<sub>2</sub>, Low SO<sub>2</sub>, H<sub>2</sub>S, and CxHy

**Large Color Touch Screen** 



CO Dilution auto-range with measurements to 50,000 ppm



**Total NOx & Low NOx Capable** 



iOS and Android Mobile Apps Real-Time Display & Control



Field Replaceable Pre-**Calibrated Sensors** 



Note: Phone not included



80 00 91.4 12.5

TOUCH



- Data management with automatic logging & report creation
- Predictive maintenance with estimated sensor life & calibration reminders
- One touch pump On/Off with purge

12.5 170.3

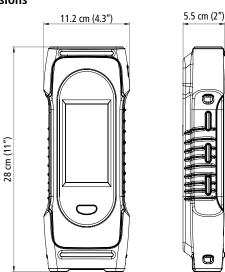
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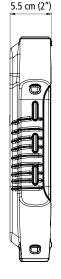
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- · PC software with wireless and USB connectivity
- · Auto pump cut-off for high CO levels
- · Graphical data display
- · Customizable gas analysis screen

- Sample conditioning unit for low NOx & high moisture applications
- · Stack gas velocity with Pitot tube
- Draft & differential pressure measurements
- Emissions values adjusted for reference O,
- CO & CO, Monitoring in Ambient Air
- · Hose extensions for tall & difficult to reach stacks
- · Wireless Printer
- Protective rubber holster
- · Maintenance contracts and extended warranties available

#### **Dimensions**







## Apps and software

- Free apps for iOS & Android mobile devices
- PC software with USB & wireless connectivity
- · Fast, easy wireless connection
- Remote live view of combustion analysis data as list or graph



**Download app** 

- · Remote control to change settings
- Data saving, including automatic logging
- Report creation in PDF, CSV (for Excel) and XML formats
- Databases for customers, operators, & equipment



**Graph view** 



Data view

## **Example of analyzer screens**





### Si-CA 230 kit content

- Si-CA 230 analyzer
- O<sub>2</sub> & CO gas sensors (other gas sensors available, see Optional accessories)
- CO Dilution Auto-Range to 50,000 ppm
- Protective rubber holster
- 300 mm flue gas probe with 3 m dual hose (other probe lengths available)
- · Water trap with filter
- AC power supply / charger
- USB cable
- Mobile app & PC software
- Internal wireless communication module
- Carrying case
- Quick Start Guide
- Calibration certificate



## **Parameter specifications**

Parameter	Sensor	Measuring range	Resolution	Accuracy <sup>(1)</sup>	Response time
0,	Electrochemical	0 to 25%	0.01%	±0.2% vol	$T_{90} < 30 \text{ s}$
CO (H <sub>2</sub> comp.)	Electrochemical	0 to 10,000 ppm	1 ppm	±8 ppm < 160 ppm ±5% rdg up to 2000 ppm ±10% rdg > 2000 ppm	T <sub>90</sub> < 40 s
CO (with dilution)	Electrochemical	100 to 50,000 ppm	1 ppm	±10% rdg	$T_{90} < 40 \text{ s}$
CO <sub>2</sub>	Calculated	0 to 99.9%	0.1%	-	-
NO	Electrochemical	0 to 5000 ppm	1 ppm	±5 ppm < 100 ppm ±5% rdg > 100 ppm	$T_{90} < 40 \text{ s}$
Low NO	Electrochemical	0 to 300 ppm	0.1 ppm	±1.5 ppm < 30 ppm ±5 % rdg > 30 ppm	$T_{90} < 40 \text{ s}$
NO <sub>2</sub>	Electrochemical	0 to 1000 ppm	1 ppm	±5 ppm < 100 ppm ±5 % rdg > 100 ppm	$T_{60} < 60 \text{ s}$
Low NO <sub>2</sub>	Electrochemical	0 to 100 ppm	0.1 ppm	±1.5 ppm < 30 ppm ±5% rdg > 30 ppm	$T_{60} < 60 \text{ s}$
NOx	Calculated	0 to 7500 ppm	1 ppm	-	-
Low NOx	Calculated	0 to 450 ppm	0.1 ppm	-	
SO <sub>2</sub>	Electrochemical	0 to 5000 ppm	1 ppm	±5 ppm < 100 ppm ±5% rdg > 100 ppm	$T_{60} < 30 \text{ s}$
Low SO <sub>2</sub>	Electrochemical	0 to 100 ppm	0.1 ppm	±1.5 ppm < 30 ppm ±5% rdg > 30 ppm	$T_{60} < 30 \text{ s}$
CxHy (HC)	Pellistor	0 to 5%	0.01%	± 5% full scale	T <sub>90</sub> < 40 s
H <sub>2</sub> S	Electrochemical	0 to 500 ppm	0.1 ppm	±5 ppm < 100 ppm ±5% rdg > 100 ppm	$T_{60} < 35 \text{ s}$
Flue temperature	TcK	-20 to +1250 °C -4 to +2282 °F	0.1 °C 0.1 °F	±2 °C or ±0.5% rdg <sup>(2)</sup> ±3.6 °F or ±0.5% rdg <sup>(2)</sup>	-
Air temperature	NTC or TcK	-20 to +120 °C -4 to +248 °F	0.1 °C 0.1 °F	±2 °C ±3.6 °F	-
Differential temperature	Calculated	0 to 1250 °C 0 to 2282 °F	0.1 °C 0.1 °F		-
Pressure/Draft	Semiconductor	-200 to +200 mbar -80 to +80 inH <sub>2</sub> O	0.01 mbar 0.001 inH <sub>2</sub> 0	±1% rdg ±0.03 mbar ±1% rdg ±0.012 inH <sub>2</sub> O	-
High accuracy draft	Semiconductor	500 Pa	0.1 Pa	±0.5 Pa < 10 Pa ±3 Pa up to 150 Pa ±1% rdg ±1.5 Pa > 150 Pa	
Excess air	Calculated	0 to 999%	1%	-	-
Efficiency	Calculated	0 to 100% (Gross/ HHV <sup>(3)</sup> )	0.1%	-	-
Efficiency (condensation)	Calculated	0 to 125% (Net/ LHV <sup>(4)</sup> )	0.1%	-	-
Stack Gas velocity	Calculated	0 to 99 m/s 0 to 19,500 fpm	0.1 m/s 1 fpm	-	

<sup>(1)</sup> All accuracies indicated in this document were stated in laboratory conditions at 20 °C (68 °F) and can be guaranteed for measurement carried out in the same conditions.

<sup>&</sup>lt;sup>(2)</sup>Accuracy given for the analyzer only. <sup>(3)</sup>For Higher Heating Value / <sup>(4)</sup>For Lower Heating Value

## **General features**

Dimensions	28 x 11.2 x 5.5 cm (11 x 4.3 x 2")			
Weight	825 g (30 oz)			
Display	Color Touch Screen with Graphing; Size: 480 x 272 pixels			
Keypad	1 On-Off key			
Material	ABS-PC			
Protection	IP42			
Connection	- Wireless: class 2 range, range frequency from 2402 MHz to 2480 MHz with a transmit power of 1 dBm.  Range up to 15 m (50 ft), depending on smartphone radio strength.  Minimum required versions: Android 5.0, iOS 12.4, BLE 4.0  - USB			
Power supply	Rechargeable battery, USB power supply Li-lon 5100 mA/h 3.6 V battery / Power supply voltage of the mains unit: 100-240 Vac, 50-60 Hz Mains unit: 5 Vdc/2A			
Battery	Battery life > 8 h; Charging time: Fully charge: < 6.5 h; 50%: < 2.5 h			
Memory	Internal memory up to 2000 tests			
Environmental conditions of use	Temperature: from -5 to 45 °C (23 to 113 °F), Hygrometry: in non-condensing conditions (< 85% RH) Maximum altitude: 2000 m (6561')			
Storage temperature	From -20 to 50 °C (-4 to 122 °F)			
Languages	English, French, German, Spanish, Italian, Portuguese, Chinese			
European Union Directives	2014/53/EU (RED); 2015/863 EU (RoHS 3)			
Regulations	EN 50379-1 and EN 50379-2; UNI 7129; UNI 11137; UNI 10389; UNI 10845; UL & cUL Certification; BS 7967:2015; BS EN 50543:2011; UNE 60670-10; ES.02173.ES			

## **Optional accessories**

Optional accessories					
Part number	Description	Illustration			
27520 (NO) 27521 (Low NO)	NO or Low NO sensor for NOx				
27526 (NO <sub>2</sub> ) 27527 (Low NO <sub>2</sub> )	NO <sub>2</sub> or Low NO <sub>2</sub> sensor				
27528 (SO <sub>2</sub> ) 27529 (Low SO <sub>2</sub> )	SO <sub>2</sub> or Low SO <sub>2</sub> sensor				
27530	CxHy sensor				
27531	H <sub>2</sub> S sensor				
27544	Draft probe				
27532 (180 mm) 27533 (300 mm) 27534 (750 mm) 27535 (1 m) 27536 (1.5 m)	180, 300 and 750 mm and 1 m and 1.5 m probes available				
27546	Remote wireless printer				
27537	3 m dual hose extension				
27538	Differential pressure hose kit				
24646	Smart air temperature probe with 2 m cable				
11994	Manual smoke pump kit				
27547	CO ambient probe				
27548	CO <sub>2</sub> ambient probe				
26811	SCU (Sample Conditioning Unit)				

## **Ordering Information**

All kits includ the following: a 300 mm probe rated to 800 °C (1472 °F) with 3 m dual hose, an ABS hard plastic carrying case, a rubber holster, a water trap with filter, a charger with plug set, a USB cable, a quick start guide and a calibration certificate

Item #	Description
Si-CA 230-2	Si-CA 230 Analyzer includes two gas sensors (O <sub>2</sub> , CO),
Si-CA 230-3N	Si-CA 230 Analyzer includes three gas sensors (O <sub>2</sub> , CO, NO)
Si-CA 230-3NL	Si-CA 230 Analyzer includes three gas sensors (O <sub>2</sub> , CO, Low NO)
Si-CA 230-4ND	Si-CA 230 Analyzer includes four gas sensors (O <sub>2</sub> , CO, NO, NO <sub>2</sub> )
Si-CA 230-4NS	Si-CA 230 Analyzer includes four gas sensors (O <sub>2</sub> , CO, NO, SO <sub>2</sub> )
Si-CA 230-4NC	Si-CA 230 Analyzer includes four gas sensors (O <sub>2</sub> , CO, NO, CxHy)
Si-CA 230-4NLDL	Si-CA 230 Analyzer includes four gas sensors (O <sub>2</sub> , CO, Low NO, Low NO <sub>2</sub> )
Si-CA 230-4NLSL	Si-CA 230 Analyzer includes four gas sensors (O <sub>2</sub> , CO, Low NO, Low SO <sub>2</sub> )
Si-CA 230-5NDS	Si-CA 230 Analyzer includes five gas sensors (O <sub>2</sub> , CO, NO, NO <sub>2</sub> , SO <sub>2</sub> )
Si-CA 230-5NDC	Si-CA 230 Analyzer includes five gas sensors (O <sub>2</sub> , CO, NO, NO <sub>2</sub> , CxHy)
Si-CA 230-5NSC	Si-CA 230 Analyzer includes five gas sensors (O <sub>2</sub> , CO, NO, SO <sub>2</sub> , CxHy)
Si-CA 230-5NSH	Si-CA 230 Analyzer includes five gas sensors (O <sub>2</sub> , CO, NO, SO <sub>2</sub> , H <sub>2</sub> S)
Si-CA 230-5NLDLSL	Si-CA 230 Analyzer includes five gas sensors (O <sub>2</sub> , CO, Low NO, Low NO <sub>2</sub> , Low SO <sub>2</sub> )
Si-CA 230-6NDSC	Si-CA 230 Analyzer includes six gas sensors (O <sub>2</sub> , CO, NO, NO <sub>2</sub> , SO <sub>2</sub> , CxHy)
Si-CA 230-6NLDLSLH	Si-CA 230 Analyzer includes six gas sensors (O <sub>2</sub> , CO, Low NO, Low NO <sub>2</sub> , Low SO <sub>2</sub> , H <sub>2</sub> S)

### Maintenance

We carry out calibration, adjustment and maintenance of your devices to guarantee a consistent and accurate level of quality of your measurements. As part of Quality Assurance Standards, we recommend annual recalibration and maintenance check-up.

## Warranty

Devices have 2-year guarantee against any manufacturing defect (return to our After-Sales Service required for appraisal).

