

STROBOSCOPE

DT-3011N

INSTRUCTION MANUAL

Read this manual thoroughly before use.

Before use, please carefully read these safety precautions as well as instructions, and follow them for proper operation.

Safety Precautions

Be sure to observe

Be sure to read the entire instruction manual thoroughly before initial set-up, operation and maintenance.

The instruction manual provides two grades of safety warnings: "Danger" and "Caution". Each of them is an important description related to safety. Be sure to observe.



This indicates the possibility of fire, severe injury, and even death if a user disregards the instruction and operates the unit improperly.



This indicates the possibility of minor injury or property damage if a user operates the unit improperly. However, depending on the circumstances, there is still the possibility that severe injury may result. Be sure to observe.

We categorize the type of those precautions using the following symbols throughout the manual.



A prohibited action you must not do.



Failure to follow this could result in mild burns.

Aforced action you must always do.

<u> Danger</u>		
Never use in flammable environments. May result in fire.	Never look directly into the light source. May result in eye injury.	

	Caution
Do not apply strong impact to the unit, or drop it. Failure to follow this could result in abnormal operation.	Avoid the followings. Water, direct sunlight, condensation, dust, dirt, salt, iron, oil, chemicals, corrosive and/or combustible gases.
Do not alter, modify or dispose improperly. Failure to follow this could result in injury due to abnormal operation.	Operate within 0-35°C(32-95°F) Failure to follow this could result in malfunction.
Wipe clean the unit with a soft dry cloth if it gets dirty. Or immerse a cloth in water diluted neutral detergent, wring it, and wipe clean the unit with it. Do not use any volatile chemicals, such as benzine, thinner, or alcohol.	Operate within 35-85%RH Failure to follow this could result in malfunction.
Since continuously emitting light for long time causes the unit's housing to heat up, fix the strobe using a tripod, etc. (Avoid direct skin contact with the unit, such as holding it by hand).	

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1 Overview of this product

A stroboscope tachometer is a measurement instrument to measure the speed (cycle) of rotating objects that rotate at a constant speed, or moving objects that repeatedly operate at a constant cycle. When the rotation (motion) cycle matches with the flash cycle while the strobe flash is periodically applied on a rotating or moving object, the rotating (moving) object image appears to stand still. This stroboscope tachometer is the non-contact type, and can be used to read the object frequency when such a still image appears. Also, a stroboscope can be used to make images of rotating or moving objects stand still or that slightly move in order to observe their appearance in slow-motion.

Main features

- Wide flash range 30 to 35000 FPM(flashes per minute)
- Emission in synchronization with the external trigger pulse
- Phase Shift function.(PHA mode)

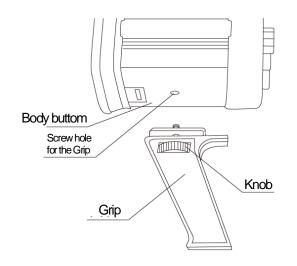
2 Before use

2.1 Checking the supplied items

Check that the five items below are supplied.

	DT-3011N
Main unit	One(1) DT-3011N (with Power cable 2.4 m)
	One(1) Grip
	One(1) External signal I/O connector (8 pins) RM15WTPZ-8S(71)
Accessories	
Instruction Manual	One(1) This document
Warranty	One(1) document

2.2 How to take on/off the Grip



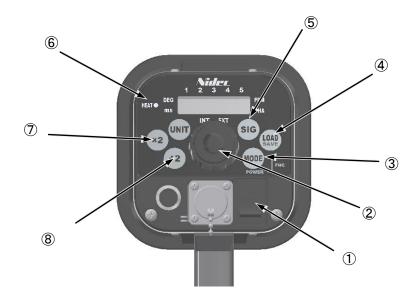
Please put on the Grip (one of included accessories) before use.

Insert the screw into the holl on the bottom of main unit, and turn the knob crockwise to tighten the screw.

This can be attached to the tripod for cameras. Please use the one has a designated screw. *1/4-20 UNC under 8 mm long

3 Part names and functions 3.1 Main unit Xenon Lamp Operation Panel Power Cable External signal I/O connector

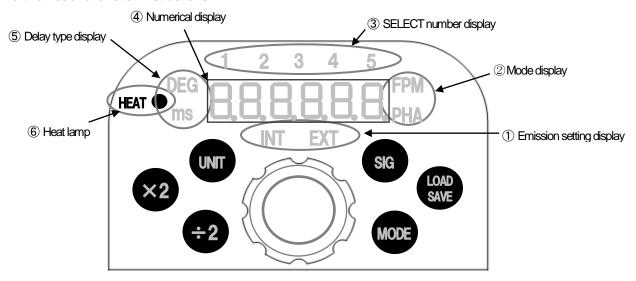
3.2 Operation Panel



No.	Key	Function Instructions
1	Power Switch	Turns the power ON / OFF
2	Dial (LAMP POWER)	Turn this clockwise or counterclockwise to change the emission frequency and some setting value. Press and hold the center of this to turn the lamp ON / OFF.
3	MODE	Press this to switch the LED display as follows Flashes Per Minute mode (FPM mode) \rightarrow Phase Shift mode (PHA mode DEG = delay angle) \rightarrow Phase Shift mode (PHA mode ms = delay time) \rightarrow FPM mode \rightarrow
4	LOAD(SAVE)	Press this to load the saved settings. Also, Press and hold this to save the current display and mode settings.
5	SIG	Select Internal/ External/ Parameter mode. Internal oscillation emission (referred to as "INT"): Flash by internal signal External synchronous emission (referred to as "EXT"): Synchronized flash with external signal
6	UNIT	Each press of this switches the delay type as following, delay angle(DEG) \rightarrow delay time(ms) \rightarrow DEG \rightarrow ms
7	×2	Press this while on INT to double the current set emission count (frequency). (*If the double count is over than the flash range, nothing will change on the display.)
8	÷2	Press this while on INT to halve the current set emission count (frequency). (*If the half count is lower than the flash range, nothing will change on the display.)

3.3 Display

3.3.1 Part names and function instructions.



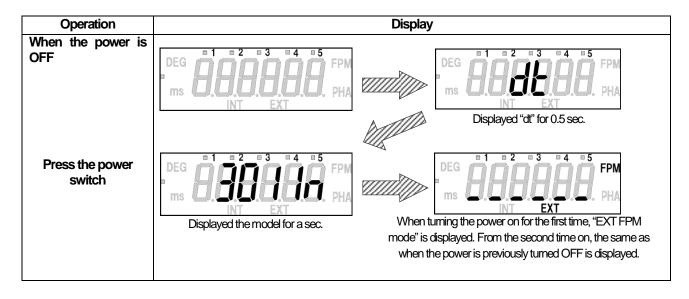
No.	Key	Display	Instructions	
1	Emission setting display	INT EXT	Each press of "SIG" switches emission settings. INT : Internal oscillation emission EXT : External synchronous emission	
2	Mode display	FPM PHA	Each press of "MODE" switches flashing mode and delay type. FPM: Flashes per minutes mode / PHA: Phase mode	
3	SELECT number display	1 2 3 4 5	This indicates the memories for saving. (called SELECT number) Each press of "LOAD" switches SELECT number (1 to 5)	
4	Numerical display	Standard Operation: indicates flash rate. PHA Mode: Angle and Time are displayed. Function Mode: Each setting value is indicated.		
5	Delay type display	DEG ms	Each press of "MODE" switches flashing mode and delay type. DEG: delay angle / ms: delay time (millisecond)	
6	Heat lamp	HEAT	When the ambient temperature of the Xenon lamp rises above a certain level, this lamp indicator will flash.	

4 Functions and operations

4.1 Power ON / OFF

Press the power switch when the power is OFF to turn the power ON.

When power is turned ON, the model is indicated, followed by internal oscillation emission or external synchronous emission.



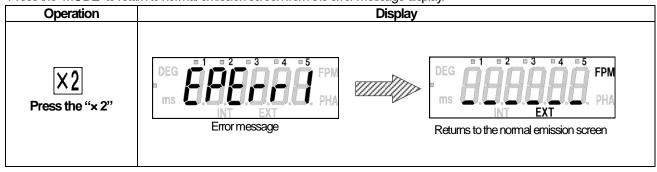
Press the power switch when the power is ON to turn the power OFF, then the indication goes off.

Operation	Display
When the power is ON Press the power switch	DEG DEG DEG DEG DEG DEG PHA INT EXT
	Indicated letters go off

*When the power is turned ON, the following indication may be displayed.

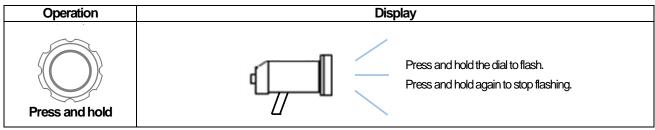
The following indication is an error message when the reading previously used setting value fails.

Press the "MODE" to return to normal emission screen from the error message display.



4.1.1 LAMP ON / OFF

Press and hold the center of the dial to turn ON the LAMP when emission setting is displayed on the screen. Press and hold again while flashing to turn OFF the LAMP.

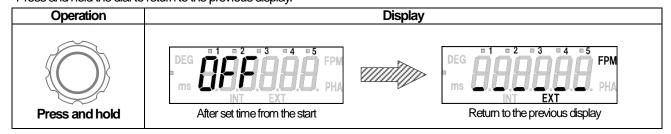


*When turning the power switch OFF while flashing, it will be turned ON flashing at the next time.

4.1.2 Flash timer

When the Flash timer is set to a value other than 0 [minutes] in Function mode 3, the flashing will automatically cease after set time from the start of the light emission. When the flashing stops by this flash timer, the display indicates "OFF".

Press and hold the dial to return to the previous display.



4.1.3 Heat Lamp Indicator

When the ambient temperature of the Xenon lamp rises above a certain level, the Heat Lamp Indicator will flash. If the temperature rises more, the Heat Lamp Indicator will remain on and the light emission will cease.

*The temperature tends to rise more quickly the higher the emission frequency is set.

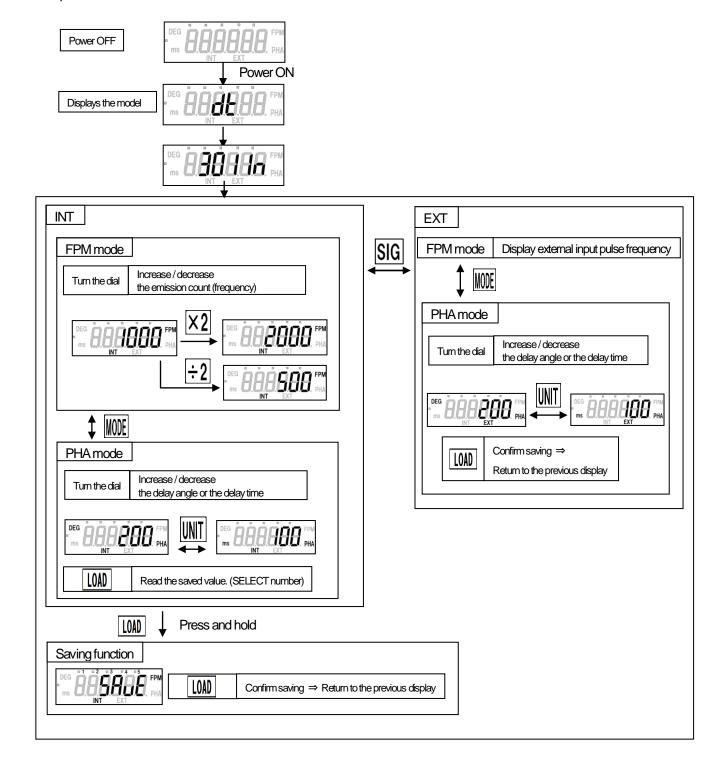
The ambient temperature of the Xenon lamp	HEAT	Light emission
Less than 75°C (164°F)	Off	Keep flashing
Over 75°C (167°F)	Flash	Keep flashing
Over 80°C (176°F)	On	Stop flashing

4.2 Emission mode and settings

Emission mode	詳細
Internal oscillation emission ("INT")	Flash at the set frequency.
External synchronous emission ("EXT")	Flash in synchronization with the external trigger pulse.
Function mode	Configure the settings.

4.2.1 How to switch INT and EXT

Each press of "SIG" switches "INT" and "EXT".

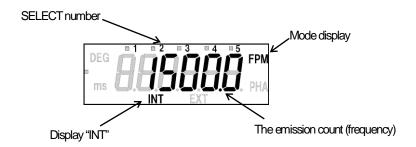


4.3 Internal oscillation emission

- On "INT", the Xenon lamp flashes at the displayed emission count.
- "INT" has the following 2 mode settings.

Mode settings	FPM mode	PHA mode
		Shift the timing of flash. The phase can be changed by a degree or a millisecond. (One cycle is 360°)

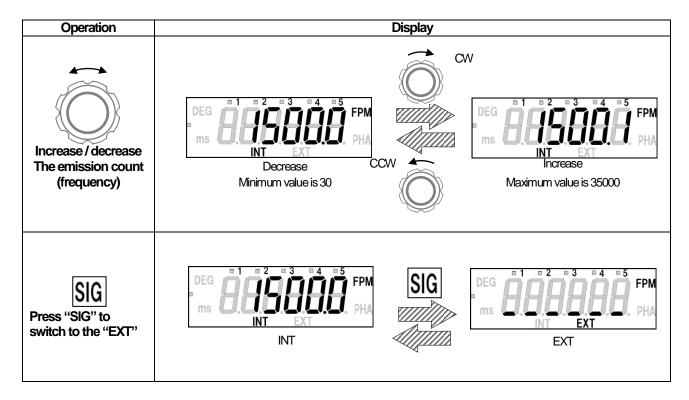
Display of INT

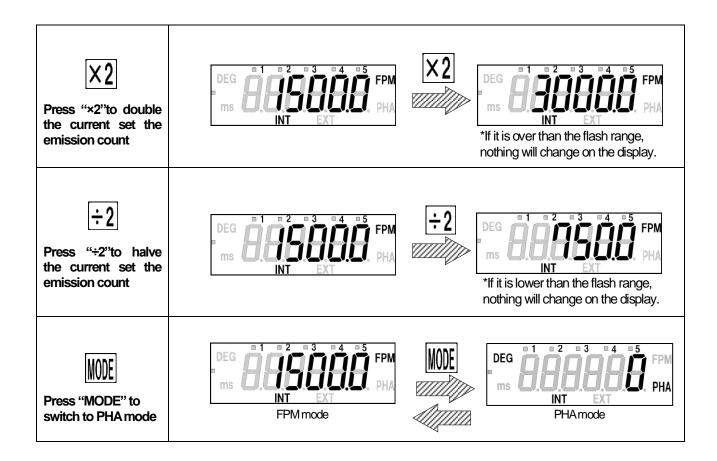


4.3.1 FPM mode setting (INT)

The emission count (frequency) can be set in FPM mode.

Turn the dial in a CW direction to increase the emission count, and in a CCW direction to decrease it. (Turn the dial fast to change the setting value greatly, and slowly to change it slightly.)





4.3.2 PHA mode (INT)

When the rotation (motion) cycle of a measured object matches with the strobe flash cycle,

the measured object appears to stand still. Use the PHA mode in order to adjust the stop angle (position).

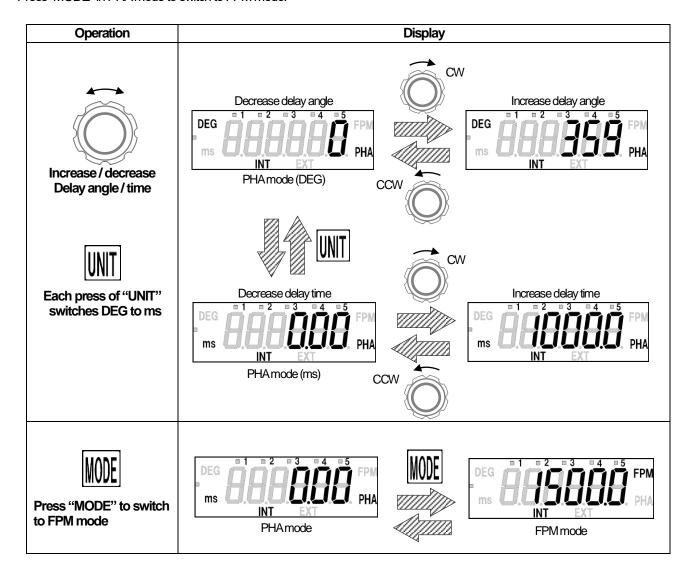
The phase can be changed by 1° using dial within the range between 1° and 359° in the PHA mode.

Press "UNIT" to switch to PHA mode (ms).

(The phase can be changed by 0.01 [ms] within the range between 0.00 and 999.99 [ms] and by 0.1 [ms] within the range between 1000.0 and 1994.4 [ms].)

A time longer than the light emission cycle cannot be set. (PHA mode ms)

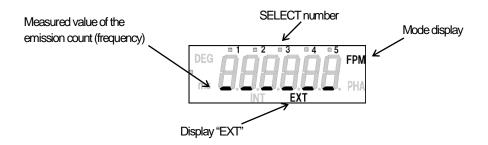
Press "MODE" in PHA mode to switch to FPM mode.



4.4 External synchronous emission

- External synchronous emission is the function to emit a strobe flash in synchronization with an external trigger pulse input.
- •You can set which edge of the external trigger pulse triggers emission, the rising edge or falling edge.
- •A timing (delay) from the external trigger pulse input with the strobe flash emission can be optionally set using time and angle.
- •EXT has the following 2 mode settings.

Mode setting	FPM mode	PHA mode
Instruction	Display the measured value of the emission count (frequency). The unit is FPM (flashes per minute)	Shift the timing of flash. The phase can be changed by a degree or a millisecond. (One cycle is 360°)



 $\hbox{* If the external trigger pulse cycle is beyond the specifications range, the following letters are indicated.}$

[Without the delay angle / time setting]

Measurable range 27 to 35020 [fpm]



When the external input pulse frequency goes below 27 [fpm], underlines are displayed.



When the external input pulse frequency goes beyond 35020 [fpm], overlines are displayed.

[With the delay angle setting]
Measurable range 27 to 35020 [fpm]



When the external input pulse frequency goes below 27 [fpm], an underline on the first, left two digits is displayed.



When the external input pulse frequency goes beyond 35020 [fpm], an overline on the first, left two digits is displayed.

[With the delay time setting]

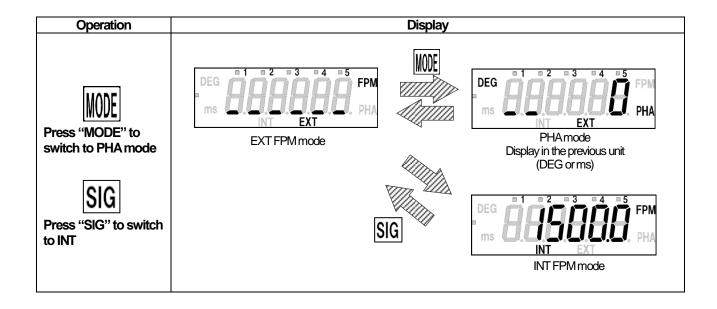


When the external input pulse frequency goes below 27 [fpm], an underline on the first, left two digits is displayed.



When the external input pulse frequency goes beyond 35020 [fpm], an overline on the first, left two digits is displayed.

4.4.1 FPM mode setting (EXT)



4.4.2 PHA mode setting (EXT)

Delay emission can be set within the input signal range between 27 and 35020 [fpm].

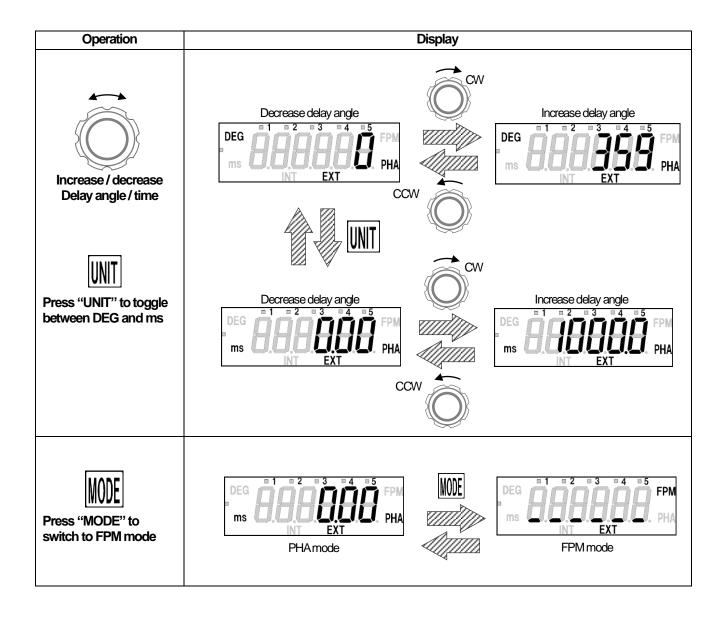
In the PHA mode, the phase from the external trigger pulse entry to strobe flash emission can be changed by 1° using the dial within the range between 1° and 359°.

Press "UNIT" to toggle between PHA mode (DEG) and PHA mode (ms).

The phase can be changed by 0.01 [ms] within the range between 0.00 and 999.99 [ms], by 0.1 [ms] within the range between 1000.0 and 2216.0 [ms].

A time longer than the light emission cycle cannot be set. (PHA mode ms)

Press "MODE" in PHA mode to switch to FPM mode.



4.5 Function mode

Turn the power ON while pressing the "MODE" to enter the function mode.

During the function mode, turn the dial (CW/CCW) to change the settings.

And press "MODE" to save the setting and move to the next setting item. (F1 \Rightarrow F2 \Rightarrow F3 \Rightarrow F4 \Rightarrow F5 \Rightarrow F6 end)

If the power is turned OFF in the middle of the function mode, the changed value will not be saved in the memory.

4.5.1 The setting items

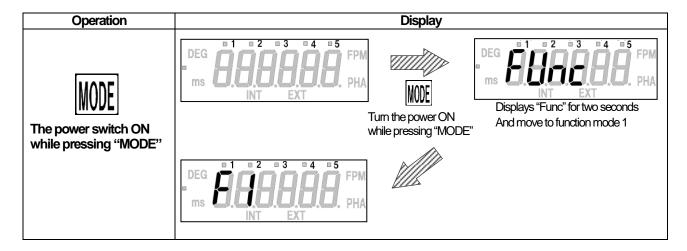
The setting items in the following table can be configured in the function mode.

F1	Set to add decimal point (for INT and EXT FPM mode)
88888	Add decimal point
88888	No decimal point
F2	Trigger edge setting (for EXT)
88888	Flash in the rising edge.
88888	Flash in the falling edge.
F3	Auto emission stop time setting
88888	Emission is performed continuously
88888	Stop emission automatically when no operation is performed for a certain period of time and display "OFF". The available setting time is within the range between 0 [min] and 120 [min], which can be changed by 1 [ms]
F4	Choose the input circuit
88888	Open collector input
88888	Voltage pulse input
F5	Measurement range setting (for INT)
88888	The maximum value of the emission count can be set within the range between 30 and 35000 [fpm] (The value is limited to the maximum.)
F6	Set the pulse width of the synchronous output signal to 400 [µs] or 150 [µs]
88888	The pulse width is 400 [µs]
88888	The pulse width is 150 [μs]

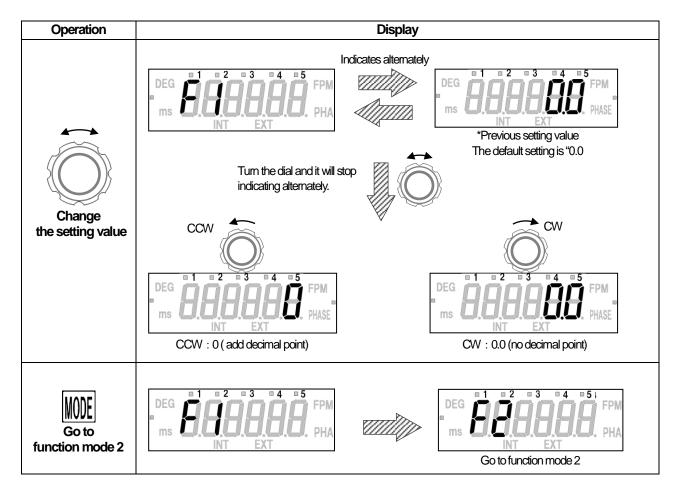
4.5.2 Instructions about function mode

How to move to function mode.

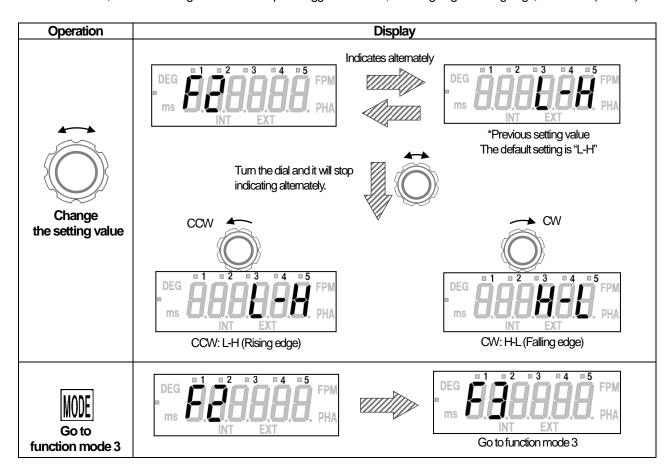
Turn the power ON while pressing the "MODE" to enter the function mode.



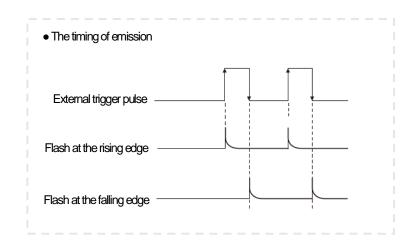
In function mode 1, you can set weather to add decimal point. (Not reflected on EXT)



In function mode 2, in which the edge of the external pulse triggers emission, the rising edge or falling edge, can be set (for EXT).



*This setting changes the timing of emission as shown in the following figure.



In function mode 3, auto emission stop time can be changed.

Operation	Display				
Operation Change the setting value	Indicates alternately DEG 1 2 3 4 5 FPM ms 1 2 3 4 5 FPM ms 2 3 5 4 5 FPM ms 2 3 5 4 5 FPM ms 2 5 7 FPM ms 3 5 7 FPM ms 3 5 7 FPM ms 4 5 FPM ms 4 5 FPM ms 4 5 FPM ms 5 7 FPM ms 6 7 FPM ms 6 7 FPM ms 7				
	The timer can be set between 0 [min] and 120 [min]				
Go to function mode 4	DEG				

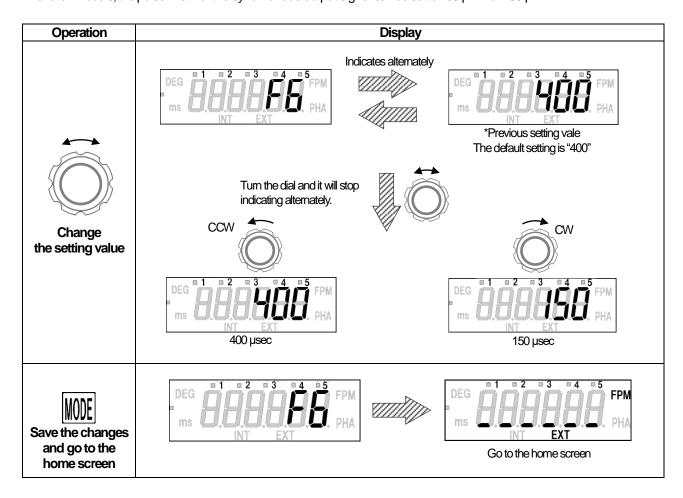
In function mode 4, the input circuit setting can be changed.

Operation	Display					
Change the setting value	Indicates alternately DEG 11 2 3 4 5 FPM ms INT EXT Turn the dial and it will stop indicating alternately. CCW : OFF Voltage pulse input (Pull down the external input circuit) Indicates alternately DEG 11 2 3 4 5 FPM ms INT EXT PHA *Previous setting vale The default setting is "OFF" CW : On Open collector input (Pull up the external input circuit)					
Go to function mode 5	DEG 1 2 3 4 5 FPM ms DEG 1 1 2 3 4 5 FPM ms INT EXT PHASE Go to function mode 5					

In function mode 5, the measurement range on INT can be set.

Operation	Display				
Change the setting value	*Previous setting vale The default setting is "35000" Turn the dial and it will stop indicating alternately. CCW DEG 1 2 3 4 5 FPM ms *Previous setting vale The default setting is "35000" CW DEG 1 2 3 4 5 FPM ms DEG 1 3 5 5 FPM ms DEG 1 3 5 FPM ms DEG 1 3 5 FPM ms DEG 1 3 5 FPM ms DEG 1 3 5 FPM ms DEG 1 3 5 FPM ms DEG 1 3 5 FPM ms DEG 1 3 5 FPM ms				
Go to function mode 6	DEG				

In function mode 6, the pulse width of the synchronous output signal can be set to 400 µsec or 150 µsec.



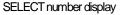
4.6 Saving function

This unit can save the setting values in two ways.

• Power OFF save: While using the unit while on INT and EXT, turn the power OFF to save the setting value to that which it was before turning the power OFF.

When the power is turned ON again, operation starts from the previous setting value.

Memory save: The setting values on the screen can be saved as the SELECT number.
 Since the SELECT number have five memories, the setting can be saved as five patterns.





4.6.1 Saving the setting values

The setting values are saved as the following figure.

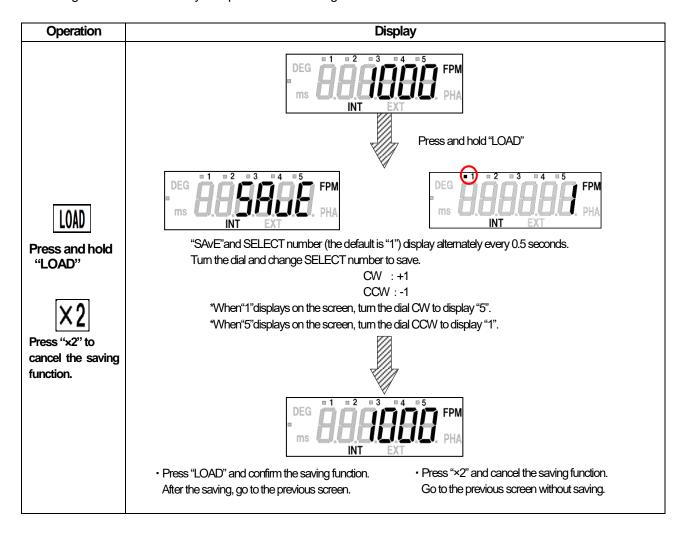
o : save x : cannot save		Memory save		Power OFF save	
		INT	EXT	Power OFF during INT	Power OFF during EXT
Emissi	Emission setting(INT / EXT)		0	0	0
Modes	Mode setting(FPM / PHA)		0	0	0
	The emission count(FPM)		×	0	×
INT	Delay angle(PHA)	0	×	0	×
	Delay time(PHA)	0	×	0	×
EXT	Delay angle(PHA)	×	0	×	∘*1
EXI	Delay time(PHA)	×	0	×	∘*2

^{*1}When you press "ZERO" in Delay angle mode, the value (delay angle) on the display is different from the actual value. In that case, the value on the display will be saved.

^{*2}When you turn the power OFF to save, the calculated delay time based on delay angle will be saved.

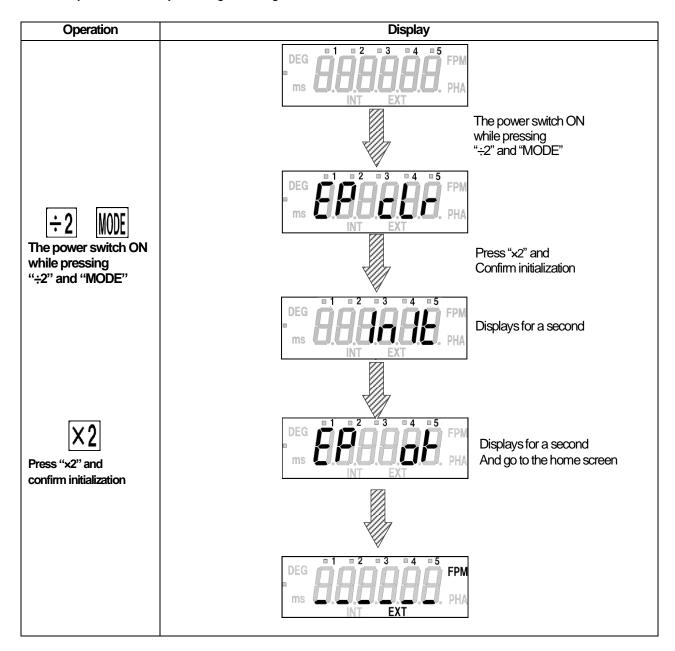
4.6.2 How to save the setting values

The setting values can be saved by the operations as followings.



4.6.3 Initialize

The memory can be erased by initializing the saving function.



4.6.4 Initializing the setting values

The current settings will be erased and replaced as follows. (Including the function mode.)

		The initial setting	display
The initial emission setting		EXT	
The initial mode		FPM	
Default SELECT num	nber	0 %1	
	FPM	1500	DEG = 1 = 2 = 3 = 4 = 5 FPM
INT	PHASE(DEG)	0	ms d.d.d.b.b.b. PHA
	PHASE(ms)	0	INT EXT
	FPM	0	*2 DEG = 1 = 2 = 3 = 4 = 5 FPM
EXT	PHASE(DEG)	0	ms O.O.O.O.O. PHA
	PHASE(ms)	0	INT EXT
F1		0.0	DEG DEG DEG FPM MS INT EXT PHASE
F2		L-H	DEG 1 2 3 4 5 FPM ms INT EXT PHA
F3		0	DEG 1 2 3 4 5 FPM ms INT EXT PHA
F4		OFF	DEG DEG STATE FPM ms INT EXT
F5		35000	DEG DEG STATE OF THE STATE OF T
F6		400	DEG 1 2 3 4 5 FPM ms INT EXT PHA

^{*1} Memory (SELECT number) is not loaed

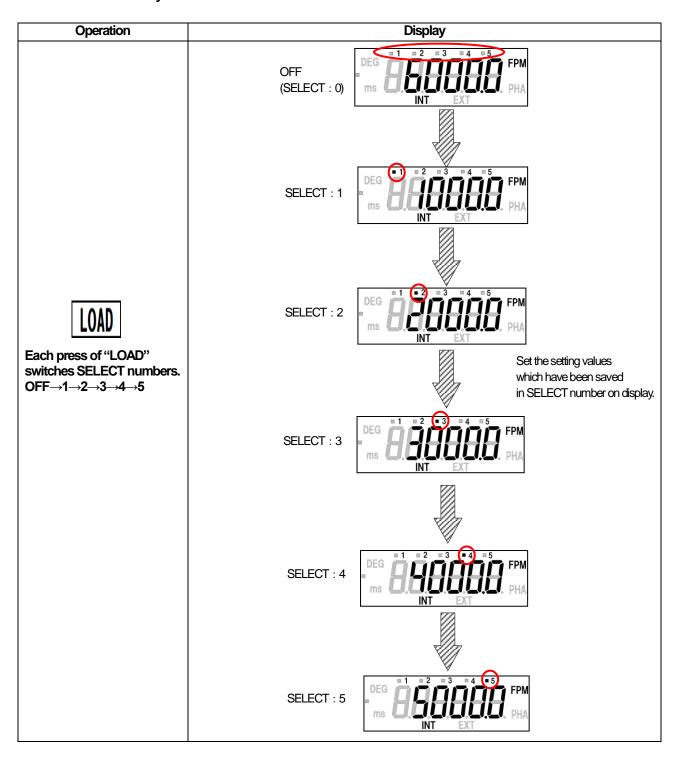
^{*2} On EXT, underlines are displayed until the external signal inputs occur.

4.7 Reading memory function

4.7.1 Reading values

Press "LOAD" and read the saving values as the figure on 4.6.1

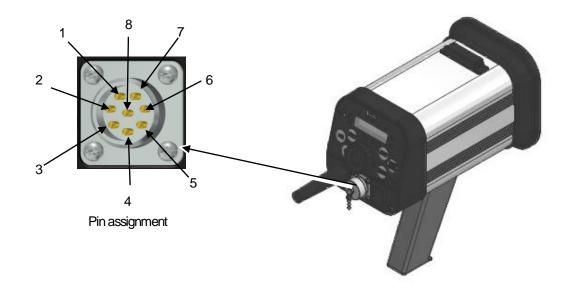
4.7.2 How to read the memory



4.8 External signal I/O connector specifications and Pin assignment

RM15WTRZB-8P(71) (Hirose Electric Group)

Pin number	Signal name	Remarks
1	NC	-
2	NC	-
3	12V	Power supply for sensor
4	OUT	External pulse output
5	IN	External pulse input
6	COM	GND
7	NC	-
8	FG	Earth



4.9 External pulse input

Connect the unit to external devices (sensors, etc.) to allow the strobe to emit light using the pulse signal from the devices on external synchronous emission.

 $\hbox{Available input frequency} \qquad : \quad \hbox{Available measurement range} \qquad \hbox{27 to 35020 fpm} \\ \hbox{(0.45 to 583.7 Hz)}$

Available delay emission range 27 to 35020 fpm (0.45 to 583.7 Hz)

Available input signal : Hi 2.5 to 12 V

: Lo 0 to 0.5 V

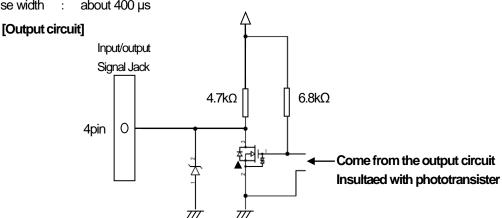
Available input pulse width $$: 50 μs or more (edge trigger) Input impedance $$: $10 \, k\Omega$ (at voltage input)

[Input circuit] Switch this in function mode 4 On : open collector input OFF : voltage pulse input $4.7k\Omega$ 6pin $10k\Omega$ Go to the inputcircuit Insulated with phototransistor

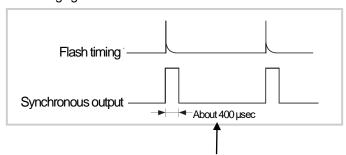
4.10 External pulse output

Outputs pulses to external devices simultaneously with light emission.

Output circuit spec : 12 V output
Output pulse width : about 400 µs



*Output square wave as following figure.



Pulse width can be changed in function mode 6 (⇒150 µsec)

4.11 Lamp replacement

The life of a xenon lamp is about 1200 hours when it is emitted at 1500 fpm each time. Although rotation speed is displayed, no flash is emitted. When the flash is intermittently emitted, this indicates the lamp must be replaced. Be sure to replace the lamp with the following steps. Be sure to use the specified lamp. Please contact us or the retailer where you purchased this product if you need it.



Be sure to turn the power OFF. May result in electric shock



The lamp is hot and may cause burns.

After emission stops, let the stroboscope sit for 30 minutes or longer.

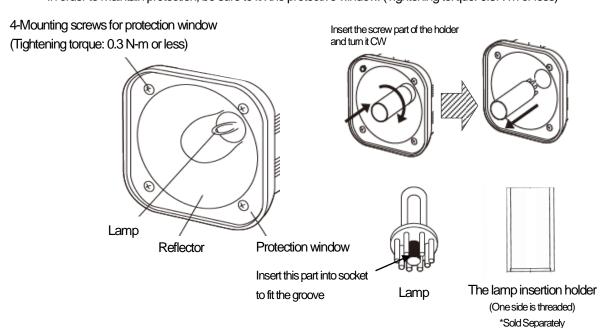
Be sure stroboscope is cool to the touch before replacing the lamp.

- ① Remove the protection window by loosening the 4 screws. Insert a thin screw driver into a hole of the protection window and pull out.
- ② Remove the reflector and Insert the lamp insertion holder as far as it will go. Then turn it CW two or three times and pull out straight with lamp.



Be sure to use a lamp insertion holder.
Pulling out lamp by hand may cause injury.

- Insert new lamp into the lamp insertion holder with seeig the figure below. And press it to the socket in the proper direction.
- ④ Turn the lamp insertion holder CCW and pull out. And put carefully the reflector on the case properly.
- Dut the protection window back with 4 screws.
 *In order to maintain protection, be sure to fix the protective window. (Tightening torque: 0.3N-m or less)



5 Specifications

5.1 Specifications list

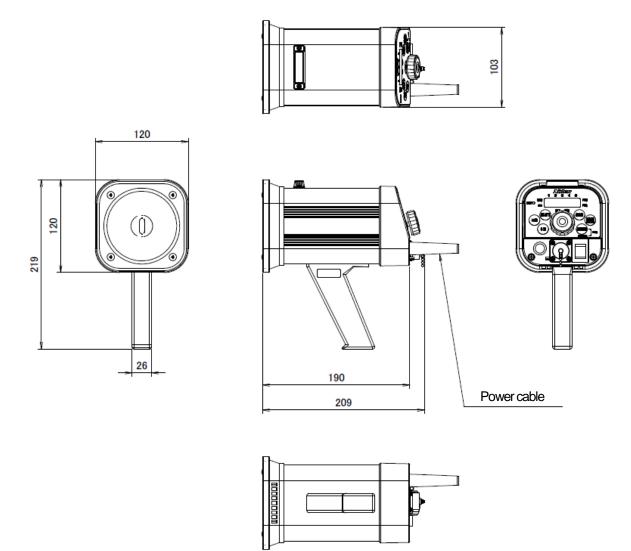
	Emission count	30 to 35000 fpm				
		30.0 to 5000.0 : 0.1 fpm				
	5	to 8000.0 : 0.2 fpm				
	Resolution	to 10000.0 : 0.5 fpm				
		to 35000.0 : 1.0 fpm				
Internal	Phase change function	Available (PHA mode)				
oscillation	Jump function	Available (press "×2" and "÷2" while on INT)				
emission	Limit function	Available (configurable in function mode 5)				
	Integer function	Available (configurable in function mode 1)				
		Measurement range: 30 to 35000 fpm				
	Dalar and australian & matter	Within the range (angle):0 to 359°, available to set by1°				
	Delayed emission function	Within the range (time) :0.00 to 999.99 ms, available to set by 0.01 ms				
		1000.0 to 1994.4 ms ,available to set by 0.1 ms				
		H level: 2.5 to 12 V				
	long to deposit	Llevel: 0 to 0.5 V				
	Input signal	Pulse width: 50 µs or more				
		*Input impedance : 10 kΩ or more				
External	Frequency measurement range	27 to 35020 fpm				
synchronous	Phase change function	Available (PHA mode)				
emission	Resolution	1 fpm				
	Delayed emission function	Measurement range: 27 to 35020 fpm				
		Within the range (angle):0 to 359°, available to set by1°				
		Within the range (time) :0.00 to 999.99 ms, available to set by 0.01 ms				
		1000.0 to 2216.0 ms ,available to set by 0.1 ms				
Display		6-digit 7 segment red LED				
Setting device	S	Multi-turn encoder, tact switch				
Lamp	Emission source	Xenon lamp				
·	input	15 W				
Emission puls	e width	20 µs				
Emission time	r	Emission continuously or automatically stop in 1 to 120 [min]				
		(adjustable in function mode 3)				
Saving function	า	Power OFF saving				
Dower cumply f	or concor	Memory saving (SELECT number) DC12V 40mA				
Power supply for sensor Power supply		AC100 V (input) AC100 to 115 V 50/60 Hz				
		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \				
Davisa askla		AC200 V (input) AC200 to 240 V 50/60 Hz				
Power cable Operation to property up		Approx 2.4 m (7.8') 0 to 40°C (32 to 104°F)				
Operating temperature						
Operating humidity Protection structure		35 to 85% (Non- condensing) None				
		Approx. 1.2 kg (with power cable) (2.6 lb)				
Weight		Approx. 1.2 kg (with power cable) (2.0 lb)				

Notes

^{*1} The lamp may flicker in high frequency, but it is not failure. It can be measured by instruments so please continue to use it.

^{*2} If noise causes signal integrity issues from the external input sensors, please take measures such as connecting a ferrite core to the signal line.

5.2 External dimensions



6 Troubleshooting

Troubleshooting						
Symptoms		Factors	Causes		Solution	
Emissinon occurs inconsistently.		The Xenon lamp failure.	The Xenon lamp life. Internal circuit failure.		Replace the lamp,If the problem has not been solved, ask for repair.	
Emission sometimes stops.		The Xenon lamp failure.	The Xenon lamp life. Internal circuit failure.		Replace the lamp,If the problem has not been solved, ask for repair.	
Display does not change by turning the dial.		Internal circuit malfunction.	Internal circuit failure.		Ask for repair.	
Information appears on the digital display, but no emission occurs.		The Xenon lamp failure.	Internal circuit failure.		Replace the lamp,If the problem has not been solved, ask for repair.	
Emission occurs but does not match the display.		Internal circuit malfunction.	Internal circuit failure.		Ask for repair.	
Nothing is indicated on the display and no emission occurs.		Internal circuit malfunction.	Internal circuit failure.		Ask for repair.	
At measurement, the object does not stand still completely		The rotartion speed cannnot be set accurately.	Due to resolution.		It caanot be set below the second decimal place.	

Q & A

Questions	Answer	Note
Is it possible to see the object 2m away?	It depends on the surrounding environment.	Please check it by using demo.
Can I shoot the video?	No.	It does not have the signal for the video.
Can I take a picture?	No.	It does not have the signal for pictures.
Is this washable?	It is not washable.	Do not wash.
Do you have explosion-proof models?	No.	Impossible at present.

