

# SLUG SPLITTER® SETS AND PARTS



745H-2-1/2

- Slug Splitter® punches are the best solution for frequent usage in stainless steel
- Premium-grade tool steel for longer life in stainless steel
- Unique punch profile splits slugs for easy slug removal
- Heavy-duty dies and stainless steel draw studs for longer life
- Patent Pending self-centering punch aligns itself on pilot hole – no need to draw crosshairs or line up die alignment marks

CONDUIT SIZE	HOLE SIZE			CAPACITY		CAT NO.				
	ACTUAL					ga	mm	SET	PUNCH	DIE
	IN	mm	PG/ISO							
-	0.638	16.2	ISO-16	12	2.5	745M-16.2	04599	04598	29451	-
-	0.732	18.6	Pg 11	12	2.5	-	31119	31128	29451	-
-	0.803	20.4	ISO-20	12	2.5	745M-20.4	31120G	31129	29451	-
1/2"	0.885	22.5	Pg 16	10	3.5	745H-1/2 *	28154 *	28155	29451	-
-	1.000	25.4	ISO-25	10	3.5	745M-25.4	04602	04601	29451	-
3/4"	1.115	28.3	Pg 21	10	3.5	745H-3/4 *	28156 *	28157	29452	-
-	1.219	30.5	-	10	3.5	740H-1-7/32 *	36490 *	36489	29452	-
-	1.280	32.5	ISO-32	10	3.5	745M-32.5	04605	04603	29452	-
1"	1.362	34.6	-	10	3.5	745H-1 *	28158 *	28159	29452	-
-	1.457	37.0	Pg 29	10	3.5	-	31122	31135	29452	-
-	1.595	40.5	ISO-40	10	3.5	745M-40.5	04608	04607	29452	-
1-1/4"	1.701	43.2	-	10	3.5	745H-1-1/4 *	28160 *	28161	29452	-
-	1.850	47.0	Pg 36	10	3.5	-	31123	31131	29452	-
1-1/2"	1.951	49.6	-	10	3.5	745H-1-1/2 *	28162 *	28163	29452	-
-	2.000	50.8	ISO-50	10	3.5	745M-50.8	04611	04609	29452	-
-	2.125	54.0	-	10	3.5	-	31124	31132	29452	-
-	2.362	60.0	Pg 48	10	3.5	-	31125G	31133	29452	-
2"	2.416	61.5	-	10	3.5	745H-2 *	28165 *	28166	29452	-
-	2.520	64.0	ISO-63	10	3.5	745M-64	04614	04613	29452	-
2-1/2"	2.914	74.0	-	10	3.5	745H-2-1/2	00622	00626	29452	-
3"	3.539	89.9	-	10	3.5	745H-3	00623	00627	29452	-
3-1/2"	4.011	102.7	-	10	3.5	745H-3-1/2	00624	00629	29452	1557SS
4"	4.544	115.4	-	10	3.5	745H-4	00625	00630	29452	1557SS

\*Self-Centering Punch Design