

# Assembly Instructions

## ⚠ Important ⚠

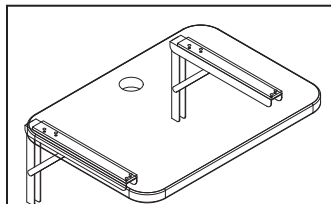
Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

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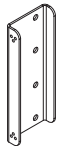
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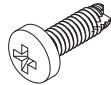


Flip-up Shelf Assembly

- |                             |                           |
|-----------------------------|---------------------------|
| (1) 0119425<br>Worksurface  | (2) 0109646<br>Shelf shim |
| (2) 056886<br>Shelf bracket | (8) #8 x 1"<br>PHSM screw |



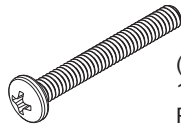
- (2) 0135022  
Channel bracket



- (4) 0100167  
8-32 x 1/2" PH  
Thread-cutting  
screw



- (2) 026064  
1/4-20 x 5/8"  
PHMS



- (2) 0190564  
1/4-20 x 2-1/2"  
PHMS

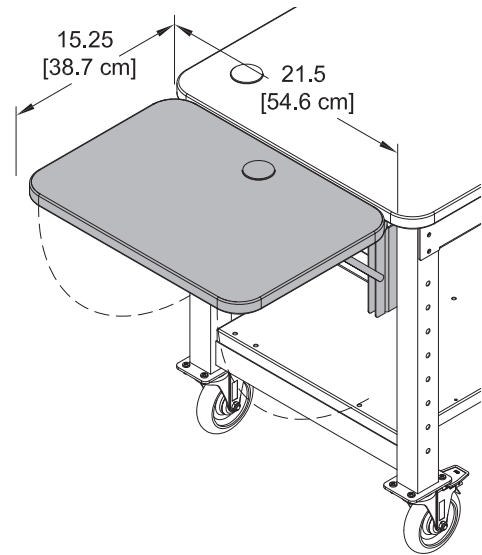


- (2) 0106543  
1/4-20 Keps nut



- (1) 039622  
2" Grommet

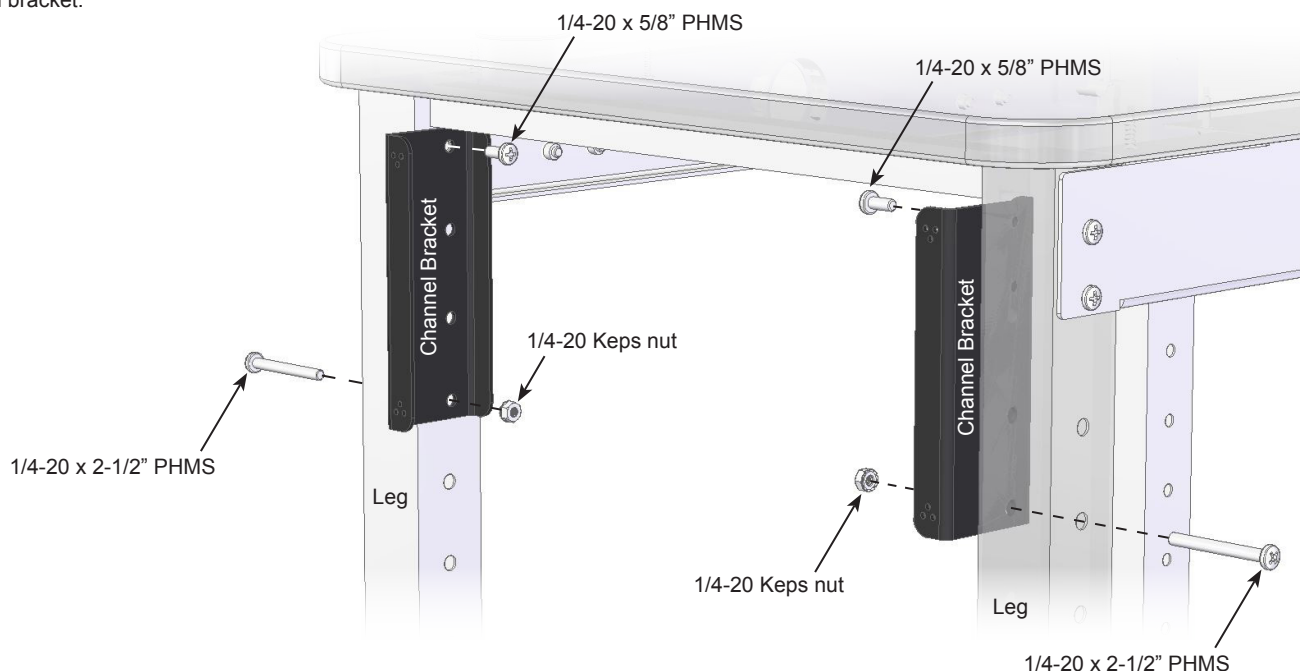
Note: Only one flip-up shelf, or one handle will attach to each side-not both at the same time.



## Flip-up Shelf for 3D2GO™ Printer Cart 37137

### 1. Installation

1. Determine the side of the unit the shelf will go on. (Left or right).
2. Align each channel bracket with the leg mounting holes. **Figure 1.** (The two sets of 3 smaller holes will face outward.)
3. Install (1) 1/4-20 x 5/8" PHM screw at the top of each bracket.
4. Install (1) 1/4-20 x 2-1/2" PHM screw and Keps nut on the bottom of each bracket.



## 2. Attach Flip-up shelf assembly

1. Extend both shelf brackets fully.
2. Align the brackets with both sets of "tri-holes" as shown.
3. Attach the shelf with (4) 8-32 x 1/2" PH thread-cutting screws using the holes shown. **Figure 2.1** and **Figure 2.2**.
4. Tighten screws securely.
5. Install 2" grommet.

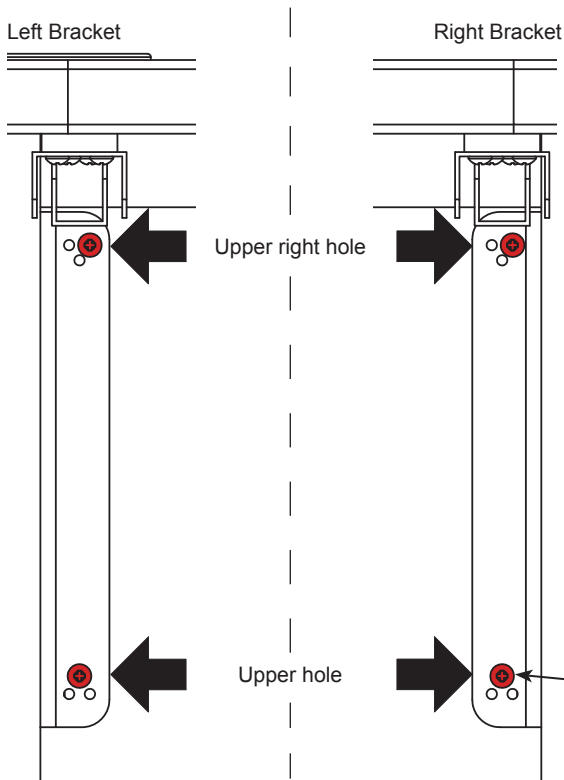


Figure 2.1

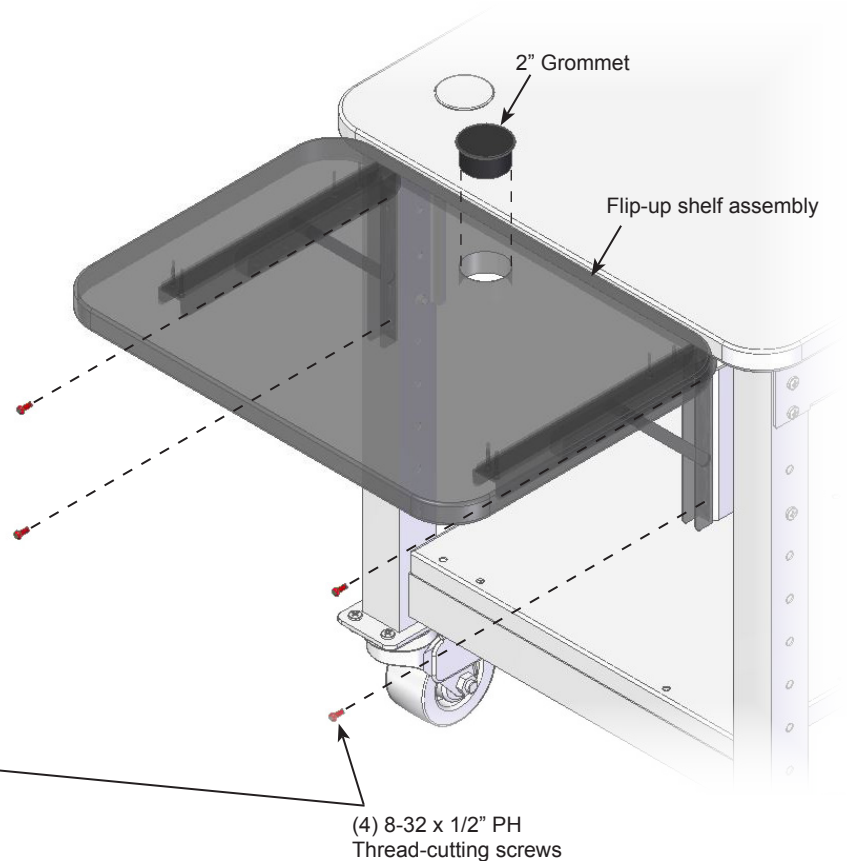


Figure 2.2

## 3. Operation

The shelf will automatically lock into place when lifted into the horizontal position with the levers released. **Figure 3.** To lower or flip-up the shelf, press and hold the levers under each folding shelf bracket at the same time while slowly lowering or raising the shelf. Do not exceed a maximum of 25 lb of weight on the shelf. Do not move the unit while the shelf is in the horizontal position.

Note: Wiring for document cameras or laptop computers placed on the flip-up shelf should be routed on top of the audience-side of the shelf. Use of the shelf grommet hole for wiring will result in pinching of the cords when the shelf is folded.

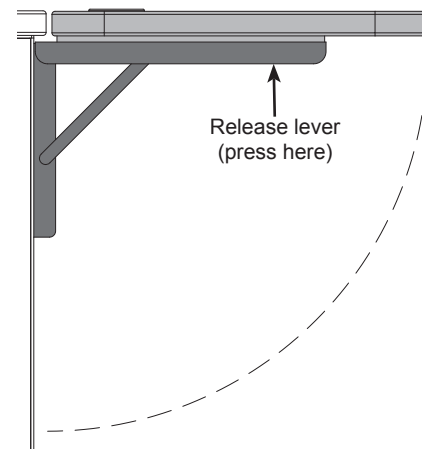


Figure 3