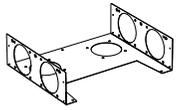# Assembly Instructions

⚠ Important ⚠

Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

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Thank you for purchasing Spectrum products!
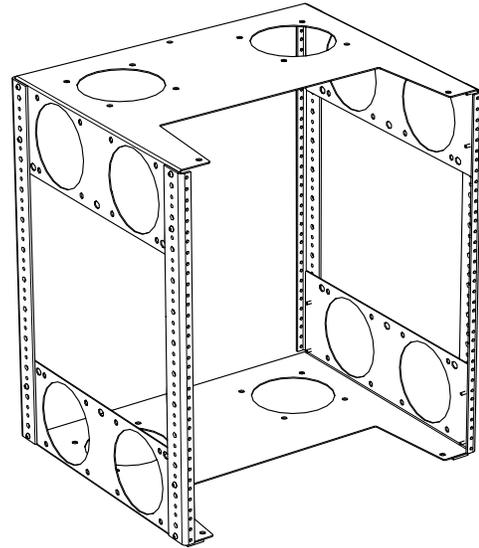
(2) 0119430
Top / Bottom Panel

(2) 0119438
1"W x 15.5"L Polyethylene slide with (S1101) 3/4" double-sided tape

(4) 052436
Rack rail (21")

(16) 0100167
8-32 x 1/2" PH thread-cutting screw
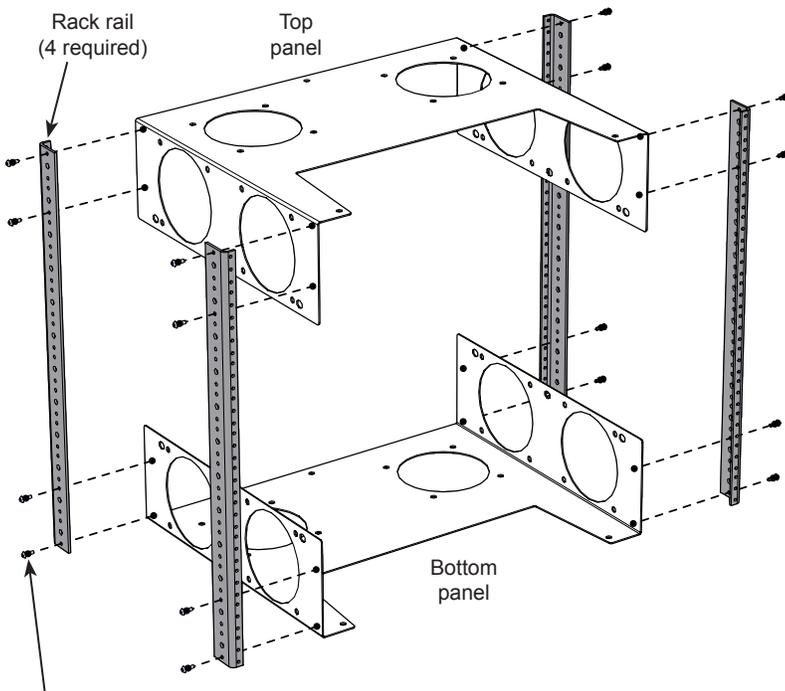
12RU Rack Cube
55228

Tools Required

Drill with Phillips driver

Phillips Screwdriver

1. Assemble Cube

1. Assemble the cube top, bottom, and four rack rails using (16) 8-32 x 1/2" PH thread-cutting screws. Note the orientation of the rails. **Figure 1**.
2. Tighten screws securely.

2. Apply Slides

1. Apply the polyethylene slides to the bottom panel as shown. **Figure 2**.

Rack rail (4 required)

Top panel

Bottom panel

8-32 x 1/2" PH thread-cutting screw (16 required)

Figure 1

Bottom panel
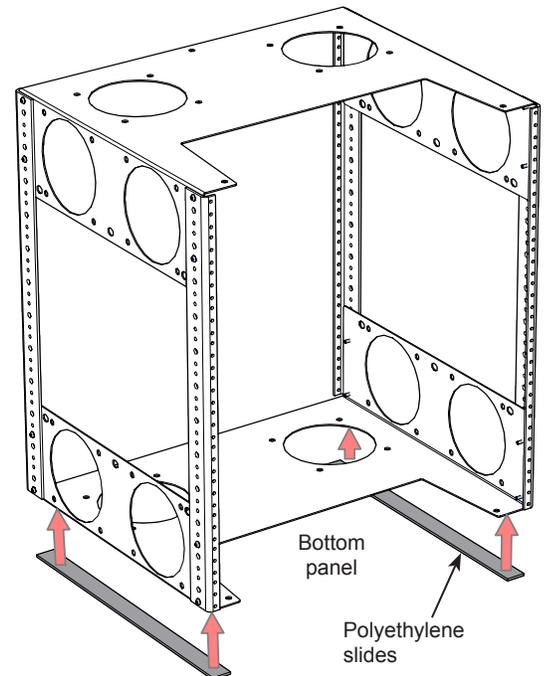
Polyethylene slides

Figure 2

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3. Install Rack Cube

1. Open door to provide better access. **Figure 3**.
2. Place the cube assembly into the unit.

The rack cube provides 12RU of rack space and is easily removed from the unit. This simplifies installation of equipment and provides the ability to integrate equipment remotely. The cube can also be installed into the unit at a later date or when convenient.

The cube also provides mounting capabilities for multiple cooling fans if necessary. Compatible with most 4.75" cooling fans with 4.13" mounting hole spacing (12 mounting locations available).
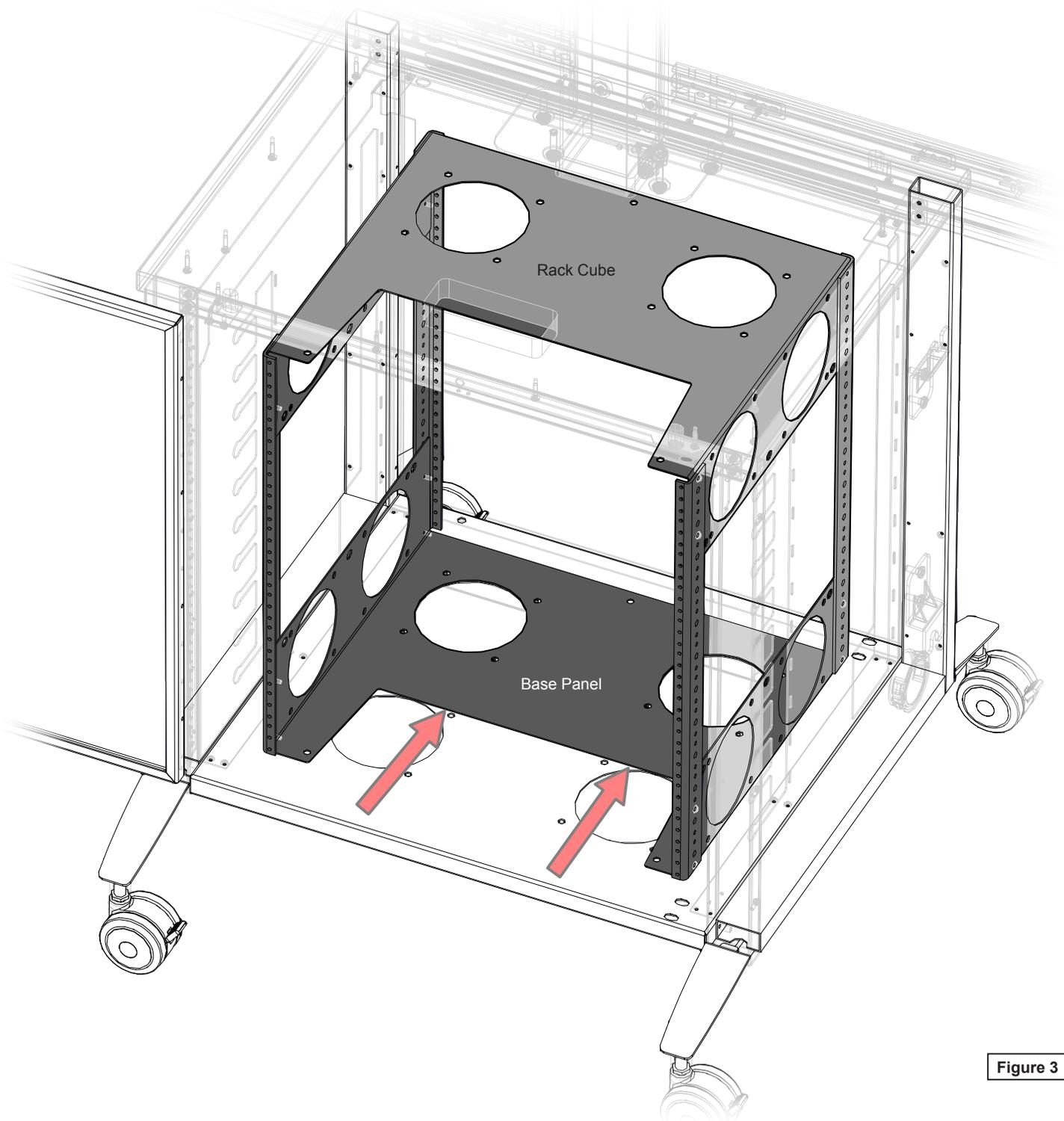
Rack Cube

Base Panel

Figure 3