

GAGE BLOCK SETS

INDIVIDUAL RECTANGULAR AND SQUARE GAGE BLOCKS - METRIC SYSTEM

croblox®, CERAMIC AND STEEL

RECTANGULAR BLOCK SIZES

- Width: all blocks are 9mm wide
- Length: For blocks 10mm thick and under, length is 30mm
For blocks 10.5mm thick and above, length is 35mm

Exceptions:

*Blocks are 28.3mm long

** When ordering 0.5mm block, specify length (28.3 or 30mm)

Individual Rectangular Gage Blocks		croblox®		Ceramic		Steel
Size/Millimeters	Grade	A1 0	AA 00	A1 0	AA 00	A1 0
0.3, 0.4*						•
0.5**		•	•	•	•	•
0.6 Through 0.9 in .1 Steps*						•
1.0 or 1.0005		•	•	•	•	•
1.0 Wear Blocks		•				
1.001 Through 1.009 in Steps of .001		•	•	•	•	•
1.01 Through 1.14 in Steps of .01		•	•	•	•	•
1.15 Through 1.49 in Steps of .01		•	•	•	•	•
1.5 Through 1.9 in Steps of .1		•	•	•	•	•
2.0		•	•	•	•	•
2.0 Wear Blocks		•				
2.25						•
2.5		•	•	•	•	•
3.0 Through 4.5 in Steps of .5		•	•	•	•	•
5.0 Through 6.5 in Steps of .5		•	•	•	•	•
7.0 Through 10.0 in Steps of .5		•	•	•	•	•
10.5 Through 14.5 in Steps of .5		•	•			•
15.0		•	•	•	•	•
15.5 Through 19.5 in Steps of .5		•	•			•
20.0		•	•	•	•	•
20.5 Through 24.5 in Steps of .5		•	•			•
25.0 and 30.0		•	•	•	•	•
40.0		•	•	•	•	•
50.0		•	•	•	•	•
60.0		•	•	•	•	•
70.0		•	•	•	•	•
75.0 and 80.0		•	•	•	•	•
90.0		•	•	•	•	•
100.0		•	•	•	•	•

SQUARE BLOCK SIZES

- All blocks are 24.1mm x 24.1mm
- Blocks have a 6.7mm hole in the center
- On blocks 5.0mm thick and over, the hole is countersunk on both faces. (croblox Wear Blocks are countersunk on one face only)

Individual Square Gage Blocks		croblox®		Steel	Steel Only	
Size/Millimeters	Grade	A1 0	AA 00	A1 0	A1 0	AA 00
0.5 mm		•	•	•		
1.0		•	•	•		
1.5		•	•	•		
2.0 Wear Blocks with 1 Side Countersunk		•				
2.0 or 2.0005		•	•	•		
2.001 Through 2.009 in .001 Steps		•	•	•		
2.01 Through 2.49 in .01 Steps		•	•	•		
2.5 Through 2.9 in .1 Steps		•	•	•		
3.0 Through 10.0 in .5 Steps		•	•	•		
10.5 Through 14.5 in .5 Steps				•		
15mm		•	•	•		
15.5 Through 19.5 in .5 Steps				•		
20.0mm		•	•	•		
20.5 Through 24.5 in .5 Steps				•		
25.0		•	•	•		
30.0		•	•	•		
40.0				•		
50.0		•	•	•		
60.0				•		
70.0				•		
75.0		•	•	•		
80.0				•		
90.0				•		
100.0		•	•	•		
125.0					•	•
150.0					•	•
175.0					•	•
200.0					•	•
250.0					•	•
300.0					•	•
400.0					•	•
500.0					•	•

HOW TO ORDER

Specify in this sequence: Shape, Material, "M" for Metric, Size and Accuracy Grade

Shape	Material	Size	Accuracy
R=Rectangular S=Square	S=Steel C=croblox® Y= Ceramic	Listed in table	Listed in table

Example: RSM 2.0.A1 = Rectangular Steel block, Metric size 2.0, Grade A1 Accuracy

