

GAGE BLOCK SETS



RECTANGULAR INCH SYSTEM GAGE BLOCK SETS, INDIVIDUAL BLOCKS AND ACCESSORIES

All sets are furnished in a handsome, rugged wood case for lasting protection

INCH

Rectangular croblox® Gage Block Sets in Case				
Cat. No.	Accuracy Grade*	Measuring Range	Blocks Per Set	Blocks Included In Sets
RC 81.A1	B89.1.9 0	.100-12.000 in Steps of .001 .200-12.000 in Steps of .0001	81	9 Blocks .1001 Through .1009 (Steps of .0001)
RC 81.AA	B89.1.9 00			49 Blocks .101 Through .149 (Steps of .001)
RC 81.LM**	Webber LM			19 Blocks .050 Through .950 (Steps of .050) 4 Blocks 1.000 Through 4.000 (Steps of 1")
RC 88.A1	B89.1.9 0	.100-12.000 in Steps of .001	88	Same as in RC 81. Set, Plus 3 Blocks .100025, .10005, .100075 4 Blocks 1/16, 5/64, 3/32, 7/64
RC 88.AA	B89.1.9 00	.200-12.000 in Steps of .0001		
RC 88.LM**	Webber LM	.300-12.000 in Steps of .000025 1/16-12.000 in Steps of 1/64		
RC 34.A1	B89.1.9 0	.200-8.000 in Steps of .001 .300-8.000 in Steps of .0001	34	9 Blocks .1001 Through .1009 (Steps of .0001)
RC 34.AA	B89.1.9 00			9 Blocks .101 Through .109 (Steps of .001)
RC 34.LM**	Webber LM			9 Blocks .110 Through .190 (Steps of .010) 3 Blocks .100 Through .300 (Steps of .100) 1 Block .500 3 Blocks 1.000, 2.000 and 4.000
RC 28.A1	B89.1.9 0	.020-.240 in Steps of .001 .040-.240 in Steps of .0001 .060-.240 in Steps of .00005	28	1 Block .02005
RC 28.AA	B89.1.9 00			9 Blocks .0201 Through .0209 (Steps of .0001) 9 Blocks .021 Through .029 (Steps of .001) 9 Blocks .010 Through .090 (Steps of .010)

For gage block accessories, order AC 11.A Accessory Set in Case. Sets include etched serial numbers and Commercial Calibration Certificate. A Master Calibration Certificate is available at extra cost.

* For complete accuracy specifications, see the beginning of this section.

** Available by special order only.



GAGE BLOCK ACCESSORIES



AC11..MA

INCH

Rectangular croblox® Wear Blocks

Cat. No.	Size
RC .020 WA1	0.020
RC .050 WA1	0.050
RC .100 WA1	0.100

Rectangular Inch System Steel and croblox® Accessories Individually or Sets as Stated Below

Description	Cat. No. Steel	croblox®	Steel Accessories Included Set AC 11.A
Half-Round Jaw .250 Radius	RA 1.		2**
Straight Jaw* .250" Thick	RA 4.	RA 24.	2**
Clamps 0" – 1-1/2" Capacity	RA 5.		1
1-1/2" – 4" Capacity	RA 6.		1
4" – 6-1/2" Capacity	RA 7.		1
0" – 12" Capacity	RA 8.		1
Scriber Point	RA 11.		1
Center Point, 100 C/L	RA 12.		1
Base Block 1" Thick	RA 13.		1
Case (CS 9111.)			1

Additional Accessories

Cat. No.	Description
RA 9.	Clamps 0-18" Capacity
RA 10.	0-24" Capacity
RA 14.	0-36" Capacity
RA 2.	Half-Round Jaws .200 Radius
RA 3.	.100 Radius

* croblox jaws available as an option at extra cost. Please specify.

** Jaws are normally used in pairs, but are ordered individually. Please order accordingly.

INCH

Square croblox® – Inch System Gage Block Sets in Case

Cat. No.	Accuracy Grade*	Measuring Range	Blocks Per Set	Blocks Included In Sets
SC 81.A1 SC 81.AA	B89.1.9 0 B89.1.9 00	.100-12.000 in Steps of .001 .200-12.000 in Steps of .0001	81	9 blocks .1001 through .1009 (Steps of .0001) 49 blocks .101 through .149 (Steps of .001) 19 blocks .050 through .950 (Steps of .050) 4 blocks 1.000 through 4.000 (Steps of 1)
SC 88.A1 SC 88.AA	B89.1.9 0 B89.1.9 00	.100-12.000 in Steps of .001 .200-12.000 in Steps of .0001 .300-12.000 in Steps of .000025 1/16-12.000 in Steps of 1/64	88	Same as in SC 81. Set, Plus 3 blocks .100025, .10005, .100075 4 blocks 1/16, 5/64, 3/32, 7/64
SC 36.A1 SC 36.AA	B89.1.9 0 B89.1.9 00	.200-8.000 in Steps of .001 .300-8.000 in Steps of .0001	36	1 Block .050 9 blocks .1001 through .1009 (Steps of .0001) 9 blocks .101 through .109 (Steps of .001) 9 blocks .110 through .190 (Steps of .010) 5 blocks .100 through .500 (Steps of .100) 3 blocks 1.000, 2.000, 4.000

All Square croblox® sets above are available with accessories at extra cost. To order, add "X" to catalog number. Accessories are furnished in steel (see following pages). Sets include etched serial numbers and Commercial Calibration Certificate. A Master Calibration Certificate is available at extra cost.

* For complete accuracy specifications, see the beginning of this section.



GAGE BLOCK SETS

RECTANGULAR CROBLOX® GAGE BLOCK SETS IN CASE

METRIC

Rectangular croblox Gage Block Sets in Case, One Millimeter Base

Cat. No.	Accuracy Grade*	Measuring Range	Blocks Per Set	Blocks Included In Sets
RC 45.MA1 RC 45.MAA	B89.1.9 0 B89.1.9 00	3.0 through 450 (steps of .001) 2.0 through 450 (steps of .01) 1.0 through 450 (steps of .1)	45	9 blocks 1.001mm through 1.009mm (steps of .001) 9 blocks 1.01mm through 1.09mm (steps of .01) 9 blocks 1.1mm through 1.9mm (steps of .1) 9 blocks 1mm through 9mm (steps of 1) 9 blocks 10mm through 90mm (steps of 10)
RC 88.MA1 RC 88.MAA	B89.1.9 0 B89.1.9 00	3.0 through 450 (steps of .0005) 2.0 through 450 (steps of .001) 1.0 through 450 (steps of .01) 1.0 through 450 (steps of .1)	88	1 block .5 1 block 1.0005 9 blocks 1.001mm through 1.009 (steps of .001) 49 blocks 1.01mm through 1.49 (steps of .01) 18 blocks 1mm through 9.5mm (steps of .5) 10 blocks 10mm through 100mm (steps of 10)
RC 112.MA1 RC 112.MAA	B89.1.9 0 B89.1.9 00	3.0 through 250 (steps of .0005) 2.0 through 250 (steps of .001) 1.0 through 250 (steps of .01) 1.0 through 250 (steps of .1)	112	1 block .5 1 block 1.0005 9 blocks 1.001 through 1.009 (steps of .001) 49 blocks 1.01 through 1.49 (steps of .01) 48 blocks 1mm through 24.5mm (steps of .5) 4 blocks 25mm through 100mm (steps of 25)

Sets include etched serial numbers and Commercial Calibration Certificate. Metric croblox® Wear Blocks and/or Master Calibration Certificate are available at extra cost. For gage block accessories, order AC 11.MA Metric Accessory Set in Case.

* For complete accuracy specifications, see page at the beginning of this section.



Set RY 88.MA1

METRIC

RECTANGULAR CERAMIC

Now there's another addition to the famous Starrett-Webber line of precision gage blocks. Ceramic, offered in rectangular, inch and metric, fills the gap between steel and the universally accepted croblox®. While not as stable as croblox®, ceramic is an excellent alternative to steel because of its superior hardness, thermal expansion and wear characteristics.

Gage Block Sets in Case

Cat. No.	Accuracy Grade*	Measuring Range	Blocks Per Set	Blocks Included In Sets
RY 45.MA1 RY 45.MAA	B89.1.9 0 B89.1.9 00	3.0 through 450 in .001 steps 2.0 through 450 in .01 steps 1.0 through 450 in .1 steps	45	9 blocks 1.001 through 1.009 (steps of .001) 9 blocks 1.01 through 1.09 (steps of .01) 9 blocks 1.1 through 1.9 (steps of .1) 9 blocks 1 through 9 (steps of 1) 9 blocks 10 through 90 (steps of 10)
RY 88.MA1 RY 88.MAA	B89.1.9 0 B89.1.9 00	3.0 through 450 in .0005 steps 2.0 through 450 in .001 steps 1.0 through 450 in .01 steps 1.0 through 450 in .1 steps	88	1 block .5 1 block 1.0005 9 blocks 1.001 through 1.009 (steps of .001) 49 blocks 1.01 through 1.49 (steps of .01) 18 blocks 1 through 9.5 (steps of .5) 10 blocks 10 through 100 (steps of 10)

Sets include etched serial numbers and Commercial Calibration Certificate. A Master Calibration Certificate is available at extra cost.

* For complete accuracy specifications, see page at the beginning of this section.

