

GAGE BLOCK SETS

RECTANGULAR INCH SYSTEM GAGE BLOCK SETS, INDIVIDUAL BLOCKS AND ACCESSORIES

Our Ceramic Gage Blocks, offered in rectangular, inch and metric, fill the gap between steel and the universally accepted croblox®. While not as stable as croblox®, ceramic is an excellent alternative to steel because of its superior hardness, thermal expansion and wear characteristics.

INCH

Rectangular Ceramic Gage Block Sets in Case				
Cat. No.	Accuracy Grade*	Measuring Range	Blocks Per Set	Blocks Included In Sets
RY 81.A1 RY 81.AA	B89.1.9 0 B89.1.9 00	.100-12.000 in Steps of .001 .200-12.000 in Steps of .0001	81	9 Blocks .1001 Through .1009 (Steps of .0001) 49 Blocks .101 Through .149 (Steps of .001) 19 Blocks .050 Through .950 (Steps of .050) 4 Blocks 1.000 Through 4.000 (Steps of 1")
RY 88.A1 RY 88.AA	B89.1.9 0 B89.1.9 00	.100-12.000 in Steps of .001 .200-12.000 in Steps of .0001 .300-12.000 in Steps of .000025 1/16-12.000 in Steps of 1/64	88	Same as in RY 81. Set, Plus 3 Blocks .100025, .10005, .100075 4 Blocks 1/16, 5/64, 3/32, 7/64
RY 34.A1 RY 34.AA	B89.1.9 0 B89.1.9 00	.200-8.000 in Steps of .001 .300-8.000 in Steps of .0001	34	9 Blocks .1001 Through .1009 (Steps of .0001) 9 Blocks .101 Through .109 (Steps of .001) 9 Blocks .110 Through .190 (Steps of .010) 3 Blocks .100 Through .300 (Steps of .100) 1 Block .500 3 Blocks 1.000, 2.000 and 4.000

Sets include etched serial number and Commercial Calibration Certificate. A Master Calibration Certificate is available at extra cost.

* For complete accuracy specifications, see the beginning of this section.

INCH

Rectangular Steel Gage Block Sets in Case			B89.1.9 Accuracy Grade 0*
Cat. No.	Measuring Range	Blocks Per Set	Blocks Included In Sets
RS 81.A1	.100-12.000 in Steps of .001 .200-12.000 in Steps of .0001	81	9 Blocks .1001 Through .1009 (Steps of .0001) 49 Blocks .101 Through .149 (Steps of .001) 19 Blocks .050 Through .950 (Steps of .050) 4 Blocks 1.000 Through 4.000 (Steps of 1")
RS 88.A1	.100-12.000 in Steps of .001 .200-12.000 in Steps of .0001 .300-12.000 in Steps of .000025 1/16-12.000 in Steps of 1/64	88	Same as in RS 81.A1 Set, Plus 3 Blocks .100025, .10005, .100075 4 Blocks 1/16, 5/64, 3/32, 7/64
RS 92.A1	.100-12.000 in Steps of .001 .200-12.000 in Steps of .0001 .300-12.000 in Steps of .000025 1/16-12.000 in Steps of 1/64	92	Same as in RS 88.A1 Set, Plus 2 Blocks .100" (croblox® Wear Blocks) 2 Blocks .050 (croblox® Wear Blocks)
RS 38.A1	.100-4.000 in Steps of .001 .150-4.000 in Steps of .0001 .200-4.000 in Steps of .00005	38	2 Blocks .050 (croblox® Wear Blocks) 1 Block .05005 9 Blocks .0501 Through .0509 (Steps of .0001) 9 Blocks .051 Through .059 (Steps of .001) 11 Blocks .050 Through .150 (Steps of .010) 4 Blocks .200 Through .500 (Steps of .100) 2 Blocks 1.000 and 2.000
RS 34.A1	.200-8.000 in Steps of .001 .300-8.000 in Steps of .0001	34	9 Blocks .1001 Through .1009 (Steps of .0001) 9 Blocks .101 Through .109 (Steps of .001) 9 Blocks .110 Through .190 (Steps of .010) 4 Blocks .100, .200, .300, .500 3 Blocks 1.000, 2.000, 4.000
RS 28.A1	.020-.240 in Steps of .001 .040-.240 in Steps of .0001 .060-.240 in Steps of .00005	28	1 Block .02005 9 Blocks .0201 Through .0209 (Steps of .0001) 9 Blocks .021 Through .029 (Steps of .001) 9 Blocks .010 Through .090 (Steps of .010)
RS 9.A1	.0625-4.000 in Steps of .0625 .100-4.000 in Steps of .100	9	1 Block .0625, .100, .125, .200, .250, .300, .500, 1.000, 2.000
Micrometer Checking Set			B89.1.9 Accuracy Grade AS1*
Cat. No.	Measuring Range	Blocks Per Set	Blocks Included In Sets
RS 10.A		10	10 blocks .105, .210, .315, .420, .500, .605, .710, .815, .920, 1.000

For gage block accessories, order AC 11.A Accessory Set in Case. See rectangular block accessories on the next page. Sets include etched serial numbers and Commercial Calibration Certificate. A Master Calibration Certificate is available at extra cost.

* For complete accuracy specifications, see the beginning of this section.



GAGE BLOCK SETS

RECTANGULAR CROBLOX® GAGE BLOCK SETS IN CASE

METRIC

Rectangular croblox Gage Block Sets in Case, One Millimeter Base

Cat. No.	Accuracy Grade*	Measuring Range	Blocks Per Set	Blocks Included In Sets
RC 45.MA1 RC 45.MAA	B89.1.9 0 B89.1.9 00	3.0 through 450 (steps of .001) 2.0 through 450 (steps of .01) 1.0 through 450 (steps of .1)	45	9 blocks 1.001mm through 1.009mm (steps of .001) 9 blocks 1.01mm through 1.09mm (steps of .01) 9 blocks 1.1mm through 1.9mm (steps of .1) 9 blocks 1mm through 9mm (steps of 1) 9 blocks 10mm through 90mm (steps of 10)
RC 88.MA1 RC 88.MAA	B89.1.9 0 B89.1.9 00	3.0 through 450 (steps of .0005) 2.0 through 450 (steps of .001) 1.0 through 450 (steps of .01) 1.0 through 450 (steps of .1)	88	1 block .5 1 block 1.0005 9 blocks 1.001mm through 1.009 (steps of .001) 49 blocks 1.01mm through 1.49 (steps of .01) 18 blocks 1mm through 9.5mm (steps of .5) 10 blocks 10mm through 100mm (steps of 10)
RC 112.MA1 RC 112.MAA	B89.1.9 0 B89.1.9 00	3.0 through 250 (steps of .0005) 2.0 through 250 (steps of .001) 1.0 through 250 (steps of .01) 1.0 through 250 (steps of .1)	112	1 block .5 1 block 1.0005 9 blocks 1.001 through 1.009 (steps of .001) 49 blocks 1.01 through 1.49 (steps of .01) 48 blocks 1mm through 24.5mm (steps of .5) 4 blocks 25mm through 100mm (steps of 25)

Sets include etched serial numbers and Commercial Calibration Certificate. Metric croblox® Wear Blocks and/or Master Calibration Certificate are available at extra cost. For gage block accessories, order AC 11.MA Metric Accessory Set in Case.

* For complete accuracy specifications, see page at the beginning of this section.



Set RY 88.MA1

RECTANGULAR CERAMIC

METRIC

Now there's another addition to the famous Starrett-Webber line of precision gage blocks. Ceramic, offered in rectangular, inch and metric, fills the gap between steel and the universally accepted croblox®. While not as stable as croblox®, ceramic is an excellent alternative to steel because of its superior hardness, thermal expansion and wear characteristics.

Gage Block Sets in Case

Cat. No.	Accuracy Grade*	Measuring Range	Blocks Per Set	Blocks Included In Sets
RY 45.MA1 RY 45.MAA	B89.1.9 0 B89.1.9 00	3.0 through 450 in .001 steps 2.0 through 450 in .01 steps 1.0 through 450 in .1 steps	45	9 blocks 1.001 through 1.009 (steps of .001) 9 blocks 1.01 through 1.09 (steps of .01) 9 blocks 1.1 through 1.9 (steps of .1) 9 blocks 1 through 9 (steps of 1) 9 blocks 10 through 90 (steps of 10)
RY 88.MA1 RY 88.MAA	B89.1.9 0 B89.1.9 00	3.0 through 450 in .0005 steps 2.0 through 450 in .001 steps 1.0 through 450 in .01 steps 1.0 through 450 in .1 steps	88	1 block .5 1 block 1.0005 9 blocks 1.001 through 1.009 (steps of .001) 49 blocks 1.01 through 1.49 (steps of .01) 18 blocks 1 through 9.5 (steps of .5) 10 blocks 10 through 100 (steps of 10)

Sets include etched serial numbers and Commercial Calibration Certificate. A Master Calibration Certificate is available at extra cost.

* For complete accuracy specifications, see page at the beginning of this section.

