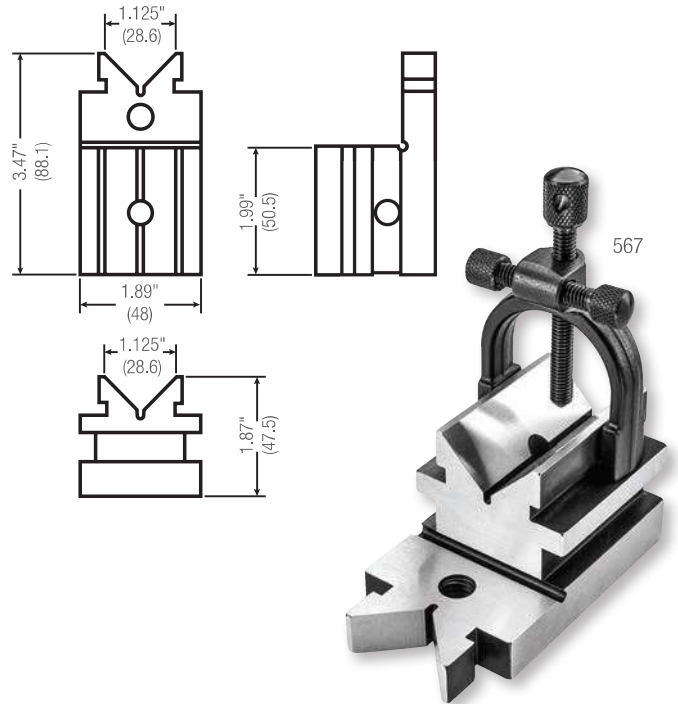


FIXTURING

567 V-BLOCK AND CLAMP

1-5/16"/33MM CAPACITY

- The clamp is smaller than the outside width of the block, but has an adjustable side screw to support the block and prevent tilting
- The V at the stepped end is at right angles to the base and is handy for holding shouldered studs, pins, etc.
- A clearance hole for drilling or removing dowel pins is provided in the block
- The block has four 3/8-16 tapped holes, two in the base and one on each side for attachment to an angle iron. The angle iron holding the block can then be attached to a lathe faceplate or held by a magnetic chuck.
- The clamp is a strong forging
- The block is hardened and precision ground. The sides are parallel and the V is central and parallel to the sides and base.
- Can be used on its base, on the end or on either side



567 V-Block and Clamp

Cat. No.	EDP	Capacity		Description
		in	mm	
567	52588	1-5/16	33	Complete set with 1 V-Block and 1 clamp

567 V-Block and Clamp Accessories

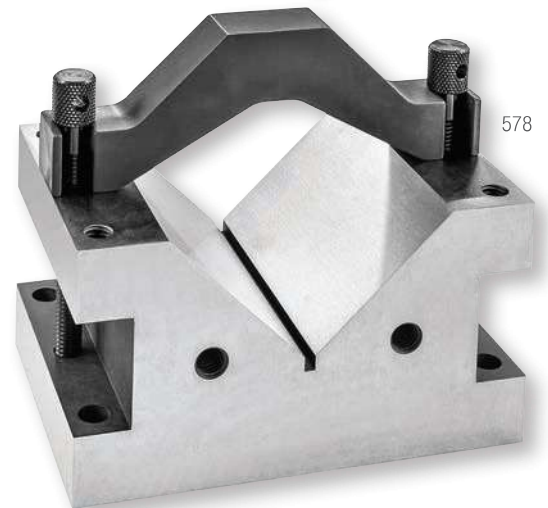
Cat. No.	EDP	Description
567B	70885	Clamp only

578 V-BLOCK AND CLAMP FOR LARGER CAPACITY WORK

4"/100MM CAPACITY

This is our largest capacity V-block, which is ideal for toolroom, inspection and production work. Hardened steel

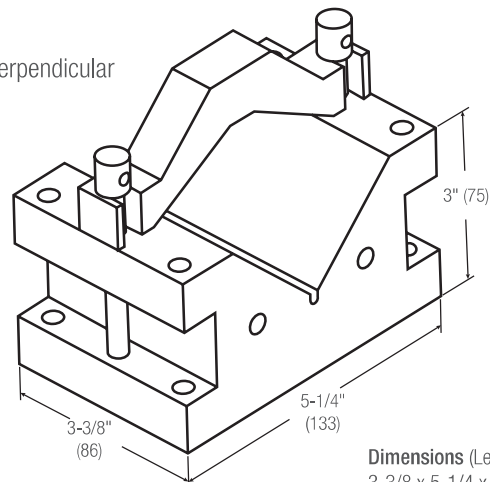
- Precision ground flat, square and parallel
- Rugged, reversible, hardened clamp can accommodate 9/16-4" (14-100mm) diameters of almost any shape of work
- No clamp interference when the block lies on either side
- Three available clamp positions
- Two tapped holes (3/8-16) in one end for mounting the V-block perpendicular to faceplates, etc.
- Available in matched pairs by special order



Above: V-Block with reversible clamp in downward facing position (Line drawing illustrates clamp in upward facing position)

578 V-Block and Clamp

Cat. No.	EDP	Description
578	64960	V-Block and clamp for larger capacity work
578B	64988	Clamp only with 2 screws



Dimensions (Length x Width x Height):
3-3/8 x 5-1/4 x 3" (86 x 133 x 75mm)

