



Incubators SI60 & SI60D

Assembly Instructions

- 1 Fasten the 4 hinge bars to panels using x2 M4 screws to each hinge component. Do not tighten at this stage.
- 2 Attach the handle to front door using x5 M4 screws.
- 3 Screw the countersunk metal screw and washer into the bottom of the front panel.
- 4 Connect the 2 door clips to the front of the side panels with x2 M3 screws and x2 dome nuts for each clip.
- 5 Fasten the tie bar with x2 M4 screws at each end. The unit should now be free standing with the tie bar supporting the 2 end units.
- 6 Insert the hinge bars connecting the front and back panels.
- 7 Squeeze some silicon compound into the grooves on the back and top panel so when assembled a good seal is formed.
- 8 Insert two side panels into back panel. Then place top panel into position.
- 9 Attach door panel to top panel via hinges.
- 10 Insert the 4 plugs into the holes on the side panels.
- 11 Finally, tighten up all the screws, but do not overtighten.

List of components

x1 control panel (right hand side)	x4 hinges
x1 door panel	x2 hinge bars
x1 left panel	x4 plugs
x1 top panel	x2 door clips
x1 back panel	x1 magnet catcher
x1 tie bar	x1 countersunk screw & washer
x1 door handle	x4 dome nuts
x1 tube of silicon rubber compound	x4 M3 screws
	x17 M4 screws

