



Model 1016H & 1027H Temperature/Humidity Chamber Operation and Service Manual



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Chapter 1 – Safety Instructions

Introduction

Follow all CAUTION notices to prevent damage to the chamber or your test sample. Failure to follow all CAUTION notices may void your warranty. CAUTION may also indicate a potentially hazardous situation which, if not avoided, may result in minor or moderate personal injury.

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

The safety alert symbol  precedes a general CAUTION or WARNING statement.

The electrical hazard symbol  precedes an electric shock hazard CAUTION or WARNING statement.

Installation Safety Notices

 **CAUTION:** The minimum clearance you should allow for proper ventilation around the chamber must be at least 12" from both the left and right side, and 24" from the rear.

 **CAUTION:** This chamber is designed for operation in a conditioned laboratory environment. Operation above 30°C (85°F) or below 16°C (60°F) ambient room temperature is NOT recommended.

 **CAUTION:** The Input Voltage label on the back of the chamber indicates the input voltage configuration as shipped from the factory. If the input voltage configuration is changed, this label must be replaced to reflect the new configuration. Replacement labels are available from TestEquity at no charge.

 **CAUTION:** This chamber must be properly configured for either 208 V or 230 V nominal input. 208 V and 230 V are NOT the same. Do NOT guess! Do NOT assume you have “220 V”. You must verify the exact type of electrical service you have. If there is any doubt, you must consult with a qualified electrician who is familiar with industrial plant wiring. In addition, the input line voltage should be measured while the chamber is operating in the COOL mode to ensure that the expected nominal voltage of either 208 V –5/+10% or 230 V ±10% is present.

 **CAUTION:** This chamber should be connected to the AC power source by a qualified electrician who is familiar with industrial plant wiring.

Operation Safety Notices

- ⚠ **CAUTION:** This chamber has a crankcase heater to protect the high-stage compressor. The chamber must be connected to the power source AND the Main Disconnect Switch must be ON for 3 hours prior to operating the chamber. Although it may be safe to use the chamber immediately, this procedure ensures the longest possible life for the high-stage compressor if the chamber has been removed from the power source for more than 24 hours.
- ⚠ **CAUTION:** The F4T/F4 Controller alarms are configured for internal protection of the humidity system. Do NOT change this configuration under any circumstances. The independent EZ-Zone Limit Controller functions as the main system and product protection device.
- ⚠ **CAUTION:** The EZ-Zone Limit Controller has been properly configured by TestEquity to match the chamber's system requirements. Improper modifications to these setup values can result in unreliable and unsafe operation. Do not attempt to modify the setup values, unless you thoroughly understand what you are doing. The correct values are documented in the "EZ-Zone Limit Controller Setup Parameters" section of this manual.
- ⚠ **CAUTION:** Always verify that the Limit Controller's high and low limits are set to temperatures that are appropriate for your test sample.
- ⚠ **CAUTION:** If your test sample is energized, it can raise the workspace temperature beyond safe limits. This could occur if your test sample exceeds the live load rating of the chamber or if the chamber's refrigeration system fails. This chamber has a set of contacts that can be used to remove power to your test sample if the Limit Controller's temperature limits are exceeded.
- ⚠ **CAUTION:** To prevent damage to your test sample and the chamber's compressors, do not exceed the live load rating of the chamber.
- ⚠ **WARNING:** Do NOT put items in the chamber that could burn or explode at high temperatures. This chamber uses open wire heating elements which generate surface temperatures over 1000°F. This is NOT an explosion-proof chamber.
- ⚠ **WARNING:** Do NOT put items in the chamber which can emit corrosive vapors or substances.
- ⚠ **WARNING:** This chamber is NOT a curing oven. There are NO provisions for venting fumes or volatile substances.

- ⚠ WARNING:** The chamber door must remain closed while the chamber is operating. If you need to open the door while the chamber is operating, wear safety goggles to prevent the high velocity airflow from blowing particles or objects into your eyes.
- ⚠ WARNING:** This chamber operates at extreme temperatures. Avoid contact with air, objects, and surfaces that are hot or cold to prevent severe burns or frostbite. Protective gloves are recommended.

Chapter 2 – Installation

Uncrating

Inspect the shipping container for any signs of visible damage. Notify the carrier and TestEquity immediately if there are signs of shipping damage.

The pallet is designed with ramps, so the chamber can be rolled off without the need for a forklift or pallet jack.

Preparation For Use

1. Inspect the chamber for signs of shipping damage.
2. Read this entire manual.
3. Select a suitable location to install the chamber.
4. Verify the input voltage configuration.
5. Connect to the power source.
6. Perform following the procedures as described in the Preventive Maintenance section:
 - a. Inspect the electrical compartment.
 - b. Inspect the refrigeration machinery compartment.
 - c. Check the low-stage refrigeration charge.
 - e. Verify the chamber performance.

Installation Location

The chamber will produce a significant amount of heat during normal operation. Locate the chamber in a room with adequate ventilation to prevent excessive heat build-up. The chamber generates a heat load of up to 27,500 BTUH during a continuous cool down from a high temperature.

The chamber must be on a solid and level floor. Allow enough space around the chamber to permit serviceability and the removal of the service access panels, which are located on each side and the rear.

⚠ CAUTION: The minimum clearance you should allow for proper ventilation around the chamber must be at least 12" from both the left and right side, and 24" from the rear.

⚠ CAUTION: This chamber is designed for operation in a conditioned laboratory environment. Operation above 30°C (85°F) or below 16°C (60°F) ambient room temperature is NOT recommended.

Input Power Configuration

Overview

This chamber can be easily configured for operation from a 208 V / 60 Hz or 230 V / 60 Hz, 3 Phase nominal input. Other input voltages and 50 Hz operation are available as special options, and are not covered in these instructions.

Your chamber was configured prior to shipment for the voltage that was specified at time of order. These instructions should be used to verify the input voltage configuration prior to installation, or to change the input voltage from one configuration to another.

⚠ CAUTION: This chamber must be properly configured for either 208 V or 230 V nominal input. 208 V and 230 V are NOT the same. Do NOT guess! Do NOT assume you have “220 V”. You must verify the exact type of electrical service you have. If there is any doubt, you must consult with a qualified electrician who is familiar with industrial plant wiring. In addition, the input line voltage should be measured while the chamber is operating in a continuous HEAT mode to ensure that the expected nominal voltage of either 208 V $-5/+10\%$ or 230 V $\pm 10\%$ is present.



Figure 2-1 – Location of Input Configuration Terminals on the Electrical Sub Panel

NOTE: Refer to Figure 2-1 for the location of the input configuration terminals on the electrical sub panel that are described below.

230 V / 60 Hz Input Configuration

1. Turn the Main Disconnect switch to the OFF position.
2. Remove the lower door retaining screw located on the right side. Open the lower door.
3. Locate the Control Transformer TR1. Wire number TA must be connected to the 230 V terminal 4 on Control Transformer TR1.

208 V / 60 Hz Input Configuration

1. Turn the Main Disconnect switch to the OFF position.
2. Remove the lower door retaining screw located on the right side. Open the lower door.
3. Locate the Control Transformer TR1. Wire number TA must be connected to the 208 V terminal 3 on Control Transformer TR1.

Connection to the Power Source

⚠ CAUTION: This chamber should be connected to the AC power source by a qualified electrician who is familiar with industrial plant wiring.

The Main Disconnect Switch on the front panel removes primary power to the entire chamber. All branch circuits on the load side of the Main Disconnect Switch are individually fused. However, your local electrical code may require a separate disconnect switch within sight of the chamber.

Power Source Connection

1. Turn the Disconnect Switch to the OFF position.
2. Remove the lower door retaining screw located on the right side. Open the lower door.
3. Remove the chamber's right side panel.
4. Mount the input wire through the hole on the rear of the chamber, using an appropriate bushing. Approximately 54-inches of additional wire length will be needed need to reach to the terminals on the electrical subpanel. The wires will need to pass through the Input Access Hole. This hole is in the corner of the partition which separates the compressor compartment from the electrical compartment. Three tie points are provided on the side of the chamber to secure the input wiring with provided tie-wraps.
5. Connect the "Hot" input wires to terminals L1, L2 and L3 on the Main Disconnect Switch.
6. Connect the Earth Ground wire (NOT A NEUTRAL) to the Ground terminal.
7. There is NO NEUTRAL connection.

Phase Sequence

This chamber has a protective circuit to ensure the proper input power phase sequence. **If the chamber does not function with the initial wiring hookup, then reverse two of the input lines at the top of the disconnect switch.**

Humidity Water Connection

⚠ CAUTION: The humidity system must be supplied with demineralized water having a specific resistance of 50,000 to 200,000 ohms/centimeter. The use of unfiltered tap water or triple-distilled water will damage the humidity system and chamber interior, and will void the warranty.

Plumbed Demineralized Water Installation

Follow these instructions if your chamber is NOT being used with the optional W100 Water Recirculation System, and you are connecting to a plumbed source of demineralized water.

1. Attach a supply of demineralized water to the Water Supply fitting on the rear of the chamber. Water pressure must not exceed 50 psi.
2. The chamber drain water is not under pressure, and is fed by gravity. Therefore, it must empty into an open floor drain, condensate pump, or bucket.

Water Recirculation System Installation, Model W100

The optional Model W100 Water Recirculation System provides a source of demineralized water for the humidity system, using ordinary tap water. Condensate from the chamber is returned back to the water tank. The water pump runs continuously when the humidity system is enabled, keeping the supply line pressurized at all times. Detailed assembly pictures are shown on the next page.

1. Attach filter cartridge. Use clamp provided on each end of filter to prevent leaking. Do not overtighten.
2. Position the recirculation system on the back left side of the chamber.
3. Attach the chamber Water Supply hose from the chamber to the top fitting of the filter. Use clamp provided to secure the hose to the Water Supply fitting.
4. Attach the chamber Drain hose to the chamber and position it so it goes into the water tank. The drain hose must not be submerged in the water.
5. Fill the water tank with clean water.
6. Place the cover on the water tank.
7. Plug the pump power supply into the receptacle labeled Pump on the rear of the chamber.

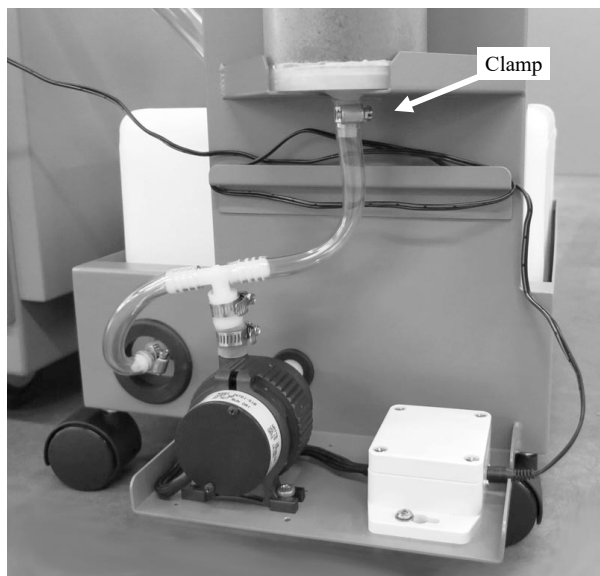
Water Recirculation System Filter Cartridge Replacement

The demineralizer filter cartridge must be replaced when it is used up. The color of the bottom half of the cartridge changes gradually to brown through continued use.

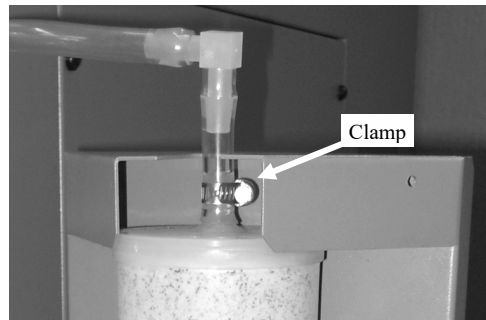
Replacement cartridges are available from TestEquity (part number TE-0014 for a carton of 6 cartridges).

Water Recirculation System Assembly, Model W100

Bottom of Filter

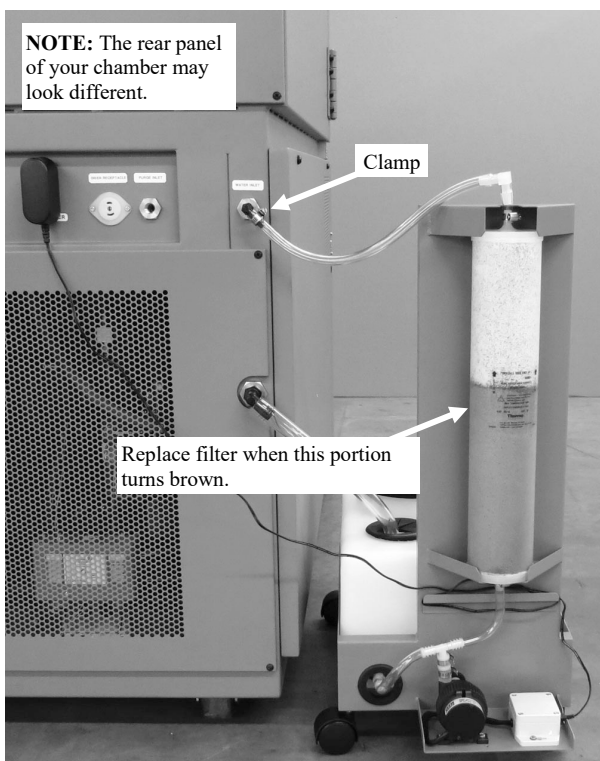


Top of Filter



Use the supplied clamp on each end of filter and the water inlet fitting to prevent leaking.

Do not over-tighten the clamp screws.



Finger-tighten the Water Supply and Drain connections to chamber. Plug the pump power supply into receptacle on the back of the chamber. The drain tube from the chamber must not be submerged in the water.

Chapter 3 – Operation

Introduction

The Front Panel Switches control power to the chamber. The Front Panel Lights provide indication of heat and cool functions.

The EZ-Zone Limit Controller is a protection device. It turns the chamber OFF if the workspace temperature exceeds either a high temperature or low temperature limit set point.

The F4T/F4 Controller controls the temperature and humidity in the chamber. It can function as either a single set point controller or as a programmable profile controller. The F4T/F4 Controller automatically turns the refrigeration system on or off based on the demand for cooling.

Refer to the separate F4T or F4 Temperature/Humidity Controller manual for details on how to use the Controller.

⚠ CAUTION: This chamber has a crankcase heater to protect the high-stage compressor. The chamber must be connected to the power source AND the Main Disconnect Switch must be ON for 3 hours prior to operating the chamber. Although it may be safe to use the chamber immediately, this procedure ensures the longest possible life for the high-stage compressor if the chamber has been removed from the power source for more than 24 hours.

Summary of Chamber Operation

1. Turn the Main Disconnect Switch ON.
2. Enter the appropriate high and low temperature safety limits on the Limit Controller.
3. Enter the desired set points (or program) on the F4T/F4 Controller.
4. Load your test sample in the chamber.
5. If you are running a controlled humidity condition between +10°C and +85°C, turn Event 2 on the F4 controller or the Humidity button on the F4T controller ON.
6. If you are running temperature-only conditions or are operating lower than +10°C or higher than +85°C, turn Event 2 on the F4 controller or the Humidity button on the F4T controller OFF. Humidity cannot be controlled in this range of temperature.
7. Turn the CONDITIONING Switch ON. Alternatively, turn the CONDITIONING Switch to the EVENT 1 position and turn the Power button on the F4T controller ON or EVENT 1 on the F4 controller ON.

Front Panel Switches and Lights

Main Disconnect Switch

The Main Disconnect Switch controls power to the entire chamber and provides a mechanical safety interlock to the lower door.

In the ON position (clockwise) primary power is connected. The F4T/F4 Controller, Limit Controller, and (optional) Chart Recorder are always functional when the Main Disconnect Switch is ON, regardless of the CONDITIONING Switch position. The Main Disconnect Switch should be left ON if the chamber is usually used on a daily basis.

In the OFF position (counter clockwise) primary power is disconnected. The Main Disconnect Switch can be left OFF if the chamber is not used on a daily basis. It can also be locked in the OFF position with a padlock. The knob has a red insert that can be pushed in at the top to reveal the lock-hole.

⚠ CAUTION: This chamber has a crankcase heater to protect the high-stage compressor. The chamber must be connected to the power source AND the Main Disconnect Switch must be ON for 3 hours prior to operating the chamber. Although it may be safe to use the chamber immediately, this procedure ensures the longest possible life for the high-stage compressor if the chamber has been removed from the power source for more than 24 hours.

CONDITIONING Switch – ON Mode

The CONDITIONING Switch enables all chamber functions. When the CONDITIONING Switch is OFF, only the Temperature Controller and Limit Controller are operational. When the CONDITIONING Switch is ON, the chamber's temperature conditioning system will function to maintain the temperature set point. The CONDITIONING Switch does NOT illuminate in any position.

CONDITIONING Switch – EVENT 1 Mode

When the CONDITIONING Switch is in the EVENT 1 position, you can enable and disable all chamber functions through the Power button on the F4T Controller or Event 1 (Digital Output 1) of the F4 Controller.

LIGHT Switch

The LIGHT Switch controls the workspace light. The LIGHT Switch illuminates when it is ON.

HEAT Light

The HEAT Light will illuminate when the Temperature Controller turns on the heater to maintain the workspace temperature. The HEAT Light will cycle on/off as the workspace temperature approaches and reaches the temperature set point.

COOL Light

The COOL Light will illuminate when the Temperature Controller turns on the cooling valve to maintain the workspace temperature. The COOL Light will cycle on/off as the workspace temperature approaches and reaches the temperature set point.

HUMIDITY ENABLE Light

The Humidity mode is enabled through Event 2 on the F4 Controller or the Humidity button on the F4T Controller. This should only be ON if you are performing a controlled humidity test within the humidity range of the chamber (+10°C and +85°C). The HUMIDITY ENABLE light will be illuminated, as long as the chamber temperature is within +7°C and +90°C. The chamber will cool in single-stage refrigeration mode.

If the Humidity mode is disabled, the chamber will cool in cascade refrigeration mode and there will be no humidity control.

HUMIDITY Light

The HUMIDITY Light will illuminate when the F4T/F4 Controller turns on the humidifier heater to maintain the workspace humidity. The HUMIDITY Light will cycle on/off as the workspace humidity approaches and reaches the humidity set point.

Note that the HUMIDITY ENABLE must be ON, the chamber workspace must be between +7°C and +90°C, and the humidifier water level must be correct for the HUMIDITY Light to correspond to the humidity output on the F4T/F4 controller.

There is no corresponding light on the front panel for the dehumidification function.

Loading the Chamber

- ⚠ **WARNING:** Do NOT put items in the chamber that could burn or explode at high temperatures. This chamber uses open wire heating elements which generate surface temperatures over 1000°F. This is NOT an explosion-proof chamber.
- ⚠ **WARNING:** Do NOT put items in the chamber which can emit corrosive vapors or substances.
- ⚠ **WARNING:** This chamber is NOT a curing oven. There are NO provisions for venting fumes or volatile substances.
- ⚠ **WARNING:** The chamber door must remain closed while the chamber is operating. If you need to open the door while the chamber is operating, wear safety goggles to prevent the high velocity airflow from blowing particles or objects into your eyes.
- ⚠ **WARNING:** This chamber operates at extreme temperatures. Avoid contact with air, objects, and surfaces that are hot or cold to prevent severe burns or frostbite. Protective gloves are recommended.
- ⚠ **CAUTION:** If your test sample is energized, it can raise the workspace temperature beyond safe limits. This could occur if your test sample exceeds the live load rating of the chamber or if the chamber's refrigeration system fails. This chamber has a set of contacts that can be used to remove power to your test sample if the Limit Controller's temperature limits are exceeded.
- ⚠ **CAUTION:** To prevent damage to your test sample and the chamber's compressors, do not exceed the live load rating of the chamber.

Live Load Capacity for Model 1016H (uncontrolled humidity mode only)					
Temp	+23°C	0°C	–40°C	–55°C	–65°C
Watts	2900 W	2600 W	2300 W	1750 W	1050 W

Performance Considerations

The performance of all chambers is significantly affected by the characteristics of your test sample. Factors include size, weight, material, shape, and power dissipation if energized. The test sample should be placed in the chamber in a manner that allows for air circulation. The air plenum is located on the back wall of the chamber, where air is sucked in from the bottom and exits from the top. You should not place the test sample directly on the chamber floor. It should be placed on the shelf. Multiple test samples should be distributed throughout the chamber to ensure even airflow and minimize temperature gradients. If necessary, additional shelves should be used to evenly distribute the load. Verify that the temperature gradients are within acceptable limits, by measuring the chamber temperature at strategic points using a multipoint thermocouple meter or data logger.

You may find that the temperature throughout the chamber is even, but always different from what the F4T/F4 Controller indicates. The correct way to adjust what the F4T/F4 Controller “displays” compared to what is measured at some point other than the controller’s sensor is with the “Calibration Offset” parameter, NOT by recalibrating the controller.

Port Plugs

Foam port plugs are provided with a gray silicone surface on one side. The port plug must be inserted with the gray silicone surface facing the inside of the chamber. Port plugs should be considered expendable and be replaced when they no longer provide a good seal.

Avoiding Moisture (non-humidity mode)

Any time the ambient air is subjected to temperatures below the dew point, moisture will condense out of the air. The effect is ice or frost during low temperature operation, or water when maintaining over 0°C and cooling is required.

To avoid moisture condensation, make sure the port plugs are inserted at all times. Also, avoid opening the chamber door while the chamber is operating at temperatures below room ambient. When a low temperature test is completed, warm the chamber to at least room ambient before opening the chamber door and before removing your test sample.

You CANNOT use the humidity system to control moisture at low temperatures. The humidity system is disabled below +7°C. However, if you have a source of GN₂ (gaseous nitrogen) or Dry Air, you can use the optional Purge system to eliminate moisture condensation at low temperatures.

Internal Test Fixtures

Some applications require internal fixtures to support test samples and provide a convenient method of connecting wires and sensors. Fixtures must be designed to minimize their impact on chamber functionality and performance.

Fixtures should be designed for easy removal to permit maintenance and cleaning of the chamber. The chamber liner should never be drilled or screwed into. This will compromise the integrity of the liner and permit moisture migration due to condensation into the insulation, which will eventually impact performance and lead to premature rusting of the outer cabinet.

Fixtures should be constructed of stainless steel. This also applies to all screws and fasteners. All welds should be passivated. To prevent rust and corrosion, never use iron or mild steel even if it is painted or plated. Aluminum may be used. However, since the specific heat of aluminum is double that of steel, it represents a greater load and will have more impact on the chamber performance.

Make sure that all connectors, wiring, pc boards, and auxiliary components can withstand the temperature extremes that they will be subjected to. In some cases, these components may not be able to last after repeated tests and should be considered expendable.

Humidity Operation

Humidity Mode Enable

The Humidity mode is enabled through Event 2 on the F4 Controller or the Humidity button on the F4T Controller. This mode should only be ON if you are performing a controlled humidity test within the temperature humidity range of the chamber as shown in the chart below.

Standard Humidity Range

This chamber is capable of controlling humidity from 10% RH to 95% RH over the temperature range of +10°C to +85°C. The lowest possible humidity in the Standard Range varies depending on the temperature, and is limited to a 6°C dew point. For example, +45°C is the lowest temperature that 10% RH can be achieved. Below is a chart that shows the achievable range of humidity as compared to temperature. Achieving low humidity levels require you to start with a clean, dry chamber. For extended low humidity range below 6°C a dew point condition, see “Purge Option” which follows.

The F4T/F4 will automatically disable the humidity system below +7°C and above +90°C to protect the chamber.

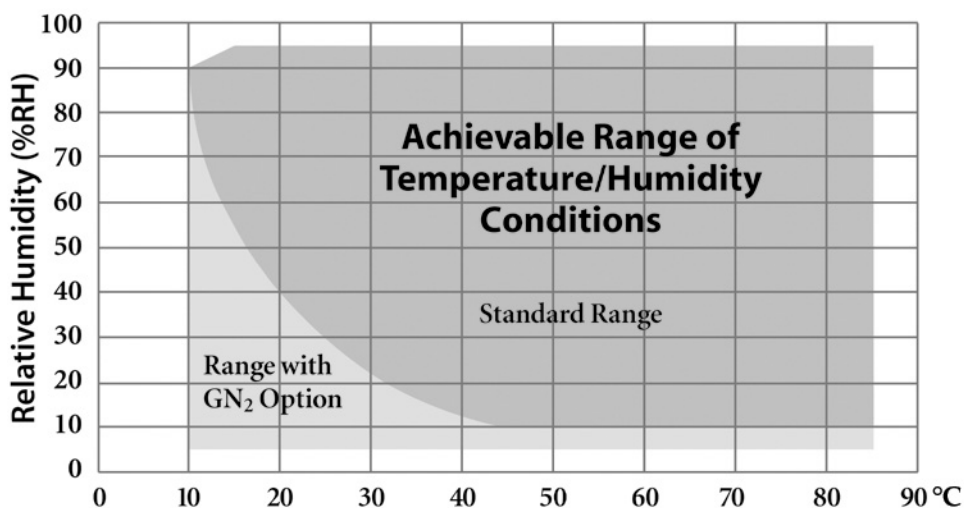


Figure 3-2 – Achievable Range of Temperature/Humidity Conditions

Humidity Mode Considerations

The chamber workspace must be between +7°C and +90°C. If the chamber is outside this temperature range, the chamber will operate as though the Humidity Enable was OFF.

It takes several minutes for the humidifier to fill to the correct level after the water supply is initially connected to an empty system. The humidifier function is disabled until the water level is correct.

If you are running a high humidity condition, it can take approximately 5 minutes until the humidifier heats up from an initial “cold start”. During most of that time, it might appear that “nothing is happening” because there is little increase in the humidity reading. Be patient – if the Humidity Light is ON, the humidity will eventually begin to rise after this initial heat-up period.

Purge Option

GN₂ (gaseous nitrogen) Purge or Dry Air Purge can be used to reduce to possibility of condensation in the chamber at low temperatures, or to achieve humidity control below a 6°C dew point condition.

⚠ CAUTION: Nitrogen cannot be detected by human senses. Nitrogen is non-toxic. However, if adequate ventilation is not provided, nitrogen will displace air. This can cause dizziness, unconsciousness or death without warning. The chamber must be located in a well-ventilated area. Do not open the chamber door with the GN₂ flowing.

GN₂ (Gaseous Nitrogen) Installation (Option TE-0031)

Connect a supply of GN₂ with a maximum pressure of 100 psig to the 1/4-inch FPT fitting which is designated PURGE on the rear panel.

Dry Air Installation (Option TE-0030)

Option TE-0031 is a prerequisite to provide the purge inlet functionality for Option TE-0030. Connect the hose from the Dry Air system to the fitting which is designated PURGE on the rear panel. Connect a supply of compressed air to the 3/8-inch FPT shutoff valve of Dry Air system. Connect the power cord from the Dry Air system to the DRY AIR POWER socket on the rear panel. This plug must be twisted clockwise to lock it. The Dry Air system requires 13 cfm of compressed air at 100 psig (175 psig max).

Purge Operation

The Purge mode is enabled through the Purge button on the F4T Controller or Event 3 (Digital Output 3) on the F4 Controller.

For low humidity control

- Turn Event 2 (HUMIDITY) ON and Event 3 (PURGE)ON.
- Purge gas will feed when the F4T/F4 Controller cycles the dehumidification system. It will cycle on/off as the workspace humidity approaches and reaches the low humidity set point, or whenever dehumidification is necessary.

For low humidity control below +10°C

- Turn Event 2 (HUMIDITY) OFF and Event 3 (PURGE)ON. The Purge System will continue to provide controlled dehumidification even though the humidity system is disabled.

Adjusting the Purge Flow

A flowmeter is located on the front panel to adjust the flow of purge gas into the chamber. The flowmeter has a scale, calibrated in SCFM. The flow of purge gas should be adjusted to the minimum amount required to obtain the desired drying in the chamber for your conditions. A suggested starting setting is 4 SCFM.

Relief Vent

Excess pressure in the chamber workspace is vented through a pressure-relief check-valve, which is located on the top of the chamber behind the fan shroud. There is no need to vent this externally.

Chapter 4 - Limit Controller

Introduction

The EZ-Zone Limit Controller is a protection device. It turns the chamber OFF if the workspace temperature exceeds either a high temperature or low temperature limit. You can set these limits to correspond to the maximum and minimum temperature that your test sample can safely withstand. This provides protection against someone setting the F4T/F4 Controller to a temperature that is unsafe for the test sample. It also provides protection in the unlikely event of a chamber system component failure. The Limit Controller has its own temperature sensor (thermocouple) and functions completely independent of the F4T/F4 Controller.

This section provides a brief overview on how to operate the Limit Controller. For more detailed instructions, see the “EZ-Zone User’s Manual”.

⚠ CAUTION: The “EZ-Zone User’s Manual” is a general manual and is written by the manufacturer, Watlow, for a wide variety of applications and configurations. Not all features or functions are applicable. Only the capabilities of a model PM6L1AJ-AAAABAA are applicable.

⚠ CAUTION: The EZ-Zone Limit Controller has been properly configured by TestEquity to match the chamber’s system requirements. Improper modifications to these setup values can result in unreliable and unsafe operation. Do not attempt to modify the setup values, unless you thoroughly understand what you are doing. The correct values are documented in the “EZ-Zone Limit Controller Setup Parameters” section of this manual.

⚠ CAUTION: Always verify that the Limit Controller’s high and low limits are set to temperatures that are appropriate for your test sample.

⚠ CAUTION: If your test sample is energized, it can raise the workspace temperature beyond safe limits. This could occur if your test sample exceeds the live load rating of the chamber or if the chamber’s refrigeration system fails. This chamber has a set of contacts that can be used to remove power to your test sample if the Limit Controller’s temperature limits are exceeded.

Limit Controller Keys and Displays

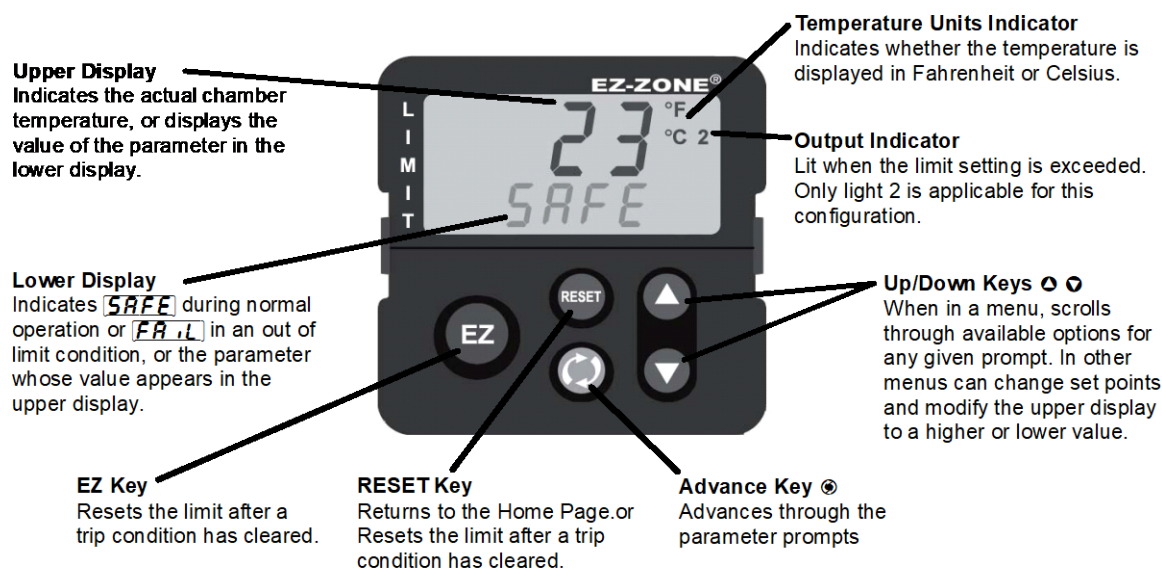


Figure 4-1 – Limit Controller Keys and Displays

How to Set the High and Low Temperature Safety Limits

1. Press the **⊙** key once to get the **LLS** prompt in the lower display. This is the Low Limit Set Point prompt.
2. Press the **▲** or **▼** key to enter the desired Low Limit Set Point in the upper display. Make sure it is lower than your actual chamber temperature set point, and at least below room temperature to prevent nuisance tripping.
3. Press the **⊙** key once again to get the **LhS** prompt in the lower display. This is the High Limit Set Point prompt.
4. Press the **▲** or **▼** key to enter the desired High Limit Set Point in the upper display. Make sure it is higher than your actual chamber temperature set point to prevent nuisance tripping.
5. Press the RESET Key to return to the Home Page.
6. The upper display will show the actual chamber temperature while the lower display will show **SAFE** as long as the limits are not exceeded.

Resetting an Out of Limit Condition

If the limit is exceeded, the Limit Controller will flash **L h I** (high limit) or **L l I** (low limit) in the upper display and **FAIL** in the lower display, alternating with the actual chamber temperature in the upper display and **FAIL** in the lower display. It will also shut down all chamber functions. The Limit Controller cannot be reset until the temperature returns to within the limit set points. Then, you must press the RESET or EZ Key to resume normal operation.

Silencing the Audible Alarm

Turning off the CONDITIONING switch on the chamber front panel lets you temporarily turn off the Audible Alarm, even though the High or Low Limit condition may still exist.

Protecting an Energized Test Sample

If your test sample is energized, it can raise the workspace temperature beyond safe limits. This could occur if your test sample exceeds the live load rating of the chamber or if the chamber's refrigeration system fails.

This chamber has a set of safety contacts that can be used to remove power to your test sample if the Limit Controller's temperature limits are exceeded.

The safety contacts are rated as follows:

Resistive: 10 A, 250 VAC or 10 A, 28 VDC

Inductive: 7 A, 250 VAC

To access the safety contacts:

1. Turn the Main Disconnect Switch to the OFF position.
2. Remove the lower door retaining screw located on the right side. Open the lower door.
3. Locate the Terminal Strip on the electrical sub panel. Connections to the safety contacts are at terminals A1 and A2.

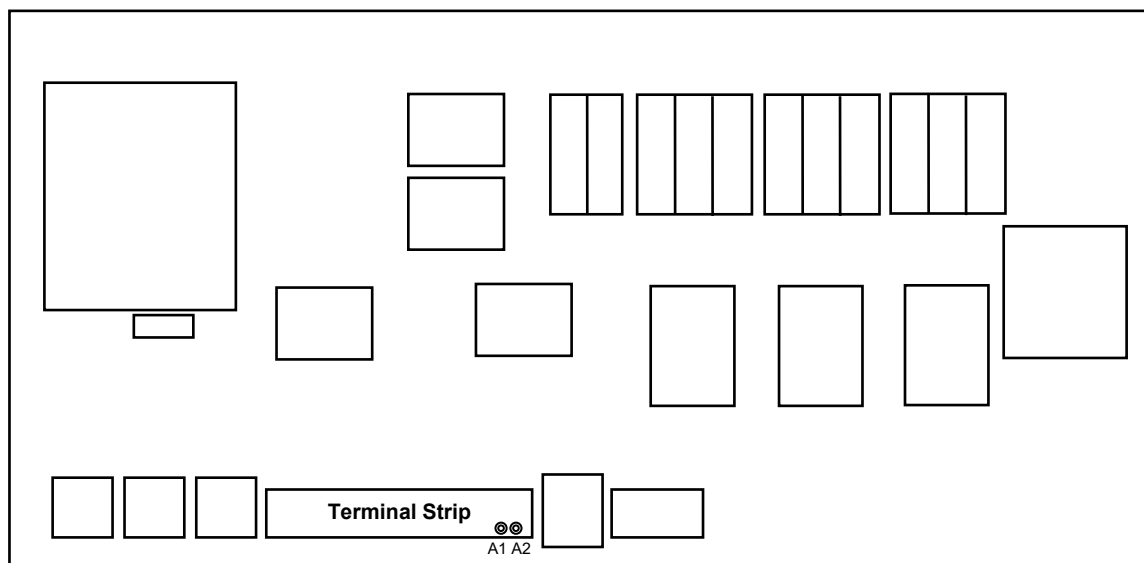


Figure 4-2 – Location of Safety Contact Connections on the Electrical Sub Panel

Chapter 5 – Frequently Asked Questions

The input voltage label says 230 (or 208) VAC. I thought I had 220 (or 240) VAC. Is that ok?

220 V is a misnomer—there is no such standard as nominal 220 V in the United States. You must verify the exact type of electrical service you have. If there is any doubt, you must consult with a qualified electrician who is familiar with industrial plant wiring. In addition, the input line voltage should be measured while the chamber is operating in a continuous HEAT mode to ensure that the expected nominal voltage of either 208 V $-5/+10\%$ or 230 V $\pm 10\%$ is present. Also, make sure the chamber is properly configured for either 208 V or 230 V nominal input as described in Chapter 2 - Input Power Configuration. If you have a 208 V line that measures under 198 V, the chamber will require boost transformers. If you have a 240 V line that measures over 252 V (a 240 V line which is 10% high could measure up to 264 V), the chamber will require bucking transformers.

Why doesn't the chamber come with a power cord and plug?

Most local electrical codes require permanent wiring for this type of equipment. If used as a portable device, a flexible wire with a plug may be acceptable, but local codes may limit the length to 6 feet. TestEquity recommends that the appropriate method for your installation be determined by a qualified electrician who is familiar with industrial plant wiring.

I need to send the chamber outside North America. Will it work with their power?

Outside North America, most countries have 50 Hz. Standard three phase voltage systems in most 50 Hz countries are typically 380 V or 400 V. Please call TestEquity for details on voltage reducing transformers for 50 Hz operation. Note that the cooling performance will be reduced by 17% at 50 Hz.

Why does my chamber heat or cool slower than the published specifications?

Performance is significantly affected by the characteristics of your test sample. Factors include size, weight, material, shape, and power dissipation if energized. The test sample should be placed in the chamber in a manner that allows for air circulation. You should not place the test sample directly on the chamber floor. It should be placed on the shelf. Multiple test samples should be distributed throughout the chamber to ensure even airflow and minimize temperature gradients. If necessary, additional shelves should be used to evenly distribute the load. You can determine if the chamber is operating properly by following the procedure in “How to verify the chamber performance”.

How can I modify the chamber to cool faster?

Unfortunately, there is little you can do to improve upon the designed-in performance. TestEquity does NOT recommend using CO₂ or LN₂ in this chamber to achieve faster cooling due to reliability and safety considerations, so it is NOT an available option. Modifying the chamber to add CO₂ or LN₂ will void the warranty.

Why is there water/ice/snow in the chamber?

Any time the ambient air is subjected to temperatures below the dew point, moisture will condense out of the air. The effect is ice or frost during low temperature operation. When the chamber is heated above 0°C, the ice or frost will turn into water. To avoid moisture condensation, make sure the port plugs are inserted at all times. Also, avoid opening the chamber door while the chamber is operating at temperatures below room ambient. When a low temperature test is completed, warm the chamber to at least room ambient before opening the chamber door and before removing your test sample.

My test specification requires convection heat only. Can I turn the circulator motor off?

NO! This will damage the heating and refrigeration systems and void the warranty. You need a “gravity convection oven” for that kind of test.

How accurate is the chamber?

That’s a loaded question! There is no “chamber accuracy” specification as such. The answer requires an understanding of several performance parameters.

Control Tolerance – The F4T/F4 Controller uses a thermocouple control sensor, which is located in the discharge airflow. Control tolerance is a measure of how much the temperature varies after stabilization at the control sensor. It is a measure of the relative variations, NOT the absolute accuracy of the readout. The control tolerance specification for this chamber is $\pm 0.5^{\circ}\text{C}$, or a total of 1°C . For example, the temperature set point may be -25.0°C . The actual temperature varies between -25.4°C and -24.5°C . This corresponds to -0.4°C and $+0.5^{\circ}\text{C}$ or a total of 0.9°C of RELATIVE variations. These specifications are for an empty chamber. The addition of a test sample may affect the control variations. In some instances, the test sample will reduce these variations.

Uniformity – Also known as Gradients. This is a measure of variations in temperature at different locations throughout the chamber interior, at the same time, after stabilization. The uniformity specification for this chamber is $\pm 1^{\circ}\text{C}$ or a total of 2°C , when measured at least 2" away from the chamber interior walls. These specifications are for an empty chamber. The addition of a test sample may affect the temperature uniformity. For example, an energized test sample will produce a higher temperature near the sample.

Controller Accuracy – This is the ability of the F4T/F4 Controller to accurately display a temperature measurement when compared to a standard. The controller display accuracy is $\pm 1.66^{\circ}\text{C}$. However, the total measurement accuracy in the chamber includes the thermocouple sensor wire accuracy. Thermocouple wire accuracy is $\pm 1^{\circ}\text{C}$ or 0.75% of reading, whichever is greater. Therefore, total system accuracy over the chamber’s operating range can be as much as $\pm 2.66^{\circ}\text{C}$, although the typical accuracy is often better than $\pm 1.0^{\circ}\text{C}$.

Can I tilt the chamber to move it?

You should be able to tilt the chamber 45 degrees to move it. After tilting it and moving it into place, perform the steps as outlined in “How to inspect the refrigeration machinery compartment” and “How to check the refrigerant charge” before placing the chamber back into service to make sure that no damage has occurred.

I'm not going to use the chamber for a while. Is there anything I should do to prepare it for storage?

Perform ALL the steps in the Preventive Maintenance Schedule before placing the chamber into storage. This will ensure that the chamber will be ready to operate when it is taken out of storage. If the chamber has a problem and is still under warranty, these problems should be resolved before being placed into storage, since the warranty period starts from the date of shipment. The chamber should be stored in a conditioned environment. Do not store it outside or where it will be subjected to dirt or excessive moisture.

I haven't used the chamber for a while. Is there anything I should do to prepare it for operation?

Perform ALL the steps in the Preventive Maintenance Schedule before placing the chamber back into service. This will ensure that nothing has been damaged and that a leak has not developed.

This chamber has a crankcase heater to protect the high-stage compressor. The chamber must be connected to the power source AND the Main Disconnect Switch must be ON for 3 hours prior to operating the chamber. Although it may be safe to use the chamber immediately, this procedure ensures the longest possible life for the high-stage compressor if the chamber has been removed from the power source for more than 24 hours.

Can the person who services our air conditioning also service the chamber?

Probably not. Most air conditioning mechanics are not familiar with low-temperature cascade refrigeration systems. While this chamber is relatively easy to maintain and repair, most air conditioning mechanics do not have the necessary refrigerants and may not be familiar with the microprocessor-based controls. This chamber should only be serviced by a qualified mechanic that is familiar with low-temperature cascade refrigeration systems. Call TestEquity to recommend one in your area, or to check if the one you would like to use is qualified.

Can/Should I put a filter in front of the condenser air inlet?

No, TestEquity does not recommend this. Just follow the maintenance procedures and clean the condenser fins periodically.

How often should I charge the refrigeration system?

This chamber uses a closed-loop refrigeration system. Just like your refrigerator at home, it does not need periodic charging. If the charge is low, this means that there is a leak. Leaks should be repaired before recharging.

What kind of Freon does the chamber use?

The word Freon[®] is a DuPont registered trade name for their CFC-based refrigerants and is incorrectly used as a generic term for refrigerants. TestEquity chambers do not use CFC-based refrigerants. The high-stage system uses R-404A or R449A. The low-stage system uses R-508B, which is also known as DuPont Suva[®] 95.

Chapter 6 – Specifications

1016H Specifications

Temperature Range	–73°C to +175°C
Control Tolerance	±0.5°C (Short-term variations measured at the control sensor after stabilization)
Uniformity	±1.0°C (Variations throughout the chamber after stabilization, –40°C to +85°C)

Standard Humidity Range	10%RH to 95%RH, in the temperature range of +10°C to +85°C. Low humidity range limited by a 6°C dew point.
Control Tolerance	±3%RH (Short-term variations measured at the control sensor after stabilization)

Live Load Capacity @	+23°C	0°C	–40°C	–55°C	–65°C
	2,900 W	2,600 W	1,750 W	1,450 W	1,050 W

(Live load capacity is for non-humidity mode)

Cool Down Transition Time*		End Temp				
Start Temp to →	+23°C	0°C	–40°C	–55°C	–65°C	–73°C
+23°C	----	1 min	10 min	15 min	20 min	ultimate
+85°C	7 min	12 min	23 min	29 min	35 min	ultimate

Heat Up Transition Time	
–40°C to +85 °C	15 minutes (8.3°C/minute)

***Note:** Transition times are measured after a 2-hour soak at the respective start temperature with an empty chamber, as indicated on the temperature controller, 23°C ambient. Measured with setpoint beyond the end temperatures with an instantaneous step change in Set Point without a controlled ramp-rate. Does not include the effect of proportional band when approaching setpoint. Performance is reduced by 17% with 50Hz input power.

Input Power Requirements

230 V ±10%, 60 Hz, 3 PH	Max Current Draw 39 A; Recommended Service 50 A
208 V –5/+10%, 60 Hz, 3 PH	Max Current Draw 35 A; Recommended Service 45 A

Input may be configured for nominal 208 V or 230 V in the field by changing jumpers.
Call for other voltages or 50 Hz operation.

Workspace Dimensions	30" W x 30" H x 30" D (16 cubic feet)
Outside Dimensions	38" W x 78.5" H x 56" D (nominal) Door latch adds 3" to width on right side.
Min. Installed Clearance	12" from the left and right side, 24" from the rear
Access Ports	4" Port on left and right side (two total), Supplied with foam plugs
Sound Level	68 dBA in cooling mode (A-weighted, measured 36" from the front surface, 63" from the floor, in a free-standing environment)
Heat of Rejection	27,500 BTUH
Weight	1130 pounds

NOTE: Performance is typical and based on operation at 23°C (73°F) ambient and nominal input voltage. This product is designed for use in a normal conditioned laboratory. Operation at higher ambient temperatures may result in decreased cooling performance. Additional ports and shelves will also affect performance. Operation above 30°C (85°F) or below 16°C (60°F) ambient is not recommended.

1027H Specifications

Temperature Range	–73°C to +175°C
Control Tolerance	±0.5°C (Short-term variations measured at the control sensor after stabilization)
Uniformity	±1.0°C (Variations throughout the chamber after stabilization, –40°C to +85°C)

Standard Humidity Range	10%RH to 95%RH, in the temperature range of +10°C to +85°C. Low humidity range limited by a 6°C dew point.
Control Tolerance	±3%RH (Short-term variations measured at the control sensor after stabilization)

Live Load Capacity @	+23°C	0°C	–40°C	–55°C	–65°C
	2,900 W	2,600 W	1,750 W	1,450 W	1,050 W

(Live load capacity is for non-humidity mode)

Cool Down Transition Time*	End Temp					
Start Temp to →	+23°C	0°C	–40°C	–55°C	–65°C	–73°C
+23°C	----	4 min	16 min	22 min	27 min	ultimate
+85°C	10 min	16 min	30 min	36 min	42 min	ultimate

Heat Up Transition Time	
–40°C to +85 °C	25 minutes (5°C/minute)

***Note:** Transition times are measured after a 2-hour soak at the respective start temperature with an empty chamber, as indicated on the temperature controller, 23°C ambient. Measured with setpoint beyond the end temperatures with an instantaneous step change in Set Point without a controlled ramp-rate. Does not include the effect of proportional band when approaching setpoint. Performance is reduced by 17% with 50Hz input power.

Input Power Requirements

230 V ±10%, 60 Hz, 3 PH **Max Current Draw 39 A; Recommended Service 50 A**

208 V -5/+10%, 60 Hz, 3 PH **Max Current Draw 35 A; Recommended Service 45 A**

Input may be configured for nominal 208 V or 230 V in the field by changing jumpers.

Call for other voltages or 50 Hz operation.

Workspace Dimensions	40" W x 32" H x 36.5" D (27 cubic feet)
Outside Dimensions	49" W x 79.5" H x 67" D (nominal) Door latch adds 3" to width on right side.
Min. Installed Clearance	12" from the left and right side, 24" from the rear
Access Ports	4" Port on left and right side (two total), Supplied with foam plugs
Sound Level	68 dBA in cooling mode (A-weighted, measured 36" from the front surface, 63" from the floor, in a free-standing environment)
Heat of Rejection	27,500 BTUH
Weight	1600 pounds

NOTE: Performance is typical and based on operation at 23°C (73°F) ambient and nominal input voltage. This product is designed for use in a normal conditioned laboratory. Operation at higher ambient temperatures may result in decreased cooling performance. Additional ports and shelves will also affect performance. Operation above 30°C (85°F) or below 16°C (60°F) ambient is not recommended.

Chapter 7 – Maintenance

⚠ **WARNING:** Maintenance must be performed by properly trained personnel only.

Preventive Maintenance Intervals

Daily or As Needed

- Clean chamber interior and exterior.
- Listen for abnormal noise or vibration.
- Inspect the demineralizer cartridge (if provided).

Every 3 Months

- Inspect the door seal.
- Inspect the refrigeration machinery compartment.
- Check the low-stage refrigeration charge.
- Verify the chamber performance.
- Drain the water recirculation system reservoir.

Every 6 Months

- Inspect the electrical compartment.
- Clean the condenser.
- Drain the humidifier.

Every 12 Months

- Verify the calibration.

Maintenance Procedures

How to Clean the Chamber Interior and Exterior

- Wipe or vacuum out all debris.
- Clean surfaces with a damp cloth, mild detergent, or stainless-steel cleaner. Avoid cleaners that are abrasive or leave a residue. Do NOT use steel wool.
- If you clean the interior with something other than water, you may want to operate the chamber at high temperature (approximately +125°C) after cleaning. This helps to “bake out” any residue. Remove the port plugs to permit the residual vapors to escape.
- Clean the silicone door gaskets with a damp cloth or mild detergent.
- Clean the exterior painted surfaces with a damp cloth or mild detergent. If you are using a detergent, test a small inconspicuous area to make sure it does not damage the finish.

How to Listen for Abnormal Noise or Vibration

You should become familiar with normal operating noises. Being able to recognize changes from normal operating noises can be a valuable way to identify problems and prevent further damage. Examples of noises to be aware of include:

- Circulator motor and fan noises (with compressors off).
- Compressor start-up and running noises, sequential starting of compressors.
- Condenser fan noises.
- Relay and valve cycling noises when cool light is cycling.

How to Inspect the Door Seal

The door has two silicone gaskets to minimize thermal losses and moisture migration.

- Inspect the gaskets for dirt and tears.
- Repair minor tears with a high quality RTV silicone such as GE RTV167.
- Check the integrity of the door seal by closing the door on a sheet of paper. With the door closed, slowly pull the paper. You should feel the resistance getting lighter as the paper goes past the inner gasket. Repeat this all around the door at several places.
- If the seal is not tight, adjust the door latch. The catch bracket that is mounted to the chamber has slotted holes to permit adjustment.
- If the seal is still loose on the hinge side, adjust the door hinge. The hinges have slotted holes to permit adjustment.

How to Inspect the Refrigeration Machinery Compartment

⚠ WARNING: Wear safety goggles when inspecting the machinery compartment to protect against a refrigerant line which could break.

1. Turn the Main Disconnect Switch OFF.
2. Remove the side and rear panels.
3. Inspect for signs of refrigeration tubing abrasion.
4. Inspect for oil around refrigeration valves, fittings and joints. This may be a sign of leaks.
5. Inspect for loose hardware and tighten as required.
6. Inspect for signs of insect or rodent infestation. Yes, it does happen!

How to Check the Low-Stage Refrigerant Charge

The low-stage refrigerant charge is checked by observing the “standby pressure” (also known as static or balance pressure).

1. Make sure the chamber has been off for at least 8 hours.
2. Locate the two low-stage gauges marked R-508B on the left side of the rear of the chamber.
3. The two gauges have different scales. However, they should read the same value of pressure. This indicates that the system is equalized, and an accurate reading can be taken.
4. Both R-508B gauges should read approximately 120 PSIG.
5. If the pressure is low, this indicates that there is probably a leak.
6. If one gauge is low and the other is high, then the system is not equalized yet and an accurate reading cannot be made. Wait until both gauges read the same pressure.

NOTE: If the low-stage has been evacuated and recharged after a repair, the standby pressure should be rechecked after 24 hours to make sure it is 120 PSIG. This is because the R-508B refrigerant mixes with the oil in the compressor, causing a lower standby pressure. Do not mistake this initial loss of pressure with a leak. After verifying that there is no leak, you may need to top-off the charge if the pressure is too low. This note only applies to systems that have been evacuated and recharged.

How to Verify the Performance (Non-controlled humidity mode)

These tests verify the performance of the heating, cascade refrigeration mode, electrical controls, F4T/F4 Controller, and air circulation systems. The chamber should meet all published performance specifications for non-controlled humidity conditions if all of these tests are successfully passed. These tests assume that the F4 Controller's setup and tuning values have not been changed from the values as shipped from TestEquity. Also, the EZ-Zone Limit Controller high limit must be set to over +85°C (+88°C would be fine), and the low limit set to –75°C. If the chamber fails any of these tests, it should be removed from service to prevent further damage until the cause of the problem is determined and resolved.

1. The chamber interior should be empty and at ambient temperature, approximately +23°C.
2. Set the F4T/F4 Controller temperature set point to +85°C. Event 2 (F4T Humidity button or F4 Digital Output 2) must be Off. Turn the Conditioning Switch ON.
3. The Heat Light should be ON continuously and the Cool Light should be OFF.
4. The chamber should heat up to about +80°C and begin controlling (Heat Light cycles ON/OFF) within 7 minutes for Model 1016H or 11 minutes for Model 1027H. The chamber temperature should slowly increase and stabilize to +85°C. It should NOT overshoot beyond +85°C by more than a few tenths of a degree, and the compressors should NOT need to turn ON to maintain +85°C.
5. After stabilization, the chamber temperature should vary no more than $\pm 0.5^{\circ}\text{C}$, or a total of 1°C.
6. Let the chamber stay at +85°C for two hours.
7. After two hours at +85°C, set the F4T/F4 Controller temperature set point to –65°C.
8. The high-stage compressor should turn ON within a few seconds. Then, the low-stage compressor should turn ON within approximately 30 seconds, and the Cool Light should be ON continuously and the Heat Light should be OFF.
9. The chamber should cool down to about –60°C and begin controlling (Cool Light cycles ON/OFF) within approximately 35 minutes for Model 1016H or 42 minutes for Model 1027H.
10. The chamber temperature should slowly decrease and stabilize to –65°C. It should NOT undershoot beyond –65°C by more than a few tenths of a degree, and the compressors should NOT need to turn OFF to maintain –65°C.
11. After stabilization, the chamber temperature should vary no more than $\pm 0.5^{\circ}\text{C}$, or a total of 1°C.
12. Set the F4T/F4 Controller temperature set point to –73°C. The chamber should approach –73°C and control (Cool Light cycles ON/OFF) within approximately 5 minutes.
13. Set the F4T/F4 Controller temperature set point to +23°C. The chamber should begin to heat up. The compressors should turn off within approximately 1 minute.
14. This concludes the chamber performance verification tests.
15. Let the chamber heat up to +23°C before turning the Master Switch OFF.

How to Verify the Performance (Controlled humidity mode)

These tests verify the performance of the heating, single-stage refrigeration mode, humidification, electrical controls, F4T/F4 Controller, and air circulation systems. The chamber should meet all published performance specifications for controlled humidity conditions if all of these tests are successfully passed. These tests assume that the F4T/F4 Controller's setup and tuning values have not been changed from the values as shipped from TestEquity. Also, the Limit Controller high limit must be set to over +85°C (+88°C would be fine). If the chamber fails any of these tests, it should be removed from service to prevent further damage until the cause of the problem is determined and resolved.

1. The chamber interior should be empty and at ambient temperature, approximately +23°C. Water Inlet must be connected to a source of filtered water or the optional water recirculation system.
2. Set the F4T/F4 Controller temperature set point to 85.0°C, and humidity set point to 85.0% RH. Event 2 (F4T Humidity button or F4 Digital Output 2) must be ON. Turn the Conditioning Switch ON.
3. The Heat Light and Humidity Mode Light should be ON continuously and the Cool light should be OFF. The Humidity Light should be ON continuously only after the humidifier fills up with water.
4. The chamber should heat up to about 80°C and begin controlling (Heat Light cycles ON/OFF) within 7 minutes.
5. The chamber temperature should slowly increase and stabilize to 85°C. It should NOT overshoot beyond 85°C by more than 1.0°C, and the compressor should NOT need to turn ON at this point to maintain 85°C.
6. The chamber humidity should begin to increase within approximately 5-10 minutes after the Humidity Light turns on. Then, the humidity should increase to 75% RH and the begin controlling (Humidity Light cycles ON/OFF)
7. After stabilization, the chamber temperature should be 85.0°C, $\pm 0.5^\circ\text{C}$. The humidity should be 85.0%RH, $\pm 0.5\%$ on a short-term basis.
8. Next, change the temperature set point to 50.0°C. Leave the humidity set point at 85.0% RH
9. The high-stage compressor should turn ON (if it was not already ON), the Cool Light should be ON continuously and the Heat Light should be OFF. The humidity will drop at this point.
10. The chamber should cool down to about 55°C and begin controlling (Cool Light cycles ON/OFF) within a short time.
11. The chamber temperature should decrease and stabilize to 50°C. It should NOT undershoot 50°C by more than 2°C, and the compressors should NOT need to turn OFF to maintain 50°C. After stabilization, the chamber temperature should be 50.0°C $\pm 0.5^\circ\text{C}$, or a total of 1°C. It may take approximately 45 minutes to stabilize at 85.0%, $\pm 2.0\%$ RH.
12. Next, change the humidity set point to 50.0%RH. Leave the temperature set point at 50.0°C.
13. The Humidity light will be OFF. The chamber humidity should go down to about 60%RH quickly. It may take approximately 15 additional minutes to stabilize at 50.0%, $\pm 3.0\%$ RH.
14. This concludes the controlled-humidity chamber performance verification tests.

How to Inspect the Electrical Compartment

1. Disconnect the chamber from the power source.
2. Turn the Main Disconnect Switch to the OFF position.
3. Remove the lower door retaining screw located on the right side. Open the lower door.
4. Check for loose components, loose wires, burned insulation near terminals, and burned or excessively pitted contacts on contactors.

How to Clean the Condenser

1. Disconnect the chamber from the power source.
2. Turn the Main Disconnect Switch to the OFF position.
3. Remove the lower door retaining screw located on the right side. Open the lower door.
4. Clean the condenser and desuperheater fins with a vacuum cleaner.

NOTE: You may need to clean the condenser more frequently if the chamber is in a dusty environment. You may be able to clean the condenser less frequently if the chamber is in a very clean environment.

How to Drain the W100 Water Recirculation System Reservoir

1. This procedure drains the water in the recirculation system only, not the vapor generator.
2. If the chamber is running a humidity test, turn it off. Otherwise, this task can be done while the chamber is operational.
3. Place a basin capable of containing all the water in the reservoir under the drain valve. Or, disconnect the Water Recirculation System and move it to an area where the water can be drained into a floor drain or outside.
4. Open the drain valve to empty the tank.
5. Refill the tank with tap water or filtered drinking water (NOT spring water or distilled water).
6. Reconnect the Water Recirculation System if it was disconnected.

NOTE: You may need to drain and replace the water more frequently if the water appears dirty before the recommended maintenance interval of 3 months.



Figure 7-1 – Reservoir Drain Valve

How to Drain the Humidifier

1. This procedure drains the water in the humidifier only, not the water recirculation system.
2. Wait at least 1 hour after running a humidity test before draining the system.
3. Disconnect the chamber from the power source.
4. Remove the lower rear panel.
5. Open the Drain Valve by turning its handle 90 degrees counter-clockwise. Water will come out of the Drain fitting on the back of the chamber.
6. After the system is drained, close the Drain Valve by turning its handle 90 degrees clockwise.



Figure 7-2 – Humidifier Drain Valve (circled, shown in the closed, or normal operating position)

How to Verify the Temperature Calibration

⚠ CAUTION: TestEquity does not recommend performing the controller calibration procedures unless you have verified that the controller is actually out of calibration.

TestEquity recommends verifying the calibration before attempting to actually perform a calibration. The state-of-the-art instrumentation used in TestEquity chambers is of the highest quality and seldom goes out of calibration. If you try to calibrate the instrumentation before determining that calibration is necessary, you may make it worse if done incorrectly.

Variations in temperature throughout the chamber interior are NOT a measurement of controller accuracy. These variations, called “gradients”, are a function of the physical design of the chamber and its airflow, the characteristics of the test sample, and how it is oriented in the chamber. You cannot “calibrate” to improve gradients. The common practice of measuring multiple points in the chamber and adjusting the temperature controller’s calibration to correct for these errors is incorrect! The correct way to adjust what the temperature controller “displays” compared to what is measured at some point other than the controller’s sensor, is with the “Calibration Offset” parameter. The F4T or F4 Temperature/Humidity Controller User’s Manual for details. Calibration verification should be performed with the Calibration Offset set to 0.0 (zero).

Total system accuracy in the chamber includes the controller plus the thermocouple wire accuracy. Total system accuracy over the chamber’s operating range is typically $\pm 1.55^{\circ}\text{C}$, ± 1 LSD or a theoretical total of $\pm 2.55^{\circ}\text{C}$. The easiest way to verify the instrumentation accuracy is with an independent calibrated temperature sensor and display. Place the sensor inside the chamber, near the chamber’s conditioner fan grille. If the readings agree within the specified limits, then no calibration adjustments are necessary.

For the F4 Controller: If calibration of the controller is necessary, refer to the “F4 Temperature/Humidity Controller User’s Manual”.

For the F4T Controller: If calibration of the controller is necessary, refer to the “F4T Touch Screen Controller User’s Guide”.

How to Verify the Humidity Calibration

TestEquity recommends verifying the humidity calibration before attempting to actually perform an adjustment. If you try to adjust the instrumentation before determining that calibration is necessary, you may make it worse if done incorrectly.

A Vaisala HMM100 capacitive-type sensor is used to measure humidity. The HMM100 output is configured for 0-100%RH = 0-20 mA. The HMM100 sensor specifications are:

Sensor accuracy at –20°C to +40°C*	Sensor accuracy at –40°C to –20°C, +40°C to +175°C*
±2%RH (0 to 90 %RH) ±3%RH (90 to 100%RH)	±2.5%RH (0 to 90 %RH) ±3.5%RH (90 to 100%RH)
*Note: Chamber controlled humidity range is +10°C to +85°C	

The easiest way to verify the instrumentation accuracy is with an independent calibrated humidity sensor and display. Place the sensor near the chamber's humidity sensor, which is located towards the right side of the conditioner fan grille. If the readings on the F4T/F4 Controller agree within the specified limits above, then no calibration adjustments are necessary.

TestEquity recommends the Vaisala HM70 Handheld Humidity/Temperature Meter with the HMP77B Probe for verifying the humidity sensor calibration at all humidity conditions that the chamber is capable of achieving.

For the F4 Controller: If calibration of the controller is necessary, refer to the “F4 Temperature/Humidity Controller User’s Manual”.

For the F4T Controller: If calibration of the controller is necessary, refer to the “F4T Touch Screen Controller User’s Guide”.

Humidity Sensor Calibration and Maintenance

TestEquity recommends the Vaisala HM70 Handheld Humidity/Temperature Meter with the HMP77B Probe for calibrating the humidity sensor at all humidity conditions that the chamber is capable of achieving. Alternatively, the humidity sensor can be calibration with Vaisala HMK15 Humidity Calibrator which uses saturated salt solutions. These items are available from Vaisala Inc. (www.vaisala.com).

The Vaisala HMM100 sensor is calibrated per the procedure in the Vaisala HMM100 User’s Guide, which can be downloaded from www.testequity.com/manuals.

The humidity sensor element (Vaisala HUMIKAP 180R) is replaceable. The end of the sensor probe has a stainless steel sintered filter (Vaisala HM47280SP), which can be removed by unscrewing it. Handle the sensor by its outer plastic support. **DO NOT TOUCH THE SENSOR PLATE.** The sensor and sintered filter can be cleaned with distilled water. Do not use any mechanical methods. If you are unable to calibrate the sensor, first try cleaning the sensor element and filter. If this does not help, then replace the sensor.

Theory of Operation

Overview

Refer to the electrical and refrigeration drawings to identify the referenced items described below. The electrical items are referenced with a letter(s) and number. The refrigeration items are referenced with a number only or number followed by a single letter.

Air Heating and Safety Systems

The chamber is heated by an open-element nichrome heater (HT1). The heater is located in the air plenum. The temperature controller provides a time-proportioned output to the solid state relays (SSR1, 2). This turns the heater on/off as required to maintain the temperature set point. Pilot light PL1 provides an indication on the front panel when the heater is on. Fusible heat limiters (HL) provide failsafe protection against a catastrophic failure by opening the heater circuit at +240°C. The master heat contactor C1 provides a power interlock for the heaters, circulator fan motor, and the control system. C1 is controlled by both the Conditioning Switch, the safety relay (CR1), and the phase control relay (PCR1). CR1 is controlled by the temperature limit controller (TCR2). If either the high or low temperature safety limits are exceeded, TCR2 turns off CR1, which disables all temperature conditioning functions. PCR1 will disable all chamber functions if the input power phase-sequence is incorrect.

Humidity System

Water is heated by an immersion-type heater (HT2) to generate vapor. The heater is located in the humidifier tank. The F4T/F4 Controller provides a time-proportioned output to a solid state relay (SSR2). This turns the heater on/off as required to maintain the humidity set point. Pilot light PL4 provides an indication on the front panel when the humidifier heater is on.

Water level in the humidifier is maintained by a float valve assembly which is external to the humidifier tank.

The immersion heater has an embedded thermocouple which is connected to Input 3 of the F4T/F4 Controller to control an Alarm output. This provides failsafe protection against a heater failure in the event of a low water condition by opening the humidifier heater contactor C4 if the heater reaches +125°C. The alarm will self-reset when the heater reaches +100°C.

Refrigeration System (non-humidity mode)

In non-humidity mode, cooling is accomplished by a cascade refrigeration system. A cascade refrigeration system consists of two interdependent refrigeration systems. The low-stage provides cooling to the chamber interior through a finned evaporator coil, which is located in the air plenum. The high-stage provides cooling to the cascade condenser. The cascade condenser is a heat exchanger that has one circuit which is the evaporator of the high-stage, and another circuit which is the condenser of the low-stage.

The high-stage uses refrigerant R-404A or R-449A. High pressure liquid refrigerant is fed from the condenser through the liquid line, filter-drier, and sight glass to the thermostatic expansion valve. The thermostatic expansion valve controls the feed of liquid refrigerant to the evaporator circuit of the cascade condenser and, by means of an orifice, reduces the pressure of the refrigerant to the evaporating or low side pressure. The reduction of pressure on the liquid refrigerant causes it to boil or vaporize, absorbing heat which provides a cooling effect. The refrigerant vapor travels through the suction line to the compressor suction inlet. The compressor takes the low pressure vapor and compresses it, increasing both the pressure and the temperature. The hot, high pressure vapor is forced out of the compressor discharge valve and into the condenser. As the high pressure vapor passes through the condenser, it is cooled by a fan, which blows ambient air across the finned condenser surface. The vapor condenses into a liquid and the cycle is repeated.

The Low-Stage uses refrigerant R-508B. High pressure liquid refrigerant is fed from the condenser circuit of the cascade condenser, through the filter-drier and liquid-line solenoid valve to the thermostatic expansion valve. The thermostatic expansion valve feeds the finned evaporator coil, which is located in the air plenum where heat is absorbed to provide a cooling effect within the chamber. The refrigerant vapor travels through the suction line to the compressor suction inlet. The compressor takes the low pressure vapor and compresses it, increasing both the pressure and the temperature. The hot, high pressure vapor is forced out the compressor discharge valve and into the desuperheater. The desuperheater removes some of the heat of compression. Next, the vapor goes through the oil separator, which returns any entrained oil back to the compressor's crankcase. The vapor flows through the condenser circuit of the cascade condenser, where it is condensed back into a liquid.

The F4T/F4 controller cycles the low-stage liquid-line solenoid valve (SV1) ON/OFF to control the chamber temperature. When SV1 is ON, liquid refrigerant flows through the thermostatic expansion valve and evaporator to cool the chamber. When SV1 is OFF, the flow stops. The hot gas bypass solenoid valve (SV2) is ON whenever SV1 is OFF. SV2 feeds high pressure vapor to the hot gas regulator, which meters a precise amount into the suction line to maintain a minimum load on the system and keep it out of a vacuum. The hot gas regulator is adjusted to keep the suction pressure at 8 PSIG when SV1 is OFF. This is also called "bypass mode". The temperature controller alternately cycles SV2 and SV1 through cool relay CR1. Pilot Light PL2 provides an indication on the front panel when SV1 is ON.

During a high temperature pulldown or a continuous bypass condition, it is possible for excessive hot gas to return to the compressor. A suction line cooling thermostatic expansion valve (on both high- and low-stages) senses the suction line temperature and injects liquid refrigerant to cool the hot gas within safe limits.

The low-stage discharge pressure is kept within safe limits with the discharge pressure regulator valve. If the discharge pressure exceeds 285 PSIG, the discharge pressure regulator valve will “dump” refrigerant into the expansion tank. This refrigerant is slowly returned from the expansion tank to the suction line through a capillary tube. The expansion tank also provides sufficient volume in the system to keep the “standby pressure” (also known as static or balance pressure), when the system is off, within safe limits.

Both the high- and low-stages each have a high/low pressure switch which turns off the entire refrigeration system in the event of an out of limit condition. The high-stage compressor has a crankcase heater to prevent refrigerant from condensing in the oil when the compressor is off.

The F4T/F4 controller has internal logic to turn the compressors on if cooling is required to maintain the temperature set point. The low-stage compressor turns on 30 seconds after the high-stage turns on through Timing Module TM1. This reduces the system’s starting current, while allowing the cascade condenser to get cool before the low-stage turns on.

Refrigeration System (controlled-humidity mode)

In controlled-humidity mode, cooling and dehumidification is accomplished by a single-stage refrigeration system. Only the high-stage refrigeration system is used, and the low-stage system is disabled. The Humidity mode is enabled through Event 2 (Digital Output 2) in the F4T/F4 Controller. Also, the chamber workspace must be between +7°C and +90°C. If the chamber is outside this temperature range, the F4T/F4 Controller’s Alarm2 light will turn ON (there is no indication on the F4T’s main display but it functions similarly) and the chamber will operate as though the Humidity Enable was OFF (non-humidity mode).

Dry-bulb cooling is accomplished through the ambient cool thermostatic expansion valve (9) and the finned ambient coil (31) inside the chamber. The F4T/F4 Controller cycles the ambient cool liquid-line solenoid valve (SV4 or 5D/37D) on/off through cool relay CR3 to control the chamber temperature. Pilot Light PL2 provides an indication on the front panel when the F4 Controller is turning SV4 is on.

Dehumidification is accomplished through the finned dehumidify coil (32) inside the chamber, which uses a capillary tube (35) as its metering device. The F4T/F4 Controller cycles the dehumidify coil liquid-line solenoid valve (SV5, 6/37E) on/off through SSR4 to control the amount of dehumidification. If the compressor is off because no dry-bulb cooling was required, then TM2 enables the refrigeration system upon demand for dehumidification.

An evaporator pressure regulator (34) valve keeps the ambient coil and dehumidify coil at 68 PSIG, thus preventing freezing temperatures. The hot gas regulator (10) is adjusted to keep the suction pressure at 10 PSIG when both S4 and SV5 are off. A suction line cooling thermostatic expansion valve (25) senses the suction line temperature and injects liquid refrigerant to cool the suction return gas within safe limits.

Troubleshooting

SYMPTOM	CONDITION	CAUSES
Chamber completely inoperative.	1. Power is applied to chamber but nothing lights up.	1. Incorrect phase sequence. Reverse two of the input lines.
Does not heat up at all.	1. If F4T upper PWR bar is 100% (F4 controller light 1A is ON), circulator fan is ON, circulator fan is ON, the Heat light is OFF. 2. If the Heat light is ON.	1. Solid State Relay SSR1 is defective (open). 2. At least two Heat Limiters are open. Heater HT1 is open.
Heats up too slow.	1. Does not meet published specifications.	1. One of the Heat Limiters may be open. 2. Chamber interior is overloaded. Circulator motor is not turning. Port plug is not in port. Verify that input voltage is within tolerance.
Heat is on all the time.	1. If F4T upper PWR bar is 0% (F4 controller light 1A is OFF).	1. Solid State Relay SSR1 or 2 is defective (shorted). Heater is shorted to chassis.
Does not cool at all.	1. If F4T upper PWR bar is 100% (F4 controller light 1B is ON), F4T Compressor Output (F4 DigitalOut 8) is ON, the Cool light on front panel is OFF, both compressors are OFF. 2. Setpoint is low than chamber temperature but F4T Compressor Output (F4 DigitalOut 8) is not ON. 3. If the Cool light is ON, compressors are ON.	1. Pressure switch PS1 or PS2 is tripped. 2. Controller is mis-configured. Re-enter values as documented in the controller manual. 3. Solenoid valve SV1 (or SV3 if in Humidity mode) may be defective in closed position.
High-Stage pressure switch DPS1 trips. (on rear right side)	1. Trips after operating for a while.	1. Ambient temperature may be too high, over 90°F. Dirty condenser, inadequate clearance from back of chamber to wall.
High-Stage sightglass has bubbles or does not look full.	1. During all running conditions. 2. Only when cool light is cycling or at low temperatures.	1. Low charge (leak). 2. No problem. This is normal.
Cools too slowly or does not reach -73°C.	1. R-508B standby is ok, no bubbles in high-stage sightglass.	1. Chamber interior is overloaded. Test sample is energized, giving off heat. Circulator motor is not turning. Port plug is not in port. Door is not sealing completely. Ice on evaporator.

Chapter 7 – Maintenance

SYMPTOM	CONDITION	CAUSES
Temperature readout on F4 Controller varies more than $\pm 0.5^{\circ}\text{C}$ or 1°C total.	1. If tuning PID control parameters in F4T/F4 Controller were changed. 2. If tuning PID control parameters in F4T/F4 Controller are as shipped from TestEquity. 3. If tuning PID control parameters in F4T/F4 Controller are as shipped from TestEquity and only occurs in cool mode.	1. Re-enter values as shipped from TestEquity. 2. Control parameters may need to be changed for your unique test conditions. 3. Solenoid valve SV1 (or SV4 if in Humidity mode) may be defective.
Compressors turn on and off too frequently.	1. If compressor control parameters in F4T/F4 Controller were changed. 2. If compressor control parameters in F4T/F4 Controller are as shipped from TestEquity.	1. Re-enter values as shipped from TestEquity. 2. Solenoid valve SV1 (or SV4 if in Humidity mode) may be defective in the open position.
Excessive noise and vibration when the compressor starts.	1. Chamber has been off for several hours or more and is not connected to source of power, or main disconnect switch is off during that time. 2. Chamber has been off for several hours or more, and is connected to source of power and main disconnect switch is on during that time.	1. The chamber must be connected to the power source AND the main disconnect switch must be on for 3 hours prior to operating the chamber. 2. Crankcase heater defective (open).

Refrigeration System Charging Instructions

⚠ WARNING: Repair of the refrigeration system must be performed only by a properly trained mechanic who is experienced in repairing cascade refrigeration systems. Do NOT substitute any component. Do NOT substitute refrigerants. Improper repairs will void the warranty.

These instructions are intended as guidelines for repairing TestEquity chambers. Details such as how to attach a gauge manifold are not covered. These are NOT do-it-yourself instructions!

High-Stage Charge

TestEquity does NOT recommend charging the system by relying on a clear sight glass only. Although a clear sight glass generally means the system is fully charged, it can be misleading. The proper charging procedure is as follows:

1. Repair any leaks before recharging.
2. Attach a vacuum pump and manifold gauge to the suction and discharge ports.
3. Evacuate the system to at least 100 microns. DO NOT GUESS! You must use a micron gauge.
4. Use a charging scale to weigh in the type and amount of refrigerant as indicated on the model/serial number label in the back of the chamber.
5. Verify the cooling performance as outlined in “How to verify the chamber performance”.

NOTE: If the F4 Controller is cycling (Cool Light cycles on/off), the sightglass may appear 1/2 to 2/3 full. This is normal.

R-508B Low-Stage Charge

1. Repair any leaks before recharging.
2. Attach a vacuum pump and manifold gauge to the suction, discharge, and expansion tank ports. Attaching to the expansion tank is very important because it is otherwise very difficult to evacuate the tank through the pressure regulator or capillary tube that connects it to the system.
3. Evacuate the system to at least 100 microns. Do NOT guess! You must use a micron gauge.
4. Do NOT put any additives in the system. Pentane is NOT necessary or desirable.
5. Charge the system until the standby pressure is 10 PSIG higher than the amount shown on the model/serial number label in the back of the chamber. Allow time for the charge to equalize as read on the suction and discharge gauges. The standby pressure should be rechecked after 24 hours to make sure it is the correct pressure as shown on the label. This is because the refrigerant mixes with the POE oil in the compressor, causing a lower standby pressure than was initially observed. Do not mistake this initial loss of pressure with a leak. After verifying that there is no leak, you may need to top-off the charge if the pressure is too low.
6. Verify the cooling performance as outlined in “How to verify the chamber performance”.

Recommended Spare Parts

Replacement parts are available from TestEquity. Parts are generally in-stock and ready for immediate shipment. Next-day delivery is always available. If you cannot risk being out of service for even one day, then you should purchase critical spare parts in advance. Although most parts are standard and available from a variety of local distributors, some parts are either harder to find or custom.

The following is a list of the kinds of parts that you may want to purchase in advance.

Electrical Parts

- Contactors
- Relays
- Fuses
- Heat Limiter
- Circulator Motor and Fan
- Switches

Refrigeration Parts

- Solenoid Valves
- Expansion Valves
- Regulator Valves

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Major Electrical Parts

Description	Mfr	Mfr Part No.	Ref #	Part #	Qty	UOM
Audible Alarm	Floyd Bell	MC-09-201-Q	AL1	200005	1	ea
Arc Suppressor	ITW Paktron	104MACQRL150	AS1-6	200296	6	ea
Contact, 3 P 30A	Hartland	HCC-3XT02SX	C1-3	200245	3	ea
Relay, DPDT, 30A	Magnecraft	92S11A22D-120	C4	200258	1	ea
Relay, Octal DPDT 10A 120VAC	Idec	RR2P-UCAC120	CR1, 3, 4	200292	3	ea
Disconnect Switch, 3 Pole, 45A	ABB	OT63F3	DSW	200281	1	ea
Fuse, 4A	Bussman	FNQ-R-4	F1, 2	200083	2	ea
Fuse, 15A	Bussman	KTK-R-15	F13-14	222356	2	ea
Fuse, 3A	Bussman	FNM-3	F3	200186	1	ea
Fuse, 20A	Bussman	FNQ-R-20	F4-6	200242	3	ea
Fuse, 20A	Bussman	LP-CC-20	F7-12	200206	6	ea
Circulator Motor Kit	CUSTOM	100575 (w/ hardware & fan blade)	FM3, 4	100575	2	ea
Heat Limiter Assembly	Thermodysc	G5A-01-240C with QC Terminals	HL1, 2, 3	222253	3	ea
Heater, Air	CUSTOM	CUSTOM	HT1	222349	1	ea
Humidifier Heater	CUSTOM	200076	HT2	200076	1	ea
Appliance Light, 40W, 120V	Generic	Generic	LT1	Generic	1	ea
Relay, Phase Control	Peltec	256-240S	PCR1	222292	1	ea
Indicator, Panel, 240V Neon	SoLiCo	S412-2-1-N2	PL1, 2	200026	2	ea
Indicator, Panel, 120V Neon	SoLiCo	S412-2-1-N1	PL3, 4	200025	2	ea
Resistor, 1 kohm, 25W	Vishay / Dale	RH0251K000FE02	R1	200295	1	ea
Humidity Sensor	Vaisala	HMM100	RHS	200320	1	ea
Solid State Relay, 25A, 4-32VDC in	Idec	RSSDN-25A	SSR1-3	200021	3	ea
Solid State Relay, 10A, 5VDC in	Omron	G3NE-210T-US DC5	SSR4-6, 8	200129	4	ea
Switch, SPST, Rocker	Carlingswitch	LRA211-RA-B/125N	SW1	200023	1	ea
Switch, ON-OFF-ON	Carlingswitch	RC911-RA-B-0-N-XLR1	SW2	200275	1	ea
F4T Temp/Humidity Controller	Watlow	F4T1L2EAA2F2018	TCR1	222510	1	ea
F4 Temp/Humidity Controller (alt.)	Watlow	F4DH-CKCC-01AC	TCR1	200084	1	ea
High/Low Limit Controller	Watlow	PM6L1AJ-AAAABAB	TCR2	200301	1	ea
Timing Module	Airotronics	THCU30SC	TM1	200287	1	ea
Timing Module, Off Delay	Airotronics	TH3ML1300SC	TM2	280200	1	ea
Control Transformer	Hammond	PH350MLI	TR1	200219	1	ea
Transformer, 20VAC	Hammond	166D20	TR1	200087	1	ea
Chart Recorder Option						
Recorder, 2 Pen, 10"	Honeywell	DR4302-0000-G0100	RCD1	200098	1	ea
Paper, -90 to 210 C, 0 to 100	Graphic Controls	32002974 (Custom)		200155	1	ea
Pen, Purple, Six Pack	Honeywell	30735489-007		200097	1	ea
Pen, Red, Six Pack	Honeywell	30735489-002		200099	1	ea

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Major Refrigeration Parts

Description	Mfr	Mfr Part No.	Ref #	Part #	Qty	UOM
Capillary Tube, 0.042 x 48"	J/B	TC-42	35	100340	48	in
Capillary Tube, 0.050 x 12"	J/B	TC-50	21	100019	12	in
Cascade Condenser	Flat Plate	CH3-1/2	27	100072	1	ea
Check Valve	Mueller	A 17939	38	180429	1	ea
Compressor	Copeland	ZF11K4E-TF5-241	1 (part of), 17	100059	2	ea
Crankcase Heater, 40 W, 120 V	Copeland	018-0041-01	2 (CC1)	100071	1	ea
Dehumidification Coil	CUSTOM	CUSTOM	32	180335	1	ea
Desuperheater Coil	CUSTOM	CUSTOM	16	100621	1	ea
Discharge Pressure Regulator	Sporlan	ORI-6-80/325-H	23	100069	1	ea
Distributor	Sporlan	D260-2-1/4-2-L	7	100491	1	ea
Dual Pressure Control	Johnson	P70NA-1C	11 (DPS1, 2)	100015	2	ea
Evaporator Coil (1016H)	CUSTOM	CUSTOM	8	180330	1	ea
Evaporator Coil (1027H)	CUSTOM	CUSTOM	8	100060	1	ea
Evaporator Pressure Regulator	Sporlan	ORIT-6, 7/8 ODF	34	180342	1	ea
Evaporator, Ambient Coil (1016H)	CUSTOM	CUSTOM	31	180336	1	ea
Evaporator, Ambient Coil (1027H)	CUSTOM	CUSTOM	31	180617	1	ea
Expansion Tank	Ref. Research	9027	22	100075	1	ea
Expansion Valve, Ambient Coil	Sporlan	SBFS-AA-C	9	100327	1	ea
Expansion Valve, HS	Danfoss	068U2317	24	100471	1	ea
Expansion Valve, Main	Danfoss	068U3317	28	100487	1	ea
Expansion Valve, Suction Cool, HS	Sporlan	SBFJ-AA-C	25	100077	1	ea
Expansion Valve, Suction Cool, LS	Sporlan	SBFS-B-ZP 3/8 x 5/8 odf	26	100507	1	ea
Filter Drier	Sporlan	C-083-S	36	100070	1	ea
Filter Drier	Sporlan	C-084-S	4	100631	1	ea
Gauge, 0 x 400 PSIG Pressure	Miljoco	CUSTOM	13A, B	100495	2	ea
Gauge, 30" x 200 PSIG Compound	Miljoco	CUSTOM	12A, B	100494	2	ea
Hot Gas Bypass Regulator, HS	Sporlan	ADRI-1-1/4-0/55	10	100078	1	ea
Hot Gas Bypass Regulator, LS	Sporlan	ADRS-2-0/30	29	100068	1	ea
Oil Separator	Temprite	901	19	100537	1	ea
Orifice for 100471, 100487	Danfoss	068U1037	24A, 28A	100472	2	ea
Sight Glass	Danfoss	014-0144 SGN 12S	3	100630	1	ea
Solenoid Valve	Sporlan	E3S130, 3/8 X 3/8ODF	6	100010	1	ea
Solenoid Valve	Sporlan	E6S130, 3/8 x 3/8 ODF	5A-D	100067	4	ea
Solenoid Valve Coil	Sporlan	MKC-1-120/50-60	37A-D (SV1-5)	100011	5	ea
Strainer	Suppco	S-218	20	100050	1	ea

General Parts

Description	Mfr	Mfr Part No.	Ref #	Part #	Qty	UOM
Caster, Rigid					2	ea
Caster, Swivel					2	ea
Door Gasket, Dual Bulb	CUSTOM	CUSTOM		383133	1	ea
Door Latch, Chamber Workspace	Southco	A2-10-501-21		300009	1	ea
Port Plug, Silicone Foam, 4"	CUSTOM	CUSTOM		300534	2	ea
Shelf with Clips (1016H)	CUSTOM	CUSTOM	TE-1601	TE-1601	1	ea
Shelf with Clips (1027H)	CUSTOM	CUSTOM	TE-2701	TE-2701	1	ea
Shelf Retainer Clip only	Kason	Style 66, #0066000008		300015	4	ea
Window, Heated	CUSTOM	CUSTOM		383012	1	ea
Valve Reservoir Assembly	Control Dev.	RM107-2241-N		383088	1	ea

EZ-Zone Limit Controller Setup Parameters

⚠ CAUTION: The EZ-Zone Limit Controller has been properly configured by TestEquity to match the chamber's system requirements. Improper modifications to these setup values can result in erratic performance and unreliable operation. Do not attempt to modify the setup values, unless you thoroughly understand what you are doing. If there is any doubt, please call TestEquity before proceeding.

Setup Menu

Prompt	Function	Setting	Alternate Setting
LoC	Lockout Menu	2	See NOTE 1 below
SEn	Sensor Type	tC	Do Not Change
LIn	Linearization	t	Do Not Change
dEC	Decimal	0	Alt. "0.0"
C_F	°C or °F	C	Alt. "F"
rLo	Range Low	-75	Do not make any lower
rHi	Range High	180	Do not make any higher
Fn2	Output 2 Function	L177	Do Not Change
LSd	Limit Sides	both	Alt. "high" (High only) or "LoW" (Low only)
LhY	Limit Hysteresis	2	Change not recommended
ALY	Alarm Type	oFF	Do Not Change
PAR1	Upper Display	ACPU	Alt. "none"
PAR2	Lower Display	LSL	Alt. "Lh.s" (High Set Point) or "LL.S" (Low Set Point)
AdS	Zone Address	1	Not functional for this application

NOTE 1: The Lockout Menu **LoC** sets the security clearance level as follows:

1	Operations Menu, read only
2	Operations Menu, set point read/write
3	Operations Menu, set point read or write (same as level 2)
4	Operations Menu, full access read/write (required to access Calibration Offset below)
5	Operations Menu and Setup Menu full access (required to access Setup Menu and Calibration Offset below)

Operations Menu

Prompt	Function	Setting	Alternate Setting
LLS	Low Set Point	-75	Appropriate Low Limit Set Point
LhS	High Set Point	180	Appropriate High Limit Set Point
,CR	Calibration Offset	0	Calibration Offset as required (see NOTE 2 below)

NOTE 2: LoC parameter in Setup Menu must be set for 4 or 5 to access the Calibration Offset parameter.

Chapter 8 - Warranty

TestEquity LLC Limited Warranty

TestEquity LLC (TestEquity) warrants Environmental Chambers (Equipment) manufactured by TestEquity and supplied under this contract to be free from defects in materials and workmanship under normal use and proper maintenance.

TestEquity will repair or replace any defective part for a period of THREE YEARS from the date of invoice. TestEquity reserves the right to require any defective part be returned, freight prepaid, to TestEquity's factory or to inspect any defective part at the Purchaser's site. TestEquity shall have sole discretion to determine whether any part is defective and whether any defective part will be repaired or replaced. This limited warranty shall extend to any standard chamber accessory and component part which is normally sold by TestEquity. Non-standard accessories and component parts specified by the Purchaser shall be warranted only to the extent of the original manufacturer's warranty, if any exists.

If the repair or replacement is performed in the FIRST YEAR from the date of invoice, TestEquity will also pay for the labor associated with the repair at the Purchaser's site, subject to TestEquity's prior approval. During the SECOND and THIRD YEAR of the warranty period, Purchaser will be responsible for the installation and cost of installation of replacement or repaired parts.

Purchaser shall notify TestEquity in writing of any alleged defect within 10 days after its discovery within the warranty period. TestEquity reserves the right to satisfy the labor portion of this limited warranty either through its own service personnel or an authorized agent. In order to provide expeditious service, TestEquity reserves the right to satisfy its limited warranty obligation by sending replacement parts to be installed by the Purchaser if they can be installed easily without special tools or training. TestEquity reserves the right to satisfy this limited warranty by requiring the Purchaser to return the Equipment to TestEquity when such return is feasible.

TestEquity must initiate field service for in-warranty claims. Purchaser will not be reimbursed for labor if they initiate service on their own without prior approval from TestEquity. Replacement parts must be supplied by TestEquity for in-warranty claims. Purchaser will not be reimbursed for parts they buy on their own without prior approval from TestEquity.

The following parts are excluded from this limited warranty and are sold as-is or are considered expendable: interior light bulb, viewing window, paint and cosmetic surface finishes and treatments, port plugs, and refrigerant.

This limited warranty shall extend in full to Equipment installed within continental United States and Canada. For all other locations, Purchaser is responsible for all labor costs for repairs or parts installation, and for all shipping costs associated with providing replacement parts.

This limited warranty does not cover: (1) Defects or damages arising as the result of shipment by common carriers or private transportation, unless TestEquity undertakes shipment and transportation of the Equipment to Purchaser's site or contractually assumes the risk of damage to the Equipment in shipment; (2) Defects or damages arising out of, or as the result, of mishandling, modification, or improper start up, installation or maintenance of the Equipment (including start up, installation or maintenance not in accordance with TestEquity's written procedures); (3) Defects or damages resulting from, or arising out of, abuse, misuse, neglect, intentional damage, accident, fire, flood, earthquake, or any other act of God.

This warranty as to Equipment is LIMITED to repair or replacement of parts or Equipment in the determination of TestEquity LLC THE FORGOING LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES INCLUDING THE IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY. TestEquity LLC DISCLAIMS ANY LIABILITY FOR ANY DAMAGES RESULTING FROM DELAY OR LOSS OF USE IN SERVICE OR REPAIR, OR FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE EQUIPMENT, EXCEPT AS STATED IN THIS PARAGRAPH.

This limited warranty cannot be modified in any way except in writing by both TestEquity and Purchaser. Invalidity of any one or more of the provisions of this limited warranty shall in no way affect any of the other provisions hereof, which remain in full force and effect.

This limited warranty shall be extended only to the first Purchaser of this Equipment and is not transferable.

Chapter 9 – Drawings

