

**Temperature Range**

-73°C to +175°C

**Control Tolerance**

±0.5°C (±0.2°C Typical) (Short-term variations measured at the control sensor after stabilization)

**Uniformity**

±1.0°C (Variations throughout the chamber after stabilization)

**Heat Up Rate of Change\***

5°C/minute typical

**Cool Down Rate of Change\***

2.8°C/minute from +85°C to -40°C (standard 60 Hz models)

2.1°C/minute from +85°C to -40°C (115R-EX 50 Hz export models)

<b>Cool Down Transition Times*</b>						
Start Temp	End Temp					
	+23°C	0°C	-40°C	-55°C	-65°C	-73°C
+23°C	-----	5 min	20 min	30 min	40 min	Ultimate
+85°C	16 min	25 min	45 min	57 min	69 min	Ultimate

**Rate Of Change**  
To calculate rate of change for a particular condition, take the difference between the Start Temp and End Temp and divide by the Transition Time.

**Cool Down Example:** From +85°C to -40°C = 125°C / 45 min = 2.8°C/min.

**\*Note:** Transition times are measured after a 1 hour soak at the respective start temperature with an empty chamber, as indicated on the temperature controller, 23°C ambient. Measured with setpoint beyond the start and end temperatures. Does not include the effect of proportional band when approaching setpoint. Measured at nominal line voltage of 120V, 60 Hz. Performance is reduced on 115R-EX 50 Hz export versions.

<b>Live Load Capacity</b>				
+23°C	0°C	-40°C	-55°C	-65°C
300 Watts	255 Watts	160 Watts	110 Watts	80 Watts

<b>Refrigeration and Heating System</b>	
<b>High Stage Refrigerant</b>	R-404A (Dupont HP-62)
<b>Low Stage Refrigerant</b>	R-508B (Dupont SUVA-95)
<b>Compressors</b>	1/2 HP x 1/3 HP Tecumseh hermetic compressors in a cascade configuration.
<b>Condenser</b>	Air Cooled
<b>Heat of Rejection</b>	4,000 BTUH (maximum rated chamber load at maximum cooling rate from high temperature soak)

<b>Heater Power</b>	600 Watts
<b>Air Flow</b>	85 CFM

Instrumentation	
<b>Temperature Controller</b>	<a href="#">Watlow F4T Touch Screen Controller</a> with RS-232, Ethernet interface, 4.3" color graphic touch screen. OR... <a href="#">Watlow F4 Controller</a> with RS-232 interface, LED readout of temperature, LCD display of other parameters.
<b>Limit Controller</b>	Independent high and low temperature limits. Triggers an audible alarm and shuts down the chamber.

Power Requirements	
<b>Input Voltage</b>	120 V nominal (110 to 126 VAC), 60 Hz, 1 PH Max Current Draw 15 A, Recommended Minimum Service 20 A Model 115-EX export version available with 230V, 50Hz, 8A input. Performance is reduced by 17% with 50 Hz input power.
<b>Power Cord and Plug</b>	6' Power cord supplied with a molded NEMA 5-20P plug. Plugs into a standard NEMA 5-20R receptacle. Use of an extension cord is not recommended. Model 115R-EX export version is supplied with power cord for the destination country.



Physical Characteristics and Safety	
<b>Inside Dimensions</b>	16" W x 12" H x 14" D (1.55 Cubic feet) 406 mm W x 305 mm H x 353 mm D (44 liters)
<b>Outside Dimensions</b>	<b>Benchtop Model 115R</b> 24" W x 31.6" H x 50" D (nominal) 610 mm W x 803 mm H x 1270 mm D
<b>Minimum Installed Clearance</b>	12" from the right and left side 6" from the rear
<b>Window Viewing Area</b>	8" W x 6" H
<b>Access Ports</b>	3" (2.83" inside diameter) supplied on all Model 115R chambers. Port on left and right side (two total) Supplied with silicone foam port plugs
<b>Weight</b>	<b>Benchtop Model 115R</b> Chamber Weight: 300 pounds Shipping Weight: 375 pounds
<b>Sound Level</b>	52 dBA in cooling mode (A-weighted, measured 36" from the front surface, 63" from the floor, in a free-standing environment)

**NOTE:** Performance is typical and based on operation at 23°C (73°F) ambient and nominal input voltage. Designed for use in a normal conditioned laboratory. Operation at higher ambient temperatures may result in decreased cooling performance. Additional ports and shelves will also affect performance. Operation above 30°C (85°F) or below 16°C (60°F) ambient is not recommended.

Due to continuous product development, specifications are subject to change without notice.