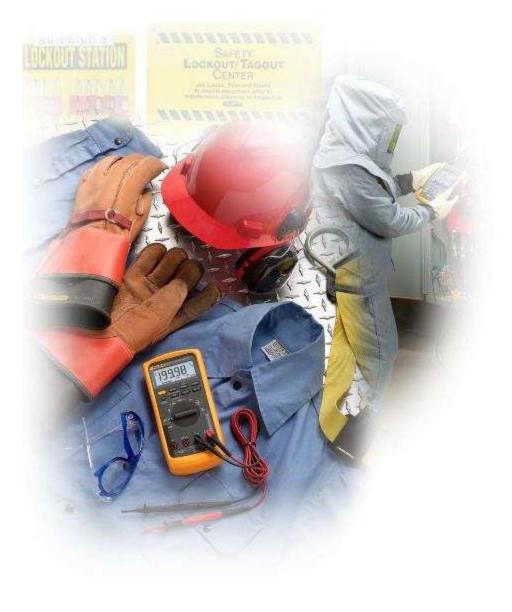


Electrical Measurement Safety

Your right to be concerned



Risks from electrocution and shock hazards

Shock

- Contact with any source of electricity that causes a sufficient current through the skin, muscles, or hair.
- Shock can cause electrocution and death.

Current level	Probable effect on the human body Slight tingling sensation. Still dangerous under certain conditions.	
1mA		
5 mA	Slight shock felt; not painful but disturbing. Average individual can let go. However, strong involuntary reactions to shocks in this range may lead to injuri	
6-16 mA	Painful shock, begin to lose muscular control. Possible fall danger. Referred to as the freezing current or "let-go" range.	
17-99 mA	Extreme pain, respiratory arrest, severe muscular contractions. Individual cannot let go. Death is possible.	
100-2000 mA	Ventricular fibrillation (uneven, uncoordinated pumping of the heart.) Muscular contraction and nerve damage begins to occur. Death is likely.	
Over 2000 mA	Cardiac Arrest, internal organ damage, and severe burns. Death is probable.	

Source: US OSHA, CDC, NIOSH

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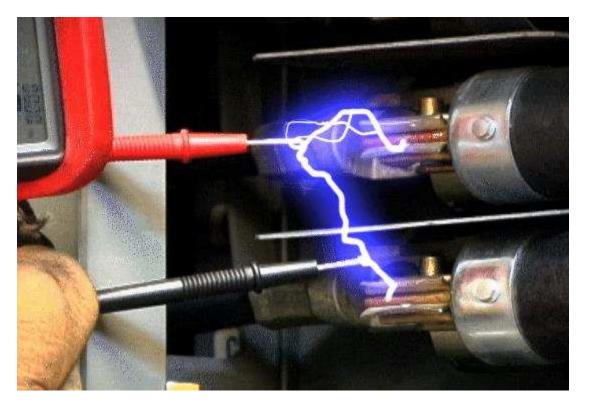
Equipment

Risks from an arc flash



Created by a *phase to phase* or *phase to ground* short circuit.

- Current passes through the air.
- lonized air (plasma) is a good conductor.
- Once an arc begins, it feeds off any matter in its path and vaporizes it.
- Duration is under one second.



Risks from an arc blast



The *explosive* result of an arcing fault.

• Vaporized conductors are rapidly expelled creating such hazards as intense heat, thermoacoustic shock wave, molten metal, shrapnel, blinding light, toxic smoke and contact with energized components.





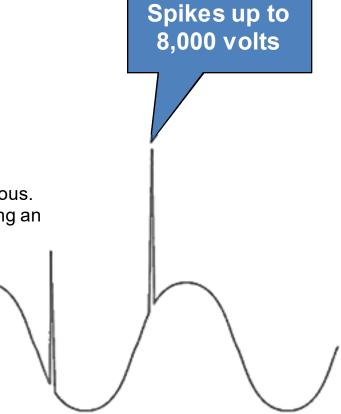
Transients can trigger an arc flash

What causes a transient?

- Motor or other inductive load switching off
- Equipment malfunction
- Utility load switching
- Adjustable speed drives
- Lightning strike

Transients:

- Are invisible and largely unavoidable.
- May last under 100 mS but can be extremely dangerous.
- May overcome test equipment input protection causing an arc/short in the tester.



480 V rms, +/- 678 V peaks

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Equipment

Industry estimates



- 5 to 10 arc flash incidents occur every day in the US
- 77 % of recorded electrical injuries were due to arc flash incidents.
- Every year, more than 2,000 people are admitted to burn centers with severe arc-flash burns.

What likely causes these incidents?



1. Racking a circuit breaker

Inserting or removing a breaker on a live bus.

2. Lose panel wiring

 A lose conductor that shorts across another conductor or ground.

3. Removing panel covers

 Retaining screws and fasteners fall into an unsecured panel against a live bus.

4. Hand tool shorted across two phases

 Experienced electrician cuts into live cable with cable shears, shear handle touches another phase.

5. Using incorrect test probes

 The user gets distracted or hand slips while measuring phase to phase or phase to ground while using old style ³/₄ inch probe tips.

6. Misuse of measurement tools

- Measuring across phases with an inline amp meter creating a short circuit.
- Measuring continuity on a live circuit with a tool that cannot withstand full voltage.
- Accidental shorting of phases with a test lead tip that is too long for the safety category.

Follow industry guidelines

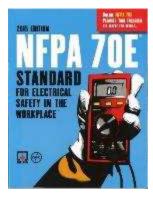


As the work environment and the type of job become more hazardous, the need for protection increases.

NFPA-70E¹ addresses:

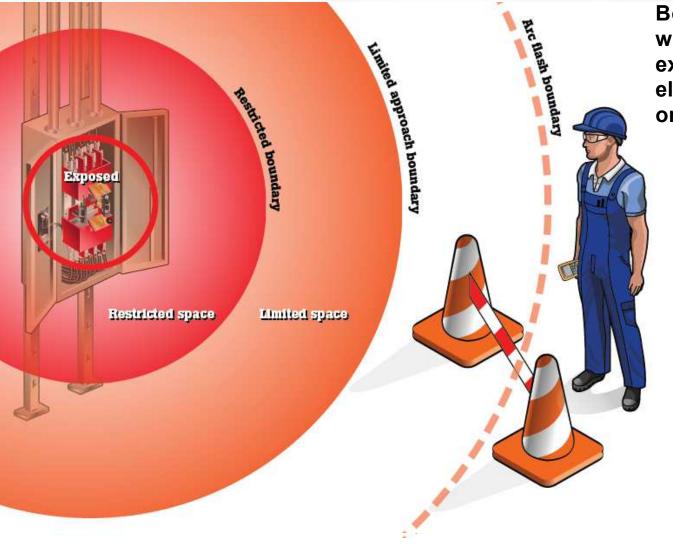
Safety-related work practices Maintenance of safety equipment Safety requirements for special equipment Safety related installation requirements





¹NFPA-70E – Standard for Electrical Safety in the Workplace

Safe working distances Flash limits of approach





Boundaries apply when workers are exposed to energized electrical conductors or circuit parts.

Electrical Measurement Safety

PPE – Personal Protective Equipment



The PPE category is used to determine the necessary arc rating of a garment worn during a given job task.

PPE Category	Required Minimum Arc Rating of PPE	Typical Layers
1	4 Cal/cm ²	1
2	8 Cal/cm ²	1 or 2
3	25 Cal/cm ²	2 or 3
4	40 Cal/cm ²	3 or more



The higher the electrical environment, the stronger the personal protective equipment must be to withstand an arc-flash incident.

Images courtesy of Salisbury

Electrical Measurement Safety

Reduce the risk by using the right test equipment



NFPA: Test instruments are part of PPE (Article 110.4):

- Shall be rated for circuits and equipment to which they will be connected*
- Shall be designed for the environment to which they will be exposed, and the manner in which they will be used.*
- Shall be visually inspected before use. Defective or damaged equipment must be repaired and tested before being used again*
- The insulation of protective tools, including voltage test indicators, shall be verified by test and inspection (Article 110.4(5))

* NFPA 70E 110.4(A), 2015 Edition

IEC 61010: International Standards for low voltage "test, measurement and control equipment"

Measurement Category locations or ratings



The level and energy of voltage impulses are dependent on the location.

The closer the location is to the utility supply, the higher the available fault current and the higher the category.

IEC 61010 defines three measurement locations or categories:

- **CAT IV** Three-phase at utility connection, any outdoor mains conductor
- **CAT III** Three-phase distribution, including single-phase commercial lighting
- **CAT II** Single-phase receptacle connected loads



Ensure your test equipment meets or exceeds industry standards



To provide better protection for electrical workers

standards have been developed for test equipment used in environments of 1000 volts or less, including 480 volt and 600 volt three-phase circuits.



IEC 61010 are the group standards for low voltage "test, measurement and control equipment"

First the category, then the voltage



First know the category you are working in, then choose the appropriate voltage rating

- The working voltage could be 1,000 V, 600 V or 300 V
- Equipment can be dual rated, meeting both requirements
- If you measure power circuits, you should use a CAT III-600 V or CAT IV-600 V/CAT III-1000 V meter, in addition to CAT IV-600 V/CAT III-1000 V test leads and probes

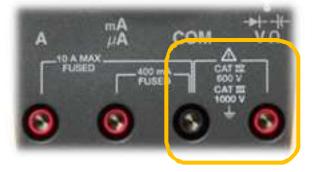
Voltage rating by itself can be misleading

• CAT III-1000 V (withstands 8 kV transient) is safer than CAT III-600 V (withstands 6 kV transient)

Bottom line and most importantly, *know the measurement category and voltage you are working in.*

Look for CAT markings between input jacks





The test equipment should be independently tested, marked and certified.







CAT III-600 V

CAT III-1000 V CAT IV-600 V

CAT III-1000 V CAT IV-600 V

What if I can't find a rating?







Original Fluke 70 Series

NOT RATED

*Old*er Fluke 70 Series-III CAT II-600 V UNDER RATED

Meters and testers designed and produced prior to 1997 no longer meet code and therefore should be replaced.

Electrical Measurement Safety

Independent testing and certification

"Listed" vs. "designed to"

- IEC sets standards, but does not test or inspect for compliance.
- A manufacturer can claim to "design to" a standard with no independent verification.
- To be UL listed, or CSA or TÜV certified, a manufacturer must employ the listing agency to test the product's compliance with the standard.
- Look for the listing agency's emblem on the meter.



Tester must be independently tested, marked and certified.



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Equipment

Read and understand the manufacturer's



Non-contact voltage detectors

- 1. Verify the voltage detector function is working properly.
- 2. Make sure the detector is rated for the level of voltage being measured and is sensitive enough for your application.
- 3. Make sure that you also wear the appropriate PPE based on the environment you're in.
- 4. Make sure the hazardous voltage is not shielded.



Non-contact voltage detectors are a quick, inexpensive way to check for the **presence** of live voltage on ac circuits, switches and outlets before working on them.

Use only a digital multimeter or contact type voltage tester to test for the absence of voltage.

Electrical Measurement Safety

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Equipmen

Live-dead-live testing Verify the operation of the contact voltage tester



Before beginning the absence of voltage test, check the test instrument to ensure it is working properly in accordance with NFPA 70E Article 110.9 (A)(4)

- 1. Wearing proper PPE, measure a voltage similar to the voltage of the equipment about to be tested. This would include whether it is ac or dc and approximately the same magnitude.
- 2. Now test the circuit that is supposed to be de-energized.
- 3. Once testing is complete, re-verify the meter is still functioning properly by going to the same known voltage source and making another measurement.

Operational readiness test



Verify proper operation of test tools on a known voltage source before and after absence or presence of voltage testing is performed.

Several options:

- 1. Use a convenient electrical outlet (if available)
- Access live conductors (posing unnecessary risk)
 Suit up in appropriate PPE arc flash gear
- 3. No power exists
- The Fluke PRV240 Proving Unit provides a regulated and fixed ac or dc output voltage of 240 volts specifically to allow for verification testing of Multimeters, Clampmeters or testers



When test instruments are used for testing the absence of voltage on conductors or circuit parts operating at 50 volts or more, the operation of the test instrument shall be *verified on a known voltage source* before and after an absence of voltage test is performed.

NFPA70 E 2015 edition Article 110.4 (A)(5) Operation Verification proposed wording change

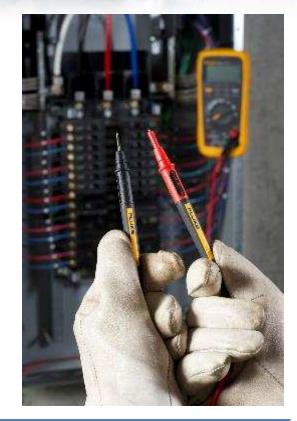
Test Lead Safety Checklist Don't let test leads be a weak point!



Perform an inspection of the test leads

- ✓ CAT III-1000 V or CAT IV-600 V/CAT III-1000 V rating
- ✓ Wear indicator on lead wires
- \checkmark Shrouded connectors
- ✓ Finger guards
- ✓ Insulation not damaged (melted, cut, cracked or stretched)
- ✓ Connectors: no insulation pulled away from end connectors
- ✓ Probe tips: not loose or broken off (too short)
- ✓ 4mm exposed probe tips in CAT III or CAT IV environments

Double insulation, finger guards, shrouds and recessed input jacks protect against electric shock from accidental contact with live circuits.



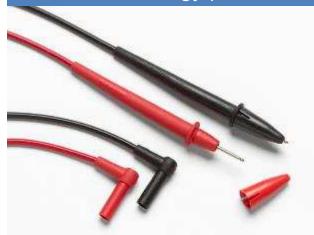
Minimize exposed metal for safety

In accordance with IEC 61010-031

Safety requirements for hand-held probe as semblies for electrical measurement and test.



The amount of exposed metal at the tip of the test lead must match the energy potential of a given measurement



Some leads offer extendable tip shrouds to meet the reduced tip length requirement

Other leads come with tip guards to minimize exposed metal

The higher the CAT rating the less exposed metal is allowed at the tip of the test lead. CAT II - 19 mm (0.75 inch) CAT IV - 4 mm (0.16 inch)

The bottom line — Safety First

Best practices include:

- 1. Whenever possible, work on de-energized circuits.
 - Follow proper lock-out/tag-out procedures
- 2. Use well maintained tools and appropriate personal protective equipment according to NFPA 70E.
 - Safety glasses, insulated tools, insulating gloves, arcrated clothing, arc shields, flash suits, insulating mats, etc.
- 3. Don't work alone.
- 4. Practice safe measurement techniques.
 - Always connect the grounded lead first, hot second
 - Disconnect the hot lead first, grounded lead second
- 5. Use the live-dead-live test method.
 - Test known circuit, measure target circuit, then re-test known circuit

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Equipn

Protection that's designed in

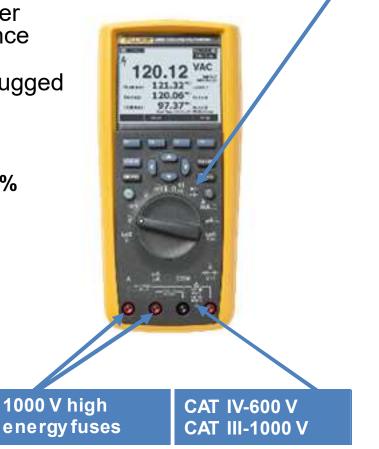
Built-in protection devices guard against the most common safety hazards:

- 1. High voltage transients and danger of arc-over
- 2. Voltage contact while in continuity or resistance mode
- 3. Voltage measurement while test leads are plugged into the amps jacks

An industrial grade Fluke meter devotes 10 to 15% of its components exclusively to protection



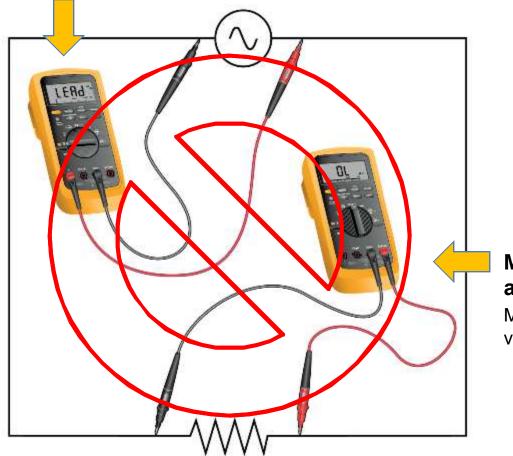
Overload protection on all functions



Common errors with measurement tools

Connecting a meter to a voltage source with the meter configured for inline amp measurements.

The amps mode on a meter is almost a short circuit





Measuring ohms or continuity on a live circuit.

Most older meters cannot handle the full voltage on the ohms function