

TECHNICAL DATA SHEET

**Product Characteristics**

Property	Non-Sterile, 70%	Non-Sterile, 100%	Sterile, 70%
IPA Quality	Meets requirements of USP grade Isopropyl Alcohol	Meets requirements of Semiconductor grade Isopropyl Alcohol	Meets the requirements of USP grade Isopropyl Alcohol
Water Quality	Meets the requirements of USP grade purified water	N/A	Meets the requirements of USP grade purified water
Appearance	Clear, colorless liquid	Clear, colorless liquid	Clear, colorless liquid
Odor	Characteristic alcohol	Characteristic alcohol	Characteristic alcohol
% IPA Content	68% – 72%	≥ 99.8%	68% – 72%
Specific Gravity	0.872 – 0.883	0.783 – 0.787	0.872 – 0.883
Acidity	Not more than 1.0 mL of 0.02 N Sodium Hydroxide	≤ 0.2 µeq/g	Not more than 1.0 mL of 0.02 N Sodium Hydroxide
NVR	Does not exceed 5 mg in 50 mL (0.01%)	≤ 0.0014 g per 100 mL	Does not exceed 5 mg in 50 mL (0.01%)
Chloride	N/A	≤ 0.2 ppm	N/A
Sodium	N/A	≤ 0.1 ppm	N/A

**For non-sterile products:**

- Certificate of Compliance and Analysis available for each lot.
- TX111, TX161 – filled using Semiconductor grade IPA.
- TX117, TX167 – filled using USP grade IPA.

**For sterile products:**

- Certificate of Compliance, Analysis and Irradiation attached to each case.
- Gamma irradiated to a Sterility Assurance Level of 10<sup>-6</sup> according to AAMI Guidelines.
- Sterile Validation Documentation available upon request.
- TX3270, TX3273, TX3290, TX8270 – filled using USP grade IPA.

*Texwipe holds ISO 9001 and ISO 14001 registrations.*

*All Texwipe products conform to GHS classification for labeling (where applicable).*

*Shipping classification based on weight of inner package.*

# Isopropanol

Non-Sterile | Sterile



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**Products**

Number	Description	Sterile	Packaging	Case
<b>Non-Sterile IPA</b>				
<b>TX117</b>	70% Isopropyl Alcohol, non-sterile		1 gallon (3.8 liters) polybottle	4 polybottles
<b>TX167</b>	70% Isopropyl Alcohol, non-sterile		16 fluid ounces (473 mL) trigger spray	12 polybottles
<b>TX111</b>	100% Isopropyl Alcohol, non-sterile		1 gallon (3.8 liters) polybottle	4 polybottles
<b>TX161</b>	100% Isopropyl Alcohol, non-sterile		16 fluid ounces (473 mL) trigger spray	12 polybottles
<b>Sterile IPA</b>				
<b>TX8270</b>	70% Isopropyl Alcohol, sterile	●	8 fluid ounces (236 mL) trigger spray	12 polybottles
<b>TX3270</b>	70% Isopropyl Alcohol, sterile	●	16 fluid ounces (473 mL) trigger spray	12 polybottles
<b>TX3273</b>	70% Isopropyl Alcohol, sterile	●	32 fluid ounces (946 mL) trigger spray	12 polybottles
<b>TX3290</b>	70% Isopropyl Alcohol, sterile	●	1 gallon (3.8 liters) polybottle	4 polybottles

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**Description**

Texwipe Non-sterile and Sterile 70% Isopropanol solutions contain 70% USP grade Isopropanol (Isopropyl Alcohol) and 30% USP purified water (by volume).

100% Isopropanol solutions contain 100% Semiconductor grade Isopropanol (Isopropyl Alcohol).

**Applications**

- Surface cleaning and residue removal.
- Cleaning gloves, notebooks, phones or any other item entering the cleanroom.
- Wipe down for pass-through to controlled environments.
- Ideally suited for use with Texwipe Cleanroom wipers.

**Industries**

Aerospace	Animal Laboratory	Biologics
Cleanroom Design/Build	Compounding Pharmacies	Data Storage
Facilities Maintenance	Industrial	Laboratory
Medical Device	Microelectronics	Pharmaceutical
Printing/Graphics	Semiconductor	USP <797> / USP <800>

**Features & Benefits**

- Filled in an ISO Class 5 environment.
- 0.2 µm filtered and packaged into cleaned containers.
- Double-bagged in solvent-safe bags.
- Evaporates leaving low residue, no rinse required.
- Trigger sprayer bottles are fully assembled and ready-to-use.
- Trigger sprayers offer stream delivery or coarse spray.
- 5 color indicator dots included for area identification.
- Meets USP <797> and USP <800> requirements.
- Individually lot coded for ease of traceability and quality control.

**Cleanroom Environment**

**Non-Sterile**

- ISO Class 5 – 8
- Class 100 – 100,000
- EU Grade B – D

**Sterile**

- ISO Class 3 – 8
- Class 1 – 100,000
- EU Grade A – D

**Shelf Life**

- Non-Sterile – 3 years from date of manufacture
- Sterile – 2 years from date of manufacture

Custom products available upon request.