

Recommended table top assembly

LAMINATE

- Sovella® laminate tops assembled with wood screws provided.

PHENOLIC

- Sovella® phenolic tops can be assembled in 2 ways:
 - Mechanical fasteners (screws) - Pre-drill a pilot hole in the bottom of the work surface, taking care to keep from penetrating through the top. The pre-drilled hole should be the same length as the screw shaft. The screw should be slightly larger in diameter than the pilot hole. Use a coarse threaded screw, wood or machine.
 - Adhesive - Use 100% silicon. Apply several "spots" or a continuous bead to the top of the table frame. Position the work surface as centered on the frame and let cure for 12 hrs at room temp.

