

This operation guide describes installation, wiring, and other tasks required to make the controller ready for operation.

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## Introduction

Thank you for purchasing the UP35A Program Controller.

This operation guide describes the basic operations related to the single-loop control function of the UP35A. The guide should be provided to the end user of this product. Be sure to read this operation guide before using the product in order to ensure correct operation.

For details of each function, refer to the electronic manual. Before using the product, refer to the table of Model and Suffix Codes to make sure that the delivered product is consistent with the model and suffix codes you ordered. Also make sure that the following items are included in the package.

- Program Controller (the model you ordered) .....x1
- Set of Brackets .....x1
- Unit Label (L4502VZ) .....x1
- Tag Label (L4502VE) .....x1 (Only when ordered.)
- Terminal Cover (L4502XP) .....x1
- Operation Guide (this document) .....x7 (A3 size) (Installation and Wiring, Initial Settings, Programming, Operations, and Parameters)

### ● Target Readers

This guide is intended for the following personnel:

- Engineers responsible for installation, wiring, and maintenance of the equipment.
- Personnel responsible for normal daily operation of the equipment.

## 1. Safety Precautions

The following symbol is used on the instrument. It indicates the possibility of injury to the user or damage to the instrument, and signifies that the user must refer to the user's manual for special instructions. The same symbol is used in the user's manual on pages that the user needs to refer to, together with the term "WARNING" or "CAUTION."



**WARNING**

**Calls attention to actions or conditions that could cause serious or fatal injury to the user, and indicates precautions that should be taken to prevent such occurrences.**



**CAUTION**

**Calls attention to actions or conditions that could cause injury to the user or damage to the instrument or property and indicates precautions that should be taken to prevent such occurrences.**

~ **AC**

~ **AC/DC**

The equipment wholly protected by double insulation or reinforced insulation.

Functional grounding terminals (Do not use this terminal as a protective grounding terminal).

### Note

Identifies important information required to operate the instrument.

### ■ Warning and Disclaimer

- (1) YOKOGAWA makes no warranties regarding the product except those stated in the WARRANTY that is provided separately.
- (2) The product is provided on an "as is" basis. YOKOGAWA assumes no liability to any person or entity for any loss or damage, direct or indirect, arising from the use of the product or from any unpredictable defect of the product.

### ■ Safety, Protection, and Modification of the Product

- (1) In order to protect the system controlled by this product and the product itself, and to ensure safe operation, observe the safety precautions described in the user's manual. Use of the instrument in a manner not prescribed herein may compromise the product's functions and the protection features inherent in the device. We assume no liability for safety, or responsibility for the product's quality, performance or functionality should users fail to observe these instructions when operating the product.
- (2) Installation of protection and/or safety circuits with respect to a lightning protector; protective equipment for the system controlled by the product and the product itself; foolproof or failsafe design of a process or line using the system controlled by the product or the product itself; and/or the design and installation of other protective and safety circuits are to be appropriately implemented as the customer deems necessary.
- (3) Be sure to use the spare parts approved by YOKOGAWA when replacing parts or consumables.
- (4) This product is not designed or manufactured to be used in critical applications that directly affect or threaten human lives. Such applications include nuclear power equipment, devices using radioactivity, railway facilities, aviation equipment, air navigation facilities, aviation facilities, and medical equipment. If so used, it is the user's responsibility to include in the system additional equipment and devices that ensure personnel safety.
- (5) Modification of the product is strictly prohibited.
- (6) This product is intended to be handled by skilled/trained personnel for electric devices.
- (7) This product is UL Recognized Component. In order to comply with UL standards, end-products are necessary to be designed by those who have knowledge of the requirements.



**WARNING**

#### ● Power Supply

**Ensure that the instrument's supply voltage matches the voltage of the power supply before turning ON the power.**

#### ● Do Not Use in an Explosive Atmosphere

**Do not operate the instrument in locations with combustible or explosive gases or steam. Operation in such environments constitutes an extreme safety hazard. Use of the instrument in environments with high concentrations of corrosive gas (H<sub>2</sub>S, SO<sub>x</sub>, etc.) for extended periods of time may cause a failure.**

#### ● Do Not Remove Internal Unit

**The internal unit should not be removed by anyone other than YOKOGAWA's service personnel. There are dangerous high voltage parts inside. Additionally, do not replace the fuse by yourself.**

#### ● Damage to the Protective Construction

**Operation of the instrument in a manner not specified in the user's manual may damage its protective construction.**



**CAUTION**

**This instrument is an EMC class A product. In a domestic environment this product may cause radio interference in which case the user needs to take adequate measures.**

## 2. Model and Suffix Codes

### ■ UP35A

[Style:S2]

Model	Suffix code	Optional suffix code	Description
UP35A			Program Controller (provided with retransmission output or 15 V DC loop power supply, 3 DIs, and 3 DOs) (Power supply: 100-240 V AC) 2 program patterns / 20 program segments (Max. 20 segments per pattern)
Type 1:	-0		Standard type
Basic control	-1		Position proportional type
	-2		Heating/cooling type
Type 2:	0		None
Functions	1		5 additional DOs, 5 additional DIs
	0		None
	1		RS-485 communication (Max.38.4 kbps, 2-wire/4-wire)
	2		Ethernet communication (with serial gateway function)
Type 3: Open networks	3		CC-Link communication (with Modbus master function)
	4		PROFIBUS-DP communication (with Modbus master function)
	5		DeviceNet communication (with Modbus master function)
Display language (*1)	-1		English
	-2		German
	-3		French
	-4		Spanish
Case color	0		White (Light gray)
	1		Black (Light charcoal gray)
Fixed code		-00	Always "-00"
Optional suffix codes		/AP	Additional 2 program patterns / 20 program segments
		/HA	Heater break alarm (*2)
		/DC	Power supply 24 V AC/DC
		/CT	Coating (*3)

\*1: English, German, French, and Spanish can be displayed as the guide display.

\*2: When "-0" or "-2" is specified for the Type 1 code, the /HA option can be specified.

\*3: When the /CT option is specified, the UP35A does not conform to the safety standards (UL and CSA) and CE marking.

### ■ Accessories (sold separately)

The following is an accessory sold separately.

- LL50A Parameter Setting Software

Model	Suffix code	Description
LL50A	-00	Parameter Setting Software

#### • Terminal Cover

For UP35A: Model UTAP001

• User's Manual (A4 size)

Note: User's Manual can be downloaded from a website.

• User's Manual (CD-ROM), Model: UTAP003

Note: Contains all manuals.

• Brackets

Part number: L4502TP (2 pcs for upper and lower sides)

### ■ Waste Electrical and Electronic Equipment (WEEE), Directive 2002/96/EC

This is an explanation of how to dispose of this product based on Waste Electrical and Electronic Equipment (WEEE), Directive 2002/96/EC. This directive is only valid in the EU.

#### Marking

This product complies with the WEEE Directive (2002/96/EC) marking requirement.

This marking indicates that you must not discard this electrical/electronic product in domestic household waste.



#### Product Category

With reference to the equipment types in the WEEE directive Annex 1, this product is classified as a "Monitoring and Control instrumentation" product. Do not dispose in domestic household waste. When disposing products in the EU, contact your local Yokogawa Europe B.V. office.

## 3. How to Install

### ■ Installation Location

The instrument should be installed in indoor locations meeting the following conditions:

#### • Instrumented panel

This instrument is designed to be mounted in an instrumented panel. Mount the instrument in a location where its terminals will not inadvertently be touched.

#### • Well ventilated locations

Mount the instrument in well ventilated locations to prevent the instrument's internal temperature from rising.

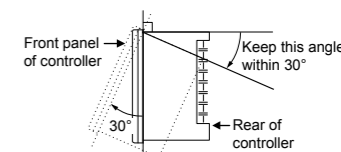
However, make sure that the terminal portions are not exposed to wind. Exposure to wind may cause the temperature sensor accuracy to deteriorate. To mount multiple indicating controllers, see the external dimensions/panel cutout dimensions which follow. If mounting other instruments adjacent to the instrument, comply with these panel cutout dimensions to provide sufficient clearance between the instruments.

#### • Locations with little mechanical vibration

Install the instrument in a location subject to little mechanical vibration.

#### • Horizontal location

Mount the instrument horizontally and ensure that it is level, with no inclination to the right or left.



### Note

If the instrument is moved from a location with low temperature and low humidity to a place with high temperature and high humidity, or if the temperature changes rapidly, condensation will result. Moreover, in the case of thermocouple inputs, measurement errors will result. To avoid such a situation, leave the instrument in the new environment under ambient conditions for more than 1 hour prior to using it.

Do not mount the instrument in the following locations:

#### • Outdoors

#### • Locations subject to direct sunlight or close to a heater

Install the instrument in a location with stable temperatures that remain close to an average temperature of 23°C. Do not mount it in locations subject to direct sunlight or close to a heater. Doing so adversely affects the instrument.

#### • Locations with substantial amounts of oily fumes, steam, moisture, dust, or corrosive gases

The presence of oily fumes, steam, moisture, dust, or corrosive gases adversely affects the instrument. Do not mount the instrument in locations subject to any of these substances.

#### • Areas near electromagnetic field generating sources

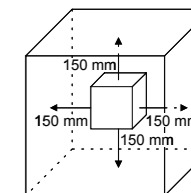
Do not place magnets or tools that generate magnetism near the instrument. If the instrument is used in locations close to a strong electromagnetic field generating source, the magnetic field may cause measurement errors.

#### • Locations where the display is difficult to see

The instrument uses an LCD for the display unit, and this can be difficult to see from extremely oblique angles. Mount the instrument in a location where it can be seen as much as possible from the front.

#### • Areas close to flammable articles

Absolutely do not place the instrument directly on flammable surfaces. If such a circumstance is unavoidable and the instrument must be placed close to a flammable item, provide a shield for it made of 1.43 mm thick plated steel or 1.6 mm thick unplated steel with a space of at least 150 mm between it and the instrument on the top, bottom, and sides.



#### • Areas subject to being splashed with water



**WARNING**

**Be sure to turn OFF the power supply to the controller before installing it on the panel to avoid an electric shock.**

## YOKOGAWA

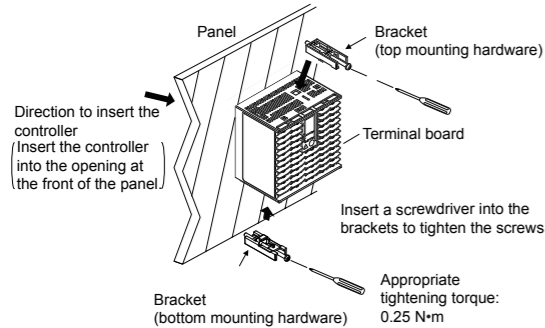
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## ■ Mounting the Instrument Main Unit

Provide an instrumented panel steel sheet of 1 to 10 mm thickness.  
After opening the mounting hole on the panel, follow the procedures below to install the controller:

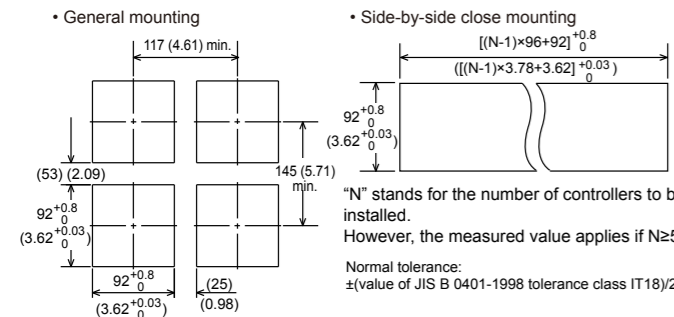
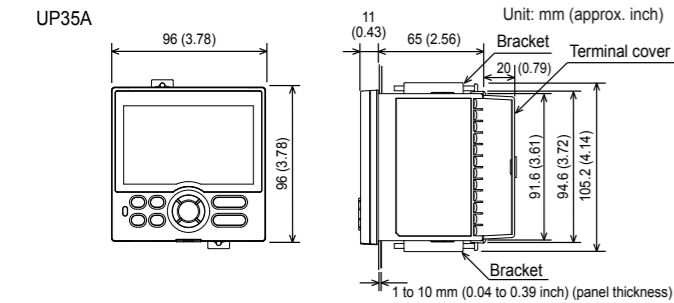
- 1) Insert the controller into the opening from the front of the panel so that the terminal board on the rear is at the far side.
- 2) Set the brackets in place on the top and bottom of the controller as shown in the figure below, then tighten the screws of the brackets. Take care not to overtighten them.



**CAUTION**

- Tighten the screws with appropriate tightening torque within 0.25 N·m. Otherwise it may cause the case deformation or the bracket damage.
- Make sure that foreign materials do not enter the inside of the instrument through the case's slit holes.

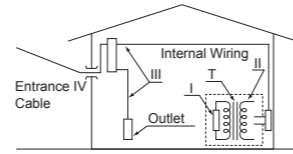
## ■ External Dimensions and Panel Cutout Dimensions



## 4. Hardware Specifications



**This instrument is for Measurement Category I (CAT.I). Do not use it for measurements in locations falling under Measurement Categories II, III, and IV.**



Category	Measurement category	Description	Remarks
I	CAT.I	For measurements performed on circuits not directly connected to MAINS.	-
II	CAT.II	For measurements performed on circuits directly connected to the low-voltage installation.	Appliances, portable equipments, etc.
III	CAT.III	For measurements performed in the building installation.	Distribution board, circuit breaker, etc.
IV	CAT.IV	For measurements performed at the source of the low-voltage installation.	Overhead wire, cable systems, etc.

## ■ Input Specifications

### ● Universal Input (Equipped as standard)

- Number of inputs: 1
- Input type, instrument range, and measurement accuracy: See the table below.

Input Type	Instrument Range		Accuracy	
	°C	°F		
Thermocouple	K	-270.0 to 1370.0°C	-450.0 to 2500.0°F	±0.1% of instrument range ±1 digit for 0°C or more
		-270.0 to 1000.0°C	-450.0 to 2300.0°F	±0.2% of instrument range ±1 digit for less than 0°C
		-200.0 to 500.0°C	-200.0 to 1000.0°F	±2% of instrument range ±1 digit for less than 0°C
	J	-200.0 to 1200.0°C	-300.0 to 2300.0°F	±2% of instrument range ±1 digit for less than -200.0°C of thermocouple K
		-270.0 to 400.0°C	-450.0 to 750.0°F	±1% of instrument range ±1 digit for less than -200.0°C of thermocouple T
	T	0.0 to 400.0°C	-200.0 to 750.0°F	±1% of instrument range ±1 digit for less than -200.0°C of thermocouple T
RTD	B	0.0 to 1800.0°C	32 to 3300°F	±0.15% of instrument range ±1 digit for 400°C or more
		0.0 to 1700.0°C	32 to 3100°F	±5% of instrument range ±1 digit for less than 400°C
	S	0.0 to 1700.0°C	32 to 3100°F	±0.15% of instrument range ±1 digit
	R	0.0 to 1700.0°C	32 to 3100°F	±0.15% of instrument range ±1 digit
	N	-200.0 to 1300.0°C	-300.0 to 2400.0°F	±0.1% of instrument range ±1 digit ±0.25% of instrument range ±1 digit for less than 0°C
		-270.0 to 1000.0°C	-450.0 to 1800.0°F	±0.1% of instrument range ±1 digit for 0°C or more
	L	-200.0 to 900.0°C	-300.0 to 1600.0°F	±0.2% of instrument range ±1 digit for less than 0°C
	U	-200.0 to 400.0°C	-300.0 to 750.0°F	±1.5% of instrument range ±1 digit for less than -200.0°C of thermocouple E.
	W	0.0 to 400.0°C	-200.0 to 1000.0°F	±0.2% of instrument range ±1 digit (Note 2)
	Platinel 2	0.0 to 2300.0°C	32 to 4200°F	±0.2% of instrument range ±1 digit
		0.0 to 1390.0°C	32.0 to 2500.0°F	±0.1% of instrument range ±1 digit
		0.0 to 1900.0°C	32 to 3400°F	±0.5% of instrument range ±1 digit for 800°C or more
0.0 to 1900.0°C		32 to 3400°F	Accuracy is not guaranteed for less than 800°C.	
W97Re3-W75Re25	0.0 to 2000.0°C	32 to 3600°F	±0.2% of instrument range ±1 digit	
	0.0 to 2000.0°C	32 to 3600°F	±0.2% of instrument range ±1 digit	
RTD	JPT100	-200.0 to 500.0°C	-300.0 to 1000.0°F	±0.1% of instrument range ±1 digit (Note 1)
		-150.00 to 150.00°C	-200.0 to 300.0°F	±0.1% of instrument range ±1 digit
	Pt100	-200.0 to 850.0°C	-300.0 to 1560.0°F	±0.1% of instrument range ±1 digit (Note 1)
		-200.0 to 500.0°C	-300.0 to 1000.0°F	±0.1% of instrument range ±1 digit (Note 1)
Standard signal	0.400 to 2.000 V			
	1.000 to 5.000 V			
	4.00 to 20.00 mA			
	0.000 to 2.000 V			
DC voltage/current	0.00 to 10.00 V		±0.1% of instrument range ±1 digit	
	0.00 to 20.00 mA			
	-10.00 to 20.00 mV			
	0.0 to 100.0 mV			

The accuracy is that in the standard operating conditions: 23±2°C, 55±10%RH, and power frequency at 50/60 Hz.

Note 1: ±0.3°C ±1 digit in the range between 0 and 100°C, ±0.5°C ±1 digit in the range between -100 and 200°C.

Note 2: W: W-5% Re/W-26% Re(Hoskins Mfg.Co.), ASTM E988

- Input sampling (control) period: 200 ms
- Burnout detection:
  - Functions at TC, RTD, and standard signal.
  - Upscale, downscale, and off can be specified.
  - For standard signal, burnout is determined to have occurred if it is 0.1 V or 0.4 mA or less.
- Input bias current: 0.05 µA (for TC or RTD)
- Measured current (RTD): About 0.16 mA
- Input resistance:
  - TC or mV input: 1 MΩ or more
  - V input: About 1 MΩ
  - mA input: About 250 Ω

- Allowable signal source resistance:
  - TC or mV input: 250 Ω or less
  - Effects of signal source resistance: 0.1 µV/Ω or less
  - DC voltage input: 2 kΩ or less
  - Effects of signal source resistance: About 0.01%/100 Ω
- Allowable wiring resistance:
  - RTD input: Max. 150 Ω/wire (The conductor resistance between the three wires shall be equal.)
  - Wiring resistance effect: ±0.1°C/10 Ω
- Allowable input voltage/current:
  - TC, mV, mA and RTD input: ±10 V DC
  - V input: ±20 V DC
  - mA input: ±40 mA
- Noise rejection ratio:
  - Normal mode: 40 dB or more (at 50/60 Hz)
  - Common mode: 120 dB or more (at 50/60 Hz)
  - For 100-240 V AC, the power frequency can be set manually.
  - Automatic detection is also available.
  - For 24 V AC/DC, the power frequency can be set manually.
- Reference junction compensation error:
  - ±1.0°C (15 to 35°C)
  - ±1.5°C (-10 to 15°C and 35 to 50°C)
- Applicable standards: JIS/IEC/DIN (ITS-90) for TC and RTD

## ■ Analog Output Specifications

- Number of outputs:
  - Control output: 1
  - Cooling-side control output of Heating/cooling type: 1
- Output type: Current output or voltage pulse output
- Current output: 4 to 20 mA DC or 0 to 20 mA DC/load resistance of 600 Ω or less
- Current output accuracy: ±0.1% of span (±5% of span for 1 mA or less)
  - The accuracy is that in the standard operating conditions: 23±2°C, 55±10%RH, and power frequency at 50/60 Hz.
- Voltage pulse output:
  - Use: Time proportional output
  - On-voltage: 12 V or more/load resistance of 600 Ω or more
  - Off-voltage: 0.1 V DC or less
  - Time resolution: 10 ms or 0.1% of output, whichever is larger

## ■ Step Response Time Specifications

Within 1 s  
(63% of analog output response time when a step change of 10 to 90% of input span is applied)

## ■ Relay Contact Output Specifications

- Contact type and number of outputs:
    - Control output: contact point 1c; 1 point
    - Cooling-side control output of Heating/cooling type: contact point 1c; 1 point
    - Event output: contact point 1a; 3 points (common is independent)
  - Contact rating:
    - Contact point 1c (control output): 250 V AC, 3 A or 30 V DC, 3 A (resistance load)
    - Contact point 1a (control output): 240 V AC, 3 A or 30 V DC, 3 A (resistance load)
    - Contact point 1a (alarm output): 240 V AC, 1 A or 30 V DC, 1 A (resistance load)
  - Use: Time proportional output, event output, alarm output, FAIL output, etc.
  - Time resolution of control output: 10 ms or 0.1% of output, whichever is larger
- Note: This cannot be used for a small load of 10 mA or less.

## ■ Position Proportional Output Specifications

- Position signal input:
    - Slide resistance: 100 Ω to 2.5 kΩ of total resistance
    - 100% side and slide line: with disconnection detection
    - 0% side: without disconnection detection
  - Current input: 4 to 20 mA (with disconnection detection)
  - Sampling period: 50 ms
  - Measurement resolution: 0.1% of input span
  - Position proportional relay output:
    - Contact point 1a; 2 points, 250 V AC, 3 A or 30 V DC, 3 A (resistance load)
- Note: This cannot be used for a small load of 10 mA or less.

## ■ Retransmission Output Specifications

- Number of outputs: Retransmission output; 1, shared with 15 V DC loop power supply or Cooling-side control output.
- Current output: 4 to 20 mA DC or 0 to 20 mA DC/ load resistance of 600 Ω or less
- Current output accuracy: ±0.1% of span (±5% of span for 1 mA or less)
  - The accuracy is that in the standard operating conditions: 23±2°C, 55±10%RH, and power frequency at 50/60 Hz.

## ■ 15 V DC Loop Power Supply Specifications

- (Shared with retransmission output or Cooling-side control output.)
- Power supply: 14.5 to 18.0 V DC
- Maximum supply current: About 21 mA (with short-circuit current limiting circuit)

## ■ Contact Input Specifications

- Number of inputs: See the table of Model and Suffix Codes.
- Input type: No-voltage contact input or transistor contact input
- Input contact rating: 12 V DC, 10 mA or more
  - Use a contact with a minimum on-current of 1 mA or more.
- ON/OFF detection:
  - No-voltage contact input:
    - Contact resistance of 1 kΩ or less is determined as "ON" and contact resistance of 50 kΩ or more as "OFF."
  - Transistor contact input:
    - Input voltage of 2 V or less is determined as "ON" and leakage current must not exceed 100 µA when "OFF."
- Minimum status detection hold time: Control period +50 ms
- Use: PTNO. switch, operation mode switch, and event input

## ■ Transistor Contact Output Specifications

- Number of outputs: See the table of Model and Suffix Codes.
- Output type: Open collector (SINK current)
- Output contact rating: Max. 24 V DC, 50 mA
- Output time resolution: Min. 200 ms

## ■ Heater Break Alarm Specifications

- Number of inputs: 2
- Number of outputs: 2 (transistor contact output)
- Use: Measures the heater current using an external current transformer (CT) and generates a heater break alarm when the measured value is less than the break detection value.
- Current transformer input resistance: About 9.4 Ω
- Current transformer input range: 0.0 to 0.1 Arms (0.12 Arms or more cannot be applied.)
- Heater current setting range: OFF, 0.1 to 300.0 Arms
  - Heater current measured value display range: 0.0 to 360.0 Arms
  - Note: The CT ratio can be set. CT ratio setting range: 1 to 3300
- Recommended CT: CT from U.R.D., Ltd.
  - CTL-6-S-H: CT ratio 800, measurable current range: 0.1 to 80.0 Arms
  - CTL-12L-30: CT ratio 3000, measurable current range: 0.1 to 180.0 Arms
- Heater current measurement period: 200 ms
- Heater current measurement accuracy: ±5% of current transformer input range span ± 1digit (CT error is not included.)
- Heater current detection resolution: Within 1/250 of current transformer input range span
- Break detection On-time: Min. 0.2 second (for time proportional output)

## ■ Safety and EMC Standards

- Safety: Compliant with IEC/EN61010-1 (CE), approved by CAN/CSA C22.2 No.61010-1 (CSA), approved by UL61010-1.
    - Installation category: CAT. II Pollution degree: 2
    - Measurement category: I (CAT. I)
    - Rated measurement input voltage: Max. 10 V DC
    - Rated transient overvoltage: 1500 V (Note)
- Note: This is a reference safety standard value for Measurement Category I of IEC/EN/CSA/UL61010-1. This value is not necessarily a guarantee of instrument performance.

### • EMC Conformity standards:

- CE marking
  - EN61326-1 Class A, Table 2 (For use in industrial locations)
  - EN61326-2-3
  - EN 55011 Class A, Group1
  - EN 61000-3-2 Class A
  - EN 61000-3-3

### C-tick mark

- EN 55011 Class A, Group1
- The instrument continues to operate at a measurement accuracy of within ±20% of the range during testing.

## ■ Construction, Installation, and Wiring

- Dust-proof and drip-proof: IP56 (for front panel) (Not available for side-by-side close mounting.)
- Material: Polycarbonate (Flame retardancy: UL94V-0)
- Case color: White (Light gray) or Black (Light charcoal gray)
- Weight: 0.5 kg or less
- External dimensions (mm): 96 (W) × 96 (H) × 65 (depth from the panel face) (Depth except the projection on the rear panel)
- Installation: Direct panel mounting; mounting bracket, one each for upper and lower mounting
- Panel cutout dimensions (mm): 92<sup>+0.80</sup> (W) × 92<sup>+0.80</sup> (H)
- Mounting attitude: Up to 30 degrees above the horizontal. No downward tilting allowed.
- Wiring: M3 screw terminal with square washer (for signal wiring and power wiring)

## ■ Power Supply Specifications and Isolation

- Power supply:
  - Rated voltage: 100-240 V AC (+10%/-15%), 50/60 Hz
  - 24 V AC/DC (+10%/-15%) (for /DC option)
- Power consumption: 18 VA (DC:9 VA, AC: 14 VA if /DC option is specified)
- Data backup: Nonvolatile memory
- Power holdup time: 20 ms (for 100 V AC drive)
- Withstanding voltage
  - Between primary terminals and secondary terminals: 2300 V AC for 1 minute
  - Between primary terminals: 1500 V AC for 1 minute
  - Between secondary terminals: 500 V AC for 1 minute
  - (Primary terminals: Power\* and relay output terminals; Secondary terminals: Analog I/O signal terminals, contact input terminals, communication terminals and functional grounding terminals.)
  - \*: Power terminals for 24V AC/DC models are the secondary terminals.
- Insulation resistance: Between power supply terminals and a grounding terminal 20 MΩ or more at 500 V DC
- Isolation specifications

PV (universal ) input terminals	Internal circuits	Power supply
Control, retransmission (analog) output terminals (not isolated between the analog output terminals)		
Valve position (feedback) input terminals		
Control relay (contact point c/contact point a x 2) output terminals		
PV event-1 relay (contact point a) output terminals		
PV event-2 relay (contact point a) output terminals		
Time event-1 relay (contact point a) output terminals		
Position proportional relay output terminals		
Contact input terminals (all)		
RS-485 communication terminals		
24 V DC loop power supply terminals		
Contact output (transistor) terminals		
Ethernet communication terminal		
PROFIBUS-DP/DeviceNet/CC-Link communication terminals		
Current transformer input terminals		

The circuits divided by lines are insulated mutually.

## ■ Environmental Conditions

### Normal Operating Conditions:

- Ambient temperature: -10 to 50°C (-10 to 40°C for side-by-side close mounting)
- For the CC-Link option, 0 to 50 °C (0 to 40 °C for side-by-side close mounting)
- Ambient humidity: 20 to 90% RH (no condensation allowed)
- Magnetic field: 400 A/m or less
- Continuous vibration at 5 to 9 Hz: Half amplitude of 1.5 mm or less, 1oct/min for 90 minutes each in the three axis directions
- Continuous vibration at 9 to 150 Hz: 4.9 m/s<sup>2</sup> or less, 1oct/min for 90 minutes each in the three axis directions
- Short-period vibration: 14.7 m/s<sup>2</sup>, 15 seconds or less
- Shock: 98 m/s<sup>2</sup> or less, 11 ms
- Altitude: 2000 m or less above sea level
- Warm-up time: 30 minutes or more after the power is turned on
- Startup time: Within 10 seconds

\*: The LCD (a liquid crystal display) is used for a display portion of this product. The LCD has a characteristic that the display action becomes late at the low temperature. However, the control function is not affected.

### Transportation and Storage Conditions:

- Temperature: -25 to 70°C
- Temperature change rate: 20°C/h or less
- Humidity: 5 to 95% RH (no condensation allowed)

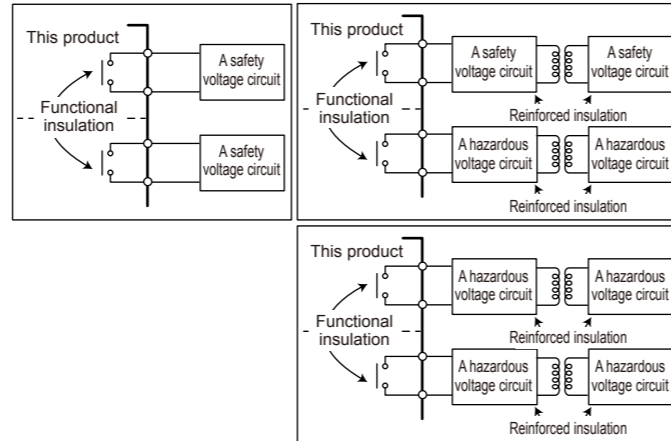
### Effects of Operating Conditions

- Effect of ambient temperature:
  - Voltage or TC input: ±1 μV/°C or ±0.01% of F.S./°C, whichever is larger
  - Current input: ±0.01% of F.S./°C
  - RTD input: ±0.05°C/°C (ambient temperature) or less
  - Analog output: ±0.02% of F.S./°C or less
- Effect of power supply voltage fluctuation
  - Analog input: ±0.05% of F.S. or less
  - Analog output: ±0.05% of F.S. or less (Each within rated voltage range)

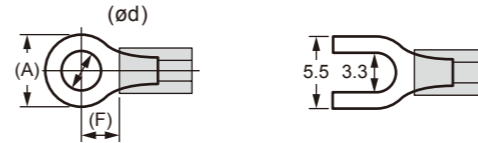
## 5. How to Connect Wires



- Wiring work must be carried out by a person with basic electrical knowledge and practical experience.
- Be sure to turn OFF the power supply to the controller before wiring to avoid an electric shock. Use a tester or similar device to ensure that no power is being supplied to a cable to be connected.
- As a safety measure, always install a circuit breaker (an IEC 60947-compatible product, 5 A, 100 V or 220 V AC) in an easily accessible location near the instrument. Moreover, provide indication that the switch is a device for turning off the power to the instrument.
- Install the power cable keeping a distance of more than 1 cm from other signal wires.
- The power cable is required to meet the IEC standards concerned or the requirements of the area in which the instrument is being installed.
- Wiring should be installed to conform to NEC (National Electrical Code: ANSI/NFPA-70) or the wiring construction standards in countries or regions where wiring will be installed.
- For control relay output, alarm relay output, and power terminal connections, use heat-resistant cables.
- Since the insulation provided to each relay output terminal is Functional insulation, provide Reinforced insulation to the external of the device as necessary. (Refer to the drawing below.)



## ● Recommended Crimp-on Terminal Lugs



Recommended tightening torque: 0.6 N·m  
Applicable wire size: Power supply wiring 1.25 mm<sup>2</sup> or more

Applicable terminal lug	Applicable wire size mm <sup>2</sup> (AWG#)	(ø d)	(A)	(F)
M3	0.25 to 1.65 (22 to 16)	3.3	5.5	4.2

## ● Cable Specifications and Recommended Cables

Purpose	Name and Manufacturer
Power supply, relay contact outputs	600 V Grade heat-resistant PVC insulated wires, JIS C 3317(HIV), 0.9 to 2.0 mm <sup>2</sup>
Thermocouple	Shielded compensating lead wires, JIS C 1610
RTD	Shielded wires (three/four conductors), UL2482 (Hitachi Cable)
Other signals (other than contact input/output)	Shielded wires
Other signals (contact input/output)	Unshielded wires
RS-485 communication	Shielded wires
Ethernet communication	100 BASE-TX (CAT-5/10 BASE-T)
PROFIBUS-DP communication	Dedicated cable for PROFIBUS-DP (Shielded two-wires)
DeviceNet communication	Dedicated cable for DeviceNet (Shielded five-wires)
CC-Link communication	Dedicated cable for CC-Link (Shielded three-wires)

PROFIBUS-DP/CC-Link Connector (wiring side) (Part number: A1987JT)

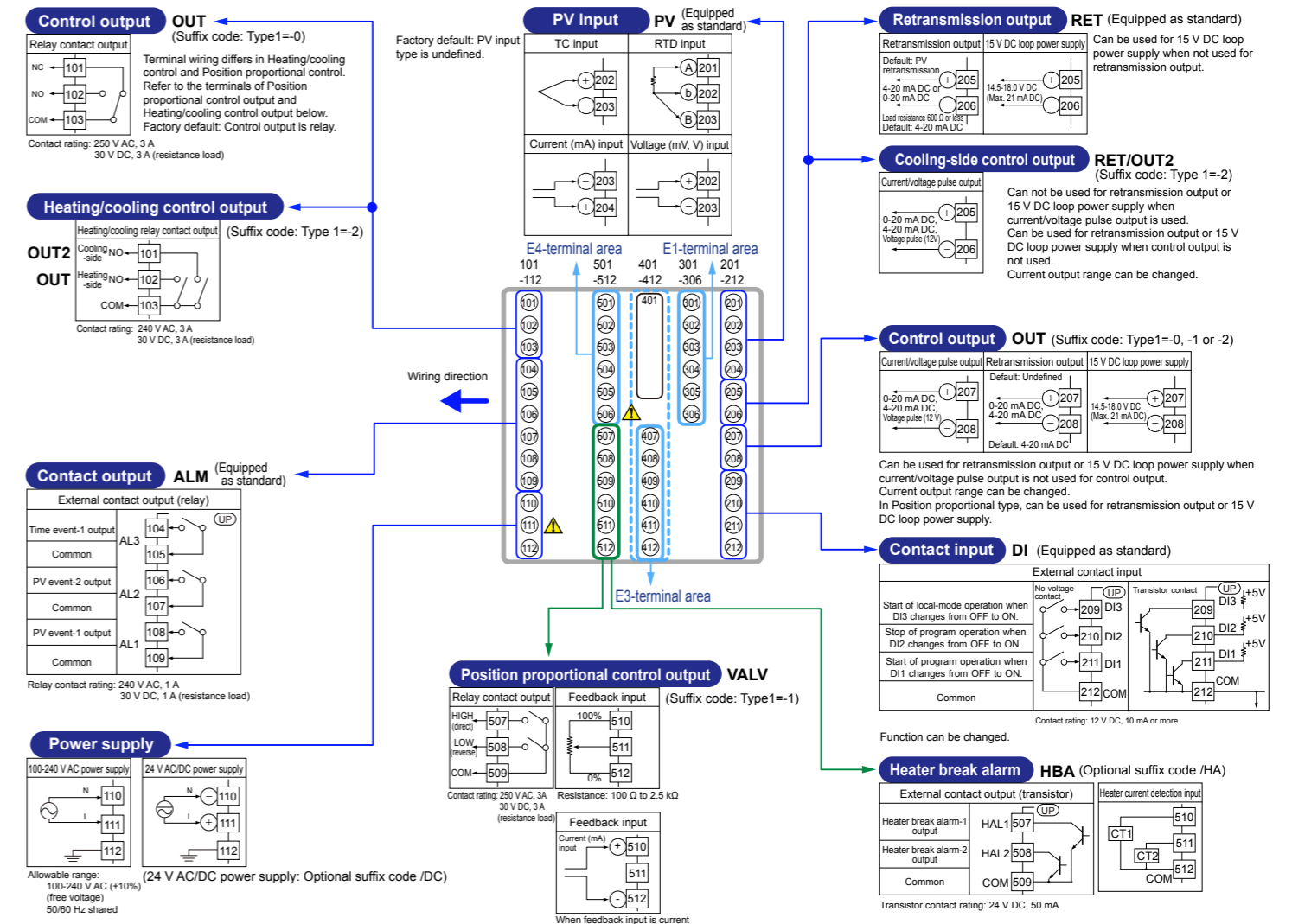
DeviceNet Connector (wiring side) (Part number: L4502BW)

Recommended tightening torque: 0.5 to 0.6 N·m

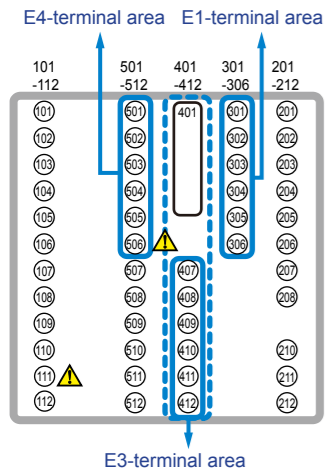
## 6. Terminal Wiring Diagrams



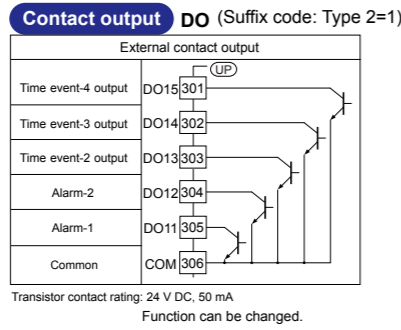
- Do not use an unassigned terminal as the relay terminal.
- Do not use a 100-240 V AC power supply for the 24 V AC/DC model; otherwise, the instrument will malfunction.



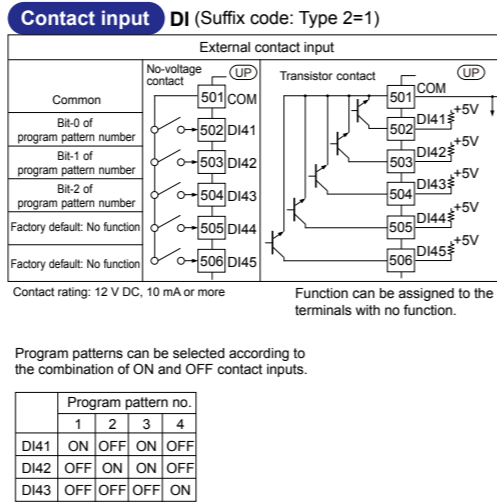
■ UP35A (Continued from page 3)



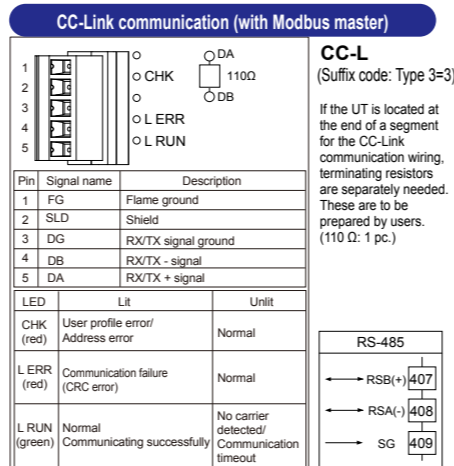
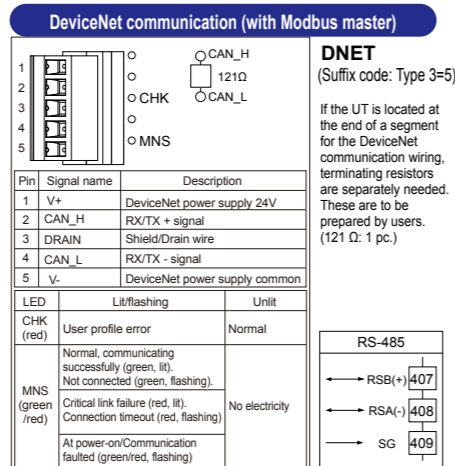
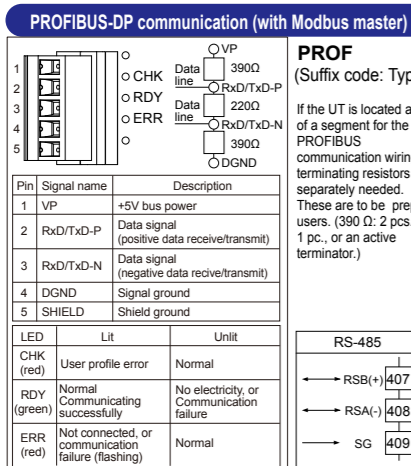
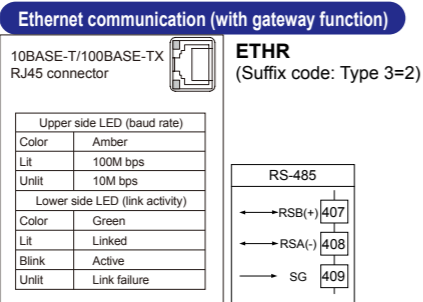
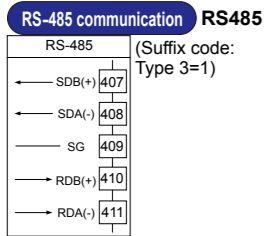
301-306 E1-Terminal Area



501-506 E4-Terminal Area



401-412 E3-Terminal Area



[ Operations 13. Troubleshooting ] ■ Errors at Power On

The errors shown below may occur in the fault diagnosis when the power is turned on. (For details of Setpoint display and input/output action when each error occurs, see User's Manual.)

PV display (Operation Display)	Setpoint display (Operation Display)	Status indicator (Operation Display)	Parameter that displays error details	Error description	Cause and diagnosis	Remedy
Indication off	Indication off	—	—	Faulty MCU RAM / MCU ROM	MCU RAM / MCU ROM are failed.	Faulty. Contact us for repair.
ERR	SYS - - - -	—	Setup parameter (PA.ER)	System data error	System data is corrupted.	Faulty. Contact us for repair.
	PAR 0004 (for user default value error only)			User (parameter) default value error	User parameter is corrupted. Initialized to user default value.	Check and reconfigure the initialized setting parameters. Error indication is erased when the power is turned on again.
	PAR 0010 (for setup parameter error only)			Setup parameter error	Setup parameter data is corrupted. Initialized to user default value.	
	PAR 0020 (for operation parameter error only)			Operation parameter error	Operation parameter data is corrupted. Initialized to user default value.	
Normal indication	Normal indication	Rightmost decimal point on PV display blinks. Rightmost decimal point on Symbol display blinks.	Setup parameter (OP.ER)	PAR 0040 (for program pattern error only)	Program pattern error	Program pattern data is corrupted. All program patterns are deleted.
				SLOT 0015 (0015: Error occurs to all hardware of E1 to E4-terminal areas.)	Nonresponding hardware of extended function (E1 to E4-terminal areas)	Inconsistency of system data and hardware of extended function. Nonresponding communication between hardware of extended function (E1 to E4-terminal areas).
Normal indication	Normal indication	LADDER lamp blinks	Setup parameter (LA.ER)	Calibration value error	Initialized to calibrated default value because of corrupted factory default value.	Faulty. Contact us for repair.
				Faulty FRAM	Data writing (storing) to FRAM is impossible.	Ladder program is corrupted. Operates without ladder program.
Normal indication	0.000 00000 (Decimal point on the left of the Symbol display blinks)	—	Setup parameter (OP.ER)	User profile error	User profile is corrupted.	Download the user profile again.

[ Operations 13. Troubleshooting ] ■ Errors during Operation

The errors shown below may occur during operation. (For input/output action when each error occurs, see User's Manual.)

PV display (Operation Display)	Setpoint display (Operation Display)	Status indicator (Operation Display)	Parameter that displays error details	Error description	Cause and diagnosis	Remedy
AD.ERR	Normal indication (Note)	—	Setup parameter (AD1.E)	Analog input terminal ADC error +PV input	Analog input terminal AD value error	Faulty. Contact us for repair.
RJC.E (Displays RJC. E and PV alternately.)	Normal indication (Note)	—	Setup parameter (AD1.E)	Universal input terminal RJC error +PV input	Universal input terminal RJC error	Faulty. Contact us for repair. Set the parameter RJC to OFF to erase error indication.
B.OUT	Normal indication (Note)	—	Setup parameter (AD1.E)	Analog input terminal burnout error +PV input	Analog input terminal sensor burnout	Check wiring and sensor. Error indication is erased in normal operation.
			Setup parameter (PV1.E)	PV input burnout error	Burnout of analog input connected to PV	Check wiring and sensor of connected analog input terminals. Error indication is erased in normal operation.
OVER-OVER	Normal indication	—	Setup parameter (PV1.E)	PV input over-scale PV input under-scale (PV values out of -5 to 105%)	PV input is out of -5 to 105%. Also occurs when the data out of range which is the ladder calculation result is input.	Check analog input value or ladder program.
Normal indication	OUT - - - -	—	Setup parameter (AD2.E)	Feedback input resistor/current burnout	Feedback input burnout	Check wiring of feedback input resistor/current. Error indication is erased in normal operation.
Normal indication	Normal indication	LADDER lamp blinks	Setup parameter (LA.ER)	Ladder calculation overflow	Floating point computation for ladder calculation is infinite.	Check the ladder program.
				Load factor over 100%	Computation does not end within the control period. (When the load factor is 100% or more, and the computation does not end within the control period.)	Change the control period or reduce the number of steps for the ladder program.
				Load factor over 200% (Forced end)	Computation does not end within the control period (load factor is 200% or more).	Change the control period or reduce the number of steps for the ladder program.
				Ladder program error	Ladder program is corrupted.	Download the ladder program again. If the error indication is still not erased, there is a fault. Contact us for repair.
Normal indication	0.000 00000 (Decimal point on the left of the Symbol display blinks)	—	Setup parameter (OP.ER)	Peer-to-peer communication error	Peer-to-peer communication error	Check that the target devices are connected correctly. Recovery at normal receipt.
AT.E	Normal indication	—	Setup parameter (PV1.E)	Auto-tuning time-out	Auto-tuning does not end even when 24 hours have elapsed after the start of tuning.	Check the process. Hold down any key to erase the error indication
VAT.E	Normal indication	—	Setup parameter (AD2.E)	Valve position automatic adjustment error	Fully-closed valve position is equal to or larger than the fully-open valve position after automatic valve position adjustment is performed.	Check wiring and valve. Hold down any key to erase the error indication.
Normal indication	0.000 00000 (Decimal point on the left of the Symbol display blinks)	—	Setup parameter (OP.ER)	Communication error (RS-485 communication)	Framing parity error Buffer overflow Inter-character time-out Checksum error (PC link communication with checksum) CRC check error (Modbus/RTU) LRC check error (Modbus/ASCII)	Check the communication parameters. Recovery at normal receipt. Hold down any key to stop blinking.
Normal indication	0.000 00000 (Decimal point on the left of the Symbol display blinks)	—	Setup parameter (OP.ER)	User profile error	User profile is corrupted.	Download the user profile again.
Normal indication	Normal indication	Rightmost decimal point on Symbol display blinks.	Setup parameter (PA.ER)	Faulty FRAM	Writing (storing) data to FRAM is impossible.	Faulty. Contact us for repair.
Undefined	Undefined	—	—	Faulty MCU / DCU (ROM / RAM error, corrupted)	MCU / DCU is corrupted.	Faulty. Contact us for repair.

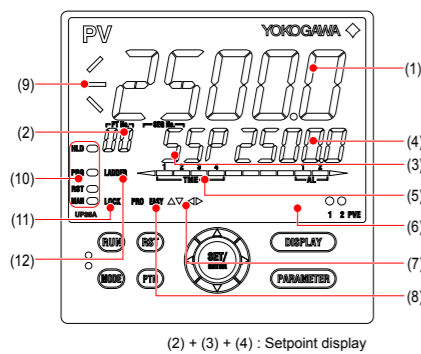
Note: When an error occurs in input shown in Analog input display (Operation display), Setpoint display shows the same symbol as the PV display.

This operation guide describes basic settings and operations of the UP35A. For details of each function, see the electronic manual. The scrolling guide is displayed on PV display in the Parameter Setting Display. This guide can be turned on/off with the MODE key.

## Contents

- Names and Functions of Display Parts
- Setup Procedure
- Quick Setting Function (Setting of Input and Output)
- Adjusting Valve Position Automatically (for a Position Proportional Type Controller Only)
- Setting Alarm Type
- Setting Alarm Setpoint

## 1. Names and Functions of Display Parts



(2) + (3) + (4) : Setpoint display

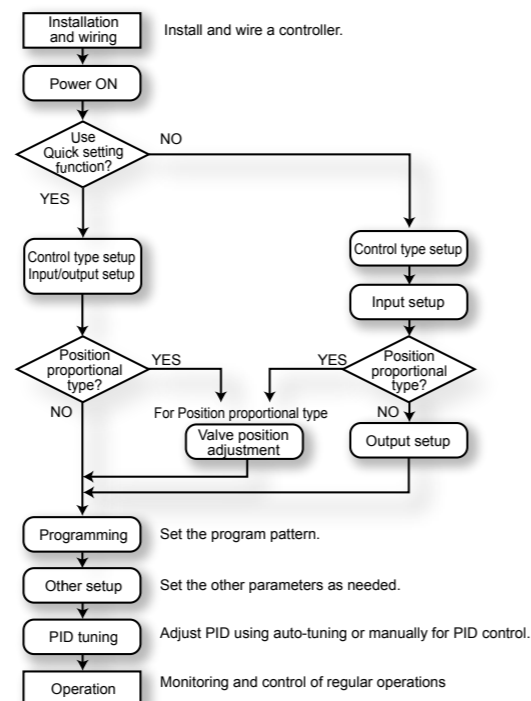
No. in figure	Name	Description												
(1)	PV display (white or red)	Displays PV. Displays an error code if an error occurs. Displays the scrolling guide in the Menu Display and Parameter Setting Display when the guide display ON/OFF is set to ON.												
(2)	Group display (pattern number) (green)	1 to 4 represent pattern numbers in the Operation Display. Displays a group number (1 to 4 or R) and terminal area (E1 to E4) in the Parameter Setting Display.												
(3)	Symbol display (orange)	Displays a parameter symbol.												
(4)	Data display (orange)	Displays a parameter setpoint and menu symbol.												
(5)	Bar-graph display (event, alarm) (orange)	Displays the event status and the segment position in the Operation Display. (Default values: Time event status, Alarm status) Displays control output value (OUT) and measured input value (PV). The data to be displayed can be set by the parameter.												
(6)	Event indicator (orange)	Lit when the PV events occur. Event displays can be set by the parameter.												
(7)	Key navigation indicator (green)	Lit or blinks when the Up/Down or Left/Right arrow key operation is possible.												
(8)	Parameter display level indicator (green)	Displays the setting conditions of the parameter display level function. <table border="1"> <thead> <tr> <th>Parameter display level</th> <th>EASY</th> <th>PRO</th> </tr> </thead> <tbody> <tr> <td>Easy setting mode</td> <td>Lit</td> <td>Unlit</td> </tr> <tr> <td>Standard setting mode</td> <td>Unlit</td> <td>Unlit</td> </tr> <tr> <td>Professional setting mode</td> <td>Unlit</td> <td>Lit</td> </tr> </tbody> </table>	Parameter display level	EASY	PRO	Easy setting mode	Lit	Unlit	Standard setting mode	Unlit	Unlit	Professional setting mode	Unlit	Lit
Parameter display level	EASY	PRO												
Easy setting mode	Lit	Unlit												
Standard setting mode	Unlit	Unlit												
Professional setting mode	Unlit	Lit												
(9)	Program monitor (green)	Displays the status of increment, constancy, and decrement of the program setpoint. <ul style="list-style-type: none"> <li>↗ : Lit when a program setpoint is increasing.</li> <li>↔ : Lit when a program setpoint is constant.</li> <li>↘ : Lit when a program setpoint is decreasing.</li> </ul>												
(10)	Status indicator (green and red)	Displays the operating conditions and control status. <table border="1"> <thead> <tr> <th>Indicator</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>HLD</td> <td>Lit when in hold mode (HLD).</td> </tr> <tr> <td>PRG</td> <td>Lit when in program pattern operation mode (PRG). Lit while the Starting time of program operation (S.TM) is available.</td> </tr> <tr> <td>RST</td> <td>Lit when in reset mode (RST).</td> </tr> <tr> <td>MAN</td> <td>Lit when in manual mode (MAN). Blinks during auto-tuning.</td> </tr> </tbody> </table>	Indicator	Description	HLD	Lit when in hold mode (HLD).	PRG	Lit when in program pattern operation mode (PRG). Lit while the Starting time of program operation (S.TM) is available.	RST	Lit when in reset mode (RST).	MAN	Lit when in manual mode (MAN). Blinks during auto-tuning.		
Indicator	Description													
HLD	Lit when in hold mode (HLD).													
PRG	Lit when in program pattern operation mode (PRG). Lit while the Starting time of program operation (S.TM) is available.													
RST	Lit when in reset mode (RST).													
MAN	Lit when in manual mode (MAN). Blinks during auto-tuning.													
(11)	Security indicator (red)	Lit if a password is set. The setup parameter settings are locked.												
(12)	Ladder operation indicator (green)	Lit while the ladder program operation is executed.												

No. in figure	Name	Description
(1)	DISPLAY key	Used to switch the Operation Displays. Press the key in the Operation Display to switch the provided Operation Displays. Press the key in the Menu Display or Parameter Setting Display to return to the Operation Display.
(2)	PARAMETER key	Hold down the key for 3 seconds to move to the Operation Parameter Setting Display. Hold down the key and the Left arrow key simultaneously for 3 seconds to move to the Setup Parameter Setting Display. Press the key in the Parameter Setting Display to return to the Menu Display. Press the key once to cancel the parameter setting (setpoint is blinking).
(3)	SET/ENTER key Up/Down/Left/Right arrow keys	SET/ENTER key Press the key in the Menu Display to move to the Parameter Setting Display of the Menu. Press the key in the Parameter Setting Display to transfer to the parameter setting mode (setpoint is blinking), and the parameter can be changed. Press the key during parameter setting mode to register the setpoint. Up/Down/Left/Right arrow keys Press the Left/Right arrow keys in the Menu Display to switch the Displays. Press the Up/Down/Left/Right arrow keys in the Parameter Setting Display to switch the Displays. Press the Up/Down arrow keys during parameter setting mode (setpoint is blinking) to change a setpoint. Press the Left/Right arrow keys during parameter setting mode (setpoint is blinking) to move between digits according to the parameter.
(4)	Light-loader interface	It is the communication interface for the adapter cable used when setting and storing parameters from a PC. The LL50A Parameter Setting Software (sold separately) is required.
(5)	RUN key RST key MODE key PTN key	RUN key: Press the RUN key for 1 second while an operation display is shown starts the program pattern operation. RST key: Press the RST key for 1 second while an operation display is shown stops the program pattern operation. MODE key: Presents a display for switching between the HOLD, ADVANCE, PROG, RESET, LOCAL and AUTO/MAN. In order to change the operation mode, press the SET/ENTER key while the setpoint is blinking. PTN key: A program pattern number can be selected during the operation except the program pattern operation. (The program pattern number displayed on the Group display blinks.) When the PTN key is pressed while the program pattern number is blinking, the blink stops. Users can assign functions to the key using parameters.

Note: The communication connector (maintenance port) for LL50A Parameter Setting Software is on the top of the unit.

## 2. Setup Procedure

The following flowchart shows the setup procedure for UP35A.



## 3. Quick Setting Function (Setting of Input and Output)

The Quick setting function is a function to easily set the basic function of the controller. Turn on the controller to start the Quick setting function. This function allows you to easily set the control type, input, and output, and quickly start the control action.

The items (parameters) to be set by Quick setting function are as follows.

- Control type (PID control, Heating/cooling control, etc.)
- Input function (PV input type, range, scale (at voltage input), etc.)
- Output function (control output type and cycle time)

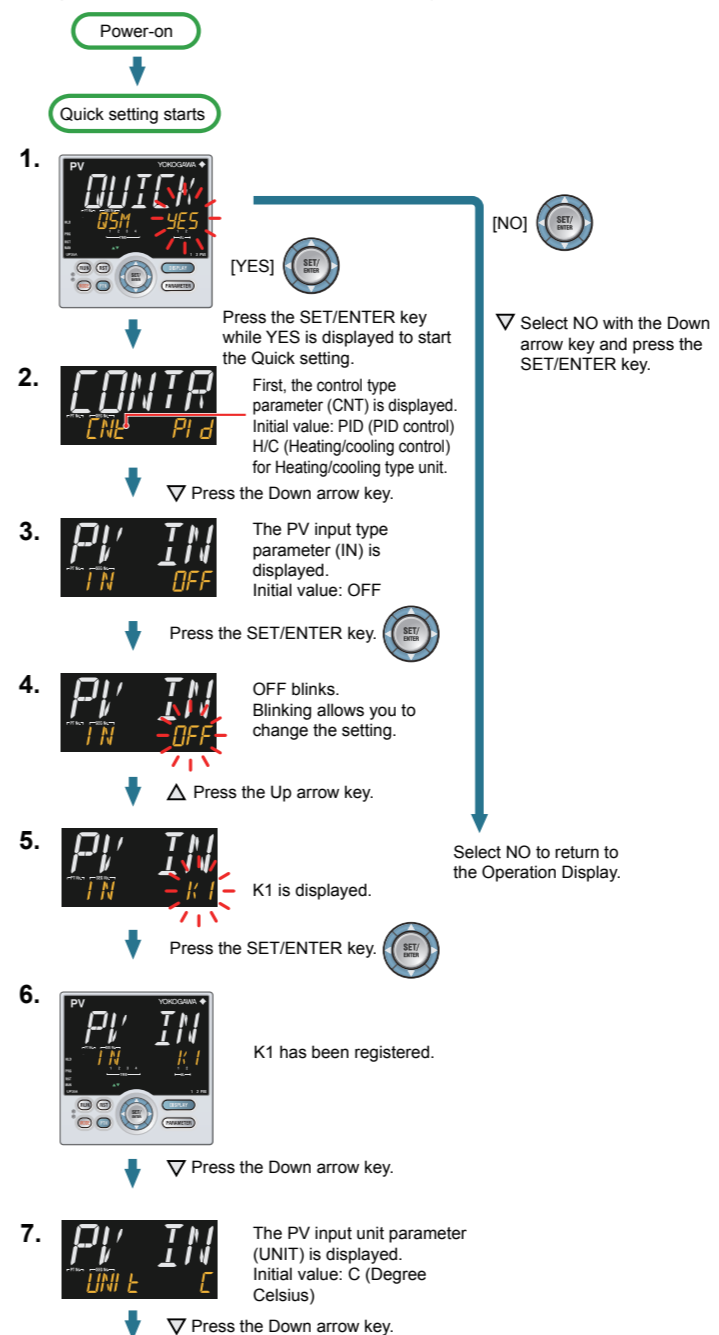
After turning on the controller, first decide whether or not to use the Quick setting function.

### Operation in Initial Display

- Press the SET/ENTER key while YES is displayed to start the Quick setting function.
- If you change YES to NO and press the SET/ENTER key, Operation Display will appear without starting the Quick setting function.

### Flow of Quick Setting Function

In Quick setting mode, the parameter guide appears on PV display. This guide can be turned on/off with the MODE key.



### Operation for Setting

- To select the parameter setting displayed as the initial value, press the Down arrow key to move to the next parameter.
- To change and set the parameter setting, press the SET/ENTER key to start the setpoint blinking. The blinking state allows you to make changes (setting mode). Use the Up/Down/Left/Right arrow keys to change the setpoint. Press the SET/ENTER key to register the setting.

### Making Settings Using Quick Setting Function

**Example: Setting to PID control, thermocouple type K (range of 0.0 to 500.0°C), and current control output**

For the detailed procedure and switching of displays, see "Flow of Quick Setting Function" below. For the parameters to set, see the next page.

- Press the SET/ENTER key while YES for QSM (Quick setting mode) is displayed.
- Set the control type parameter (CNT) to PID (PID control).
- Set the PV input type parameter (IN) to K1 (-270.0 to 1370.0 °C).
- Set the PV input unit parameter (UNIT) to C (Degree Celsius).
- Set the maximum value of PV input range parameter (RH) to 500.0.
- Set the minimum value of PV input range parameter (RL) to 0.0.
- Set the output type selection parameter (OT) to OUT terminals (current).
- Finally, EXIT is displayed. Change NO to YES and press the SET/ENTER key to complete the setup. Operation Display appears.



## Parameters to be set

### Control Type

Parameter Symbol	Name of Parameter	Setting Range
CNT	Control type	PID: PID control ONOF: ON/OFF control (1 point of hysteresis) ONOF2: ON/OFF control (2 points of hysteresis) H/C: Heating/cooling control

Note: Some setpoints may not be displayed depending on the model and suffix codes.

### Input Function

Parameter Symbol	Name of Parameter	Setting Range
IN	PV input type	OFF: Disable K1: -270.0 to 1370.0 °C / -450.0 to 2500.0 °F K2: -270.0 to 1000.0 °C / -450.0 to 2300.0 °F K3: -200.0 to 500.0 °C / -200.0 to 1000.0 °F J: -200.0 to 1200.0 °C / -300.0 to 2300.0 °F T1: -270.0 to 400.0 °C / -450.0 to 750.0 °F T2: 0.0 to 400.0 °C / -200.0 to 750.0 °F B: 0.0 to 1800.0 °C / 32 to 3300 °F S: 0.0 to 1700.0 °C / 32 to 3100 °F R: 0.0 to 1700.0 °C / 32 to 3100 °F N: -200.0 to 1300.0 °C / -300.0 to 2400.0 °F E: -270.0 to 1000.0 °C / -450.0 to 1800.0 °F L: -200.0 to 900.0 °C / -300.0 to 1600.0 °F U1: -200.0 to 400.0 °C / -300.0 to 750.0 °F U2: 0.0 to 400.0 °C / -200.0 to 1000.0 °F W: 0.0 to 2300.0 °C / 32 to 4200 °F PL2: 0.0 to 1390.0 °C / 32.0 to 2500.0 °F P2040: 0.0 to 1900.0 °C / 32 to 3400 °F WRE: 0.0 to 2000.0 °C / 32 to 3600 °F JPT1: -200.0 to 500.0 °C / -300.0 to 1000.0 °F JPT2: -150.00 to 150.00 °C / -200.0 to 300.0 °F PT1: -200.0 to 850.0 °C / -300.0 to 1560.0 °F PT2: -200.0 to 500.0 °C / -300.0 to 1000.0 °F PT3: -150.00 to 150.00 °C / -200.0 to 300.0 °F 0.4-2V: 0.400 to 2.000 V 1-5V: 1.000 to 5.000 V 4-20: 4.00 to 20.00 mA 0-2V: 0.000 to 2.000 V 0-10V: 0.00 to 10.00 V 0-20: 0.00 to 20.00 mA -1020: -10.00 to 20.00 mV 0-100: 0.0 to 100.0 mV
UNIT	PV input unit	-: No unit, C: Degree Celsius -: No unit, -: No unit, -: -: No unit, F: Degree Fahrenheit
RH	Maximum value of PV input range	Depends on the input type. - For temperature input - Set the temperature range that is actually controlled. (RL<RH) - For voltage / current input - Set the range of a voltage / current signal that is applied. The scale across which the voltage / current signal is actually controlled should be set using the maximum value of input scale (SH) and minimum value of input scale (SL). (Input is always 0% when RL = RHL).
RL	Minimum value of PV input range	
SDP	PV input scale decimal point position	0: No decimal place 1: One decimal place 2: Two decimal places 3: Three decimal places 4: Four decimal places
SH	Maximum value of PV input scale	
SL	Minimum value of PV input scale	-19999 to 30000, (SL<SH),   SH - SL   ≤ 30000

Note 1: SDP, SH, and SL are displayed only for voltage/current input.  
Note 2: W: W-5%Re/W-26%Re (Hoskins Mfg.Co.), ASTM E988

### Output Function

Parameter Symbol	Name of Parameter	Setting Range
OT	Output type selection	Control output or Heating-side control output (Lower two digits) 00: OFF 01: OUT terminals (voltage pulse) 02: OUT terminals (current) 03: OUT terminals (relay) 06: OUT2 terminals (relay) 07: RET/OUT2 terminals (voltage pulse) 08: RET/OUT2 terminals (current) Cooling-side control output (Upper two digits) 00: OFF 01: OUT terminals (voltage pulse) 02: OUT terminals (current) 03: OUT terminals (relay) 07: RET/OUT2 terminals (voltage pulse) 08: RET/OUT2 terminals (current)
CT	Control output cycle time	0.5 to 1000.0 s
CTc	Cooling-side control output cycle time	

## 4. Adjusting Valve Position Automatically (for a Position Proportional Type Controller Only)

The following operating procedure describes how to input feedback signals from the control valve and adjust the fully-open and fully-closed positions of the control valve automatically. The fully-open and fully-closed positions of the valve can be adjusted automatically by inputting feedback signals from the valve. To adjust the valve position, you need to carry out the connection and bring the controller into manual mode. For the connection, see "6. Terminal Wiring Diagrams" in "Installation and Wiring", and for the manual mode, see "5. Switching between AUTO and MAN" in "Operations." The automatic adjustment can be done in program pattern operation and local operation.

1. Show the Operation Display.  
MAN is lit
2. Hold down the keys for 3 seconds. \* When a password is set, PASS is displayed. If the correct password is not entered, setup parameters cannot be changed. CTL menu is displayed.
3. Press the Right arrow key until OUT menu appears. OUT menu is displayed.
4. Press the SET/ENTER key. The parameter V.AT (automatic valve position adjustment) is displayed.
5. Press the SET/ENTER key. OFF blinks.
6. Press the Up arrow key. ON is displayed. Blinks during the change.
7. Press the SET/ENTER key. ON has been registered and the automatic adjustment of the valve position starts. V.AT blinks during the automatic adjustment. After the adjustment is completed, press the DISPLAY key or DISP key once to return to the Operation Display.

- When the adjustment is completed normally, the indication automatically returns to OFF.
- When VAT.E appears on PV display, it indicates an error. Check the wiring for feedback input and perform the automatic adjustment again. To perform a valve adjustment manually, see User's Manual.

## 5. Setting Alarm Type

The following operating procedure shows an example of changing the alarm-1 type (factory default: PV high limit alarm) to PV low limit alarm (setpoint: 02) (These alarms work irrespective of the operation mode.)

1. Show the Operation Display.
2. Hold down the key for 3 seconds. MODE menu is displayed.
3. Press the Right arrow key until ALRM menu appears. ALRM menu is displayed.
4. Press the SET/ENTER key. Press the Up/Down arrow keys to display the parameter needs to be changed. The parameter AL1 (alarm-1 type) is displayed.

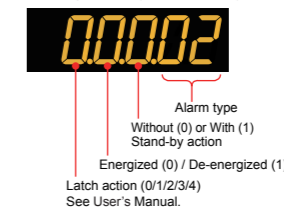
5. The last digit of the setpoint blinks. Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
6. Press the SET/ENTER key. The alarm-1 type setpoint 02 (PV low limit) is registered. After the setup is completed, press the DISPLAY key once to return to the Operation Display.

- To change the alarm type, change the last 2 digits of the 5-digit value.
- Stand-by action and excitation are turned on or off by selecting 1 or 0. (See "Setting Display of Alarm Type.")
- For the latch action, see User's Manual.

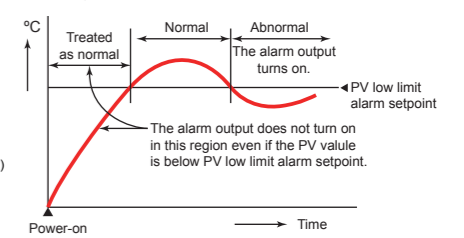
Alarm Type (Alarm Setpoint)	Alarm Action (Energized)	Alarm Action (De-energized)
No alarm (00)	-	-
PV high limit (01) Analog input PV high limit (19)	Hysteresis Open (unit) ↑ Closed (lit) PV Alarm setpoint	Hysteresis Closed (lit) ↓ Open (unit) PV Alarm setpoint
PV low limit (02) Analog input PV low limit (20)	Hysteresis Closed (lit) ↓ Open (unit) Alarm setpoint PV	Hysteresis Open (lit) ↑ Closed (unit) Alarm setpoint PV
SP high limit (03) Target SP high limit (09)	Hysteresis Open (unit) ↑ Closed (lit) SP or Target SP	Hysteresis Closed (lit) ↓ Open (unit) SP or Target SP
SP low limit (04) Target SP low limit (10)	Hysteresis Closed (lit) ↓ Open (unit) Alarm setpoint SP or Target SP	Hysteresis Open (lit) ↑ Closed (unit) Alarm setpoint SP or Target SP
Deviation high limit (05) Target SP deviation high limit (11)	Hysteresis Open (unit) ↑ Closed (lit) PV SP or Target SP ⊕	Hysteresis Closed (lit) ↓ Open (unit) PV SP or Target SP ⊕
Deviation low limit (06) Target SP deviation low limit (12)	Hysteresis Closed (lit) ↓ Open (unit) Deviation setpoint PV SP or Target SP ⊖	Hysteresis Open (lit) ↑ Closed (unit) Deviation setpoint PV SP or Target SP ⊖
Deviation high and low limits (07) Target SP deviation high and low limits (13)	Hysteresis Hysteresis Closed (lit) ↓ Open (unit) ↑ Closed (lit) Deviation setpoint PV SP or Target SP	Hysteresis Hysteresis Open (lit) ↑ Closed (unit) ↓ Open (lit) Deviation setpoint PV SP or Target SP
Deviation within high and low limits (08) Target SP deviation within high and low limits (14)	Hysteresis Hysteresis Open (unit) ↑ Closed (lit) ↓ Open (unit) Deviation setpoint PV SP or Target SP	Hysteresis Hysteresis Closed (lit) ↓ Open (unit) ↑ Closed (unit) Deviation setpoint PV SP or Target SP
Control output high limit (15) Cooling-side control output high limit (17)	Hysteresis Open (unit) ↑ Closed (lit) Output Alarm setpoint	Hysteresis Closed (lit) ↓ Open (unit) Output Alarm setpoint
Control output low limit (16) Cooling-side control output low limit (18)	Hysteresis Closed (lit) ↓ Open (unit) Alarm setpoint Output	Hysteresis Open (lit) ↑ Closed (unit) Alarm setpoint Output
Feedback input high limit (27)	Fault diagnosis alarm (30) Burnout of PV input, ADC failure, RJC error.	
Feedback input low limit (28)	FAIL (31)	
PV velocity (29)	For the factory default, the contact output is turned ON in normal operation, OFF at the time of FAIL. Control output: OFF or 0%, Alarm output: OFF	

Note 1: "Open/closed" shows status of relay contact, and "lit/unlit" shows status of EV (event) lamp.  
Note 2: ⊕ Positive setpoint, ⊖ Negative setpoint

### Setting Display of Alarm Type



### Stand-by Action



Note that the SP in reset-mode is SSP (Starting target setpoint).

## 6. Setting Alarm Setpoint

The following operating procedure shows an example of setting the alarm-1 setpoint to 180.0. (These alarms work irrespective of the operation mode.) Before setting the alarm setpoint, check the alarm type. To change the alarm type, see "5. Setting Alarm Type."

1. Show the Operation Display.
2. Display MODE menu with the same procedure as described in Setting Alarm Type.

Press the Right arrow key.

3. AL menu is displayed.

Press the SET/ENTER key.

4. The parameter A1 is displayed. A1 to A8 represent the alarm-1 to -8 setpoints.

Each parameter can be changed in the Parameter Setting Displays of alarms using arrow keys.  
△▽ Up/Down arrow keys: changing parameters

Display the parameter that need to be changed.

Press the SET/ENTER key.

5. Blinks during the change.

Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.

Press the SET/ENTER key.

6. The setpoint has been registered. After the setup is completed, press the DISPLAY key once to return to the Operation Display.

**Programming**

This operation guide describes basic program settings of the UP35A. For details of each function, see the electronic manual. The scrolling guide is displayed on PV display in the Parameter Setting Display. This guide can be turned on/off with the MODE key. (The scrolling guide is OFF when displaying the Program parameter setting display first.)

**Contents**

1. Overview of Program Patterns
2. Creating Program Patterns
3. Program Pattern Setup Charts

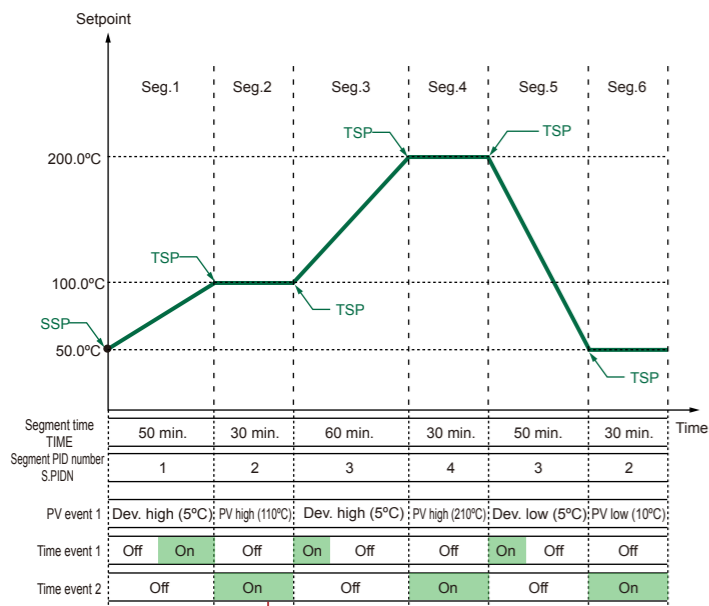
**1. Overview of Program Patterns**

The programming example given here demonstrates how to do the tasks outlined below.

- 1) Program the controller to start program operation at 50.0°C and raise the temperature up to 100.0°C in 50 minutes.
- 2) When the temperature reaches 100.0°C, keep it at this level for 30 minutes.
- 3) Raise the temperature up to 200.0°C in 60 minutes.
- 4) When the temperature reaches 200.0°C, keep it at this level for 30 minutes.
- 5) Lower the temperature to 50.0°C in 50 minutes.
- 6) When the temperature reaches 50.0°C, keep it at this level for 30 minutes.

PV input ranges are following:  
Maximum value of PV input range: 250.0°C  
Minimum value of PV input range: 0.0°C  
PV input unit: C

Zone PID selection (ZON): Segment PID selection (0)  
Segment setting method (SEG.T): Segment time setting (TIME)  
Program time unit (TMU): hour.minute (HH.MM)



The display symbols of the parameters, TSP (Final target setpoint), TIME (Segment time setting), and S.PID (Segment PID number selection) are the same in each segment. However, the segment can be recognized by the number displayed on the Symbol display.

See User's Manual for the Wait and Repeat actions, Zone PID, Start of program operation (Start code), Changing operation mode at segment switching (Junction code), Local mode.

**2. Creating Program Patterns**

The following operating procedure describes an example of creating the program discussed in "1. Overview of Program Patterns."



**Before creating the program, reverify the PV Input Range, Program Time Unit (TMU), and Segment Setting Method (SEG.T) parameters. If the setting of these setup parameter is changed, the program patterns created and stored so far will be all cleared (initialized) !! Be careful.**

1. Show the Operation Display. RST lamp is lit.
2. MODE menu is displayed. Press the Right arrow key.
3. PROG menu is displayed. Press the SET/ENTER key.
4. PTNO=1. Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits. Press the SET/ENTER key.
5. SEGNO=0. When SEGNO.=0, set the common parameter for the pattern specified. When SEGNO.=1 to 20 (40), set the parameter for the segment specified. Press the SET/ENTER key.
6. SSSP=50.00. Set the common parameter of the specified pattern. Press the SET/ENTER key. (Blinks during the change.) Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
7. SSSP=50.00. Starting target setpoint=50.0°C. Press the SET/ENTER key.
8. STC=SSP. STC=SSP (Starting target setpoint) Keep the initial value. Press the Down arrow key.
9. TSP=50.00. Set the final target setpoint. Press the SET/ENTER key. (Blinks during the change.) Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
10. TSP=100.00. Final target setpoint=100.0°C. Press the SET/ENTER key.
11. TIME=50.00. Set the segment time. Press the SET/ENTER key. (Blinks during the change.) Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.

12. TIME=01:00. Segment time=50 minutes. Press the SET/ENTER key.
13. S.PID=1. Set the segment PID number. Keep the initial value. Press the Down arrow key.
14. J.C=CONT. Set the junction code. Keep the initial value. Press the Down arrow key.
15. PV.TY=1. Set the PV event-1 type. Press the SET/ENTER key. (Blinks during the change.) Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
16. PV.TY=5. PV event-1 type=Deviation high limit. Press the SET/ENTER key.
17. PV.EV=1. Set the PV event-1 setpoint. Press the SET/ENTER key. (Blinks during the change.) Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
18. PV.EV=50. PV event-1 setpoint=5.0°C. Press the SET/ENTER key.
19. TIME=OFF. Time event-1 starts from the Off state. Press the Down arrow key (until TIM1 appears).
20. TON=25. Set the On time. Press the SET/ENTER key. (Blinks during the change.) Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
21. TON=25. On time=25 minutes. Press the SET/ENTER key.
22. TOF=-. There is no the Off time. Press the Down arrow key.
23. TIME=OFF. Time event-2 starts from the Off state. Press the Down arrow key (until TSP appears).
24. TSP=100.00. Set the final target setpoint. Continues the TSP of segment 1. Change the Up/Down arrow keys to move the parameters for segment-1 and the Left/Right arrow keys to move between each segments.
25. TIME=02:30. Set the segment time. Press the SET/ENTER key. (Blinks during the change.) Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.

26. TIME=03:00. Segment time=30 minutes. Press the SET/ENTER key.
27. S.PID=2. Set the segment PID number. Press the SET/ENTER key. (Blinks during the change.) Change the setpoint using the Up/Down arrow keys to increase and decrease the value.
28. S.PID=2. Segment PID number=2. Press the SET/ENTER key.
29. J.C=CONT. Set the junction code. In this case, the former segment is left unchanged. Press the Down arrow key.
30. PV.TY=5. Set the PV event-1 type. Press the SET/ENTER key. (Blinks during the change.) Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
31. PV.TY=1. PV event-1 type=PV high limit. Press the SET/ENTER key.
32. PV.EV=50. Set the PV event-1 setpoint. Press the SET/ENTER key. (Blinks during the change.) Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
33. PV.EV=110.00. PV event-1 setpoint=110.0°C. Press the SET/ENTER key.
34. TIME=OFF. Time event-1 starts from the Off state. Press the Down arrow key (until TIM2 appears.)
35. TIME=ON. Set the time event 2. Press the SET/ENTER key. (Blinks during the change.) Change the setpoint using the Up/Down arrow keys to increase and decrease the value.
36. TIME=ON. Start condition of time event 2=ON start. Press the SET/ENTER key. Change the Up/Down arrow keys to move the parameters for segment-1 and the Left/Right arrow keys to move between each segments.

• Settings for the segment 3 to 6 can be done similarly.  
• For Programming and the settings for Wait and Repeat actions, see User's Manual.

37. Press the DISPLAY key once to return to the Operation Display.

### 3. Program Pattern Setup Charts

You can register max. 10 program segments/pattern with the UP35A controller. Create as many copies of the chart as necessary.

System name	
Program No.	
Program name	
Model	
Serial No.	

The following parameters are necessary to be set before programming. Note that the program is deleted if TMU or SEG.T is changed after creating programs. For the setting range, see "Parameters."

#### < Setup Parameters >

Parameter symbol	Parameter name	User settings
TMU	Program time unit	
SEG.T	Segment setting method	
ZON	Zone PID selection	

The following parameters are common parameters for the program pattern specified. For the setting range, see "Parameters."

#### < Program Pattern Data (common parameter) >

Parameter symbol	Parameter name	User settings
SSP	Starting target setpoint	
STC	Start code	
WT.SW1	Wait function ON/OFF	
WZ.UP1	Upper-side wait zone	
WZ.LO1	Lower-side wait zone	
WT.TM1	Wait time	
R.CYCL	Number of repeat cycles	
R.STRT	Repeat cycle start segment number	
R.END	Repeat cycle end segment number	

#### Error Indication at Program Pattern Creation and Editing

Error code	Error information	Cause of error
ERR01	Pattern creation or editing is disable during program or local operation.	Deleting or copying of the program pattern, or inserting or deleting of the segment was executed during program operation.
ERR22	Segment write error	The total number of segments exceeded 20 (40 when the option "/AP" is specified.)
ERR23	Segment insert error	New segment cannot be inserted because the number of segments in a pattern exceeded 20 (40 when the option "/AP" is specified.)
ERR32	Pattern source specification error	No pattern exists in the source.
ERR33	Pattern destination specification error	Patterns already exist in the destination.
ERR41	Pattern delete error	The pattern to be deleted does not exist.

Except the above errors, there are some error codes in communication. For details, see User's Manual.

#### < Program Pattern Data (parameters for segments) >

Maximum value of PV input range / Maximum value of PV input scale ( )  
Unit ( )

A program pattern can be drawn in the right table.

Minimum value of PV input range / Minimum value of PV input scale ( )

Parameter symbol	Parameter name	Segments																				
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
TSP	Final target setpoint																					
TIME	Segment time setting																					
TM.RT	Segment ramp-rate setting																					
S.PID	Segment PID number selection																					
JC	Junction code																					
PV.TY1	PV event-1 type																					
PV.EV1	PV event-1 setpoint																					
PV.TY2	PV event-2 type																					
PV.EV2	PV event-2 setpoint																					
TME1	Start condition of time event 1																					
T.ON1	On time of time event 1																					
T.OF1	Off time of time event 1																					
TME2	Start condition of time event 2																					
T.ON2	On time of time event 2																					
T.OF2	Off time of time event 2																					
TME3	Start condition of time event 3																					
T.ON3	On time of time event 3																					
T.OF3	Off time of time event 3																					
TME4	Start condition of time event 4																					
T.ON4	On time of time event 4																					
T.OF4	Off time of time event 4																					



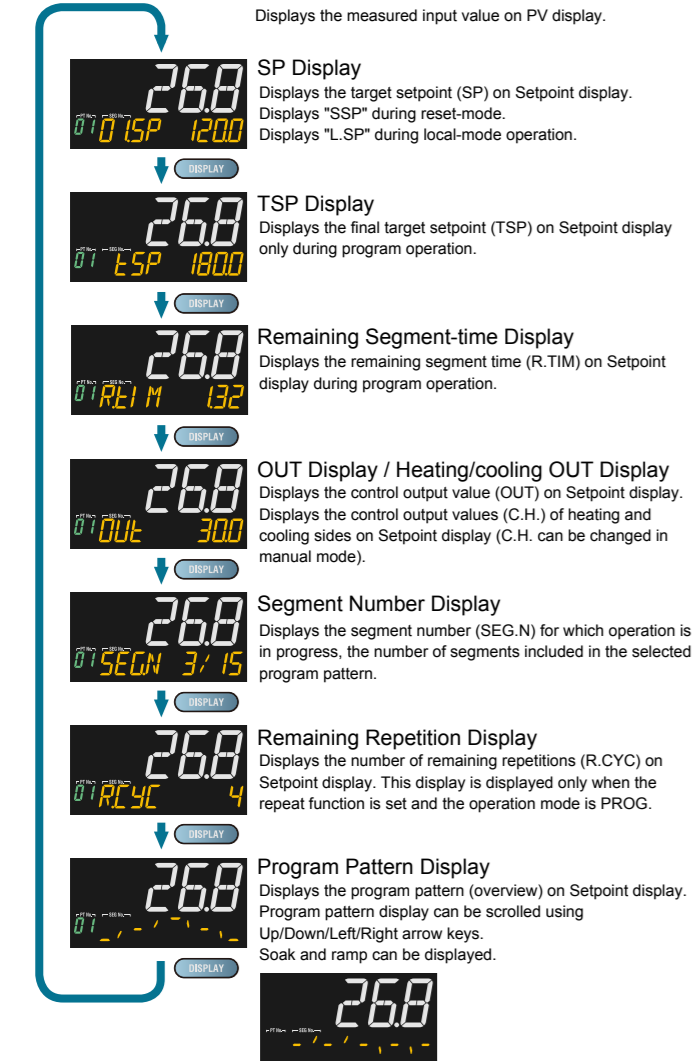
This operation guide describes key entries for operating the UP35A. For operations using external contact inputs, see "DI" of "6. Terminal Wiring Diagrams" in "Installation and Wiring."  
If you cannot remember how to carry out an operation during setting, press the DISPLAY key once. This brings you to the display (Operation Display) that appears at power-on.  
The scrolling guide is displayed on PV display in the Parameter Setting Display. This guide can be turned on/off with the MODE key.

**Contents**

1. Monitoring-purpose Operation Displays Available during Operation
2. Performing/Canceling Auto-tuning
3. Selecting Program Pattern Number (PT.No)
4. Switching between RUN and RESET
5. Switching between AUTO and MAN
6. Manipulating Control Output in Manual Mode
7. Enabling/Disabling Hold-mode (HOLD) of Program Operation
8. Changing Program Setpoints when in Hold-mode (HOLD)
9. Executing "Advance" (ADV) Function
10. Switching to Local-mode (LOCAL) Operation
11. Changing Setpoints during Local-mode (LOCAL) Operation
12. Troubleshooting

**1. Monitoring-purpose Operation Displays Available during Operation**

**Operation Display Switching Diagram**



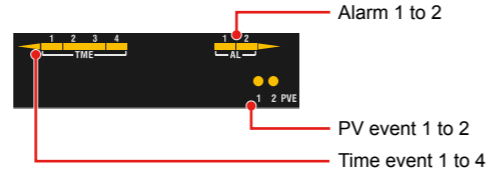
After showing the Program Pattern Display, press the DISPLAY key to show the following displays conditionally. For details, see User's Manual.

**Standard, Position Proportional, and Heating/Cooling Types**

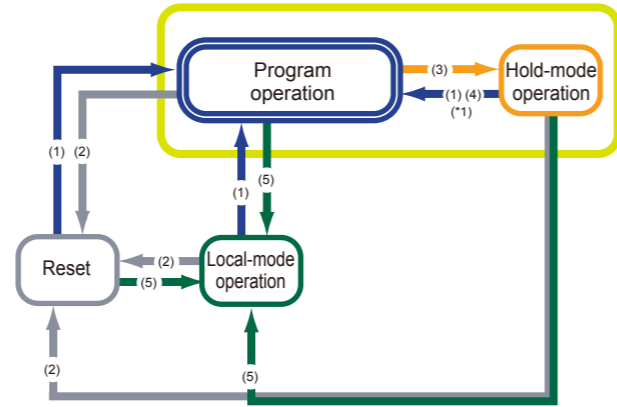
- SELECT Displays 1 to 5 (which appear when registered)
- Analog Input Display (display only) (factory default: non-display)
- Position Proportional Computation Output Display (display only) (factory default: non-display)
- PID Number Display (display only) (factory default: non-display)
- Heater Break Alarm-1 Current Display (display only) (for heater break alarm option only)
- Heater Break Alarm-2 Current Display (display only) (for heater break alarm option only)

**Event Display**

Time event (TME), PV event (PVE) and alarm (AL) are displayed on the Bar-graph display and the Event Indicator. (factory default setting)



**Operation Display Switching Diagram**



- (1) Press RUN key for 1 s.
  - (2) Press RST key for 1 s.
  - (3) Press MODE key, select HOLD=ON and press SET/ENT key.
  - (4) Press MODE key, select HOLD=OFF and SET/ENT key.
  - (5) Press MODE key, select LOC=ON and press SET/ENT key.
- \*1: For another operation, when select ADV=ON and starts program operation. In this case, the segment is advanced.

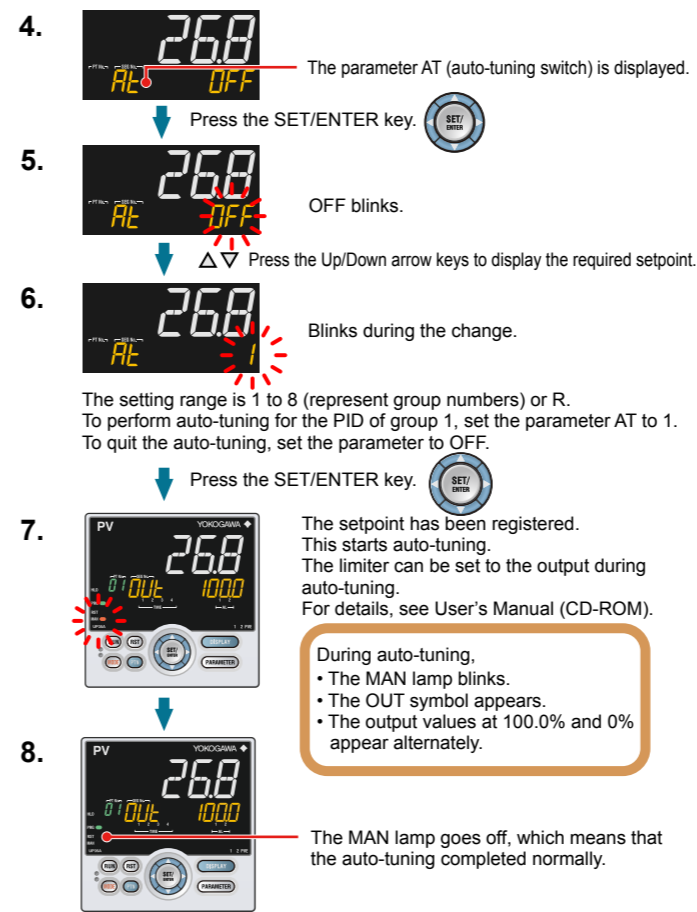
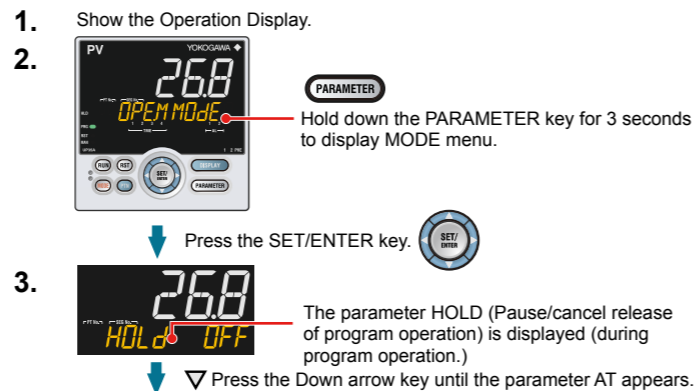
**2. Performing/Canceling Auto-tuning**

Auto-tuning should be performed after setting a program pattern. Make sure that the controller is in automatic mode (AUTO) and in run mode (RUN) before auto-tuning. For setting to AUTO, see "5. Switching between AUTO and MAN," and for setting to RUN, see "4. Switching between RUN and RESET." If the setpoint is known in advance or auto-tuning does not find any appropriate PID constants, set the PID manually. For setting the PID manually, see User's Manual.



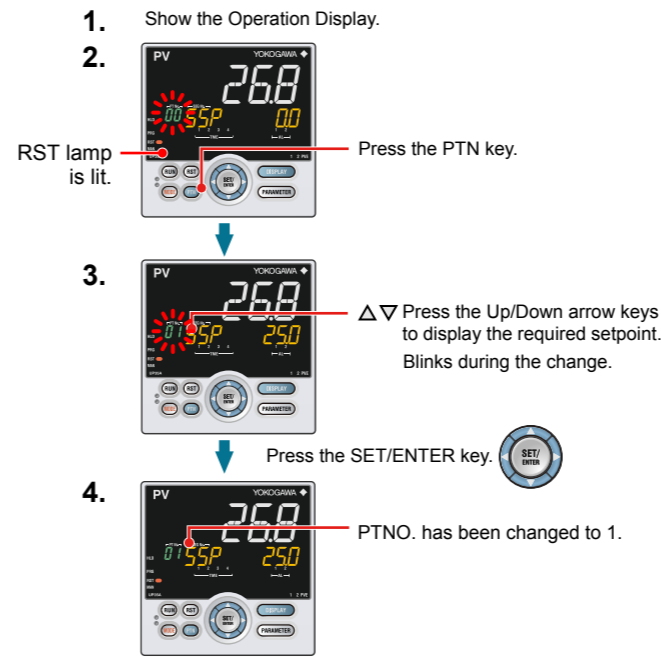
**Do not perform auto-tuning for the following processes. Tune PID manually.**

- Processes with fast response such as flow rate control and pressure control.
- Processes which do not allow the output to be turned on and off even temporarily.
- Processes which prohibit severe output changes at control valves (or other actuators).
- Processes in which product quality can be adversely affected if PV values fluctuate beyond their allowable ranges.



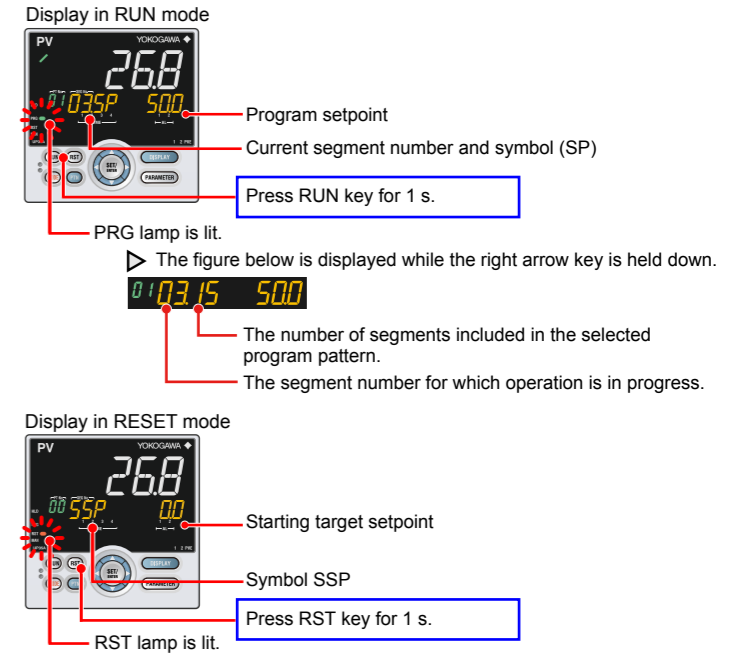
**3. Selecting Program Pattern Number (PT.No)**

Program pattern number selection can be performed using any of the following: (1) key, (2) Parameter, (3) Contact input, and (4) Communication. The following shows an example of changing the program pattern number (PTNO.) to 1 using the key. Program pattern number can be selected when the controller is in a RESET mode.



**4. Switching between RUN and RESET**

RUN and RESET switching can be performed using any of the following: (1) key, (2) Contact input, (3) Parameter, and (4) Communication. The following shows an example of switching using the key. For details of other switching methods and the display appearing when the operation is started, see User's Manual.

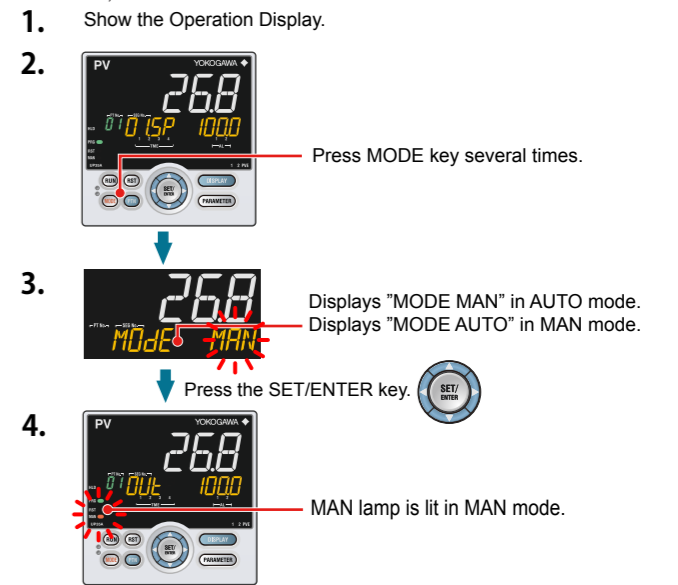


When the controller is stopped, input and outputs are as follows:

PV input	Displays the PV value.
Control output	When the zone PID selection parameter (ZON) is set to segment PID selection, the preset output value for the PID group number 1 is output. When the zone PID selection parameter (ZON) is set to other than segment PID selection, the preset output value for the PID group number for which zone control is performed is output.
Event output	Turns the output off in case of an event.
Alarm output	Turns the output on in case of an alarm.

**5. Switching between AUTO and MAN**

AUTO and MAN switching can be performed using any of the following: (1) MODE key, (2) Contact input, (3) Contact input, and (4) Communication. The following shows an example of switching using the MODE key. When AUTO and MAN switching function is assigned to the contact input, and the contact input is ON, the switching by key operation cannot be performed. For details, see User's Manual.



When AUTO is switched into MAN, the control output value in AUTO mode is held. The controller can be operated manually from the hold value. If the manual preset output is set (MPON parameter ≠ OFF), the controller can be operated manually from the arbitrary output value (MPO1 to MPO5 parameters).

## 6. Manipulating Control Output in Manual Mode

### NOTE

In manual mode, control output is manipulated by operating the keys (the value is changed using the Up/Down arrow keys, then outputted as it is). Even if the SET/ENTER key is not pressed, the control output value changes according to the displayed value. In stop mode (when the RST lamp is lit), control output cannot be manipulated.

Up arrow key: increases control output.  
Down arrow key: decreases control output.



MAN lamp is lit.

In Position proportional control:  
Up arrow key; opens the valve.  
Down arrow key; closes the valve.  
Output; only while pressing a key.  
OUT; valve opening (0-100%)

Output manipulation in Position proportional control is not restricted from output limiters (OH, OL).

### Manual operation in Heating/cooling control



Heating-side control output

Symbol of heating side

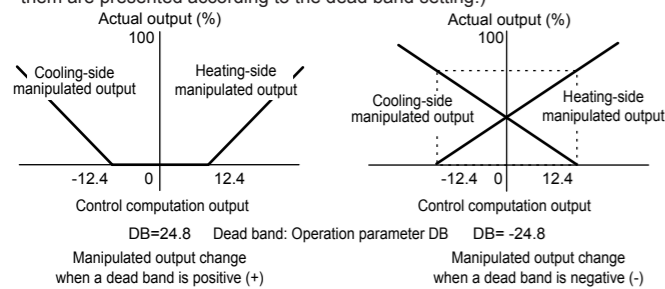
Cooling-side control output

Program pattern (PTNO.) number

Up arrow key: concurrently decreases cooling-side control output and increases heating-side control output.

Down arrow key: concurrently increases cooling-side control output and decreases heating-side control output.

(Either none of the heating-side and cooling-side outputs are presented, or both of them are presented according to the dead band setting.)



## 7. Enabling/Disabling Hold Mode of Program Operation

Enabling/disabling hold mode of program operation can be performed during program operation using any of the following: (1) MODE key, (2) Parameter, (3) Contact input, and (4) Communication.

The following shows an example of switching using the MODE key.

1. Show the Operation Display.



Press the MODE key.

The parameter HOLD (Pause/cancel release of program operation) is displayed (during program operation.)



Displays "HOLD ON" in PROG mode.  
Displays "HOLD OFF" in HOLD mode.

Press the SET/ENTER key.

4.



HLD lamp is lit in HOLD mode.

The figure below is displayed while the right arrow key hold down.

The number of segments included in the selected program pattern. The segment number for which operation is in progress.

Other operating procedures for disabling the hold mode:

- (1) Press the RUN key for 1 second during hold-mode operation. In this case, the controller resumes program operation.
- (2) Execute the "Advance" function during hold-mode operation. In this case, the segment is advanced.

## 8. Changing Program Setpoints when in Hold Mode

The following operating procedures changes a program setpoint of soak segment during Hold-mode operation. The program operation is started when releasing the Hold after changing the program setpoint.

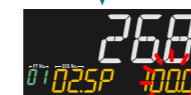
1.



Set program operation in hold mode.

Press the SET/ENTER key.

2.



Blinks during the change.

Press the Up/Down arrow keys to display the required setpoint.

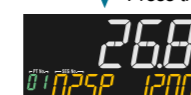
3.



Blinks during the change.

Press the SET/ENTER key.

4.



## 9. Executing "Advance" Function

"Advance" can be performed during program operation using any of the following: (1) MODE key, (2) Parameter, (3) Contact input, and (4) Communication. The following shows an example of switching using the MODE key. When executing the "Advance" function during hold-mode operation, the hold mode is disabled.

1. Show the Operation Display.

2.



Press the MODE key.

3.



The ADV (Advance of segment) is displayed (during program operation.)

Press the SET/ENTER key.

4.



The segment is advanced.

## 10. Switching to Local-mode (LOCAL) Operation

Switching to local-mode can be performed using any of the following: (1) MODE key (user function key), (2) Parameter, (3) Contact input, and (4) Communication.

The following shows an example of switching using the MODE key.

1. Show the Operation Display.

2.



Press the MODE key several times.

3.



The LOC (local operation) is displayed.

4.



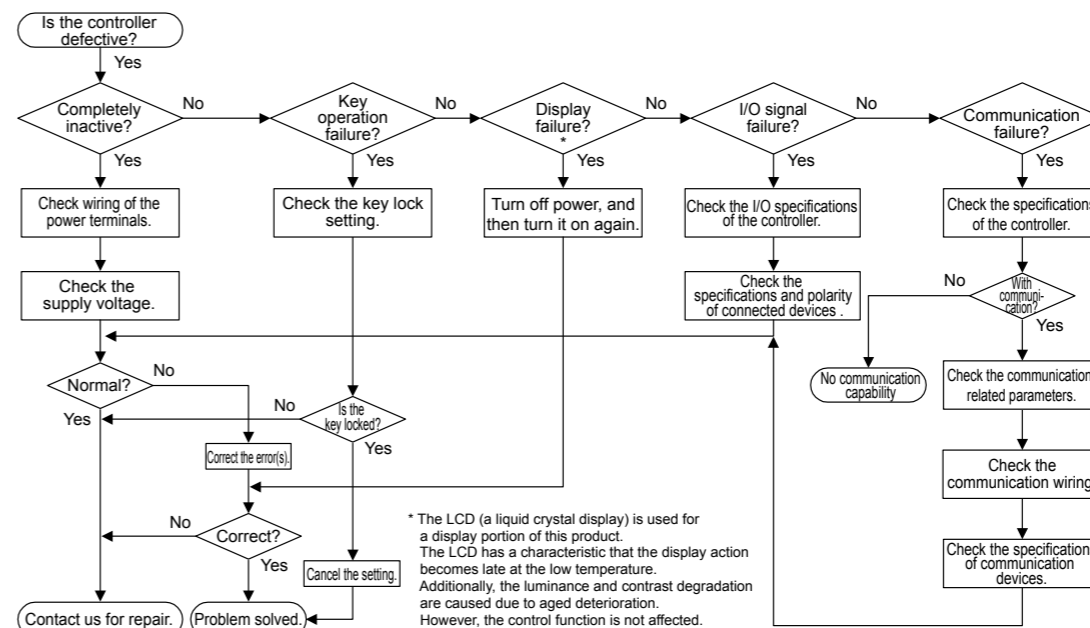
Press the SET/ENTER key.

"LSP" is displayed when in local-mode operation.

## 12. Troubleshooting

### ■ Troubleshooting Flow

If the Operation Display does not appear after turning on the controller's power, check the procedures in the following flowchart. If a problem appears to be complicated, contact our sales representatives.



\* The LCD (a liquid crystal display) is used for a display portion of this product. The LCD has a characteristic that the display action becomes late at the low temperature. Additionally, the luminance and contrast degradation are caused due to aged deterioration. However, the control function is not affected.

## 11. Changing Setpoints during Local-mode Operation

The following operating procedures changes setpoints during local-mode operation.

1.



"LSP" is displayed when in local-mode operation.

Press the SET/ENTER key.

2.



Blinks during the change.

3.



Press the Up/Down arrow keys to display the required setpoint.

Blinks during the change.

4.



Press the SET/ENTER key.

### ■ Remedies if Power Failure Occurs during Operations

- Instantaneous power failure within 20 ms. A power failure is not detected. Normal operation continues.
- Power failure for less than about 5 seconds, or for about 5 seconds or more. Affects the "settings" and "operation status." For details, see User's Manual.

### NOTE

Write down the settings of parameters for a repair request.

### ■ For the Errors at Power On and the Errors during Operation, see "Installation" in this manual.



■ PID Setting Parameter

Menu symbol: **PI d** (PID)

Table with 6 columns: Parameter symbol, Name of Parameter, Setting Range, Initial value, User setting, Display level. Rows include P (P), I (I), d (D), OH (OH), OL (OL), MR (MR), HYS (HYS), HYUP (HYUP), HYLO (HYLO), dR (DR), Pc (Pc), Ic (Ic), dc (Dc), OHc (OHc), OLc (OLc), HYSc (HYSc), db (DB), PO (PO), POc (POc).

If you are using two or more groups of PID parameters, use the following table to record their setting values.

Summary table with 5 columns: Parameter, n=2, n=3, n=4, R. Rows include P, I, D, OH, OL, MR, HYS, HYUP, HYLO, DR, Pc, Ic, Dc, OHc, OLc, HYSc, DB, PO, POc.

■ Tuning Parameter

Menu symbol: **LUNE** (TUNE)

Table with 6 columns: Parameter symbol, Name of Parameter, Setting Range, Initial value, User setting, Display level. Rows include SC (SC), ATTY (ATTY), AR (AR), OPR (OPR), MPON (MPON), MPO1 to MPOS (MPO1 to MPOS).

Use the following table to record the manual preset output setting value.

Summary table for MPOn with 6 columns: Parameter, n=1, n=2, n=3, n=4, n=5.

■ Zone Control Parameter

Menu symbol: **ZONE** (ZONE)

Table with 6 columns: Parameter symbol, Name of Parameter, Setting Range, Initial value, User setting, Display level. Rows include RP1 to RP3 (RP1 to RP3), RH (RH), RdV (RDV).

For Zone control, set the setup parameter ZON (zone PID selection) to Zone PID selection.

Use the following table to record the reference point setting value.

Summary table for RPN with 5 columns: Parameter, n=1, n=2, n=3.

■ P Parameter (for Ladder Program)

Menu symbol: **PPAR** (PPAR)

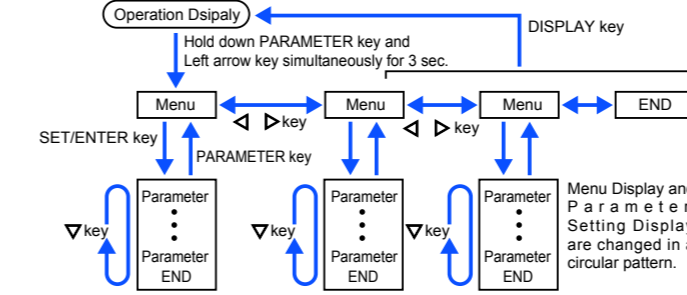
Table with 6 columns: Parameter symbol, Name of Parameter, Setting Range, Initial value, User setting, Display level. Rows include P01 to P10 (P01 to P10).

Summary table for Pn with 11 columns: Parameter, n=01, n=02, n=03, n=04, n=05, n=06, n=07, n=08, n=09, n=10.

Setup Parameters

Hold down the PARAMETER key and Left arrow key simultaneously for 3 seconds to move from the Operation Display or Operation Parameter Setting Display to the Setup Parameter Setting Display.

Press the DISPLAY key once to return to the Operation Display.



Move to the Operation Parameter Setting Display: Hold down the PARAMETER key for 3 sec.

Operation for Setting

- To select the parameter setting displayed as the initial value, press the Down arrow key to move to the next parameter.
To change and set the parameter setting, press the SET/ENTER key to start the set-point blinking. The blinking state allows you to make changes (setting mode). Use the Up/Down/Left/Right arrow keys to change the setpoint.

Note that there are some parameters which are not displayed depending on the Model and Suffix codes, control type (CNT), etc. The parameters for professional setting mode (LEV.L: PRO) are not described in this manual. See User's Manual.

■ Control Function Setting Parameter

Menu symbol: **CTL** (CTL)

Table with 6 columns: Parameter symbol, Name of Parameter, Setting Range, Initial value, User setting, Display level. Rows include CNT (CNT), ZON (ZON), SEG.T (SEG.T), TMU (TMU).

■ PV Input Setting Parameter

Menu symbol: **PV** (PV)

Table with 6 columns: Parameter symbol, Name of Parameter, Setting Range, Initial value, User setting, Display level. Rows include IN (IN).

Table with 6 columns: Parameter symbol, Name of Parameter, Setting Range, Initial value, User setting, Display level. Rows include UNI (UNIT), RH (RH), RL (RL), SDP (SDP), SH (SH), SL (SL), BSL (BSL), ABS (ABS), AFL (AFL).

W: W-5% Re/W-26% Re(Hoskins Mfg.Co.). ASTM E988, WRE: W97Re3-W75Re25

■ Input Range, SP Limiter Setting Parameter

Menu symbol: **MPV** (MPV)

Table with 6 columns: Parameter symbol, Name of Parameter, Setting Range, Initial value, User setting, Display level. Rows include PUNI (PUNI), PDP (PDP), PRH (PRH), PRL (PRL), SPH (SPH), SPL (SPL).



## ■ DI Function Registration Parameter

Menu symbol: *DI SL* (DI.SL)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>PRG</i> (PRG)	Switch to PROG (Start of program operation)	Set an I relay number of contact input. Set "OFF" to disable the function.  Standard terminals DI1: 5025, DI2: 5026, DI3: 5027  E4-terminal area DI41: 5089, DI42: 5090, DI43: 5091, DI44: 5092, DI45: 5093	5025		STD
<i>RST</i> (RST)	Switch to RESET (Stop of program operation)		5026		
<i>LOC</i> (LOC)	Switch to LOCAL(LSP) (Start of local-mode operation)		5027		
<i>P/R</i> (P/R)	PROG/RESET Switch		OFF		
<i>P/H</i> (P/H)	PROG/HOLD Switch		OFF		
<i>P/L</i> (P/L)	PROG/LOCAL(LSP) Switch		OFF		
<i>HOLD</i> (HOLD)	Switch to HOLD (Start of hold-mode operation)		OFF		
<i>ADV</i> (ADV)	Advance of segment		OFF		
<i>WAIT</i> (WAIT)	Wait ON/OFF switch		OFF		
<i>A/M</i> (A/M)	AUTO/MAN switch		OFF		
<i>AT</i> (AT)	Auto-tuning START/STOP switch		OFF		
<i>LAT</i> (LAT)	Latch release		OFF		
<i>LCD</i> (LCD)	LCD backlight ON/OFF switch		OFF		
<i>PVRW</i> (PVRW)	PV red/white switch	OFF			

## ■ DI Function Numbering Parameter

Menu symbol: *DI NU* (DI.NU)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>PTB0</i> (PT.B0)	Bit-0 of program pattern number	Set an I relay number of contact input. Set "OFF" to disable the function.  Standard terminals DI1: 5025, DI2: 5026, DI3: 5027  E4-terminal area DI41: 5089, DI42: 5090, DI43: 5091, DI44: 5092, DI45: 5093	5089		EASY
<i>PTB1</i> (PT.B1)	Bit-1 of program pattern number		5090		
<i>PTB2</i> (PT.B2)	Bit-2 of program pattern number		5091		
<i>PNB0</i> (PN.B0)	Bit-0 of PID number		OFF		STD
<i>PNB1</i> (PN.B1)	Bit-1 of PID number		OFF		
<i>PNB2</i> (PN.B2)	Bit-2 of PID number		OFF		
<i>MPB0</i> (MP.B0)	Bit-0 of manual preset output number		OFF		
<i>MPB1</i> (MP.B1)	Bit-1 of manual preset output number		OFF		
<i>MPB2</i> (MP.B2)	Bit-2 of manual preset output number		OFF		

## ■ AL1-AL3 Function Registration Parameter

Menu symbol: *ALM* (ALM)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>AL1S</i> (AL1.S)	AL1 function selection	Set an I relay number. For the items other than below, see User's Manual.  Ex.) Set the number 4353 for AL1.S to use the alarm 1.	4801		STD
<i>AL2S</i> (AL2.S)	AL2 function selection	Set "OFF" to disable the function. Setting range: 4001 to 6304 No function: OFF PV event 1: 4801, PV event 2: 4802 Time event 1: 4817, Time event 2: 4818, Time event 3: 4819, Time event 4: 4821 Alarm 1: 4353 Alarm 2: 4354 AUTO (ON) / MAN (OFF) status: 4177 Program RESET status: 4181 Program RUN status: 4182 Local operation status: 4183 HOLD mode status: 4189 Program advance status: 4187 Pattern end signal (1 second): 4265 Pattern end signal (3 seconds): 4266 Pattern end signal (5 seconds): 4267 Wait end signal (1 second) : 4257 Wait end signal (3 seconds) : 4258 Wait end signal (5 seconds) : 4259 FAIL (Normally ON) output: 4256	4802		
<i>AL3S</i> (AL3.S)	AL3 function selection		4817		
<i>ORS</i> (OR.S)	OUT relay function selection		OFF		
<i>OR2S</i> (OR2.S)	OUT2 relay function selection		OFF		

## ■ DO Setting Parameter (E1-terminal Area)

Menu symbol: *DO* (DO)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>DO1S</i> (DO1.S)	DO11 function selection	Same as AL1.S Set "OFF" to disable the function.	4353	Table below	STD
<i>DO2S</i> (DO2.S)	DO12 function selection		4354		
<i>DO3S</i> (DO3.S)	DO13 function selection		4818		
<i>DO4S</i> (DO4.S)	DO14 function selection		4819		
<i>DO5S</i> (DO5.S)	DO15 function selection		4821		

Use the following table to record DO setting value.

Parameter	E1-terminal Area
DO1.S	
DO2.S	
DO3.S	
DO4.S	
DO5.S	

## ■ System Setting Parameter

Menu symbol: *SYS* (SYS)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>RMD</i> (R.MD)	Restart mode	Set how the controller should recover from a power failure of 5 seconds or more. CONT: Continue action set before power failure. MAN: Start from MAN. RESET: Start from AUTO and RESET. Outputs the preset output value.	CONT		STD
<i>RTM</i> (R.TM)	Restart timer	Set time between power on and the instant where controller starts computation. 0 to 10 s	0		
<i>EPO</i> (EPO)	Input error preset output	Set preset output value when the input burnout or ADC error occurs. Manual output is prioritized when the input burnout occurs in MAN. 0: Preset output 1: 0% output 2: 100% output	0		STD
<i>FREQ</i> (FREQ)	Power frequency	AUTO, 60: 60 Hz, 50: 50 Hz	AUTO		EASY
<i>QSM</i> (QSM)	Quick setting mode	OFF: Disable ON: Enable	ON		
<i>LANG</i> (LANG)	Guide display language	ENG: English FRA: French GER: German SPA: Spanish	Depends on the model and suffix codes		
<i>PASS</i> (PASS)	Password setting	0 (No password) to 65535	0		

## ■ Error and Version Confirmation Parameter (for display only)

Menu symbol: *VER* (VER)

Parameter symbol	Name of Parameter	Status record	Display level
<i>PAER</i> (PA.ER)	Parameter error status		EASY
<i>OPER</i> (OP.ER)	Option error status		
<i>AD1E</i> (AD1.E)	A/D converter error status 1		
<i>AD2E</i> (AD2.E)	A/D converter error status 2		
<i>PV1E</i> (PV1.E)	PV input error status		
<i>LAER</i> (LA.ER)	Ladder error status		
<i>MCU</i> (MCU)	MCU version		
<i>DCU</i> (DCU)	DCU version		
<i>ECU1</i> (ECU1)	ECU-1 version (E1-terminal area)		
<i>ECU3</i> (ECU3)	ECU-3 version (E3-terminal area)		
<i>ECU4</i> (ECU4)	ECU-4 version (E4-terminal area)		
<i>PARA</i> (PARA)	Parameter version		
<i>HVER</i> (H.VER)	Product version		
<i>SER1</i> (SER1)	Serial number 1		
<i>SER2</i> (SER2)	Serial number 2		
<i>MAC1</i> (MAC1)	MAC address 1 (E3-terminal area)		
<i>MAC2</i> (MAC2)	MAC address 2 (E3-terminal area)		
<i>MAC3</i> (MAC3)	MAC address 3 (E3-terminal area)		

## ■ Parameter Display Level Parameter

Menu symbol: *LVL* (LVL)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>LEVL</i> (LEVL)	Parameter display level	EASY: Easy setting mode STD: Standard setting mode PRO: Professional setting mode	STD		EASY

\* For Professional setting mode, see User's Manual.

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