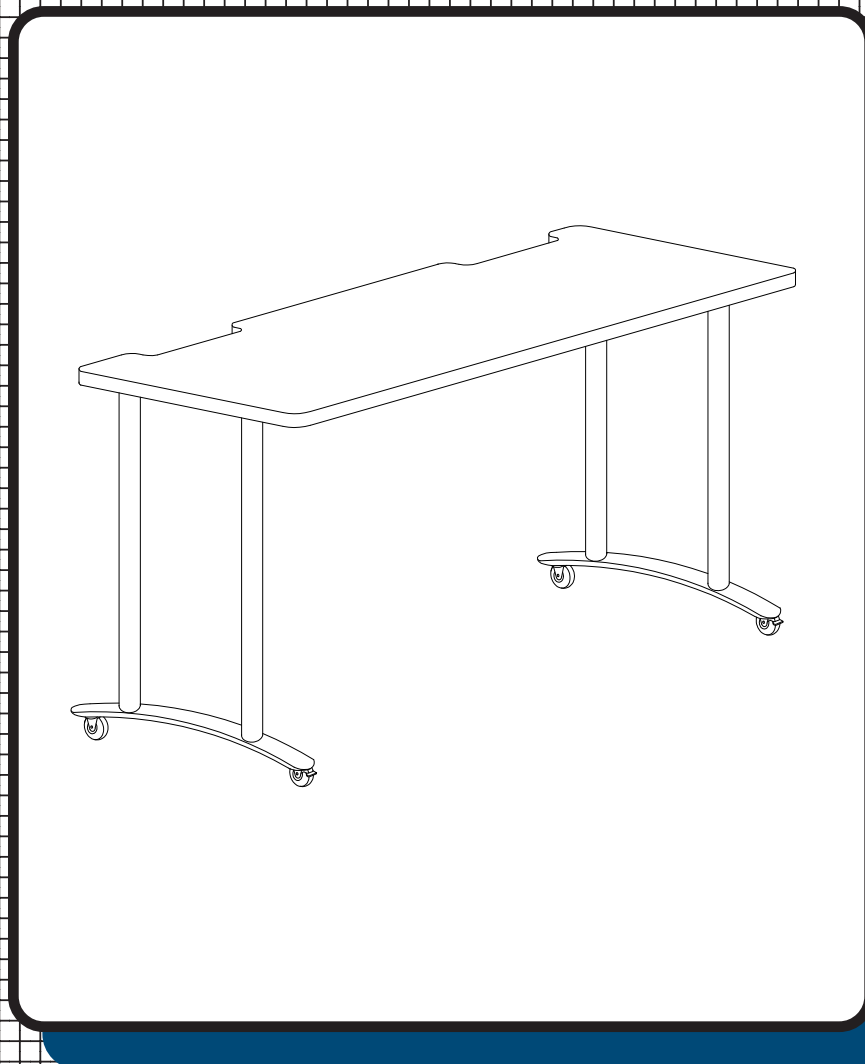
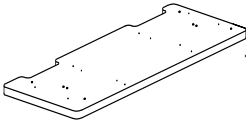
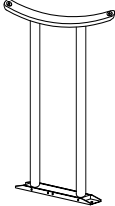
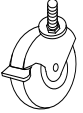
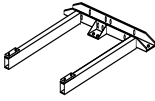



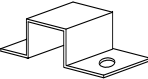




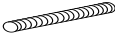




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Assembly Instructions

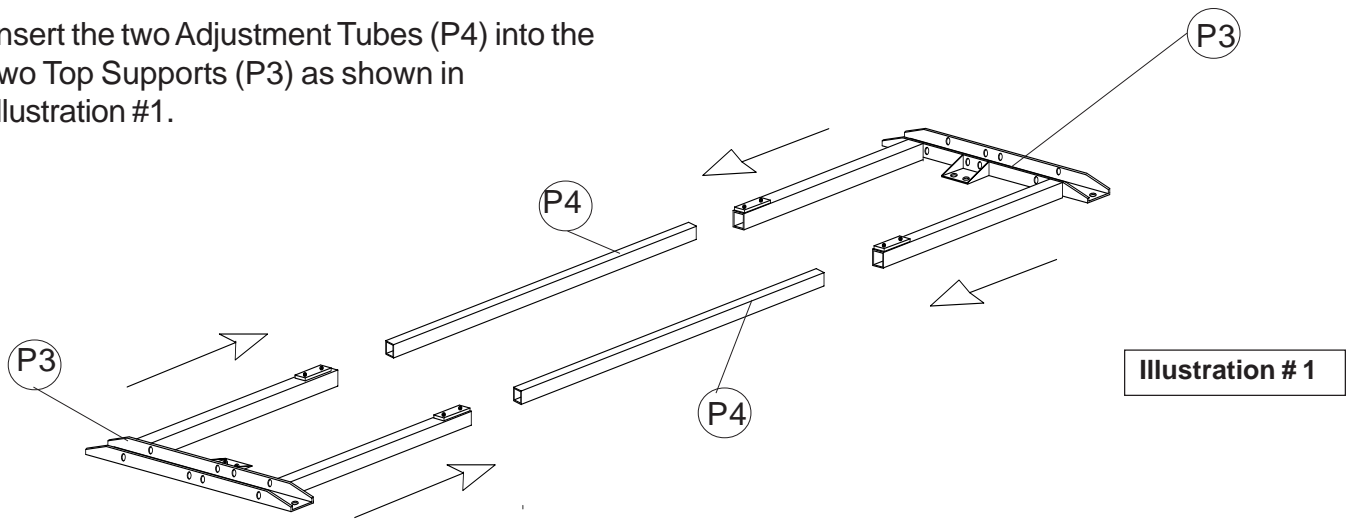
Part	Drawing	Description	Qty	Part	Drawing	Description	Qty
P-1		Table Top	1 EA	Hardware List			
P-2		Table Leg	2 EA	A		Locking Caster	2 EA
P-3		Top Support	2 EA	B		Non-Locking Caster	2 EA
P-4		Adjustment Tube	2 EA	C		Screw M6*18mm	8 EA
P-5		"U" Clamp	4 EA	D		Phillips Wood Screw	12 EA
				E		Allen Wrench	1 EA
				G		Caster Wrench	1 EA
				H		Tapped Rivet 1/4-20	16 EA
				I		Threaded Rod 1/4-20 X 1 3/4"	8 EA
				J		Lock Washer - (casters)	4 EA
				K		Set Screw	8 EA

Assembly Diagram

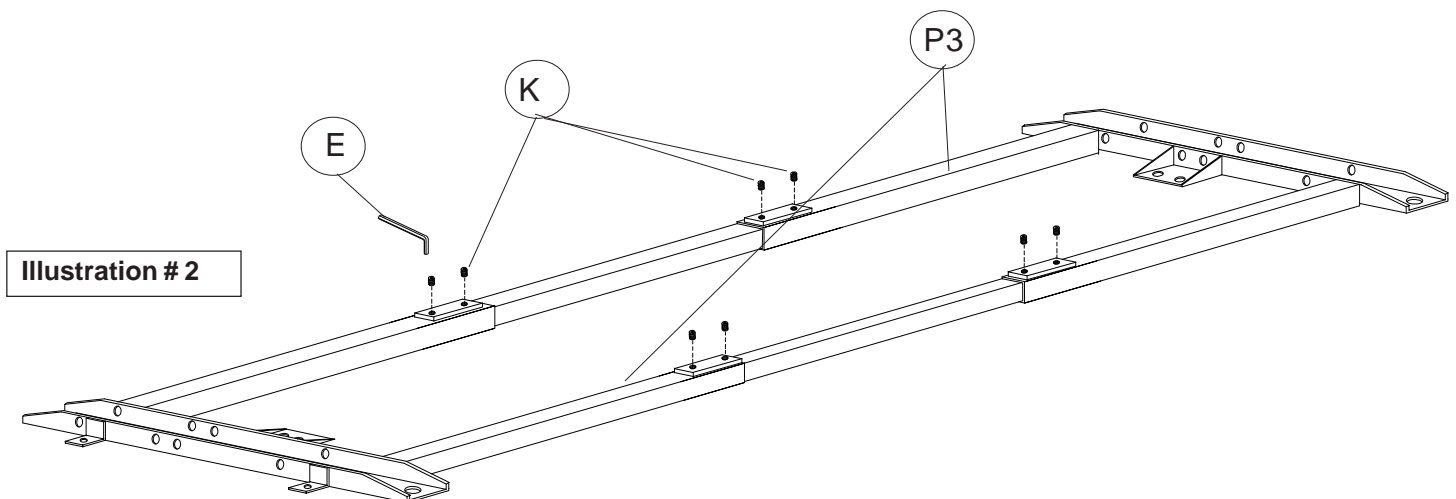
READ THROUGH INSTRUCTIONS FROM BEGINNING TO END BEFORE STARTING TO ASSEMBLE UNIT.

1.) Identify and Separate all the Parts and Hardware.

2.) Insert the two Adjustment Tubes (P4) into the two Top Supports (P3) as shown in Illustration #1.



3.) Screw in eight Set Screws (K) into the plates on top of the Top supports (P3). Tighten with Allen Wrench (E). See illustration #2.



- 4.) Place a Table Leg (P2) in each side channel of the Top Support assembly as shown in the Illustration #3.

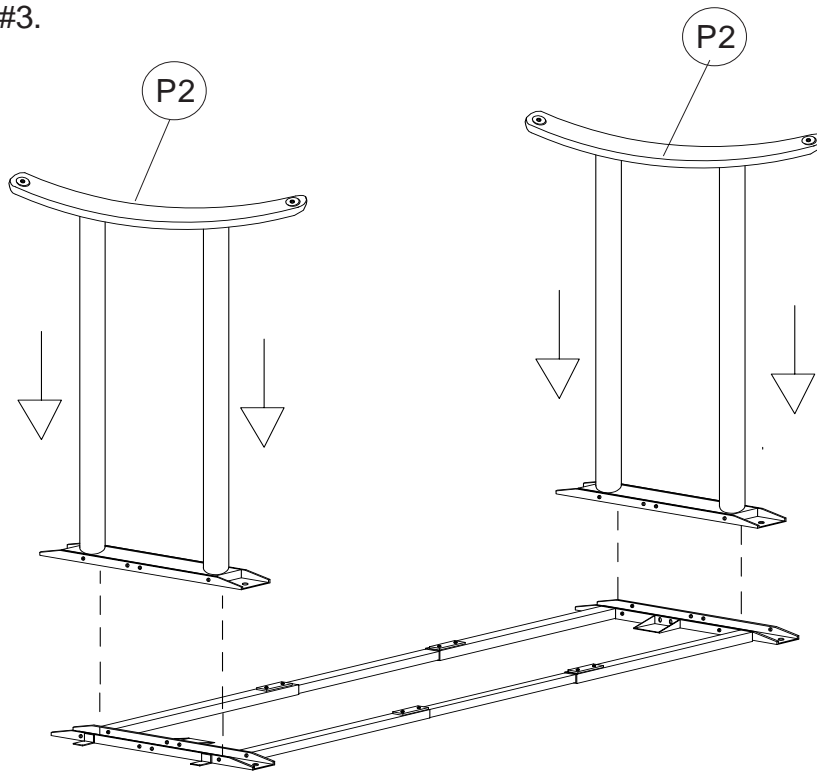


Illustration # 3

- 5.) Screw in eight pieces of the Threaded Rod (H) into eight Tapped Rivets (G). Insert the assemblies through the Top Support (P3) channels and Legs (P2) and secure in place using eight Tapped Rivets (G) as shown in illustration (2). Use Allen Wrench (E) to tighten.

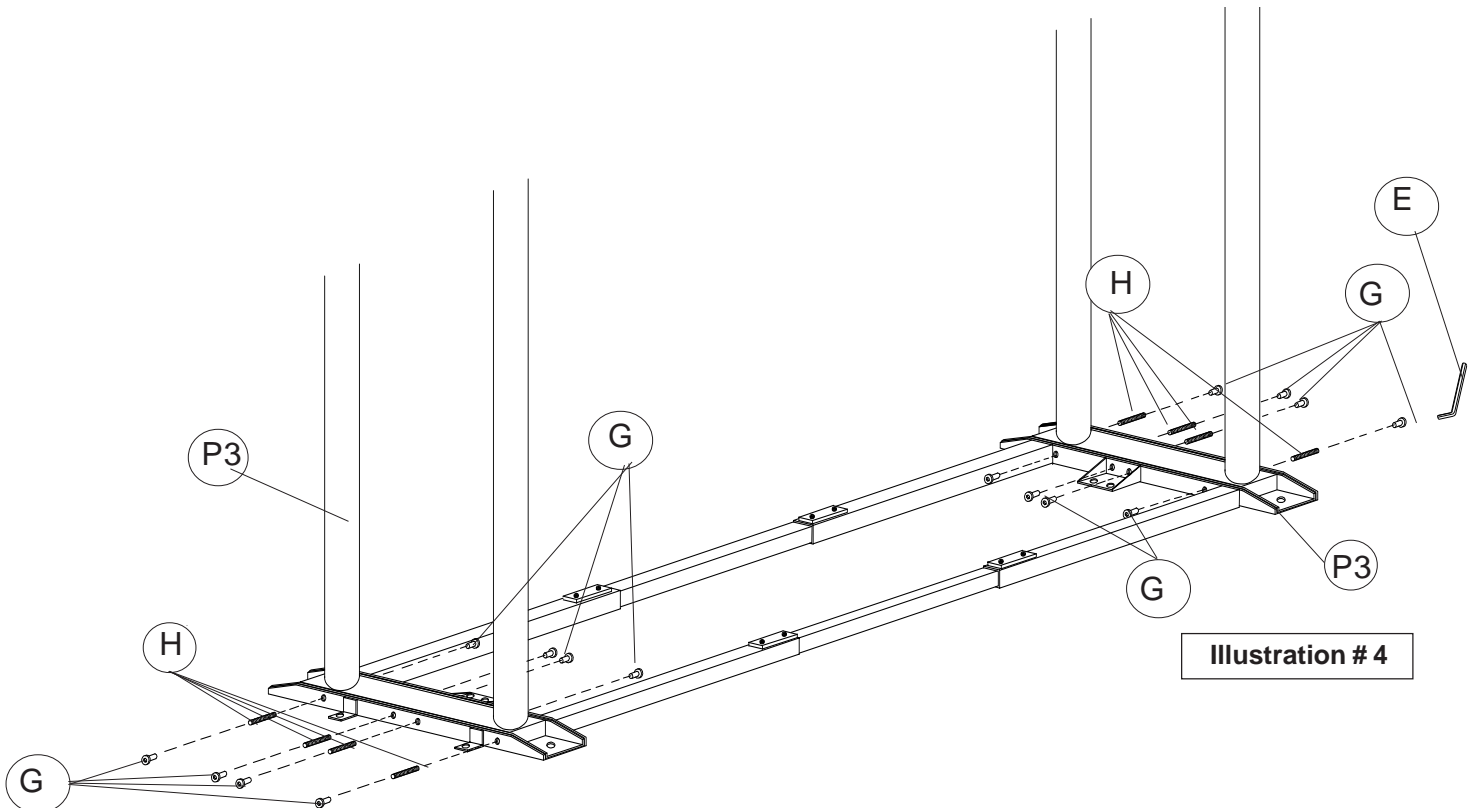
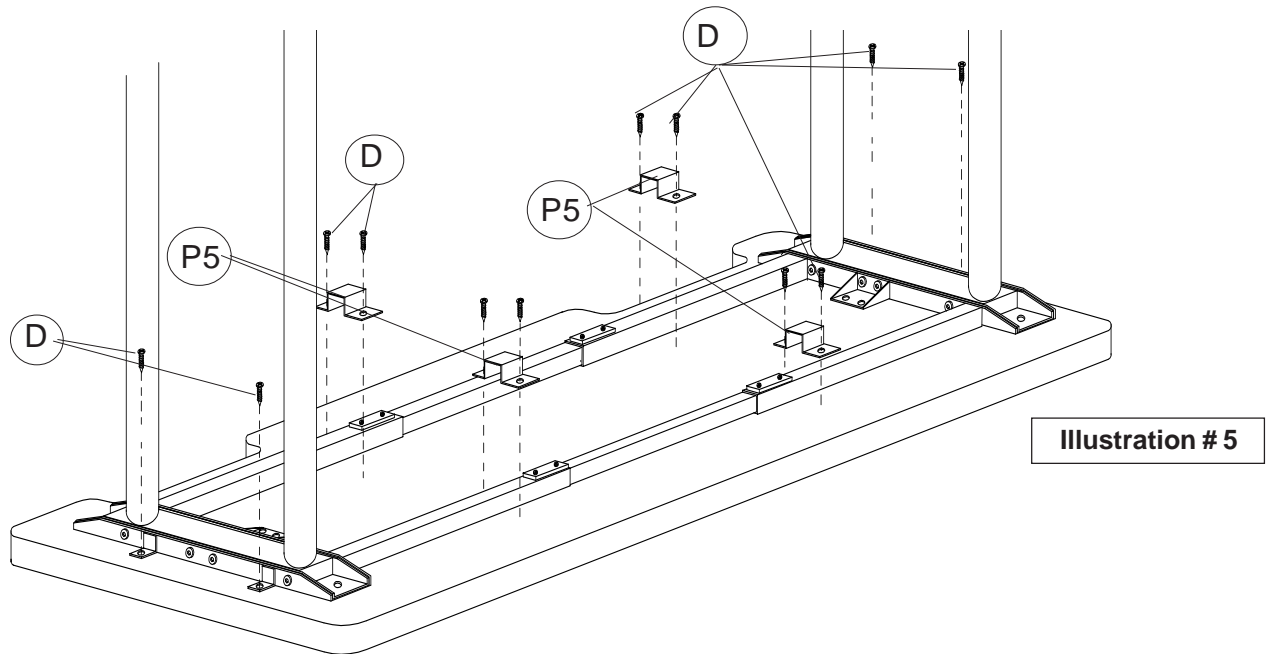
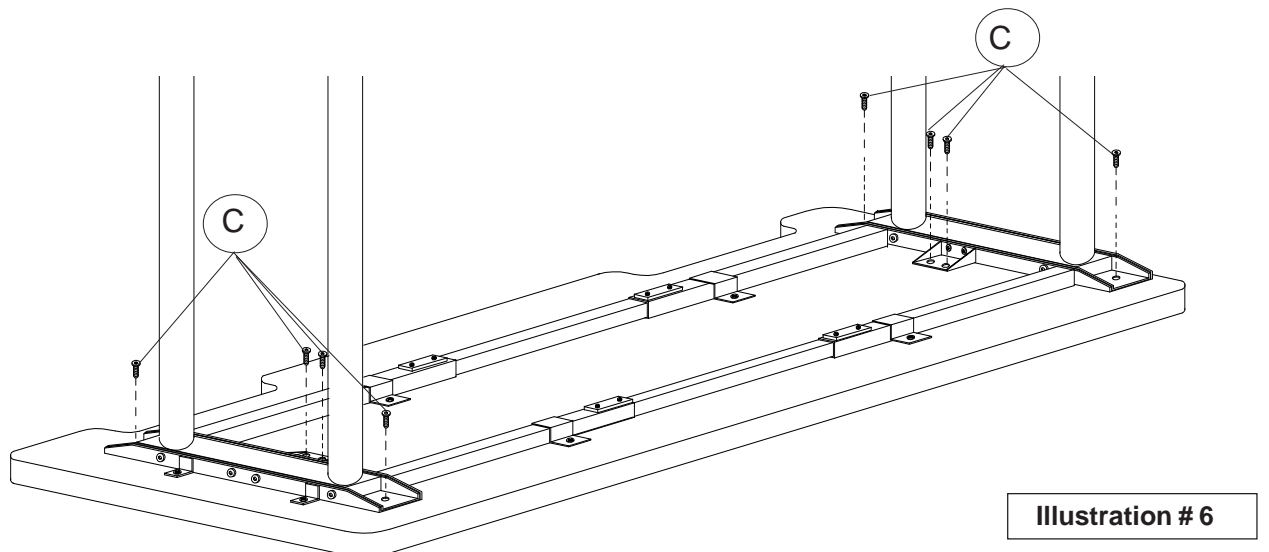


Illustration # 4

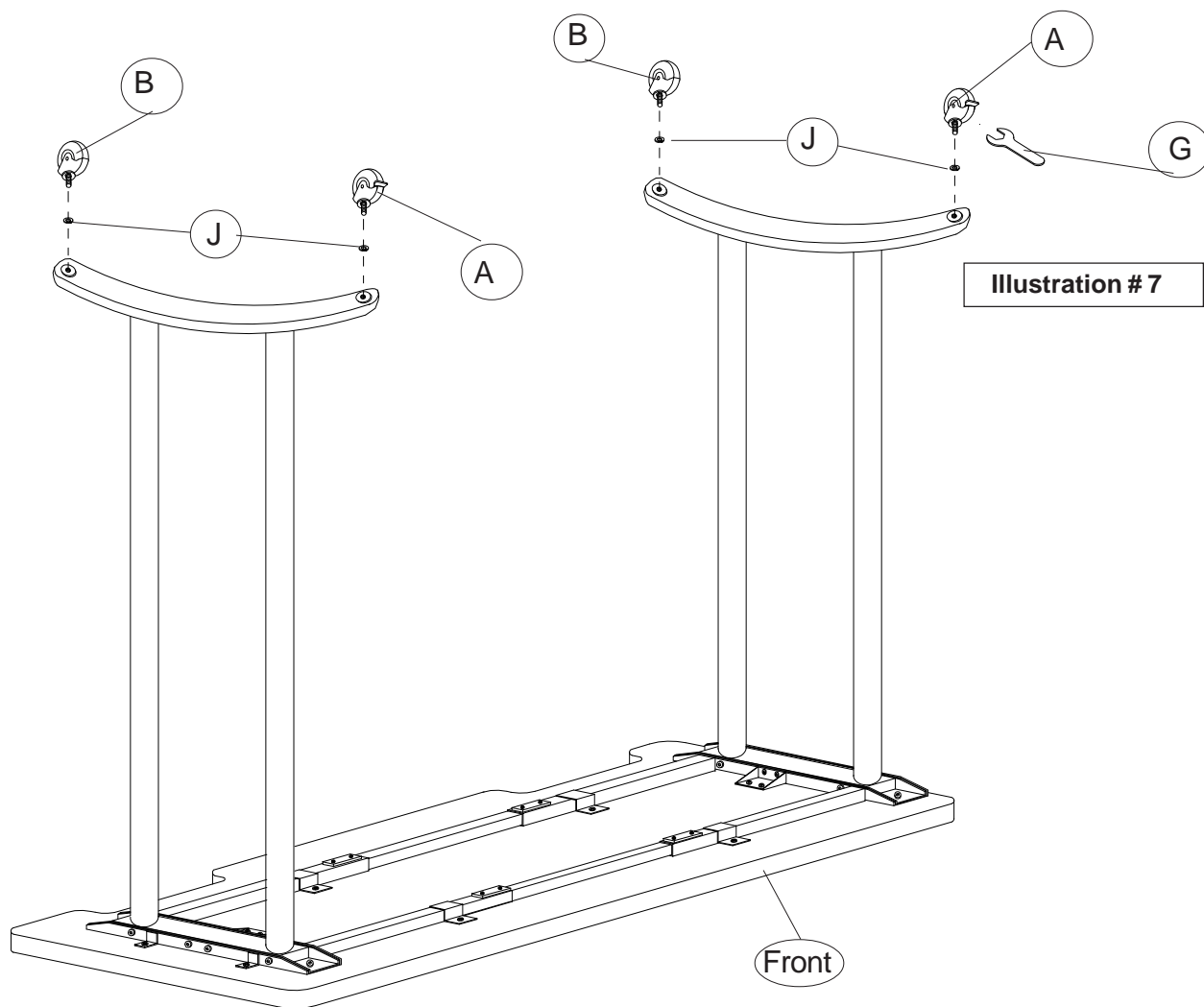
- 6.) Place the leg frame assembly from Step #5 on the bottom side of the Table Top (P1). Line the holes up and secure in place using four Screws (D). Place four "U" Clamps (P5) on the Top Support tubes. Line up the "U" Clamps with the marked holes in the bottom of the Table Top and secure using two Screws (D) in each "U" Clamp as shown in illustration #5.



- 7.) Find the embedded threaded inserts in the bottom of the Top. Secure the leg frame to the Table Top using eight Screws (C) into the inserts.



8.) Place a Lock Washer (J) on the two Locking Casters (A). Screw them into the front Leg mounting holes. Place a Lock Washer (J) on the two Non-Locking Casters (B) and screw them into the rear holes in the Legs. Tighten Casters using Caster Wrench (G).



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