

MAINTENANCE MANUAL

PD BENCH/FLOOR SCALE SERIES

MODELS: PD-B-30, PD-B-75, PD-B-150
PD-F-75, PD-F-150, PD-F-300
PD-L-150, PD-L-300, PD-L-600
PD-XL-150, PD-XL-300, PD-XL-600

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MARCH 2004

Specifications and Function Subject to Change without Notice

1. INTRODUCTION

This maintenance manual contains of certain information that may result in fraudulent use. Do not release any part of this manual to any end users or un-authorized persons.

The internal DIP S/W should be so set to prevent un-authorized settings or alternations.

Should a load cell has been replaced, make sure that the protection devices are properly set.

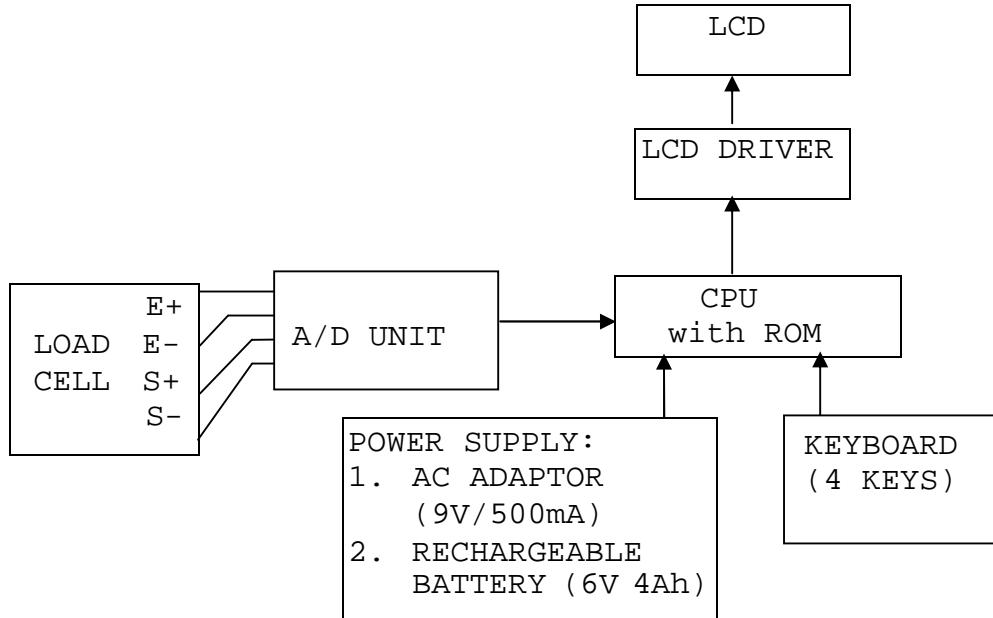
After servicing, it is necessary to go through all tests and procedures to ensure the scale meets all the meteorological and approval requirements.

Here are some features of the PD series

1. Zero indicator
2. Tare indicator
3. Negative value indicator
4. Subtractive tare function
5. Power on zero function
6. Manual zero function
7. Auto Power Saving Function
8. Multi Weight Unit Selectable
9. 5 x 21mm wide angle LCD digits
10. Dual power: - By built-in rechargeable battery and external AC/DC power adaptor
11. Low battery warning signal
12. Dual color charge status indicator
13. 2 Types of Calibration
14. Overload protection devices against excessive load or shock applied
15. AC/DC power adaptor and dust cover included
16. Dip Switch to prevent end-user calibration
17. Optional EL backlight and Rechargeable Power Pack

2. SPECIFICATION

2.1 SYSTEM BLOCK DIAGRAM



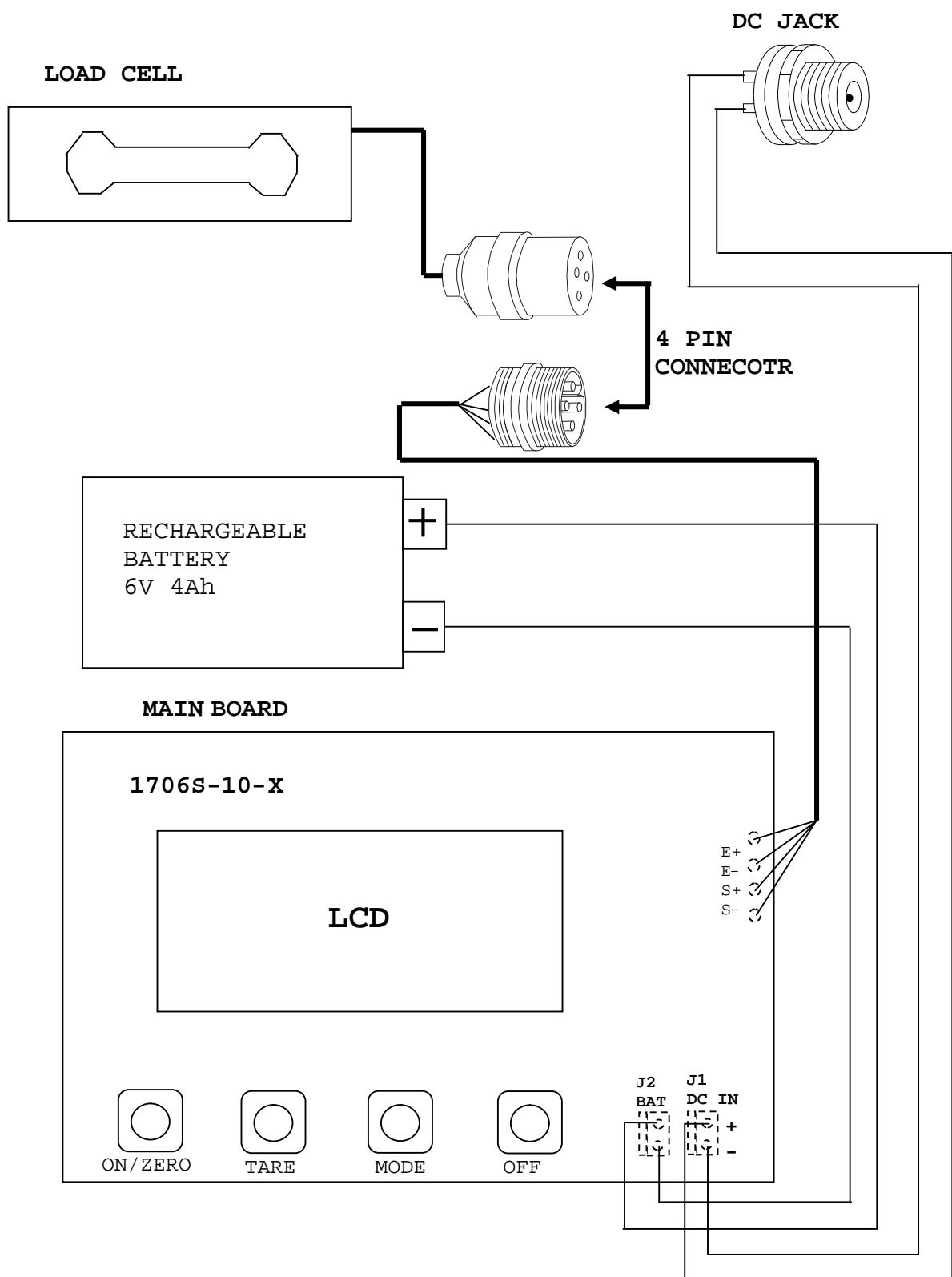
Description:

When an article is placed on the platter, the load of the article is applied to the load cell inside the scale.

The resistance to the excitation current in the strain gauge will then change and the analog output signal varies.

It is amplified and digitized continuously by the A/D converter into a digital signal. Subsequently, the resulting count is processed and managed by the CPU. The CPU refers to the instructions from the keyboard, and then conveys the output data to LCD driver, which formats the data into readout on the display panels.

2.2 PHYSICAL LAYOUT OF ELECTRICAL CONNECTION



2.3 GENERAL SPECIFICATION

Overall View



Overall Dimension:

PD-B 330 X 620 X 750 mm
PD-F 425 X 720 X 850 mm
PD-L 500 X 780 X 850 mm
PD-XL 600 X 970 X 850 mm

2.3.1 Model Specifications

Model Number	PD-B-30	PD-B-75	PD-B-150		
		PD-F-75	PD-F-150	PD-F-300	
			PD-L-150	PD-L-300	PD-L-600
			PD-XL-150	PD-XL-300	PD-XL-600
Capacity	30kg	75kg	150kg	300kg	600kg
External Resolution	0.005kg	0.01kg	0.02kg	0.05kg	0.1kg
Tare Range	Full Tare				
Power on Zero Range	$\pm 10\%$ F.S.				
Manual Zero Range	$\pm 2\%$ F.S.				
Operation Environment	0°~40°C (32°~104°F), Non-condensed. R.H. \leq 85%				
Power Consumption	Normal = 0.1W Charging = 5W				
Power Source	Built-in Rechargeable Battery, or AC/DC Power Adaptor: DC9V 500mA				

2.3.2 Main Components Used

Microprocessors: 89C52

Crystal Oscillator: 7.3728MHz

Display Device: WTN Liquid Crystal Display

Load Cell Used: 350Ω load cell

Load Cell Capacity: PD-B-30 = 60kg

PD-B-75, PD-F-75 = 100kg

PD-B-150, PD-F-150, PD-L-150, PD-XL-150 = 250kg

PD-F-300, PD-L-300, PD-XL-300 = 500kg

PD-L-600, PD-XL-600 = 750kg

2.3.3 Analog Specification

Input sensitivity: 2mV/V

Zero Drift: 0.02% R.O./10 °C

Zero Balance Range: $\pm 2\%$ of rate capacity

Load Cell Excitation Voltage: DV5V

A/D Conversion Speed: 5 times/second

Internal Resolution: 30000

3. INITIAL SETUP

3.1 INTERNAL FUNCTIONS AND SETTING METHODS

INTERNAL FUNCTION TABLE

Function	Symbol	Description
1	F.1	Span value reading and dealer calibration
2	F.2	Full display segment and max. capacity check
3	F.3	Check offset value and scale configuration
4	F.4	Auto power off setting

HOW TO ENTER THE REQUIRED FUNCTION MODE

- a. Turn scale off.
- b. Press and hold TARE, then turn scale on. Scale displays F.1
- c. Press TARE until the required function number appears.
- d. Press MODE
- e. Press MODE until the required setting appears.
- f. Press TARE to confirm.
- g. Repeat step c to f for other function setting, or
- h. Press ON/ZERO to save settings and return to normal operation.

F.1 Span Value Reading and Dealer Calibration

- a. Simply enter F.1 to read the A/D counts.
- b. Press ON/ZERO to clear the A/D counts, apply test mass onto platter, the span value of test mass will be displayed.
- c. Refer to **Dealer Calibration procedures** for dealer calibration.

F.2 Display Segment and Rated Capacity & Division Check

When function is entered, all segments will be displayed.
Check and make sure that no segments are missed.

F.3 Check Offset Value and Scale Configuration

- a. Enter F.3, scale displays the Offset value when unloaded.
- b. Apply extra load onto platter, the total internal count value will be displayed.

SELECT WEIGHT UNITS

- a. Press and hold MODE until the weight unit appears.
- b. To employ all (metric and pound) weight units, press MODE until lb appears. To disable pound weight unit, press MODE until kg appears.
- c. Press ON/ZERO to save setting and back to normal operation status.

F.4 Auto Power Off Setting

Two modes are available: (Default=4_OFF)

0._OFF = Auto Power Off function is disabled.

4._OFF = Scale will automatically be turned off after 4 minutes

unused.

3.2 AUTO AND DEALER CALIBRATION PROCEDURES

ACCEPTABLE LOAD FOR AUTO AND DEALER CALIBRATION

Model Number	External Division	Acceptable Auto and Dealer Calibration Load	
PD-30	1/6000	*10kg	20kg
PD-75	1/7500	*20kg	50kg
PD-150	1/7500	*50kg	100kg
PD-300	1/6000	*100kg	200kg
PD-600	1/6000	*200kg	400kg

* Recommended calibration load

Dealer Calibration Procedures:

1. Turn scale off.
2. Press and hold TARE, then turn scale on.
3. Scale displays F.1
4. Press MODE
5. Scale displays offset value
6. Press ON/ZERO
7. Press TARE
8. Press ON/ZERO
9. Press TARE
10. Press ON/ZERO, scale displays an arrow at the right hand of the display. It means the scale is ready for dealer calibration. Make sure that the figure being displayed is =0 or 1, If not, press ON/ZERO again.
11. Load calibration either load as listed on above table.
12. When value displayed is stable, press MODE.
13. Wait until the scale starts down count.
14. Calibration completed and scale is ready for operation.

Note: odd weight calibration can be executed during step 11
(Min. calibration weight = 10% of rated capacity)

1. Press MODE for lasting 1 second, scale displays "00000".
2. Enter calibration weight by pressing:
ZERO key to increase value
TARE key to move cursor
3. Press MODE after calibration weight is keyed in.
4. Place calibration weight onto the scale.
5. When value displayed is stable, press MODE.
6. Wait until scale displays DONE and starts down count.
7. The scale is now calibrated and ready for normal operation.

Auto Calibration Procedures:

1. Turn scale off
2. Press and hold MODE, then turn scale on.
3. Scale displays CAL?
4. Press MODE
5. Scale displays LOAD XXXX or XXXX
6. Apply calibration load according to above table.
7. Wait until the scale displays DONE and starts down count.
8. Calibration completed and scale is ready for operation.

Note: odd weight calibration can be executed during step 5
(Min. calibration weight = 10% of rated capacity)

1. Press MODE for lasting 1 second, scale displays "00000".
2. Enter calibration weight by pressing:
 - ZERO key to increase value
 - TARE key to move cursor
3. Press MODE after calibration weight is keyed in.
4. Scale displays "YES.. LoAd..XXXX" (XXXX:calibration weight)
5. Place calibration weight as shown on the display.
6. Wait until scale displays DONE and starts down count.
7. The scale is now calibrated and ready for normal operation.

3.3 DISABLE CALIBRATION AND AVOIRDUPOIS WEIGHT UNITS WITH DIP SW. (DIP1)

The DIP SW.#1 is used to control calibration and avoirdupois weight units. Push this switch to ON position to disable calibration.

3.4 OFFSET AND SPAN VALUE DATA

OFFSET AND SPAN VALUE DATA TABLE

Model Number	Offset Value (Thousand)	Span Value(Thousands) at Various Load Applied		Offset Control	Span Control(Ohm) R1A
PD-30	10~14	10~15 at 10kg	20~30 at 20kg	VR1 Trimmer	68K
PD-75	10~14	10~15 at 20kg	25~37.5 at 50kg	VR1 Trimmer	68K
PD-150	10~14	10~15 at 50kg	20~30 at 100kg	VR1 Trimmer	68K
PD-300	10~14	10~15 at 100kg	20~30 at 200kg	VR1 Trimmer	82K
PD-600	10~14	10~15 at 200kg	20~30 at 400kg	VR1 Trimmer	68K

READING OFFSET VALUE

- 1 Turn scale off
- 2 Remove all load from platter
- 3 Enter F.3 and read the offset value

READING SPAN VALUE

- 1 Turn scale off
- 2 Remove all load from platter
- 3 Enter F.1
- 4 Press ON/ZERO
- 5 Apply load to platter. Span value according to load applied will be displayed.

HOW TO ADJUST OFFSET VALUE

In case the offset value is out of range, adjust the trimmer located at VR1 on the main board to obtain correct offset value.

HOW TO ADJUST SPAN VALUE

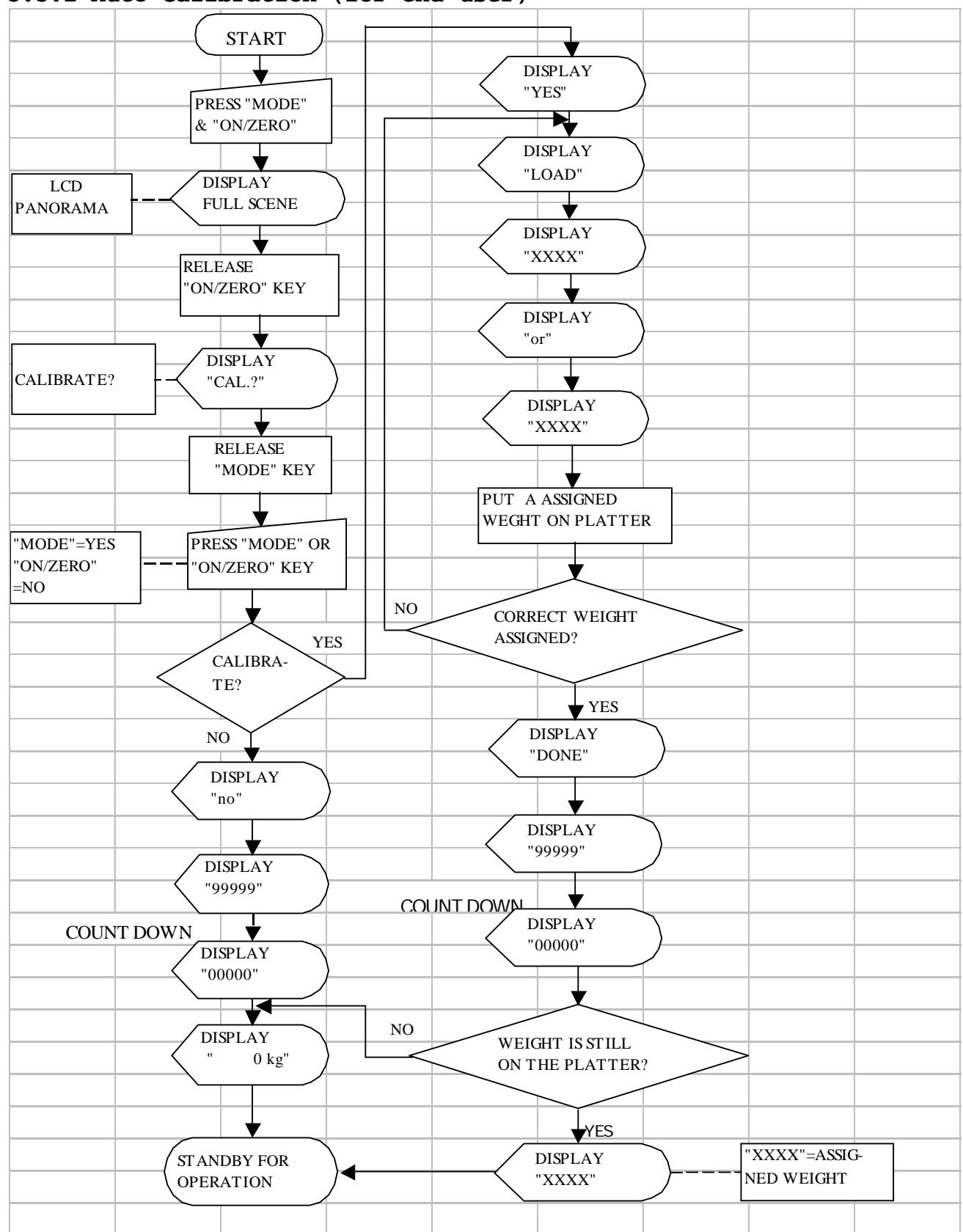
The span value is controlled by resistor located on R1A, standard resistor value of R1A is listed on the above table. If the required span value is not attained, then change R1A resistor according to either case below:

Span value too low: Increase the resistance of R1A.

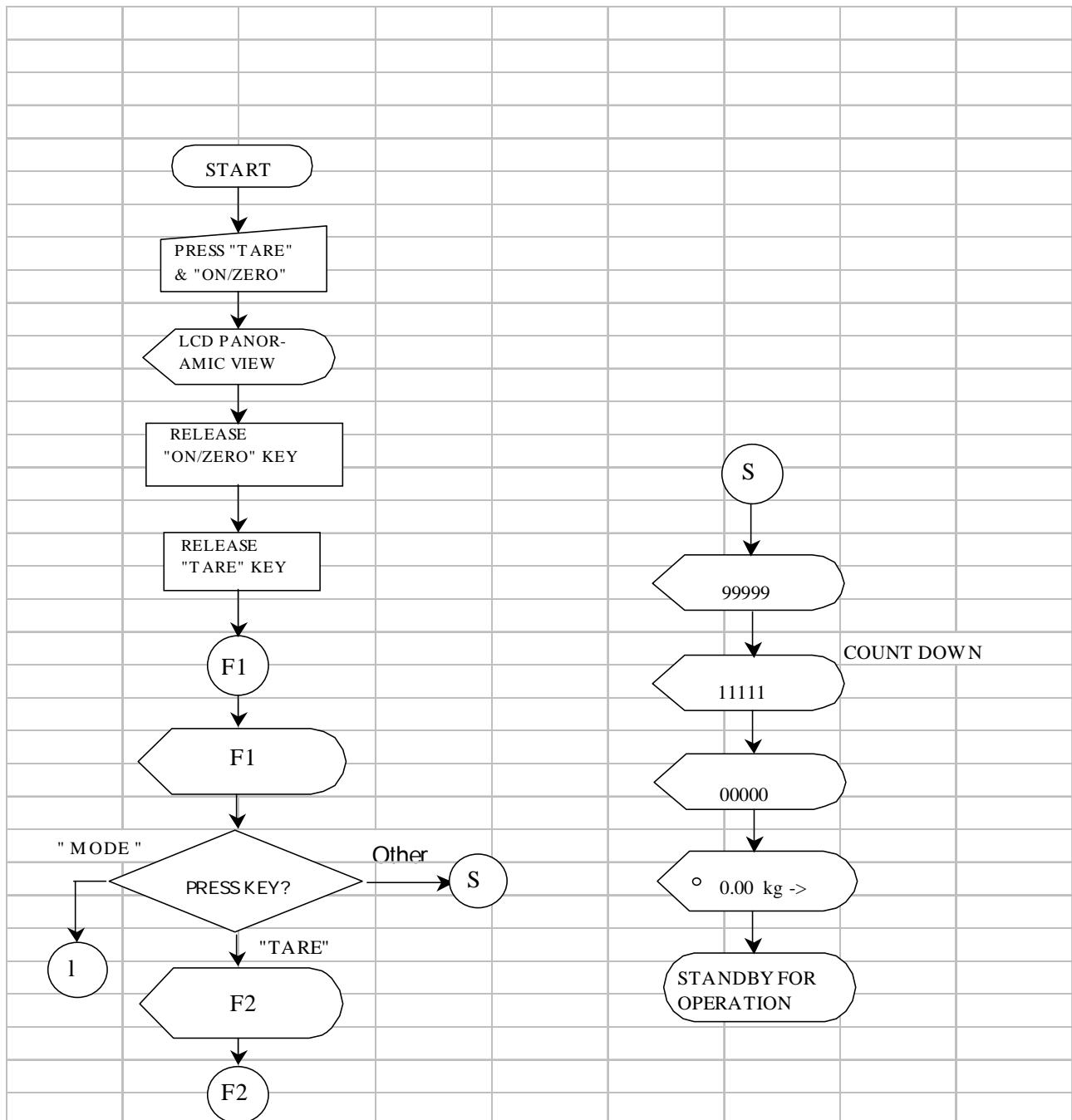
Span value too high: Decrease the resistance of R1A.

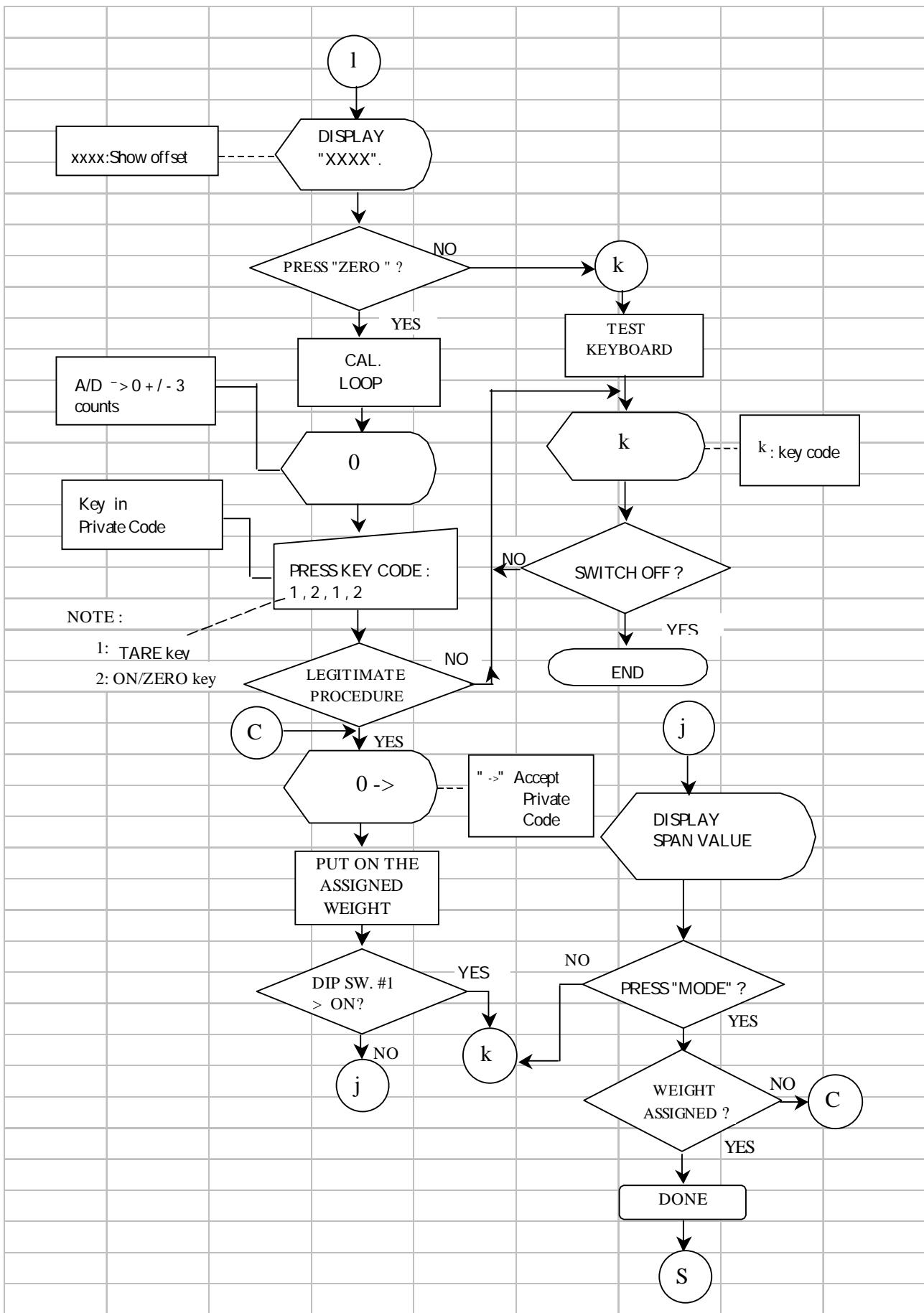
3.5 FLOW CHART

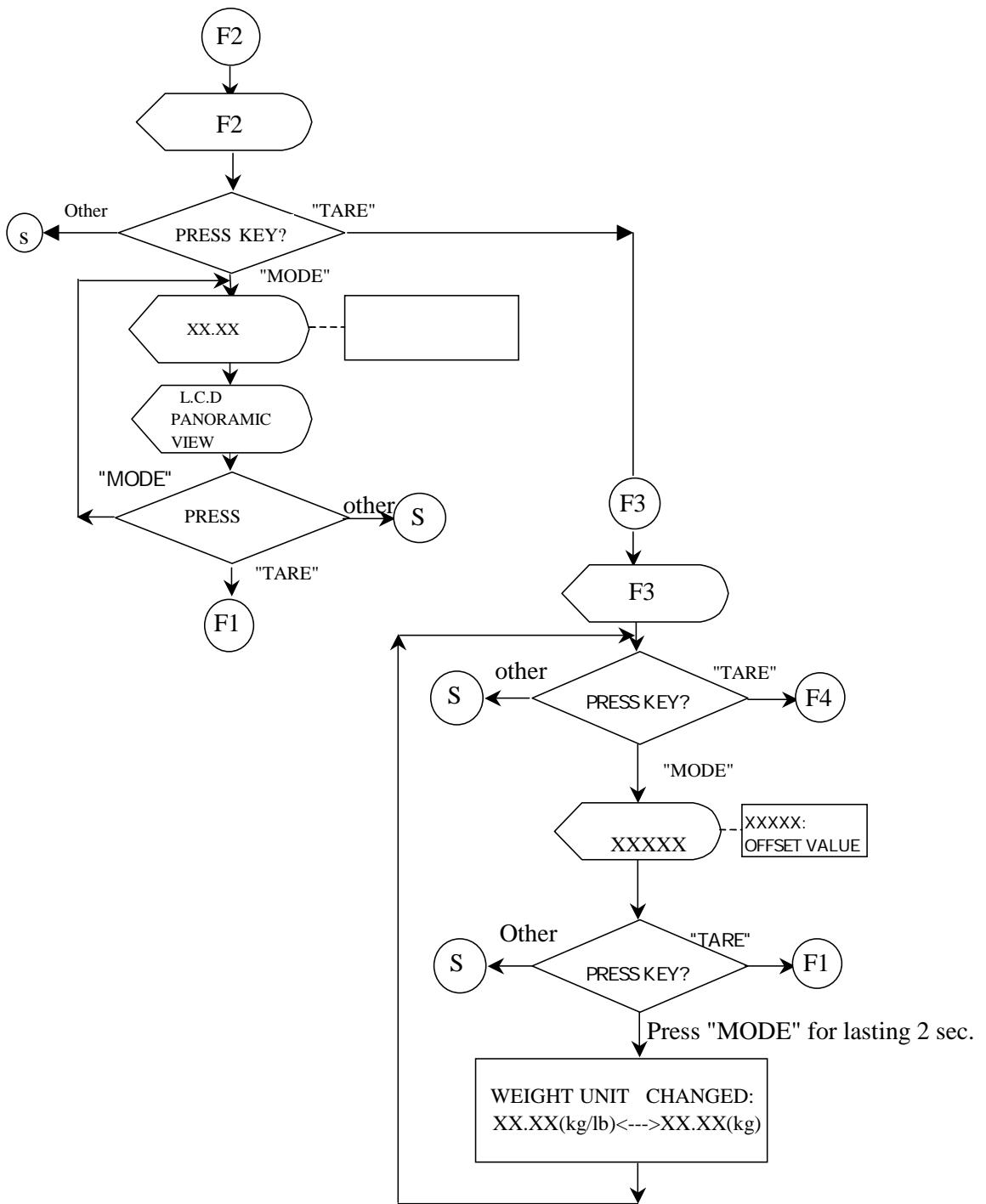
3.5.1 Auto Calibration (for end-user)

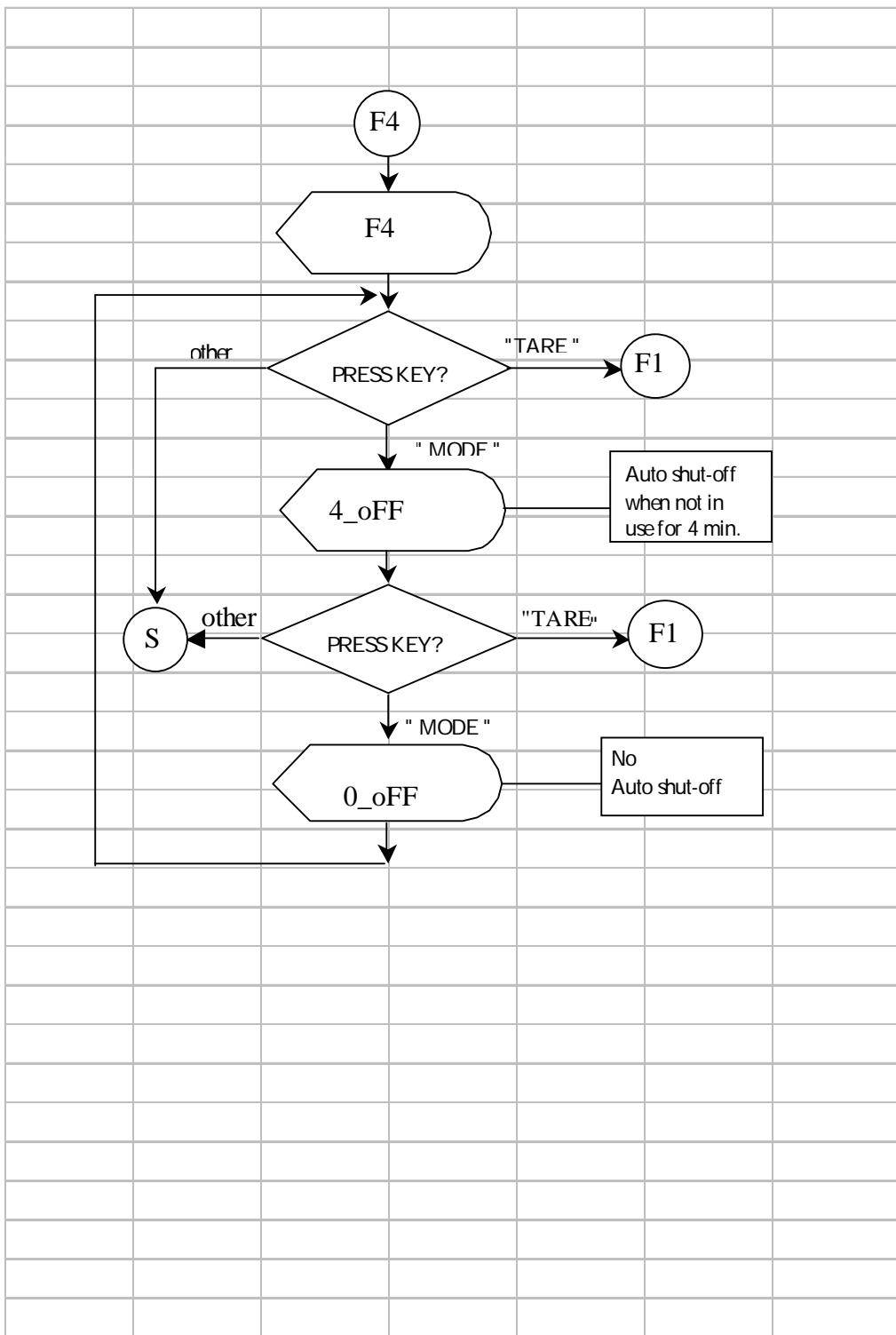


3.5.2 Function Test (for technicians only)



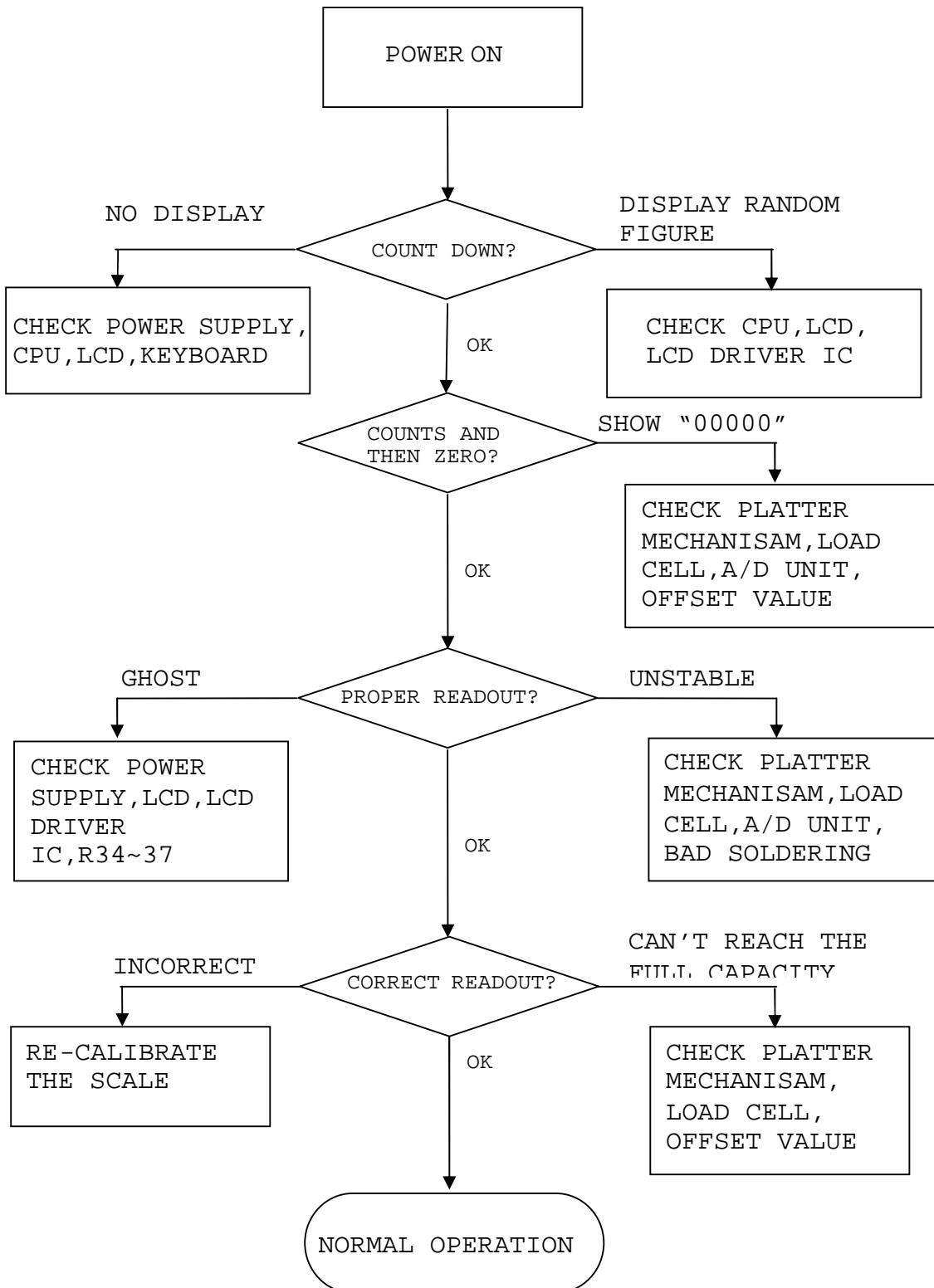






4. TROUBLE SHOOTING

4.1 TROUBLE SHOOTING LOOP



4.2 PARTS AND COMPONENTS TROUBLE SHOOTING

4.2.1 Power Supply Checking

4.2.1.1 Relevant parts:

Main Board (1706S-10-X)

Q6 (C1061)

ZD1 (8.2V)

BR1 (W04/1A)

Q5 (A1515)

Q4 (C945)

Q8 (C945)

R14 (1.2 ohm, 1/2W)

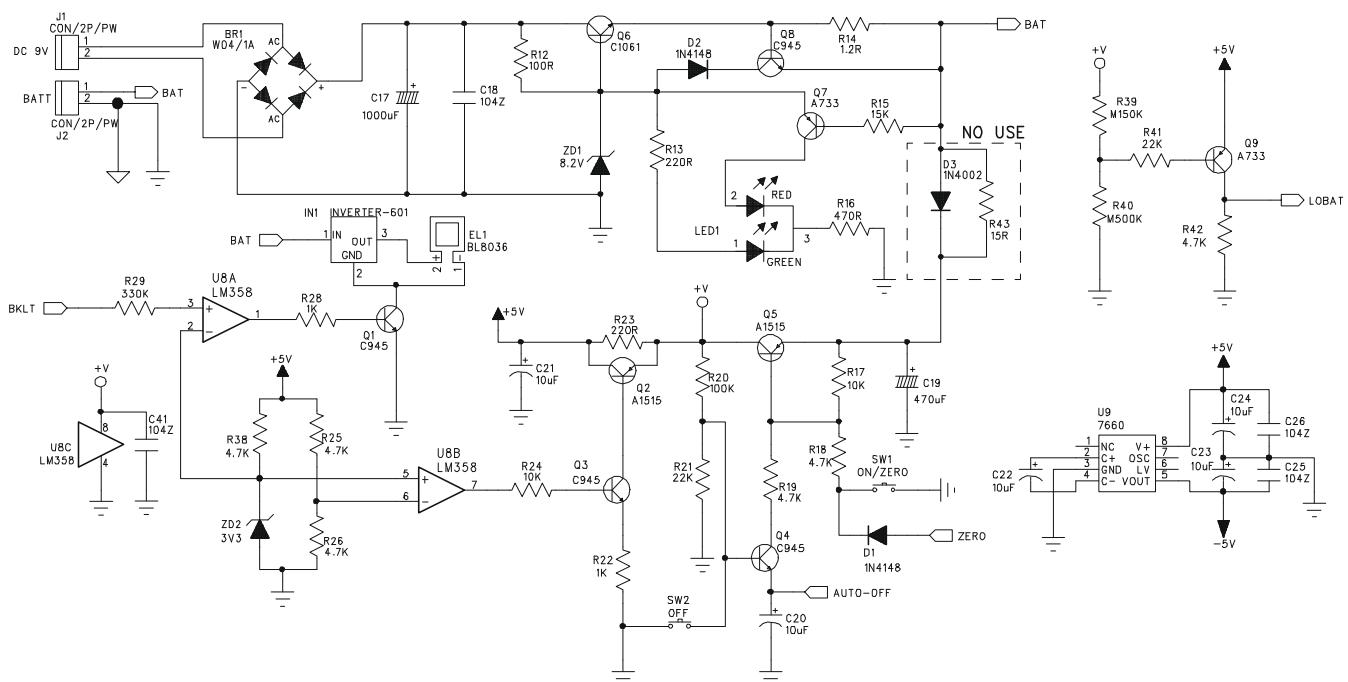
Q9 (A733)

U9 (IC 7660)

U8 (LM358)

ZD2 (3.3V)

DC JACK (SCD-021)



Description:

1) AC Adaptor: This AC Adaptor provides power for DC9~12V, 500mA

2) Battery: Built-in Rechargeable Battery 6V/4Ah

3) How Battery is charged completely?

The charging voltage is regulated by Q6 (C1061) and ZD1 (8.2V) for about 7 volts.

The charging current will go down automatically when voltage reached.

Q8 (C945) and R14 (1.2R, 1/2W) provide Over-Current protection.

- 4) -5V power drives analog devices(OP. amp. & A/D converter)
U9 (IC 7660) is a -5volts Voltage generator.
- 5) +5V power drives analog and digital circuit systems.
U8 (LM358) is used to generate 5volts Voltage with negative feed-back technology.
- 6) Auto-off:
If the scale is set with 4_oFF mode of power saving function or under LO-BAT status, then after fixed time, CPU will release a high potential signal to draw Q4 off, therefore Q1 cuts off, the scale will be shut down immediately.
- 7) Low Power Detection:
The Q9 (A733) is designed to detect the power level. When battery voltage is less than 5.5V, Collector pole will release a high potential signal to CPU, and then CPU will instruct LCD display to show LO-BAT symbol.

4.2.1.2 Input voltage: 5.5V or higher

Check and recharge battery if voltage less than 5.5V.
Check DC-JACK or AC Adaptor if been defective.

4.2.1.3 System voltage (Vcc): 5V +/- 10%

Check that the system voltage is within 5V +/- 10%
a) less than 4.5V, the CPU may not work properly.
b) more than 6V, ghost will appear on LCD.

4.2.2 Platter Stopper Checking

The platter device shall not touch anything around itself during operation. Check that the platter is not contacted with the upper (no load) and/or lower (with load) stopper.

4.2.3 LCD Display Checking

4.2.3.1 Check that it is soldered and connected properly between LCD and driver IC (uPD7225), driver IC (uPD7225) and CPU.

4.2.3.2 Check whether LCD is broken.

4.2.4 CPU Checking

4.2.4.1 Check that all pins are seated properly into the socket.

4.2.4.2 Check that the Crystal Oscillator works.

4.2.4.3 Check the RESET is normally low.

4.2.5 A/D Unit Checking

4.2.5.1 Check that the +5V & -5V powers are correctly fed to the A/D unit.

4.2.5.2 Check that the signal output of loadcell is adequate.

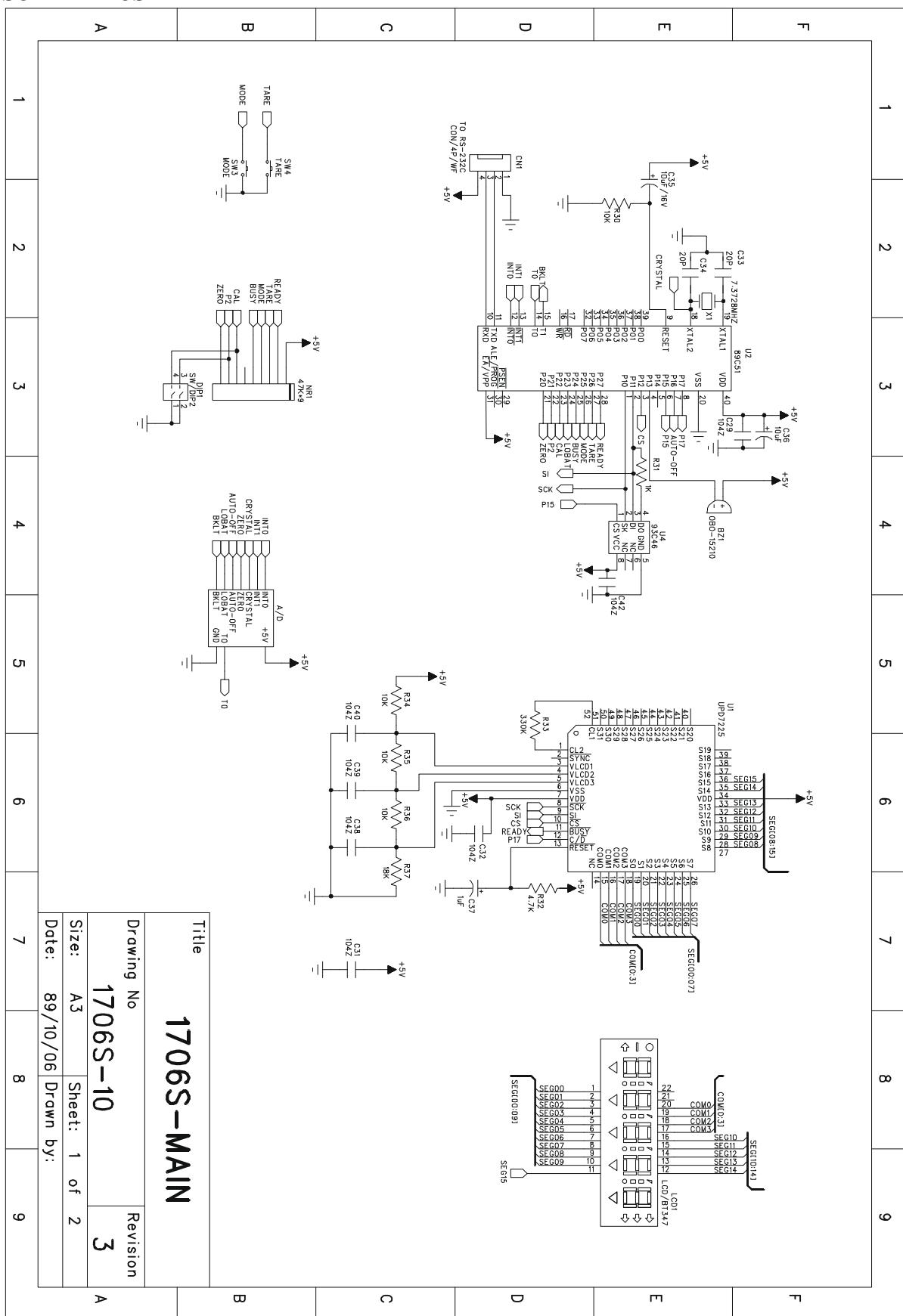
4.2.5.3 Check OP. amplifiers & A/D converter (AD7135).

When no error is found with the above checking procedures, the trouble can be caused by the load cell or the PCB itself. Replace a new one could be better to identify the defectiveness.

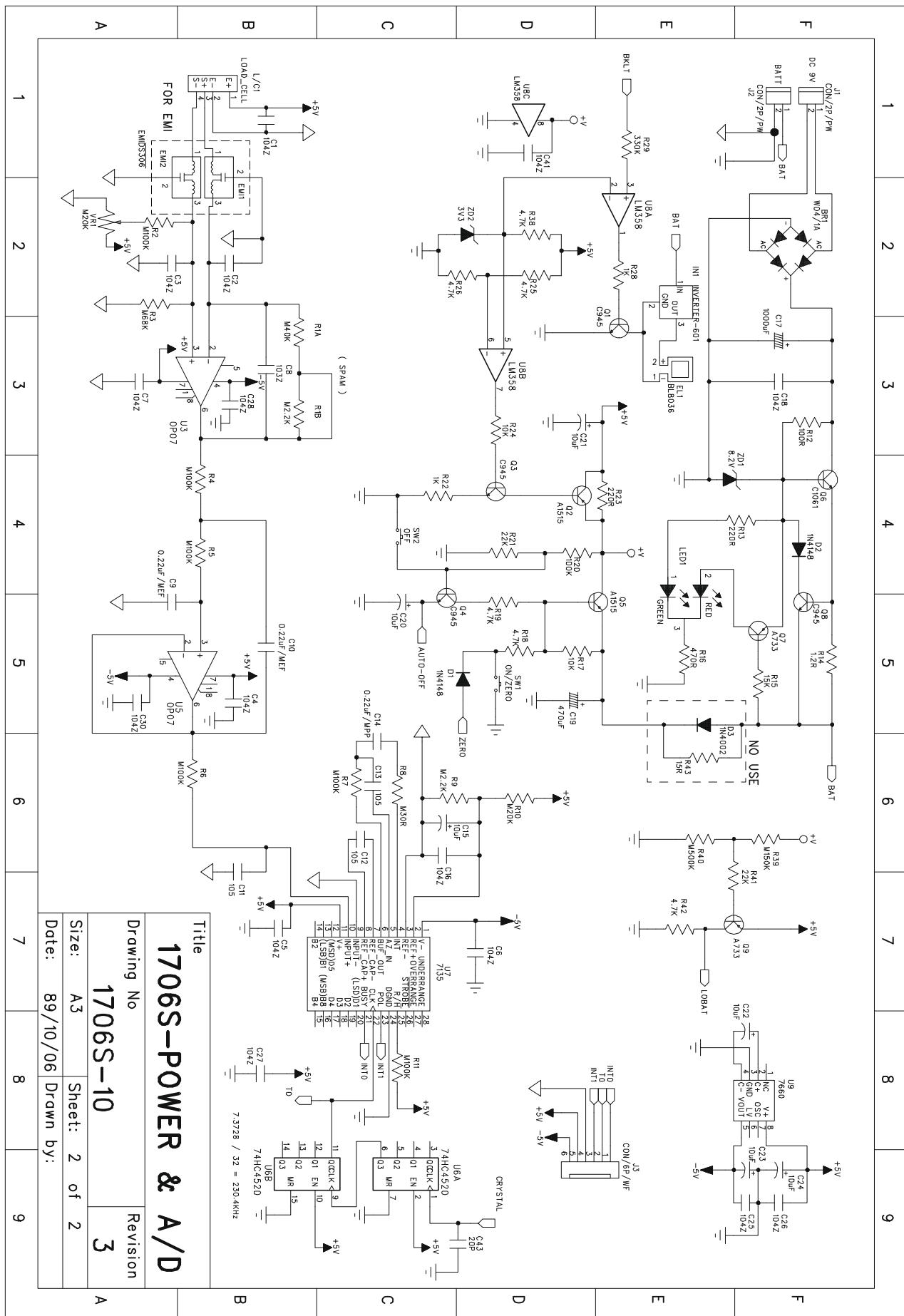
In this way, the readout of weight would be varied because of the output voltage of loadcell and different span value, so re-calibration is necessary after this replacement.

5. ELECTRICAL CIRCUITRY

SCHEMATICS



1	2	3	4	5	6	7	8	9
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6

5

4

3

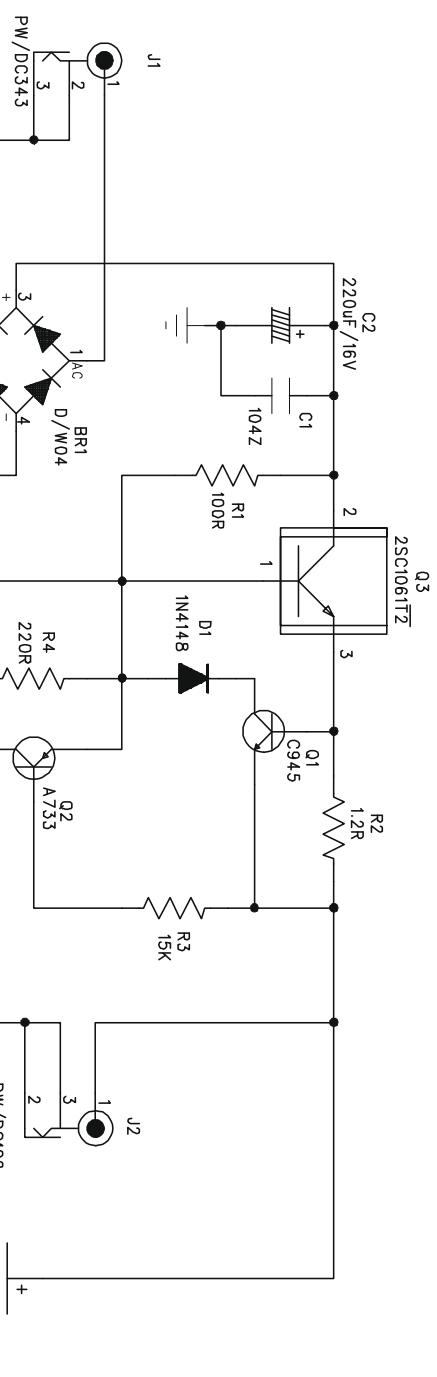
2

1

D

D

J1

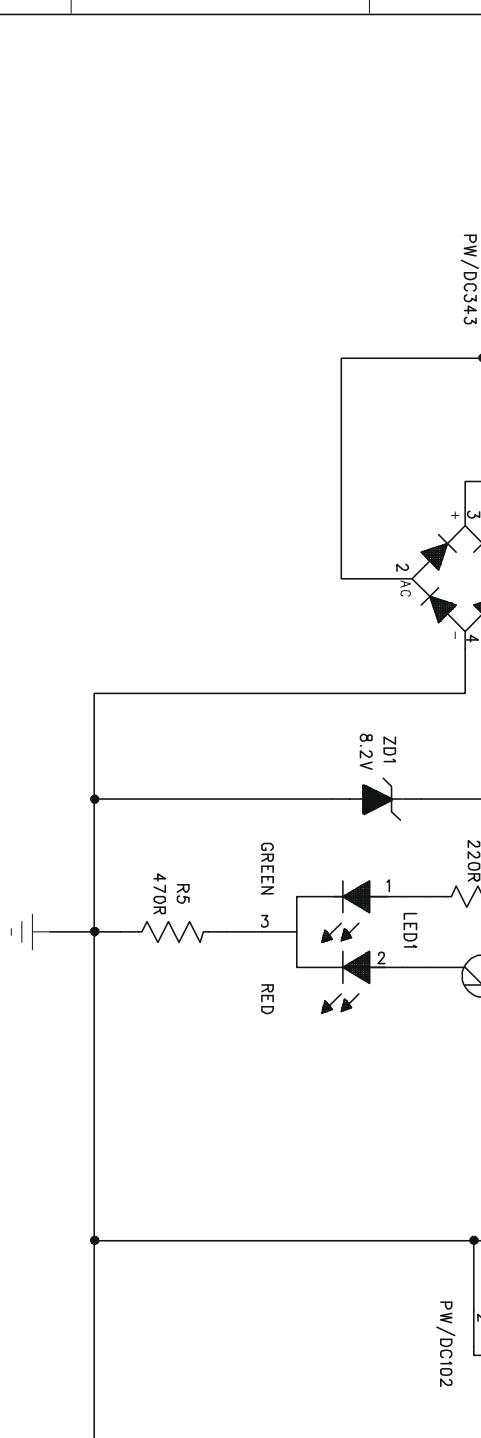


C

C

ZD1
8.2V

220R

LED1
Q2
A733

B

B

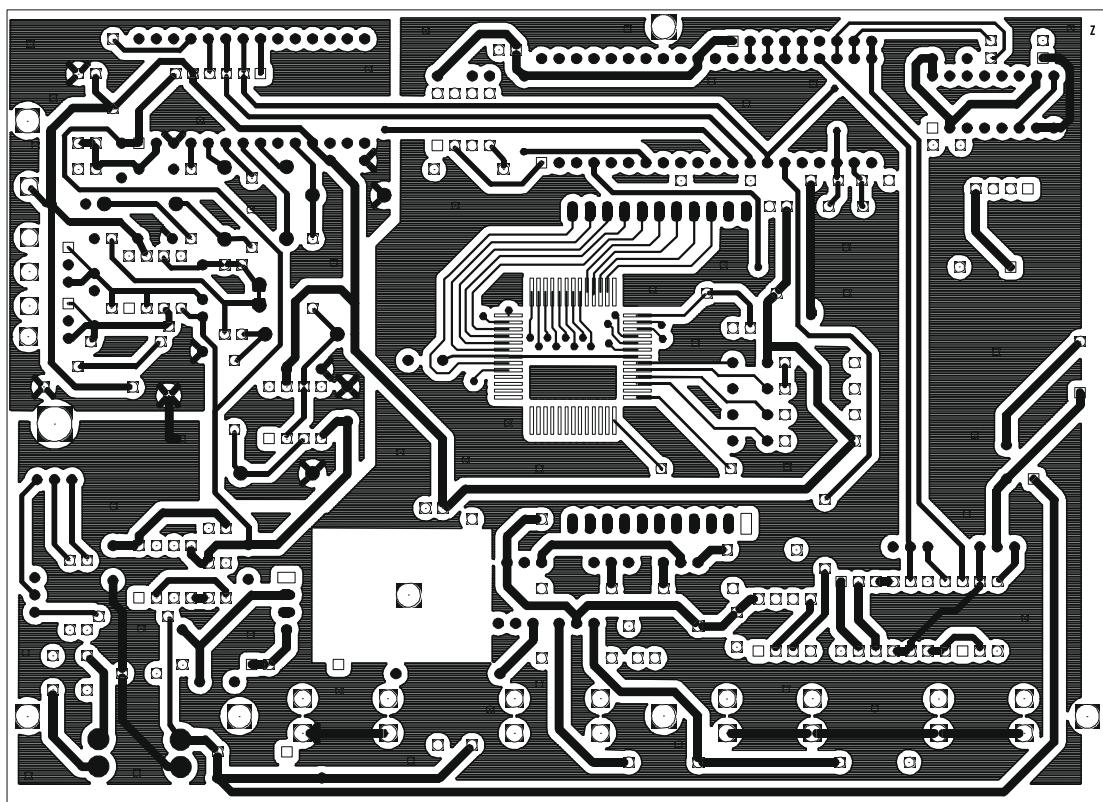
A

A

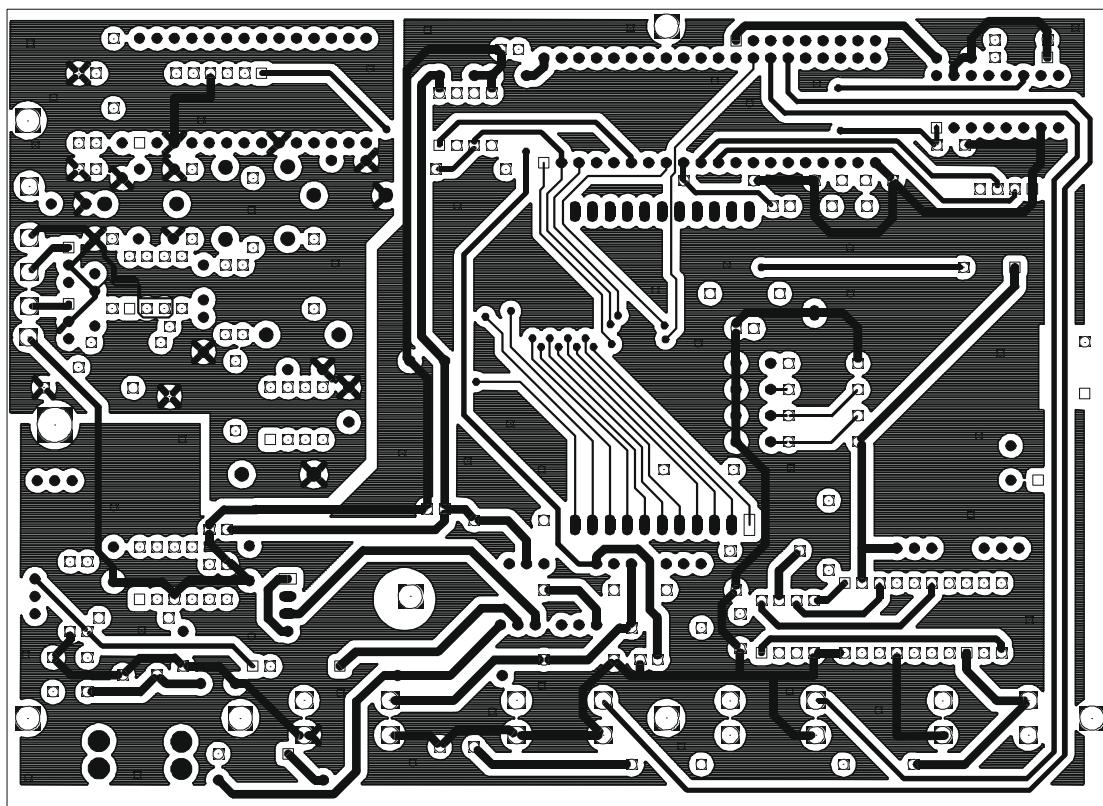
TITLE:
1706S RECHARGE BOARD

Revision	SIZE:	DRAWING NO:
1	A4	1706S-20
SCALE:		SHEET: 1 OF 1 DATE: 90/03/27

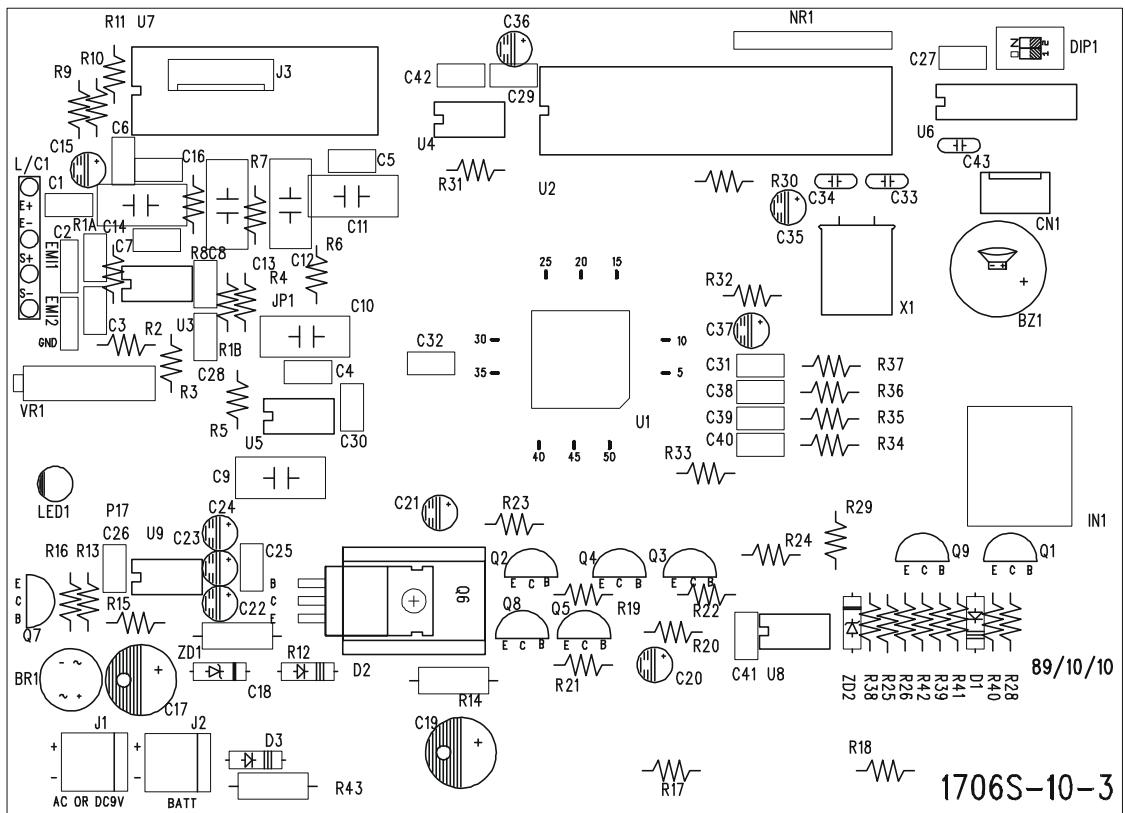
5.2 PCB LAYOUT



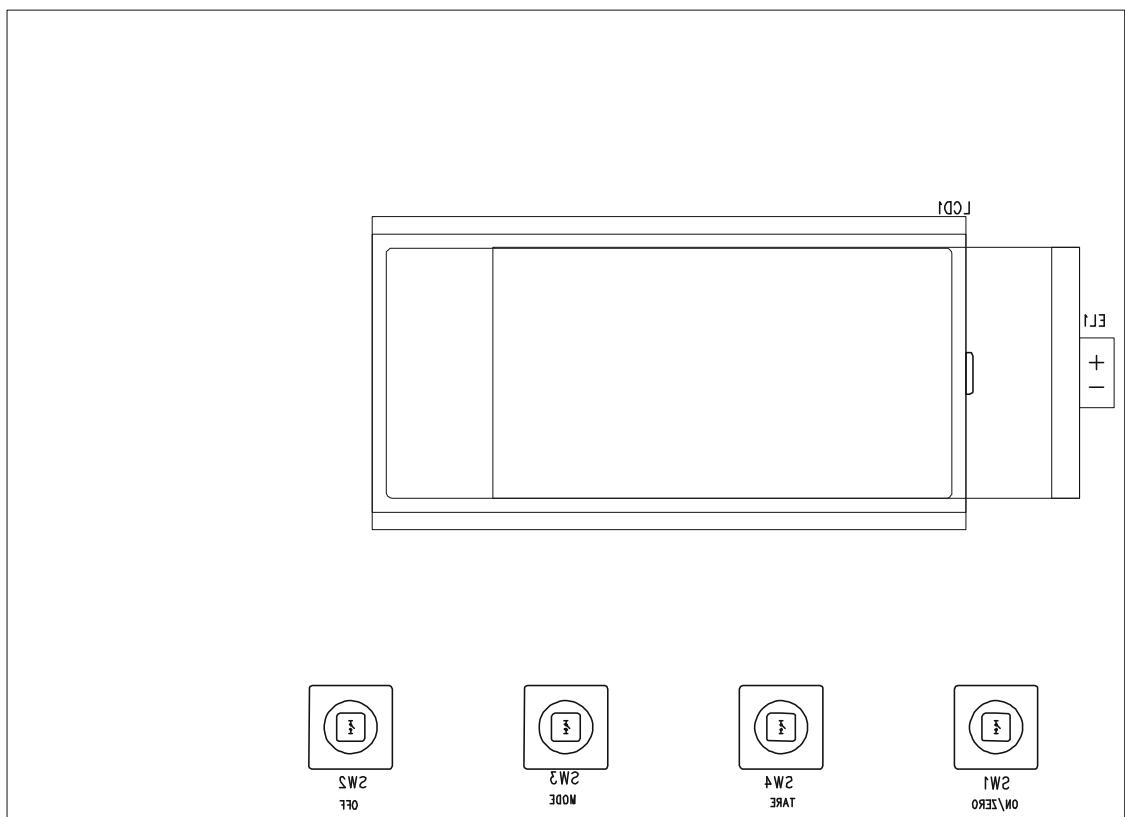
1706S-10-3 TOP LAYER



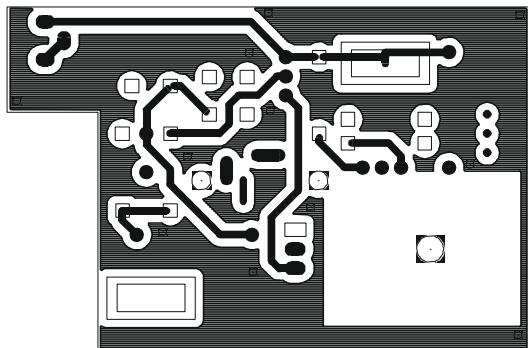
1706S-10-3 BOTTOM LAYER



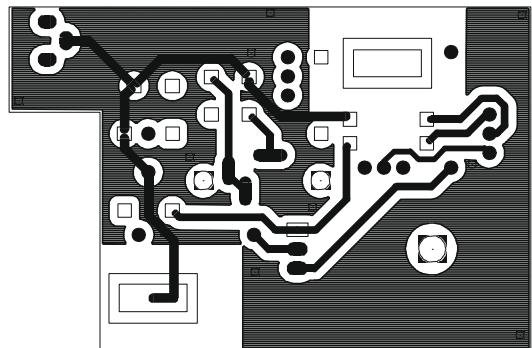
1706S-10-3 TOP OVERLAY



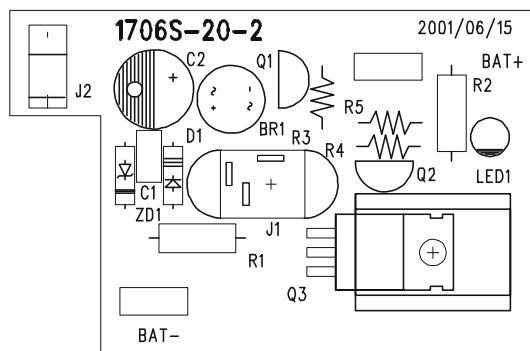
1706S-10-3 BOTTOM OVERLAY



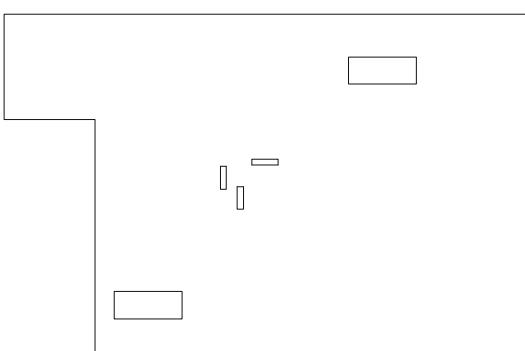
1706S-20-2 TOP LAYER



1706S-20-2 BOTTOM LAYER



1706S-20-2 TOP OVERLAY



1706S-20-2 BOTTOM OVERLAY

7. APPENDIX

AT89C52

Features

- Compatible with MCS-51™ Products
- 8 Kbytes of In-System Reprogrammable Flash Memory
Endurance: 1,000 Write/Erase Cycles
- Fully Static Operation: 0 Hz to 24 MHz
- Three-Level Program Memory Lock
- 256 x 8-Bit Internal RAM
- 32 Programmable I/O Lines
- Three 16-Bit Timer/Counters
- Eight Interrupt Sources
- Programmable Serial Channel
- Low Power Idle and Power Down Modes

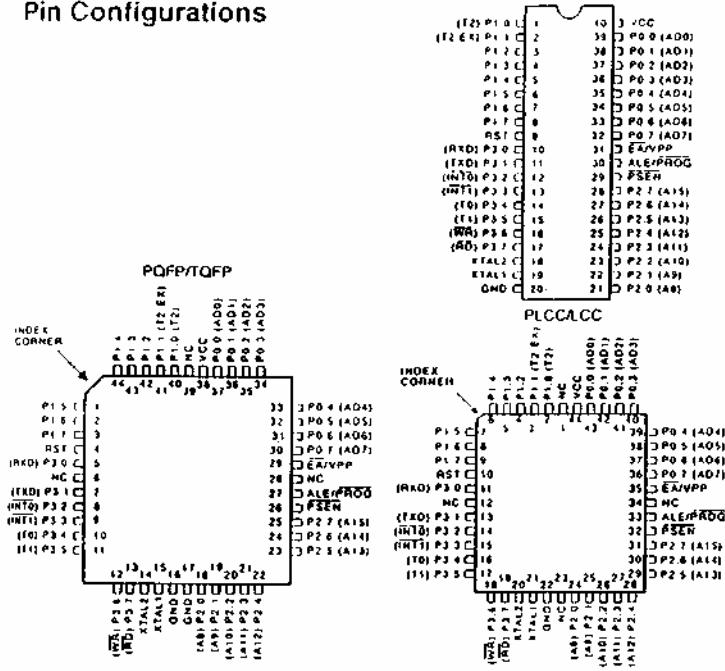
Description

The AT89C52 is a low-power, high-performance CMOS 8-bit microcomputer with 8 Kbytes of flash programmable and erasable read only memory (PEROM). The device is manufactured using Atmel's high density nonvolatile memory technology and is compatible with the industry standard 80C51 and 80C52 instruction set and pinout. The on-chip Flash allows the program memory to be reprogrammed in-system or by a conventional nonvolatile memory programmer. By combining a versatile 8-bit CPU with Flash on a monolithic chip, the Atmel AT89C52 is a powerful microcomputer which provides a highly flexible and cost effective solution to many embedded control applications.

The AT89C52 provides the following standard features: 8 Kbytes of Flash, 256 bytes of RAM, 32 I/O lines, three 16-bit timer/counters, a six-vector two-level interrupt architecture, a full duplex serial port, on-chip oscillator, and clock circuitry. In addition, the AT89C52 is

(continued)

Pin Configurations



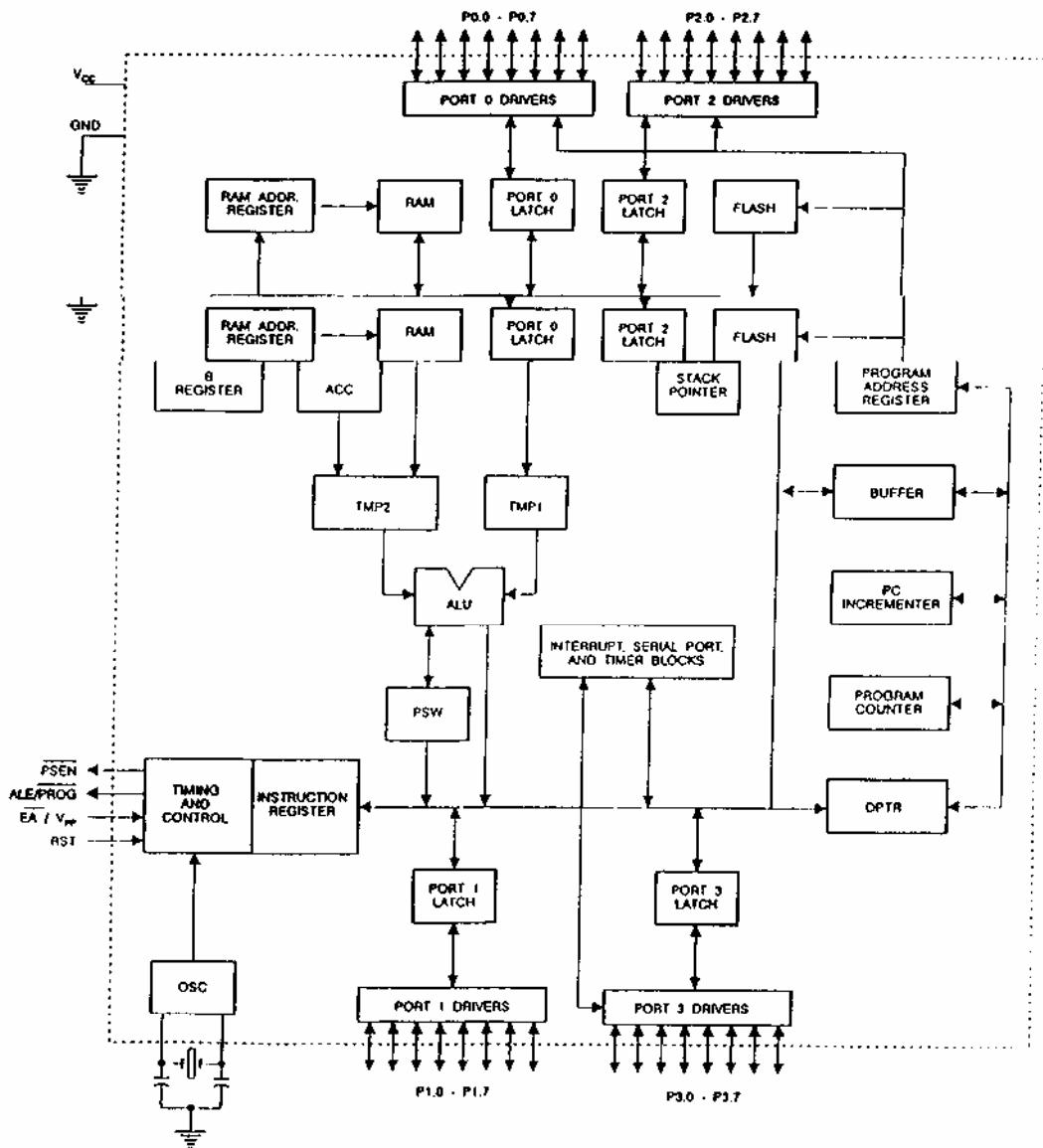
8-Bit Microcontroller with 8 Kbytes Flash

01131

3-65

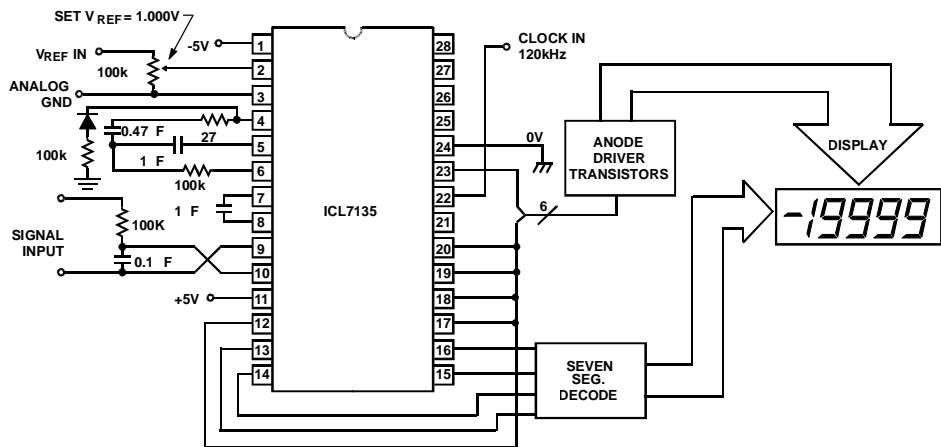


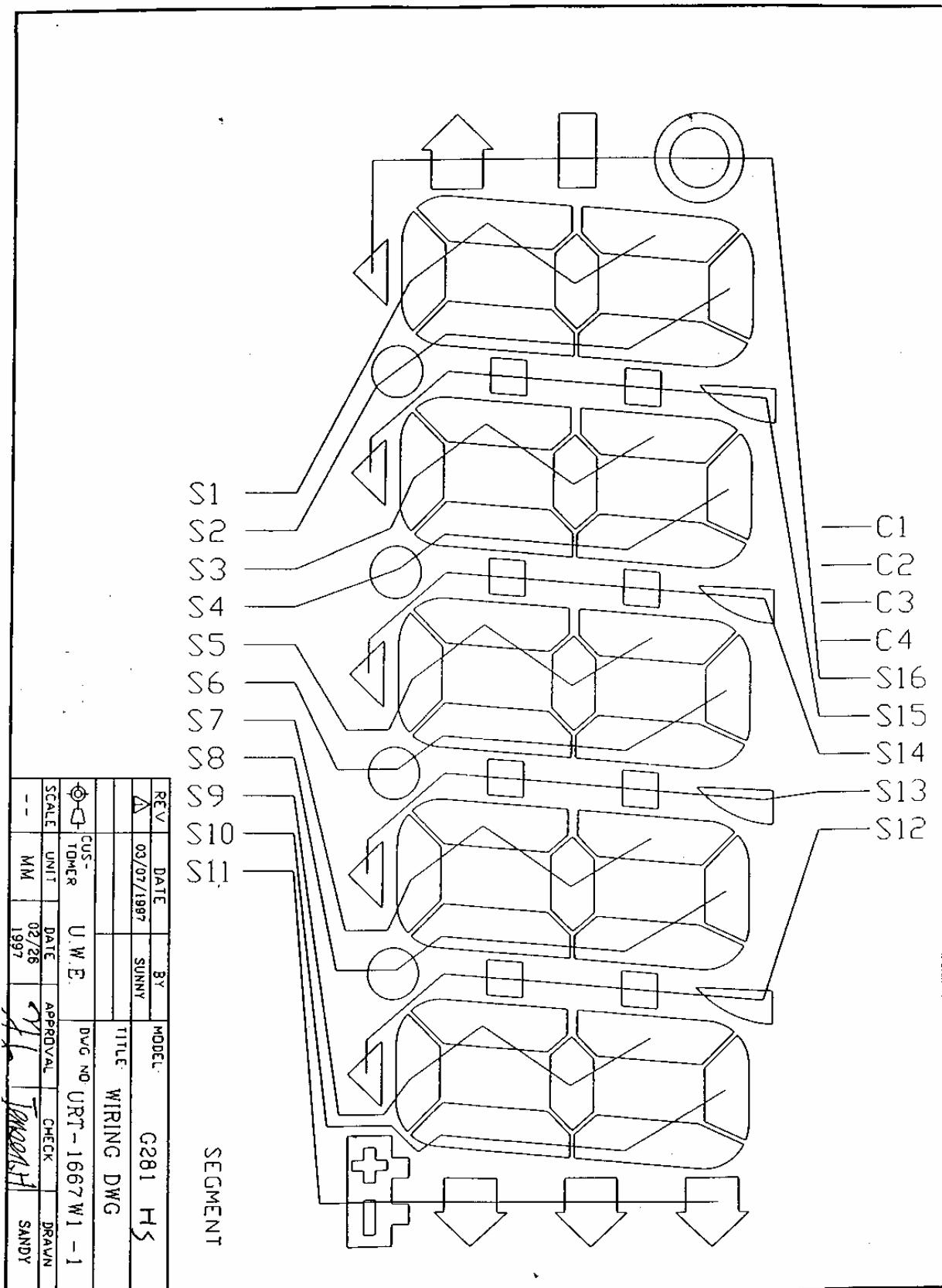
Block Diagram



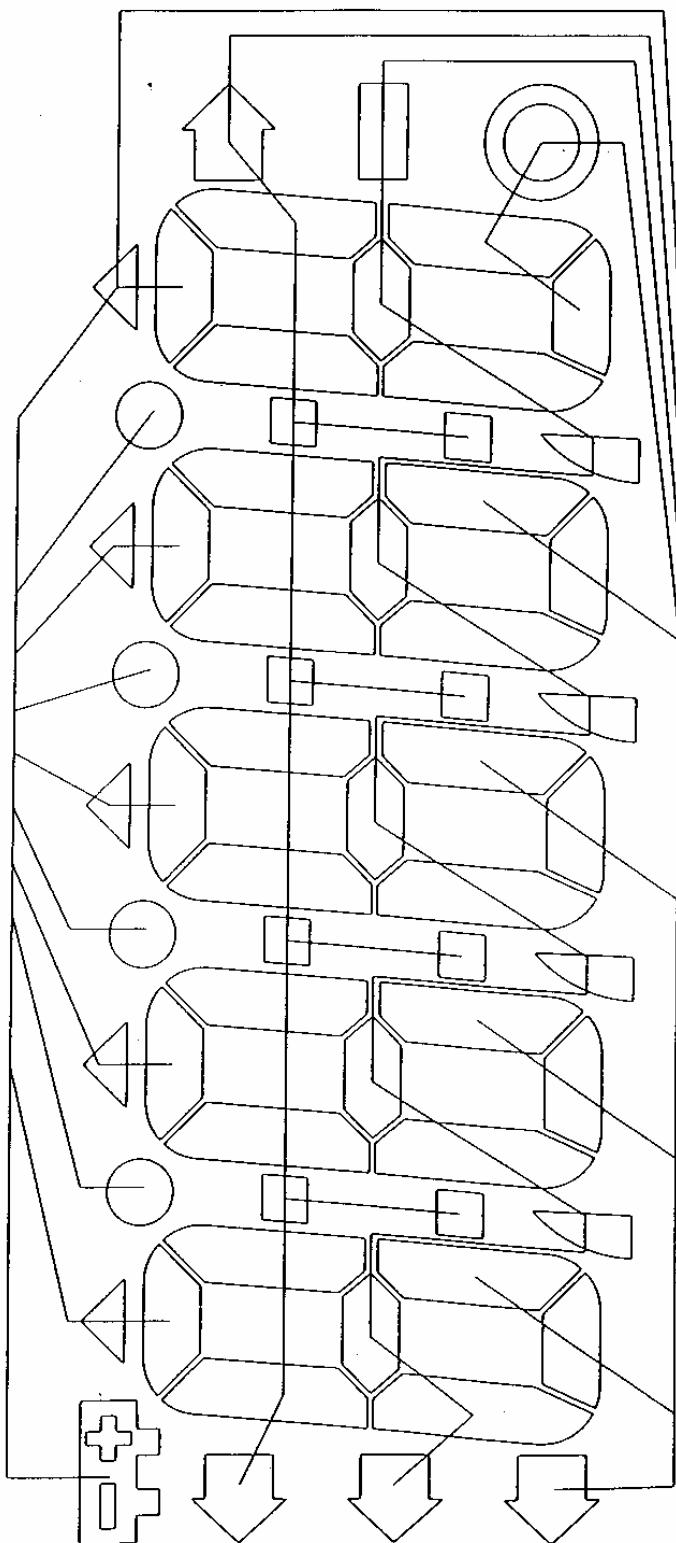
ICL7135

Typical Application Schematic





COMMON

C1
C2
C3
C4

REV.	DATE	BY	MODEL	G281 HS
A	03/02/1997	SUNNY		
			TITLE:	WIRING DWG
Φ-C	CUS-TOMER	U.W.E.	DWG NO.	URT-1667 W2 - 1
SCALE	UNIT	DATE	APPROVAL	CHECK DRAWN
3/1	MM	02/26 1997	✓	JAMES H SANDY

