



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Sprayable Hot Melt Adhesive 6111HT

Product Identification Numbers

ID Number	UPC	ID Number	UPC
62-6113-8530-3		62-6113-9335-6	00-21200-43779-3
62-6113-9339-8	00- 21200-56567-0	62-6113-9399-2	

7100023018, 7010292724, 7010367962, 7010412266

1.2. Recommended use and restrictions on use

Recommended use

Industrial use

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

Supplemental Information:

Avoid contact with hot extruded molten material or applicator tip. Avoid direct eye exposure to vapors. In case of eye/skin contact with molten material, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove molten material. Have burn treated by a physician. May cause thermal burns.

50% of the mixture consists of ingredients of unknown acute oral toxicity.

50% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Hydrocarbon Resin (NJTS Reg. No 04499600-6874)	Trade Secret*	30 - 60 Trade Secret *
1-Butene, Polymer with Ethylene and Propene	Unknown	30 - 60 Trade Secret *
1-Propene, Polymer with Ethene	9010-79-1	1 - 20 Trade Secret *
Styrene-Butadiene Polymer (NJTS Reg. No 04499600-7078)	Trade Secret*	1 - 20 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Hydrocarbons
Carbon monoxide
Carbon dioxide
Ketones

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls**8.2.1. Engineering controls**

Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield
Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used: Nitrile Rubber

Respiratory protection

None required.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Solid

Color

Light Tan

Specific Physical Form:

Waxy Solid

Odor

Resinous

Odor threshold

No Data Available

pH

Not Applicable

Melting point

No Data Available

Boiling Point

Not Applicable

Flash Point

No flash point

Evaporation rate

Not Applicable

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

Nil

Vapor Density

Nil

Density

0.92 g/ml

Specific Gravity

0.92 [Ref Std: WATER=1]

Solubility in Water

Nil

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

Not Applicable

Decomposition temperature

No Data Available

Viscosity

Not Applicable

Hazardous Air Pollutants

0 % weight [Test Method: Calculated]

Molecular weight

No Data Available

Volatile Organic Compounds

0 % [Test Method: calculated SCAQMD rule 443.1]

Percent volatile

0.0 % weight

VOC Less H₂O & Exempt Solvents

0 g/l [Test Method: calculated SCAQMD rule 443.1]

Solids Content

100 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

May be harmful in contact with skin.

During heating:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye Contact:

During heating:

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion:

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE 2,000 - 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydrocarbon Resin (NJTS Reg. No 04499600-6874)	Dermal	Rat	LD50 > 2,000 mg/kg
Hydrocarbon Resin (NJTS Reg. No 04499600-6874)	Ingestion	Rat	LD50 > 5,000 mg/kg
1-Propene, Polymer with Ethene	Dermal	Rabbit	LD50 > 2,000 mg/kg
1-Propene, Polymer with Ethene	Ingestion	Rat	LD50 > 5,000 mg/kg
Styrene-Butadiene Polymer (NJTS Reg. No 04499600-7078)	Dermal		LD50 estimated to be > 5,000 mg/kg
Styrene-Butadiene Polymer (NJTS Reg. No 04499600-7078)	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
1-Propene, Polymer with Ethene	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
1-Propene, Polymer with Ethene	Rabbit	No significant irritation

Skin Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity**Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Not applicable

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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