

3M Science.
Applied to Life.™

Automotive Painting Simplified.

It's about achieving the highest quality finish your customers demand. That is what 3M masking solutions offers our AOEM partners.

3M™ Masking Tapes for surface protection, sharp paint lines and easy removal.

3M™ Vinyl Tapes stretch, conform and hold to curves, then lift off cleanly.

Scotch® Masking Tape 2460 provides a thin paint ridge and peels off cleanly, without leaving adhesive residue.

3M™ Paint Masking Films are highly conformable for fiber free and power wash processes.

3M.com/masking

		Attributes			Applications						Key Features
Masking Tapes		Conformability	Bake Cycle temps up to	Clean Removal	Sharp Paint Lines	OEM High Temperature	OEM Wet-pull	OEM Final Repair	Automotive Fascia	Two Tone	
		M	325°F 162°C	•	•	•				•	Strong backing is easy to tear and provides one-piece removal
		M	250°F 121°C	•	•		•	•		•	High performance crepe for medium temp bake processes
		M	325°F 163°C	•		•				•	Clean removal from most surfaces without adhesive transfer
		L	300°F 149°C	•	•	•		•	•	•	Thin paint ridge
		L	300°F 149°C	•	•	•		•	•	•	Thin paint ridge, strong backing, highly visible color
Fine Line Tapes		M	250°F 121°C	•	•		•	•		•	Balanced conformability
		M	300°F 149°C	•	•	•			•	•	Thin tape provides excellent color line separation
		H	300°F 149°C	•	•	•			•	•	Highly conformable and resists lifting
		H	300°F 149°C	•	•	•			•	•	Excellent for conforming to surface contours
Masking Films		H	310°F 154°C	•		•	•	•	•	•	Soft flexing film with excellent drape and conformability
		H	320°F 160°C	•		•	•	•	•	•	Conformable film with good drape properties
		H	360°F 180°C	•		•	•	•	•	•	Seals strong throughout the high-heat cure cycle



3M Closure and Masking Systems Division

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