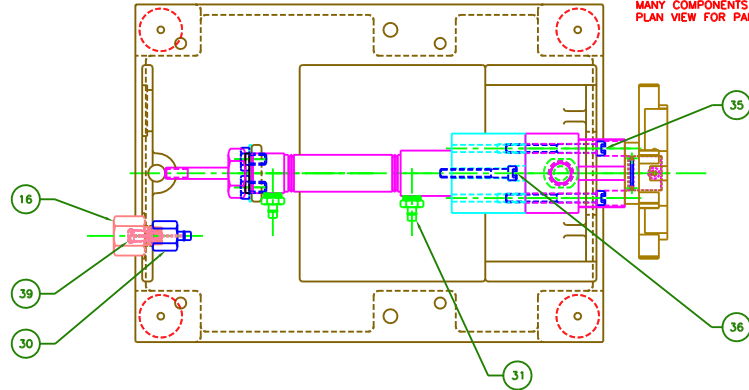
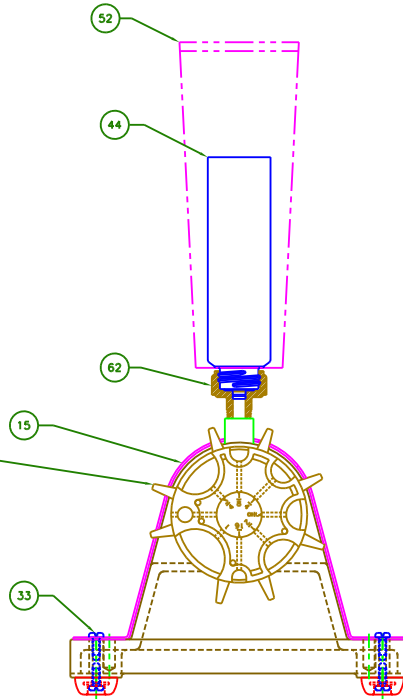
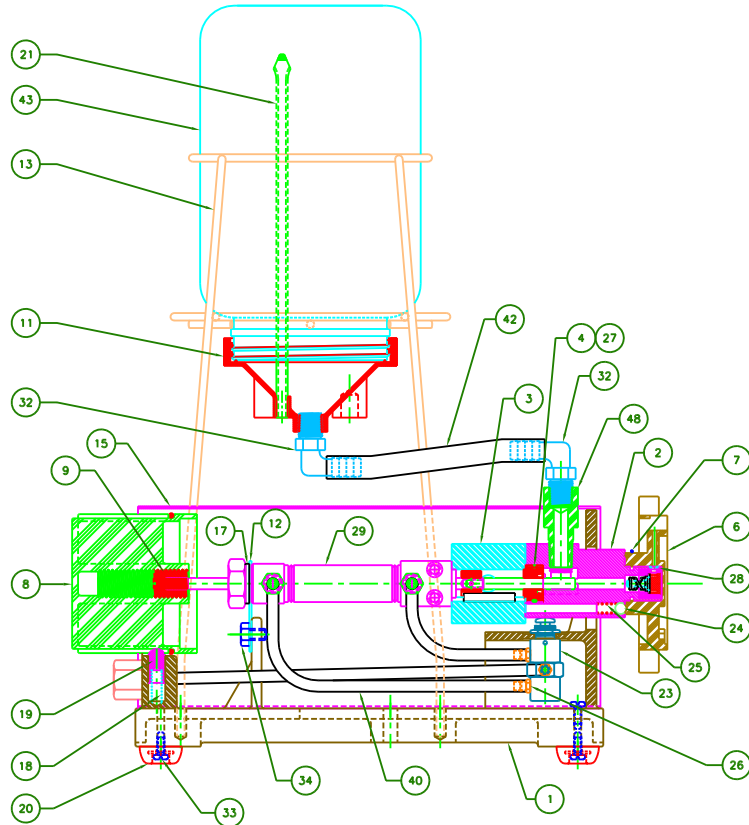


MANY COMPONENTS REMOVED IN
PLAN VIEW FOR PART CALLOUT CLARITY.



- NOTES:
1. ASSEMBLE FITTINGS #31 TO CYLINDER #29 WITH LOCTITE PST.
 2. APPLY SILICONE GREASE #53 TO O-RING #27, INSIDE BORE OF THE TURRET #6, ONE LITER BOTTLE CAP THREADS #11, PRODUCT TUBE ADAPTER THREADS #62, CYLINDER ROD - BOTH ENDS AND THE FLOATING PISTON ASSEMBLY #29, AND THE INTERNAL THREADS OF THE ADJUSTMENT KNOB #8.
 3. BOND THE THREADED ADAPTER #9 TO THE CYLINDER ROD THREADS WITH LOCTITE 271.
 4. USE LOCTITE 242 ON THE CYLINDER MOUNTING NUT THREADS AT ASSEMBLY.
 5. USE LOCTITE 242 ON THE SCREW THREADS OF #35 & 36 AT ASSEMBLY.



ITEM	QTY.	DESCRIPTION	PARTS LIST	PART NUMBER
64	1	GENERIC PACKAGING LABEL		
63	1	TRANSIT READY EQUIPMENT PACKAGING SPEC.		
62	1	TUBE ADAPTER (WC)		
61	1	EQUIPMENT CATALOG		
60	1	PNEUMATIC TESTING PROCEDURE		
59	1	SPARE PARTS / SERVICE LABEL		
58	2	CORRUGATED PAD		
57	1	PACKAGE, GREASE SHEET		
56	2	PACKAGE, GREASE SHEET		
55	1	PACKAGE, CORRUGATED SHIPPER		
54	6	TUBE, PLASTIC		
53	1	TUBE, SILICONE GREASE		
52	1	PST, 50 ML TUBE		
51	1	POLY BAG 6 X 9		
50	1	POLY BAG 18 X 24		
49	1	INSTRUCTION MANUAL		
48	1	TUBE ADAPTER (WC)		
47	4	GAP, PROTECTIVE		
46				
45				
44	1	TUBE, PRODUCT, EMPTY		
43	1	BOTTLE, 1 LITER, EMPTY CONTAINER		
42	.3'	TUBE, FEED		
41				
40	3.5'	TUBING, AIR LINE		
39	1	AIR FLOW RESTRICTOR (20 GAGE NEEDLE)		
38				
37				
36	2	SCREW, SOCKET HEAD CAP		
35	2	SCREW, SOCKET HEAD CAP		
34	2	SCREW, REGULAR HEX BOLT 1/4 - 20 X 3/8 LG.		
33	8	SCREW, SELF TAPPING PAN HEAD		
32	2	FITTING, ELBOW		
31	2	TUBING CONNECTOR		
30	1	TUBING CONNECTOR		
29	1	AIR CYLINDER & PISTON ASSEMBLY (WC)		
28	1	O-RING #2-006		
27	1	O-RING #2-017		
26	3	TUBING CONNECTOR		
25	1	SPRING, COMPRESSION		
24	1	BALL, NYLON		
23	1	VALVE, 4 WAY		
22				
21	1	TUBE, VENT (WC)		
20	4	FOOT		
19	1	DETENT		
18	1	SPRING, COMPRESSION		
17	1	WASHER, FLAT		
16	1	FITTING		
15	1	COVER, PAINTED WITH ARTWORK		
14				
13	1	STAND FOR 1 LITER BOTTLE		
12	1	HINGE		
11	1	CAP, 1 LITER BOTTLE (WC)		
10	2	TUBE ADAPTER (WC)		
9	1	SLEEVE, THREADED		
8	1	KNOB, STROKE ADJUSTMENT		
7	1	CLIP		
6	1	TURRET (WC)		
5				
4	1	SEAL ASSEMBLY		
3	1	CHAMBER SUPPORT		
2	1	CHAMBER ASSEMBLY (WC)		
1	1	BASE, PAINTED		
THIRD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED TOLERANCES .XX = 0.010 FRACTIONS = 1/16 .XXX = 0.005 ANGLES = 1/2 BRETT = 1/8 FILET RADIUS = .005 CHAMFER = 1/16 X 45 DO NOT SCALE DIMS. MATERIAL FINISH CAD SCALE = 1:1 MODEL DRN DESC CHK APPR NAME G. PATCH DATE 01/19/99 LOGITE ROCKY HILL, CT 06067 TITLE DIAL-A-SEAL DISPENSER FSCM NO. 05972 DWG. NO. D-998401 SCALE 3/4=1 SHEET 1 OF 1				