

Learning Series

Automation Update

January 2023

Technical Seminars

Register to receive a calendar invite



Tech Talk

Month	Description
January 25 th	Grace Technologies – GraceSense
February 22 nd	Cybersecurity Partner
March 29 th	Cybersecurity Partner
https://www.reynoldsonline.com/training-and-events/techtalks	

Learning Series

Month	Description
January 12 th	Automation Update
February 23 rd	FactoryTalk Design Hub
March 16 th	Networks and Security Update
https://www.reynoldsonline.com/training-and-events/learning-series	

Visit our Resources page on [reynoldsonline.com](https://www.reynoldsonline.com)

Our Presenters

Mike Masterson

Automation Specialist
Houston

Wayne Welk

Automation Specialist
New Orleans

Kevin Peterson

Industrial Controls
Specialist
Houston

David Nute

Process Business Development Lead
Houston

Michael Ouellette

Drives Specialist
Houston



**Rockwell
Automation**

Studio 5000 Updates

Studio 5000 Logix Designer®

December 2018

September 2020

March 2022

Version 32

Hardware Support

- Kinetix® 5700 Servo Family

New Capabilities

- FBD Functions
- 64 Bit Data Types
- PhaseManager™

Ease-of-Use

- Data Preserve Download
- Rename UDT Members Online

Version 33

Hardware Support

- NSE Controllers
- Process Controllers
- iTRAK® 5730
- ControlLogix® 5580 Redundancy

New Capabilities

- Process Instructions
- Automatic Diagnostics

Ease-of-Use

- Defaulted to FTLinX
- Improved Logix Tag-Based Alarm workflows

Version 34

Hardware Support

- CIP Security on CompactLogix™ 5380, GuardLogix® 5580, and Compact GuardLogix® 5380

New Capabilities

- Improved Download Time on 5x80's
- DateTime data types

Ease-of-Use

- Import/Export Project Documentation Online

VERSION 35 November 2022

Studio 5000 Logix Designer®

HARDWARE SUPPORT

- FLEXHA 5000™
- 1756-EN4TR
- GuardLink®

- ControlLogix 1756-L8x Redundancy Bundle - 35.011_kit1

FEATURE ENHANCEMENTS

- SequenceManager™ for 5x80P Controllers
- Axis-Test Mode
- Embedded process instructions expansion
 - P_D4SD
 - P_nPos
 - P_ValveMP

PRODUCTIVITY ENHANCEMENTS

- Component Change Detection

Controller Change Detection Support Expansion

Now Supporting 5x80 Controllers

Two controller attributes support the Change Detection feature in version 20 and later

Attribute Name	Description	Access
AuditValue	A unique value that is generated when a project is downloaded to the controller or loaded from removable storage. When a change is detected this value is updated. To specify which changes are monitored, use the ChangesToDetect attribute.	GSV
ChangesToDetect	Used to specify which changes are monitored. When a monitored change occurs, the Audit Value is updated.	GSV/SSV

For more information on Controller Change Detection, refer to the [Logix 5000® Controllers Information and Status Programming Manual](#)

Add-On Profiles

V35

Add-On Profiles that have been updated with a web-based user interface

Module Properties: Remote_Safety_IO:4 (5069-OW16 3.001)

DO_Relay

Parent: Remote_Safety_IO
Slot: 4

Controller connection: Offline Not Connected

5069-OW16 16 Point AC/DC Relay Output,...

Allen-Bradley

Definition

Series:
A

Revision:
3.001

Electronic keying:
Compatible Module

Connection:
Data

[Device definition...](#)

OK Apply Cancel Help

DO_Relay

Parent: Remote_Safety_IO
Slot: 4

Controller connection: Creating Not Connected

Points

Point	Output State During		Fault Mode Output State		Mode when Connection Fails in Program Mode	Diagnostics
	Program Mode	Fault Mode	Duration	Final State		
00	Off	Off	Forever	Off	Program Mode	↕
01	Off	Off	Forever	Off	Program Mode	↕
02	Off	Off	Forever	Off	Program Mode	↕
03	Off	Off	Forever	Off	Program Mode	↕
04	Off	Off	Forever	Off	Program Mode	↕
05	Off	Off	Forever	Off	Program Mode	↕
06	Off	Off	Forever	Off	Program Mode	↕
07	Off	Off	Forever	Off	Program Mode	↕
08	Off	Off	Forever	Off	Program Mode	↕
09	Off	Off	Forever	Off	Program Mode	↕
10	Off	Off	Forever	Off	Program Mode	↕
11	Off	Off	Forever	Off	Program Mode	↕
12	Off	Off	Forever	Off	Program Mode	↕
13	Off	Off	Forever	Off	Program Mode	↕
14	Off	Off	Forever	Off	Program Mode	↕
15	Off	Off	Forever	Off	Program Mode	↕

OK Cancel Help



V2

Nov 2022

5580 Safety: Supporting GuardLogix® emulated controllers

Multi-Chassis: Create multiple chassis in a single Echo instance on one PC

Axis Test Mode: Echo support of axes put in Test Mode for simulation

- Emulated ControlLogix® and GuardLogix® 5580 standard task motion logic & CIP Motion drive connection support
- Low Fidelity CIP Motion axis/drive simulation model for *Kinetix®* & *PowerFlex® CIP Motion drives and 5730 iTRAK®*

API Expansion: Extend API ability

- 64-bit application support
- Individual bits access for integer tags (DINT, SINT, INT,...)
- Improved tags handling



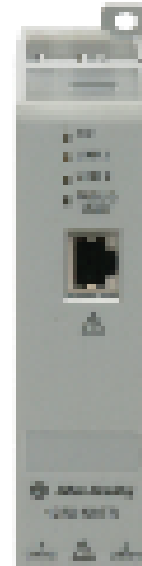
**Rockwell
Automation**

System Updates

1783-ETAP (all catalog numbers) Lifecycle Announcement

Active Mature

- Current Lifecycle Status: **End of Life**
- Projected Discontinuation:
 - 1783-ETAP, 1F, 2F : June 2024
 - 1783-ETAPK 1FK, 2FK : November 2024
- Migration/Modernization Path for customers:
 - Next Generation ETAP: June 2024
 - Full XT Catalog Number : October 2024



Product Lifecycle Status Definitions

- **ACTIVE:** Most current offering within a product category
- **ACTIVE MATURE:** Product is fully supported, but a newer product or family exists. Gain value by migrating.
- **End Of Life:** Discontinued date announced – actively execute migrations and last time buys. Product generally orderable until the discontinued date*
- **DISCONTINUED:** Product no longer manufactured or procured**. Repair/exchange services may be available



Electronic Operator Interface (EOI) Portfolio

Economy EOI PanelView 800

Optimized for compatibility with Micro800® and MicroLogix™ controller



Advanced Graphic Terminals PanelView Plus 7 Standard and Performance

Run FactoryTalk® View Studio Machine Edition software



Advanced Graphic Terminals PanelView 5000 PV5310 - PV5510

Studio 5000 software for enhanced integration with Logix Controllers



Tethered Terminal MobileView

Tethered terminal running Windows Embedded 7



Increasing Features / Performance

VersaView 5000 (6200P/6200T/6200M) - End of Life ramp down

- Persistent issues with our supplier are forcing us to move them to End of Life over the 12+ months
- Monitors, Panel PCs and Panel Thin Clients
- Box PCs and Box Thin Clients
- Box Thin Client




ASEM 6300 Industrial PCs

- New content on ab.com
 - New ASEM 6300 Industrial Computers and Monitors Overview Video on ab.com and [YouTube](#)
 - New brochure: [Enabling your Connected Enterprise production system with ASEM 6300](#)
- New - Dual display ASEM 6300T thin client
- On-Machine ASEM 6300PA panel PC
- ASEM 6300MA monitor - Q1 of CY23
- ThinManager-ready BIOS updates by Q1 of CY23



Upcoming product releases

Additional 100k+ configurations to solve customer applications

- Recently introduced
 - 6300M Industrial Monitors
- Coming soon: Calendar 2022 Q4 / 2023 Q1  **THINMANAGER**
A ROCKWELL AUTOMATION TECHNOLOGY
 - ThinManager Ready enabled BIOS to ship on existing IPCs
- Q1 of Calendar 2023
 - Expanded CTO for Box PCs
 - Long distance option (RVL) – up to 100m
 - RVL accessories – for retrofits
 - 6300T Thin Client with dual display and hazardous location certification
- Q2 of Calendar 2023
 - 6300PA On-machine Panel PCs
 - 6300MA On-machine Monitors





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Automation**

Process Updates

FactoryTalk® AssetCentre

FactoryTalk AssetCentre v12.00 software

The screenshot shows the FactoryTalk AssetCentre web client interface. The browser address bar indicates the URL: `ftac-demo19/RockwellSoftware/AssetCentreWebClient/#/home/assets`. The user is logged in as 'LABUSER'. The left sidebar contains navigation options: Assets, Logs, Schedules, and Searches. The main content area displays the file path: `AssetCentre > Files > Studio 5000 > Projects w-MoC > Filler_CLX.ACD`. Below the path, it states 'The file is checked in.' and provides several action buttons: Check Out, Check In, Undo Check Out, Unblock Workflow, Get, Pin Version, Promote, New Label, Remove Label, and Backup to config data. The 'History' tab is active, showing a table of file check-in records. The table has columns for Version, Time, Action, User, and Comments. The records are sorted by most recent, showing a sequence of check-ins and a promotion from version 23 to 24.

AssetCentre > Files > Studio 5000 > Projects w-MoC > Filler_CLX.ACD

The file is checked in.

Check Out Check In Undo Check Out Unblock Workflow Get Pin Version Promote New Label Remove Label Backup to config data

History Labels

Range Most recent 100 records Filter Version-related activities Records from date: 9/1/2022 to 9/1/2022 All activities

Version	Time	Action	User	Comments
30	2021-09-08 11:47:54	Labeled file "24"	LabUser Fullname [FTAC-DEMO19\LABUSER]	
30	2021-09-08 11:47:16	Labeled file "20"	LabUser Fullname [FTAC-DEMO19\LABUSER]	
30	2021-09-08 11:47:09	Labeled file "23"	LabUser Fullname [FTAC-DEMO19\LABUSER]	
30	2019-11-11 18:45:06	Check in	FTAC-DEMO19\LABUSER	oihphpphb
29	2019-09-23 15:21:56	Check in	FTAC-DEMO19\LABUSER	Done
29	2019-09-23 14:23:14	Check in	FTAC-DEMO19\LABUSER	deon
29	2019-09-23 14:19:56	Check in	FTAC-DEMO19\LABUSER	made additional changes to demo
28	2019-09-13 08:09:37	Check in	FTAC-DEMO19\LABUSER	demo change
27	2019-06-06 13:52:06	Check in	FTAC-DEMO19\LABUSER	made a change for hte demo
26	2019-06-05 08:39:33	Check in	FTAC-DEMO19\LABUSER	xchvsdlldfhsdf aslk;jdfjbbas as;lkdfjkjab
25	2019-06-03 14:53:30	Check in	FTAC-DEMO19\LABUSER	sdfsdfsdfs
24	2019-04-19 04:04:21	Promoted version "23" to "24"	FTAC-DEMO19\LABUSER	Promoted from Version 23
23	2019-03-19 19:24:37	Check in	FTAC-DEMO19\LABUSER	
23	2019-03-18 10:21:22	Check in	FTAC-DEMO19\LABUSER	
23	2017-03-28 22:00:42	Check in	FTAC-DEMO17\LABUSER	Added totalizer to test routine
22	2017-03-28 22:00:00	Check in	FTAC-DEMO17\LABUSER	Modified controller configuration

PlantPax® 5 » PlantPax® 5.10 » PlantPax® 5.20

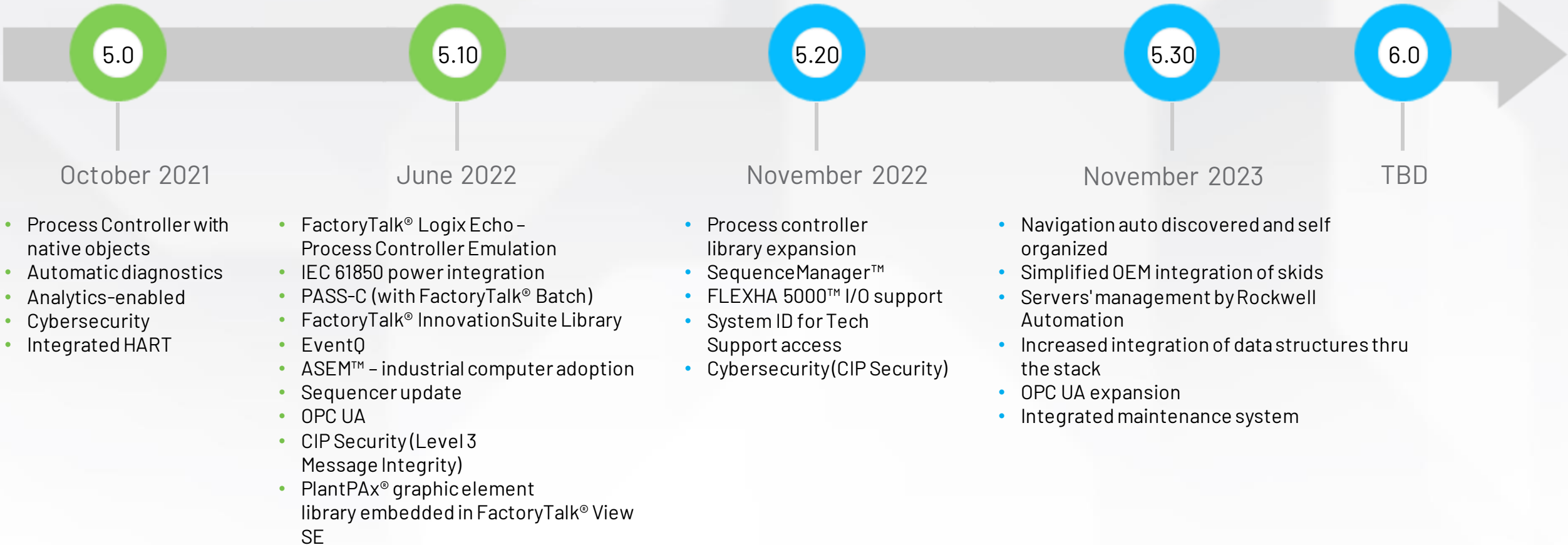
New release incrementally builds on our PlantPax® differentiation in the market and amplifies our value for Process. Continues our mission to help customers to be more efficient, optimize footprints and drive consistent operation.



- Universal high availability I/O
 - Cyber Security (CIP Security)
 - Process Library Expansion
 - Sequence Manager

PlantPAx® Roadmap - Continuing to Add Value

PlantPAx® is the distributed control system driving Process Industry outcomes



Individual channel universal I/O

I/O Built for Process

FLEXHA 5000™ I/O platform

Fully redundant

Flexible in design

Built-in diagnostics

Individual channel isolation

Ease of wiring

Configured for simplex or duplex



FLEXHA 5000™ I/O – Rockwell Automation Universal I/O

Universal value proposition

- A single card that can deliver AI/AO (with HART) and DI/DO by channel with online or offline software configuration
- 8 isolated channels
- Sinking and sourcing for HART
- 16-bit DAC/ADC
- CIP Sync™ support and channel time stamps
- Ease of wiring
- Configured for simplex or duplex
- Reduces inventory for spare parts
- Reduces the number of spares needed in a project.



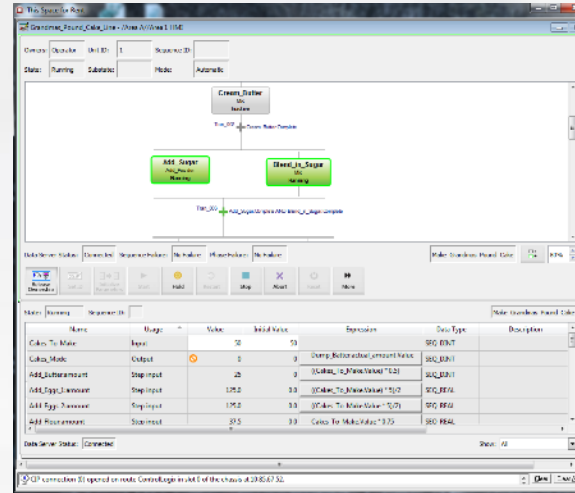
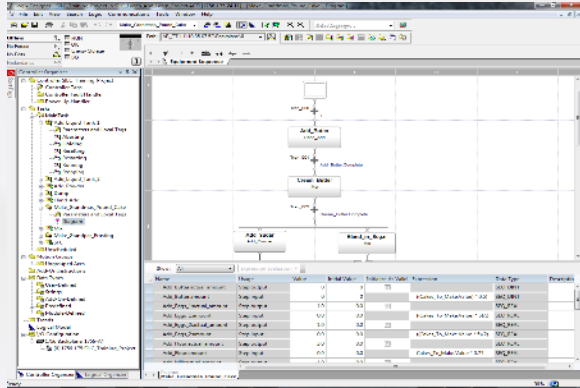
SequenceManager™

Operator – FTView SE

Monitor and interact with a running procedural sequence in the HMI

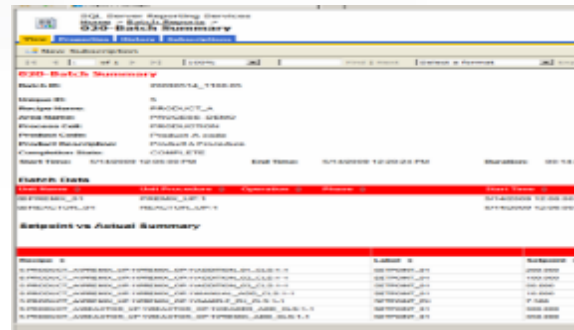
Editor – Logix Designer application

Define a procedural sequence that coordinates the execution of equipment phases



Data Collection & Reporting Services

Generate events used to produce batch reports and procedural analysis



Sequence Execution

Execute a procedural sequence through native functions in the controller



■ Overview

- Brings essential batch management forward to the 5x80P Controllers
- Directs PhaseManager™ programs inside a Logix-based controller in an ordered sequence to conduct process-oriented task
- Includes integrated visualization and reporting
- Integrated with FactoryTalk® Batch
- Functions with PlantPAX® Equipment Phase Object

■ Benefits

- Implement task-oriented sequences easily with native controller functionality
- Intuitive operation with integrated control and HMI solution
- Reduce infrastructure cost and software complexity



**Rockwell
Automation**

Software Updates

VISUALIZATION PORTFOLIO



MACHINE LEVEL HMI

 **View** Machine Edition

Studio 5000 View Designer[®]

 **OptixPanel**

SCALABLE HMI

 **View** Site Edition

PlantPax

Distributed Control System

 **Optix**

EXTENDING BEYOND HMI

 **THINMANAGER**
A ROCKWELL AUTOMATION TECHNOLOGY

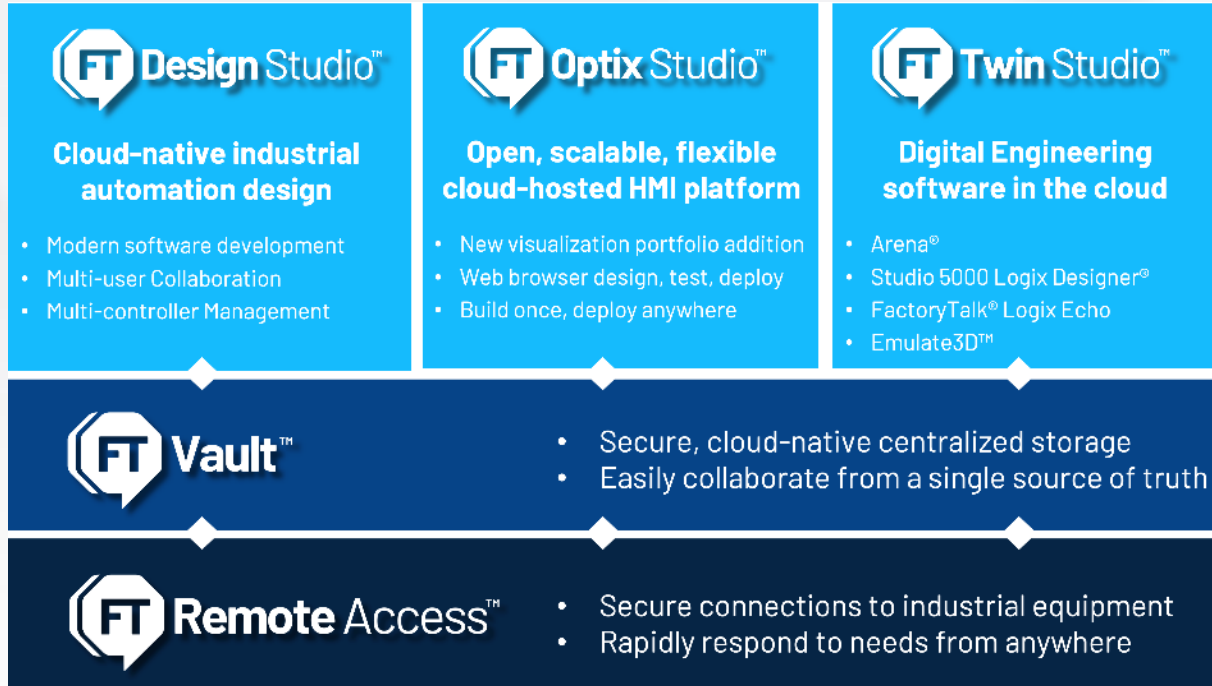
 **Historian SE**

 **AssetCentre**[®]

 **Remote Access**[™]

 New offerings

FT Design Hub™ Ecosystem



FactoryTalk® Design Hub™

On-demand platform that provides you and your customers design automation systems that:

- Reduce risk
- Accelerate schedules
- Enable better agility

Navigate to the sign-in page using one of the easy URLs (FactoryTalkHub.com or rok.auto/hub)

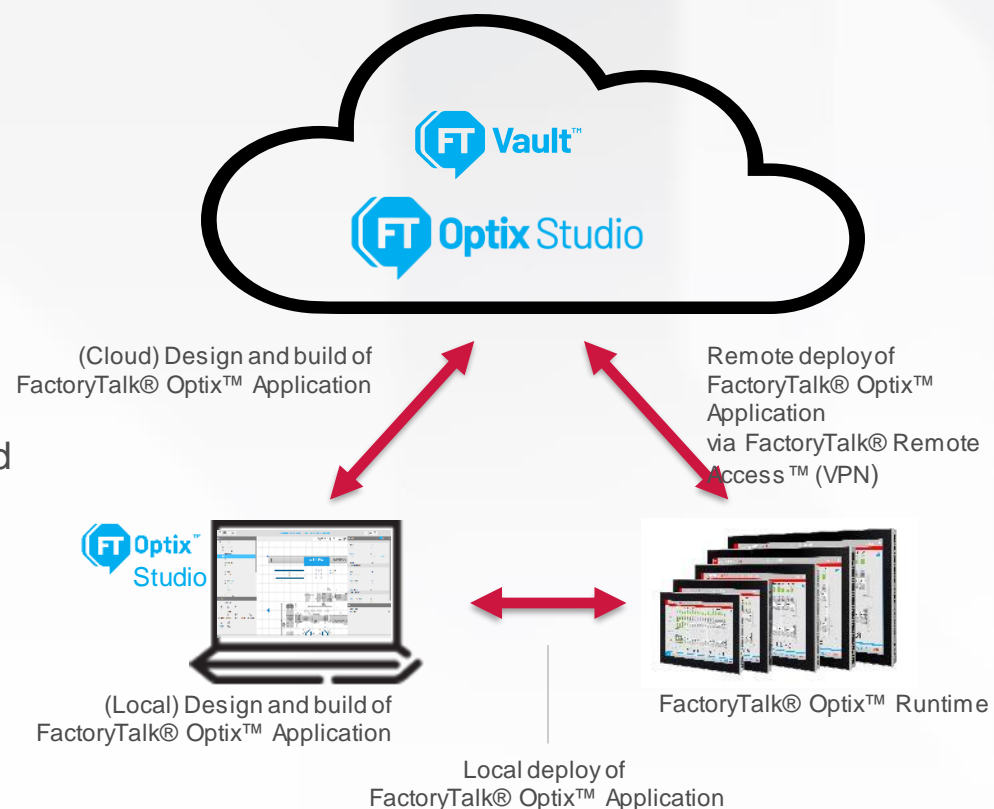
- Actual sign-in page:
<https://home.cloud.rockwellautomation.com/sign-in>



Optix™

An open, scalable, flexible, visualization platform

- **Modular deployment** – uses only the components needed to run the project
- **Responsive graphics** - detects screen size and adapts layout accordingly
- **Multi-user collaboration** - using a web-based designer in the cloud
- **Version control** - using industry tools such as FactoryTalk® Vault™ and GitHub
- **Open architecture** – fully extensible with C# programs
- **Remote management** – update and maintain projects online
- **Third-party support** – built-in connectivity to non-Rockwell Automation devices
- **Internet of Things connectivity** – support for smart manufacturing and Digital Transformation
- **Scalable platform** - The same application can be deployed to a closed panel, Station, or Distributed architectures
- **OPC UA is core to the platform** – enable machine-to-machine communication or machine-to-cloud communication



Only pay for what you need

Runtime licenses aligned to your specific requirements



Station - Lite

Station - Standard

Station - Pro

X-Small

Small

Medium

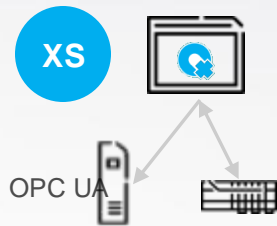
Large

X-Large

Typical Application

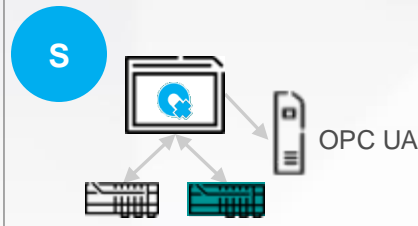
Controller connectivity acting OPC UA server and basic display

- Single controller (RA)
- OPC server (1 connected client)
- Data Logging with local DB
- HMI graphics



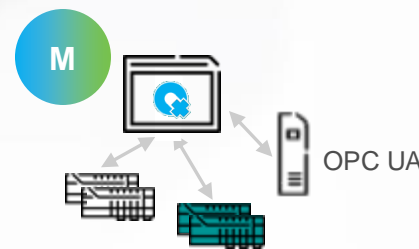
Basic HMI including capabilities of XS plus:

- 3rd party controller support
- Alarming
- Basic Reporting
- Security w/ Active Directory



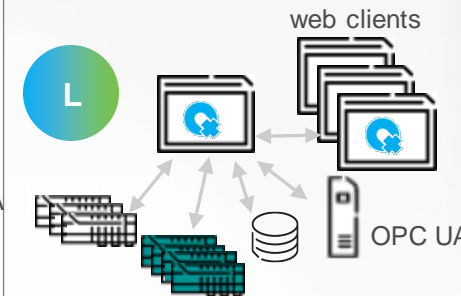
HMI station including capabilities of S plus:

- Multiple controller (RA or 3rd party)
- Recipes
- OPC UA Client



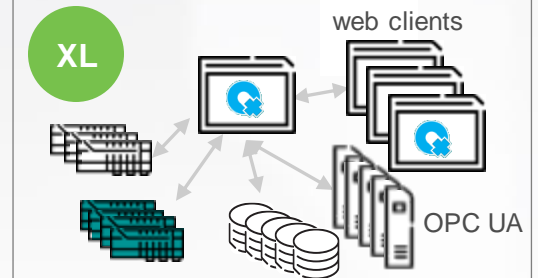
Comprehensive HMI including capabilities of M plus:

- HTML5 HMI up to 3 web clients
- Audit signatures
- Database - ODBC w/ 1 db connection



HMI with extensibility including capabilities of L plus:

- Multiple OPC UA Client connections
- OPC UA Server for multiple clients
- DB - ODBC, multiple db connections



UNL

Unlimited station runtime also available

Flexible packaging: You can exchange capabilities shown in the examples above for specific capabilities you need

FactoryTalk® Optix™

Powerful HMI platform for IIoT and Industry 4.0 applications

FactoryTalk Optix™ Station

AVAILABLE NOW



OptixPanel™

AVAILABLE EARLY 2023

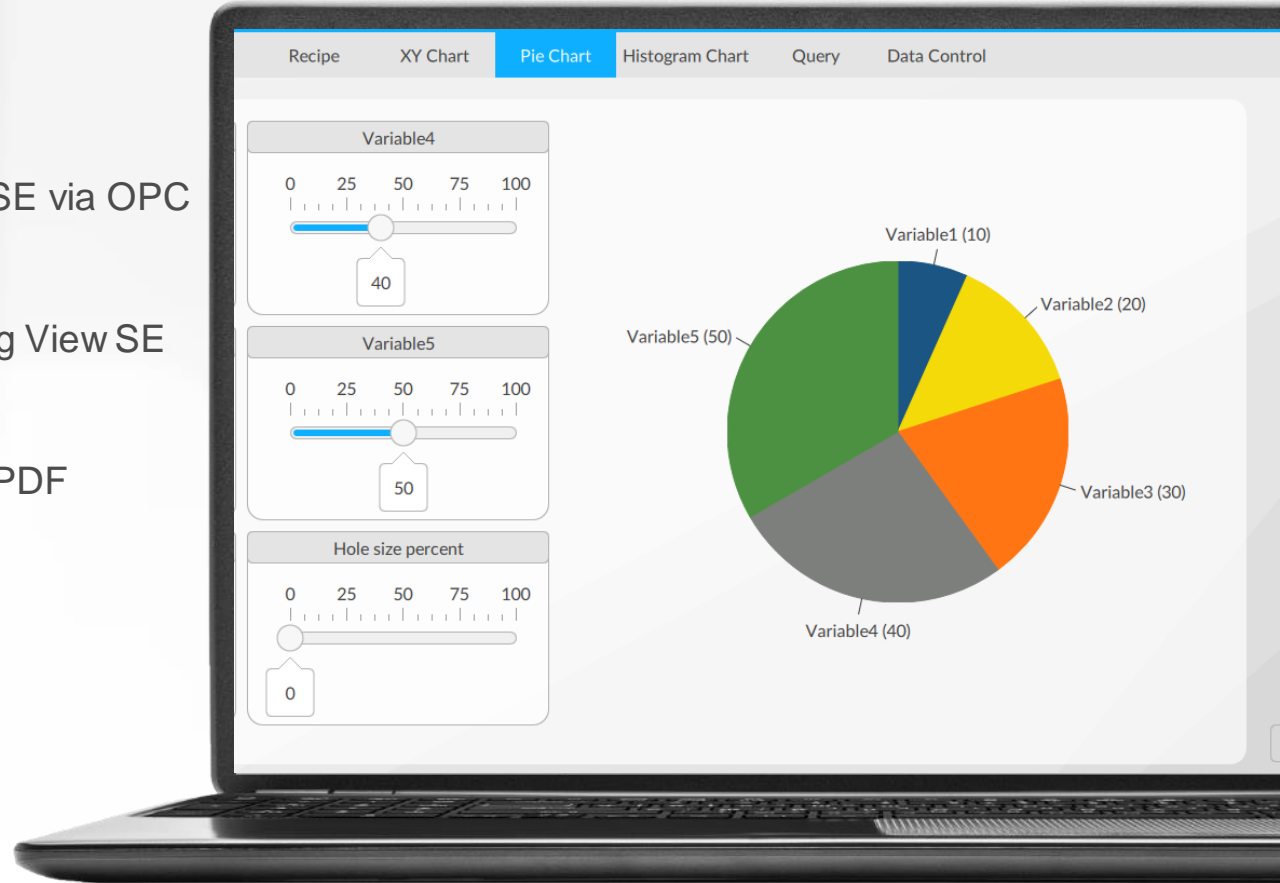


How FactoryTalk Optix Complements FactoryTalk View SE

FactoryTalk Optix™ can complement existing and new installations of FactoryTalk View SE



- **Connectivity extensions**
 - MQTT (IIOT)
 - 3rd party controllers and making the data available to View SE via OPC UA
- **Basic Dashboarding**
 - ODBC database integration and dashboarding by leveraging View SE embedded web browser to view the data
- **Basic reports**
 - Running parallel to View SE, Optix will be able to generate PDF reporting
- **OPC UA Interoperability**
 - OPC UA Companion Spec for
 - PackML M2M communications
 - ISA-95 Common Object Model
- **Scripting engine extensibility**
 - Optix will provide a set of libraries written in C#
 - Notifications push agent, etc.





**Rockwell
Automation**

PowerFlex Series Update

PowerFlex® 755T AC Drive Products

Scalable Solutions

**Rockwell
Automation**



Total **FORCE** Technology

- **FORCE** Motor Control (4th Generation)
- Advanced Power Control Capabilities
 - Regeneration, Harmonic Mitigation & Power Factor
- Internal Distributed Framework
 - Motor Shaft Performance, Dynamic Power Up
- Adaptive Control
 - Load Observer, Adaptive Tuning
- Predictive Analytics for Maintenance
 - Actively monitors key components and provides timely notifications

PowerFlex® 755TS Drive

**Rockwell
Automation**

Power Range: 1-400 Hp/
0.75-350 kW; 400/480V

0-60°C operating temperature

Five-slot chassis for
option cards for safety,
communications and feedback

Enclosure options: IP 54, Flange,
Corrosive Gas (XT)



Same footprint as PF 755—use
same mechanical and electrical
considerations

Extended top of frame for frames 3
& 4—gives you smaller footprint
with
higher Hp/kW

Global certifications



**Rockwell
Automation**

Small Controller Update

New and enhanced capabilities for Micro850[®] and Micro870[®] 2080-Lx0E controller catalogs

Micro800™ controller with Connected Components Workbench™ software version 21 provides implicit messaging support to EtherNet/IP devices

- Supported in Micro850[®] 2080-L50E and Micro870[®] 2080-L70E controller catalogs only
- Requires firmware revision 21.011
- Pre-defined tags available for PowerFlex[®] 520 series and Kinetix[®] 5100 drives
- Generic tags for all other EtherNet/IP devices
- Up to eight devices supported
- Pre-developed user-defined function block (UDFB) instructions for PowerFlex[®] 520 series and Kinetix[®] 5100 drives



Simple module profile

Class 1 implicit messaging support for Micro850® and Micro870® 2080-Lx0E controller catalogs only

- Simple table format to allow user to create the devices

Ethernet - Modules

Buttons: Add, Config, Delete, Refresh

Connection	Name	Type	IP	RPI (ms)	Inhibit Module	Connection Fault
------------	------	------	----	----------	----------------	------------------

Simple module profile just like in Studio 5000 Logix Designer® application

Generic device

PowerFlex® 520-series drives

Kinetix® 5100 servo drives

Side navigation menu:

- Controller
 - General
 - Memory
 - Startup/Faults
 - Serial Port
 - USB Port
 - Ethernet**
 - Modules**
 - Interrupts
 - Modbus Mapping
 - Real Time Clock
 - Embedded I/O
 - Data Log
 - Recipe
- Motion
 - < New Axis >
 - < New Axis >
- Plug-in Modules
 - < Empty >
 - < Empty >
 - < Empty >
- Expansion Modules
 - < Available >
 - < Available >
 - < Available >
 - < Available >

Tag structure

- Easy identification of device status and pre-defined tags

Ethernet - Modules

Connection	Name	Type	IP	RPI (ms)	Inhibit Module	Connection Fault
	PF	PowerFlex 525...	192.168.1.24	10.0	<input type="checkbox"/>	
	Generic	Generic Device	192.168.1.46	20.0	<input checked="" type="checkbox"/>	
	Motion1	Kinetix 5100	192.168.1.35	20.0	<input checked="" type="checkbox"/>	

- > Generic_I
- > Generic_O
- > Generic_C

Generic device

Name	Alias	Comment	Data Type
∨ PF_I			PowerFlex525V_I
> PF_I.DriveStatus		Ready,Active,CommandDir,A...	INT
> PF_I.OutputFreq			INT
∨ PF_O			PowerFlex525V_O
> PF_O.LogicCommand		Stop,Start,Jog,ClearFaults,F...	INT
> PF_O.FreqCommand			INT

PowerFlex® 520 series drives

Name	Alias	Comment	Data Type
> Motion1_I			Kinetix5100_Camming_I
∨ Motion1_O			Kinetix5100_Camming_O
> Motion1_O.OperatingMode			SINT
> Motion1_O.ServoControl		ServoOn,ServoOff,StopMoto...	SINT
> Motion1_O.HomingMethod			SINT
> Motion1_O.SpeedReference			DINT
> Motion1_O.AccelReference			DINT
> Motion1_O.DecelReference			DINT
> Motion1_O.PositionReference			DINT
> Motion1_O.HomingReferenceSpeed			DINT

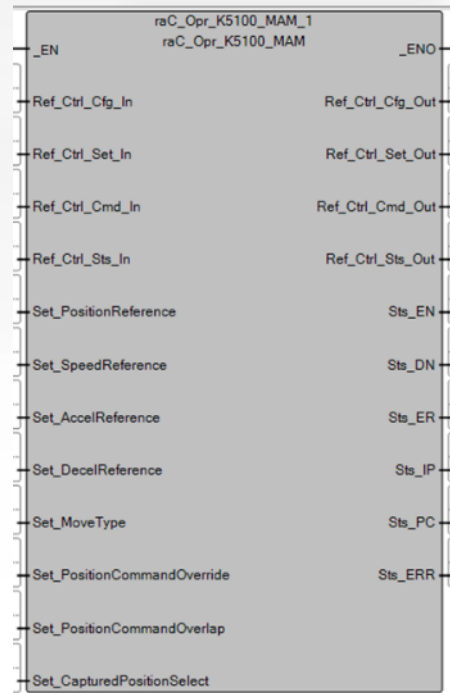
Kinetix® 5100 servo drives

Pre-developed user-defined function blocks (UDFB) for ease of programming

Supported with Class 1 implicit messaging capability

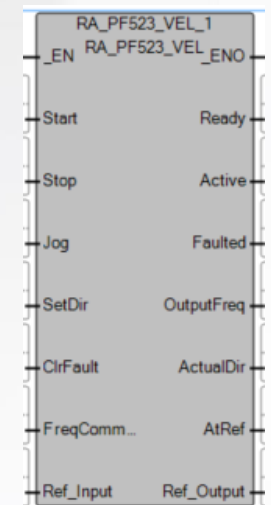
- 11 user-defined function blocks (UDFB) for Kinetix® 5100 servo drives, similar to the Logix user interface using Add-On Instruction (AOI)

Kinetix® 5100 UDFB	
raC_Opr_K5100_MS0	raC_Opr_K5100_MAM
raC_Opr_K5100_MSF	raC_Opr_K5100_MAI
raC_Opr_K5100_MAFR	raC_Opr_K5100_MAG
raC_Opr_K5100_MAS	raC_Opr_K5100_MAH
raC_Opr_K5100_MAJ	raC_Opr_K5100_MAT
raC_Drv_K5100	



- Three user-defined function blocks (UDFB) for the PowerFlex® 520 series drives

PowerFlex® 520 series UDFB
RA_PF523_VEL
RA_PF525_VEL
RA_PF525_POS





432ES GuardLink®[®] On-Machine™ EtherNet/IP Interface

Steve Dukich • Product Manager | 11. 2022



expanding human possibility™



PUBLIC

432ES-IG3 GuardLink® On-Machine™ Interface

World's most advanced serially connected safety input solution

1. Automatic Diagnostic Reporting to HMI

- Eliminates software development time
- Studio 5000® version 34.01 or later
- PanelView™ 5000

3. On-Machine™ mounting

- IP66/67/69K
- Can also be mounted in cabinet

2. CIP Safety over EtherNet/IP

- Meets ODVA requirements
- Supports linear, star and Device Level Ring (DLR) topologies

4. Patchcord and cordset wiring

- Reduces wiring costs
- Facilitates troubleshooting



432ES-IG3 GuardLink® On-Machine™ Interface

World's most advanced serially connected safety input system

5. Three independent GuardLink® channels

- Can control three independent zones
- Or combine into 1 or 2 zones
- Up to 32 devices per channel

6. Separate module and output wiring

- Can cascade power to additional interfaces
- Can turn off output power while leaving module power on

7. Timestamping

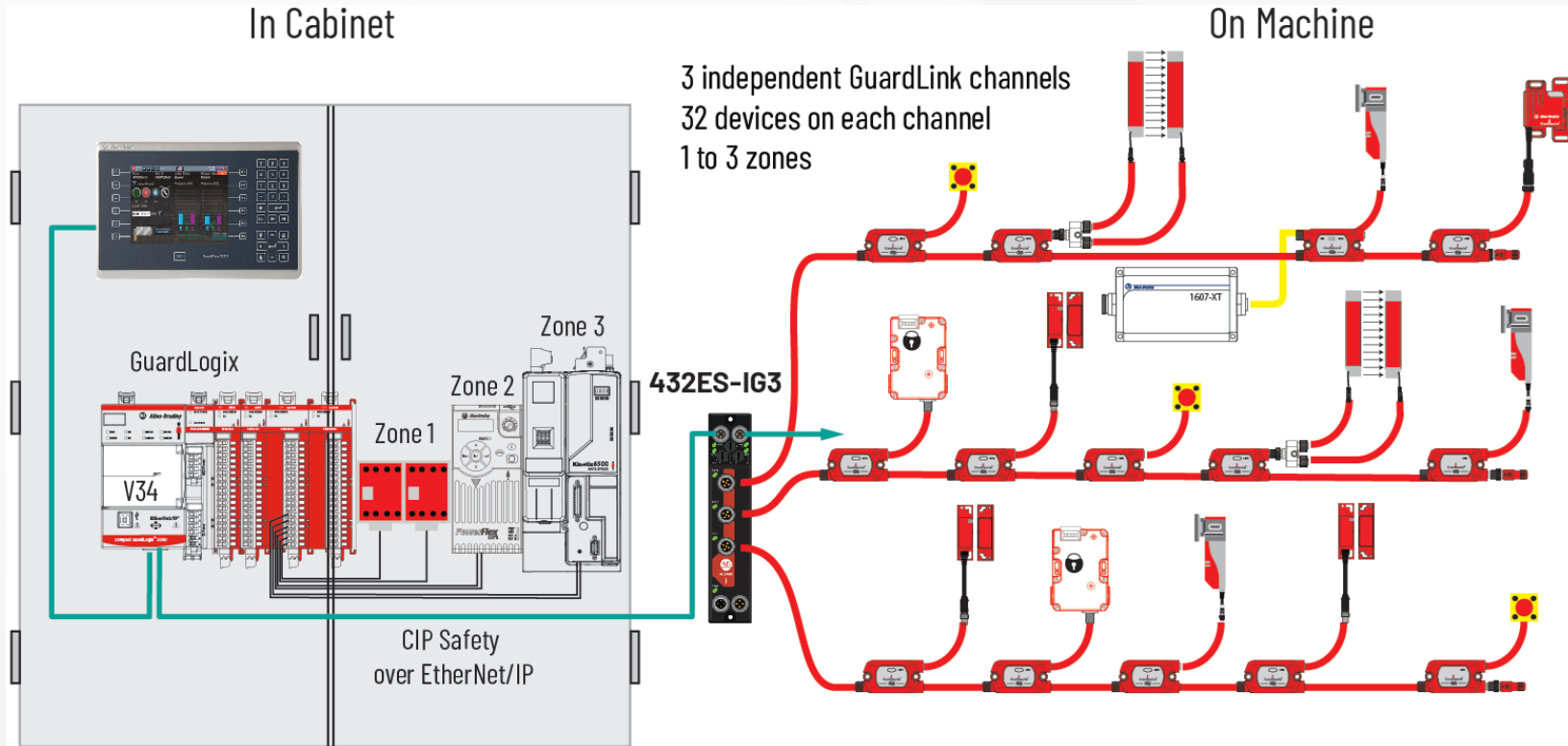
- Keep track of timing and frequency of events
- Good tool for improving maintenance programs/process improvements

8. Highest safety rating for serial connections

- Up to SIL 3, SIL CL3, Cat 4 PLe



432ES-IG3 On-Machine™ Mounting (GuardLink® 2.0)



Key Characteristics

432ES-IG3 located On-Machine™

Taps and safety devices On-Machine™

Three independent GuardLink® channels

Up to 32 devices on each channel

One to three zones

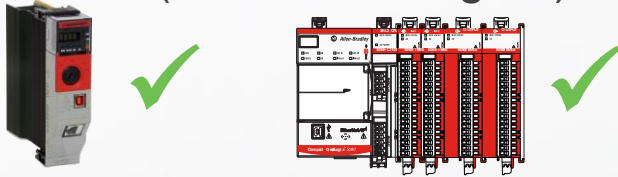
Uses GuardLogix® (Studio 5000® version 34)

CIP Safety over EtherNet/IP

Can be mounted
in cabinet too!

432ES-IG3 Studio 5000® Add-on-Profiles

- Must connect to a GuardLogix® ICE2 controller (not ControlLogix®)



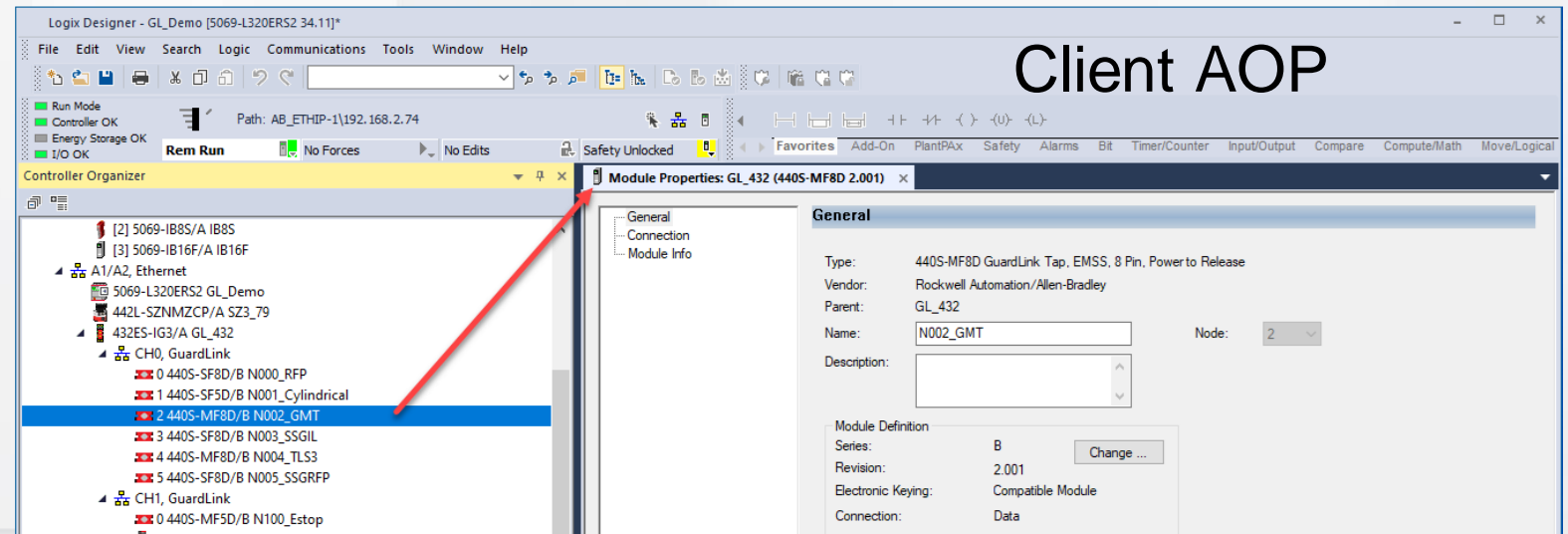
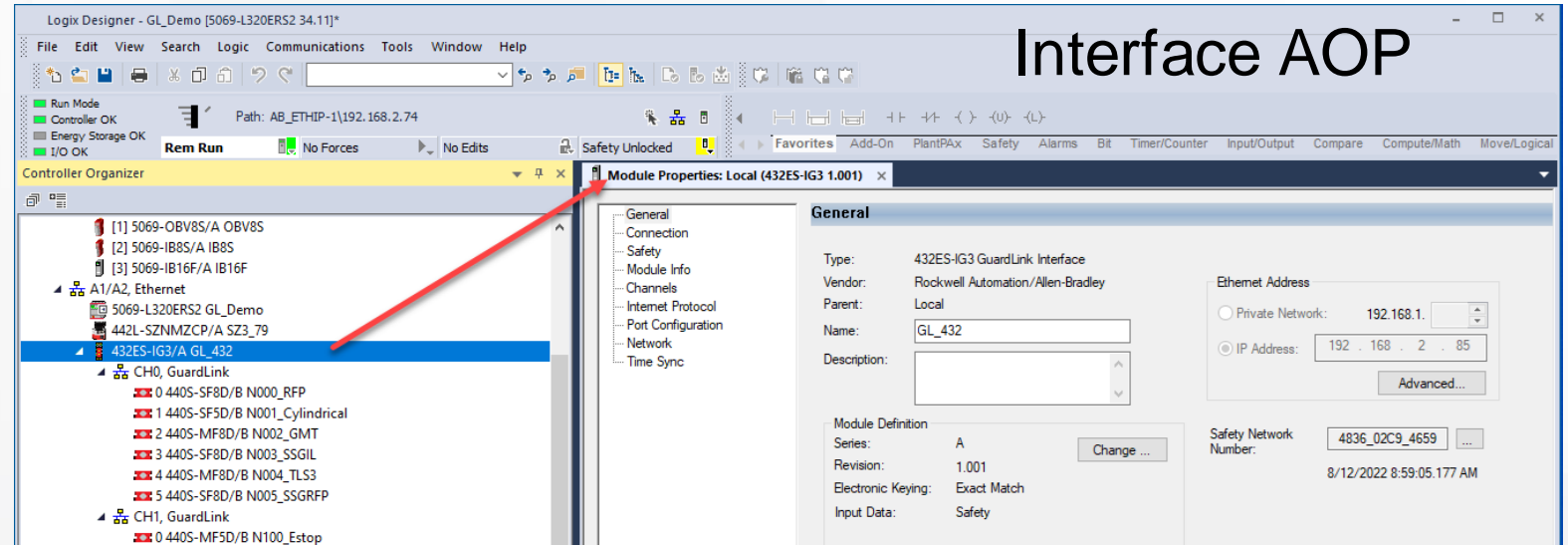
- 1756-L8xS
- 5069-L3xERS
- 5069-L3xERMS

- Will operate with

- Studio 5000® V34.01 and later
- FactoryTalk® 6.30 and later
- PanelView™ 5000 for automatic diagnostic reporting

- The interface and client devices are listed in the Controller Organizer

- The interface has an AOP
- Each client device has an AOP



Many Typical Safety Devices Can be Connected to Smart Taps

Typical safety devices connect to the link via a Smart Tap (GuardLink-enabled) tap



Cable Pull Switches

- Mechanical contacts
- OSSD outputs



Contact Interlocks

- Mechanical contacts



Light Curtains (On/Off)

- OSSD outputs



Non-contact Interlocks

- MC2
- OSSD outputs



Safety Switches with Guard Locking

- Mechanical contacts
- OSSD outputs



E-stop Buttons

- Mechanical contacts

Integrated Architecture® Builder

Build a complete GuardLink® system

The screenshot displays the Integrated Architecture Builder software interface for configuring a GuardLink system. The main workspace shows a network diagram with three channels (Channel_0, Channel_1, Channel_2) connected to a power source. Each channel contains various safety devices including EStop buttons, Cable Pull switches, Locking Switches, and Interlock relays. The diagram shows voltage and current values at various points. A Properties panel on the right provides details for the selected channel, including total length, drop length, maximum current load, and minimum voltage. A Device List at the bottom shows the components used in the system, such as Guardmaster Safety Relays, Safety Relays, and Power Introduction Taps.

Channel	Total Length	Total Drop Length	Maximum Current Load	Minimum Voltage
Channel_0	30.0 meters	6.0 meters	309 mA	23.74 V
Channel_1	30.0 meters	6.0 meters	266 mA	23.76 V
Channel_2	35.0 meters	6.0 meters	148 mA	23.52 V

Summary

World's **Most** Advanced Serial-connected Safety Solution – Savings, Savings, Savings
So many ways...

Desire	Savings
Integration	Reduced system cost CIP Safety over EtherNet/IP No need for intermediary communication connection modules
Reduce Cabinet Space	What cabinet? On-Machine™ Mounting
Reduce wiring costs	Home-Run Wiring Single 4-conductor cable compared to running numerous cables in a wireway Home run wiring cable lengths add up quickly
Cable Costs	Reduce installation costs Daisy-chain trunk cable with standard off-the-shelf unshielded cables significantly reduces installation costs (material and labor)

Summary

World's **Most** Advanced Serial-connected Safety Solution – Savings, Savings, Savings

So many ways...

Desire	Savings
Timestamping	Reduced downtime Know when the machine went from an operational state to a safe state due to a safety device, and which safety device caused the transition
Automatic Diagnostic Reporting	Reduced programming time Introduced with Studio 5000® Version 33, certain diagnostics can be transferred to an HMI without user-specific programming
Improved Diagnostics	Reduced downtime The additional diagnostics being embedded in the devices (taps as well the safety devices themselves) will help to identify potential causes of downtime, more quickly



**Rockwell
Automation**

Training Update

Learning+ Availability

E-Learning:
C – Chinese, F – French, G – German, I – Italian, J – Japanese, K – Korean, P – Portuguese, PL – Polish, S – Spanish, T – Turkish

V – Virtual Classroom
P – Programming
M – Maintenance

CONTROL

CCP146: Logix 5000™ System Fundamentals (P/M) (C,F,G,I,J,K,P,S,T) (V)

CCP151: Basic Ladder Logic Programming (P) (C,F,G,P,PL,S) (V)

CCP152: Function Block Programming Course (P) (F) (V)

CCP153: Studio 5000 Logix Designer® Level 2: ControlLogix® Maintenance and Troubleshooting (M) (F,I) (V)

CCP154: Structured Text and Sequential Function Chart Programming (P) (F)

CCCL21: Basic Ladder Logic Interpretation (M) (C,F,G,I,P,S) (V)

CCP143: Ladder Logic Project Development (P) (C,F,G,P,S,T) (V)

DRIVES

CCA182: PowerFlex® 750-Series Drives Configuration & Startup (P/M) (C,F,G,P,S) (V)

CCA183: PowerFlex 750 Series Maintenance & Troubleshooting (M)

CCA184: PowerFlex® 750-Series Drives Configuration for an Integrated Architecture® System (P/M) (C,F,G,P,S)

CCA185: PowerFlex® 525 Startup & Configuration (P/M) (F) (V)

CMP100: Connected Components Workbench™ Programming (P/M)

FY23 Release
755T V10 Enhanced 755 TS
DRV100 – PowerFlex® Drives Fundamentals

MOTION

CCN132: Motion Control Fundamentals using Kinetix® 5700 Drives (P/M) (C,F,G,P,S)

CCN144-A: CIP Motion Programming (Kinetix 5700) (P) (C,F,G,P,S)

CCN202: Kinetix 5700 Troubleshoot & Project Interpretation

LEGACY PRODUCTS

CCPS41: SLC™ 500 and RSLogix500® Programming (P)

CCPS43: SLC 500 Maintenance and Troubleshooting (M)

VISUALIZATION/ HMI

CCV204-A: FactoryTalk® View ME and PanelView™ Plus Programming (P) (C,F,G,P,S) (V)

CCV207: FactoryTalk® View SE Programming (P) (C,F,G,P,S) (V)

VIS230: ThinManager Configuration & Troubleshooting

SOFTWARE

FTAC: FactoryTalk® AssetCentre Design and Implementation V10 (P)

FTADTV: FactoryTalk Analytics Dataview

FTEG: FactoryTalk Edge Gateway

PROCESS CONTROL

EK-ICM101E: Vibration Analysis Fundamentals (P/M)

PRC201: PlantPAx® System Design & Implementation (P)

PRC203: PlantPAx Operating & Maintenance (P/M)

FY23 Release

PRC111: FactoryTalk Batch I: Batch Server and Configuration Tools

SAFETY

SAF-LOG104: GuardLogix® Application Development & Troubleshooting (P/M) (F) (V)

FY23 Release

• **SAF-FSM1:** Functional Safety Part 1
• **SAF-FSM2:** Functional Safety Part 2

INDUSTRIAL NETWORKING

CCP183: EtherNet/IP Configuration and Troubleshooting (P/M) (C,F,G,P,S) (V)

Industrial Network Architecture:

- **INA201:** Foundation (P)
- **INA202:** Intermediate (P)
- **INA203:** Advanced Part 1 (P)
- **INA204:** Advanced Part 2 (P)

CCP184: Network Fundamentals for Control Systems

FY23 Release

CYB101: Cybersecurity Fundamentals for OT Env

* New releases subject to change