



DUTCH QUALITY STONE™
CRAFTSMANSHIP BORN OF TRADITION

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SECTION 04 70 00

MANUFACTURED MASONRY VENEER

GENERAL NOTES TO SPECIFIER:

THIS SPECIFICATION SECTION HAS BEEN PREPARED TO ASSIST DESIGN PROFESSIONALS IN THE PREPARATION OF PROJECT OR OFFICE MASTER SPECIFICATIONS. IT FOLLOWS GUIDELINES ESTABLISHED BY THE CONSTRUCTION SPECIFICATIONS INSTITUTE (CSI), AND THEREFORE MAY BE USED WITH MOST MASTER SPECIFICATION SYSTEMS WITH MINOR EDITING.

EDIT CAREFULLY TO SUIT PROJECT REQUIREMENTS. MODIFY AS NECESSARY AND DELETE ITEMS THAT ARE NOT APPLICABLE. VERIFY THAT REFERENCED SECTION NUMBERS AND TITLES ARE CORRECT. (NUMBERS AND TITLES REFERENCED ARE BASED ON *MASTERFORMAT*, 2004 EDITION).

THIS SECTION ASSUMES THE PROJECT MANUAL WILL CONTAIN COMPLETE DIVISION 1 DOCUMENTS INCLUDING SECTIONS 01 25 13–PRODUCT SUBSTITUTION PROCEDURES, 01 33 00–SUBMITTAL PROCEDURES, 01 62 00–PRODUCT OPTIONS, 01 66 00–PRODUCT STORAGE AND HANDLING REQUIREMENTS, 01 74 00–CLEANING AND WASTE MANAGEMENT, 01 77 00–CLOSEOUT PROCEDURES, AND 01 78 00–CLOSEOUT SUBMITTALS. CLOSE COORDINATION WITH DIVISION 1 SECTIONS IS REQUIRED. IF THE PROJECT MANUAL DOES NOT CONTAIN THESE SECTIONS, ADDITIONAL INFORMATION SHOULD BE INCLUDED UNDER THE APPROPRIATE ARTICLES.

THIS IS A CLOSED PROPRIETARY SPECIFICATION.

NOTES TO THE SPECIFIER ARE CONTAINED IN BOXES AND SHOULD BE DELETED FROM FINAL COPY.

GREY HIGHLIGHTED GREEN TEXT AND NOTES RELATE TO LEED® PROJECTS AND CAN BE DELETED IF THE PROJECT IS NOT INTENDED TO ATTAIN LEED® CERTIFICATION. CREDIT REFERENCES REFER TO LEED® FOR NEW CONSTRUCTION, V2.2.

OPTIONAL ITEMS REQUIRING SELECTION BY THE SPECIFIER ARE ENCLOSED WITHIN BRACKETS, E.G. [35] [40] [45]. MAKE APPROPRIATE SELECTIONS AND DELETE OTHERS.

ITEMS REQUIRING ADDITIONAL INFORMATION ARE UNDERLINED BLANK SPACES, E.G. _____.

OPTIONAL PARAGRAPHS REQUIRING SELECTION OF ONE OF THE OPTIONS ARE SEPARATED BY “OR” WITHIN A BOX, E.G.

OR

BOLD FACE TEXT IDENTIFIES OPTIONAL PARAGRAPHS AND FEATURES THAT MAY BE INCLUDED OR DELETED DEPENDING ON PROJECT REQUIREMENTS. CONVERT THE BOLD FACE TEXT TO REGULAR TEXT WHEN INCLUDING THESE PARAGRAPHS OR FEATURES. WHEN DELETING A PARAGRAPH, BE CERTAIN THAT ALL SUBPARAGRAPHS ARE ALSO DELETED.

REVISE FOOTER TO SUIT PROJECT/OFFICE REQUIREMENTS.

ELECTRONIC VERSIONS OF THIS SPECIFICATION UTILIZE AUTOMATIC PARAGRAPH NUMBERING.

PART 1 - GENERAL

1.01 SUMMARY

- A. Section Includes: Portland cement based manufactured [stone] veneer and trim.

B. Related Sections:

INCLUDE ALL DIVISION 01 SECTIONS CONTAINING LEED® REQUIREMENTS.

1. _____. Wall Framing.
2. _____. Wall Sheathing.
3. **07 60 00–Flashing and Sheet Metal.**
4. **07 92 00–Joint Sealants.**
5. **09 24 00–Portland Cement Plastering.**
6. **10 30 00–Fireplaces and Stoves.**

INCLUDE APPROPRIATE LANGUAGE BELOW IF PRODUCTS SPECIFIED IN THIS SECTION ARE TO BE BID AS ALTERNATES. OTHERWISE DELETE FOLLOWING PARAGRAPH.

C. Alternates:

1. Reference Section 01 23 00–Alternates.

1.02 REFERENCES

A. American National Standards Institute (ANSI):

1. [ANSI A118.4](#) or [ANSI A118.15](#) Specifications for Latex-Portland Cement Mortar.

B. American Society for Testing and Materials (ASTM):

1. [ASTM C 39](#) – Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens.
2. [ASTM C 67](#) – Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile.
3. [ASTM C 144](#) – Standard Specification for Aggregate for Masonry Mortar.
4. [ASTM C 177](#) – Standard Test Method for Steady-State Head Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus.
5. [ASTM C 207](#) – Standard Specification for Hydrated Lime for Masonry Purposes.
6. [ASTM C 270](#) – Standard Specification for Mortar for Unit Masonry.
7. [ASTM C 482](#) – Standard Test Method for Bond Strength of Ceramic Tile to Portland Cement.
8. [ASTM C 567](#) – Standard Test Method for Determining Density of Structural Lightweight Concrete.
9. [ASTM C 847](#) – Standard Specification for Metal Lath.
10. [ASTM C 979](#) – Standard Specification for Pigments for Integrally Colored Concrete.
11. [ASTM C 1032](#) – Standard Specification for Woven Wire Plaster Base.
12. [ASTM D 226](#) – Standard Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.
13. [ASTM C1063](#) – Standard Specification for Installation of Lathing and Furring to Receive Interior and Exterior Portland Cement-Based Plaster
14. [ASTM C1329](#) – Standard Specification for Portland cement.
15. [ASTM C578](#) – Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation
16. [ASTM C1289](#) – Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
17. [ASTM E 25556/E2556M](#) – Standard Specification for Vapor Permeable Flexible Sheet Water-Resistive Barriers for Mechanical Attachment

C. Other Standards:

1. [UBC Standard No. 14-1](#), Kraft Waterproof Building Paper
 2. [ICC AC308](#) Acceptance Criteria for Water Resistive Barriers
 3. [UU-B-790](#) Building Paper, Vegetable Based, Kraft, waterproofed, water repellent and fireproof
 4. [UL 723](#) Test for Surface Burning Characteristics for Building Materials.
- D. International Code Council (ICC):
1. ESR Report ESR-1942
- E. [LEED®: US Green Building Council's Leadership in Energy and Environmental Design Green Building Rating System™](#).
- F. Underwriter's Laboratory (UL): Building Materials Directory.

1.03 SUBMITTALS

- A. Reference Section 01 33 00–Submittal Procedures; submit following items:
1. Product Data.
 2. Samples:
 - a. Standard sample board consisting of small-scale pieces of veneer units showing full range of textures and colors.
 - b. **Full range of mortar colors.**
 3. **Verification Samples: Following initial sample selection submit “laid-up” sample board using the selected stone and mortar materials and showing the full range of colors expected in the finished Work; minimum sample size: 3 by 3 feet (1 by 1 m).**
 4. Quality Assurance/Control Submittals:
 - a. Qualifications:
 - 1) Proof of manufacturer qualifications.
 - 2) Proof of installer qualifications.
 - b. Regulatory Requirements: Evaluation reports.
 - c. Veneer manufacturer's installation instructions.
 - d. Installation instructions for other materials.
 5. [LEED® Submittals](#):
 - a. [Credit MR 4.1, 4.2 Recycled Content: Provide percentage of recycled content \(post-consumer and pre-consumer\).](#)
 - b. [Credit MR 5.1, 5.2 Regional Materials](#):
 - 1) [Provide distance between Project site and extraction site.](#)
 - 2) [Provide distance between Project site and final manufacturing location.](#)

[MANUFACTURED MASONRY CAN ALSO CONTRIBUTE TO CREDIT EA 1 FOR OPTIMIZING ENERGY PERFORMANCE AND CREDITS ID 1.1-1.4 FOR INNOVATION IN DESIGN, HOWEVER, NO SPECIFIC SUBMITTALS ARE REQUIRED IN THIS SECTION.](#)

- B. Closeout Submittals: Reference Section 01 78 00–Closeout Submittals; submit following items:
1. Maintenance Instructions.
 2. Special Warranties.

1.04 QUALITY ASSURANCE

- A. Qualifications:
1. Manufacturer Qualifications: Dutch Quality Stone.

2. Installer Qualifications: Experienced mason familiar with installation procedures and related local, state and federal codes masonry.

B. Certifications:

1. **ICC- Evaluation Service – Evaluation Service Report ESR-1942**
2. **ASTM C1670**
3. **UL – Classification listing in Building Materials Directory: R8022 Zero Flame Spread and Zero Smoke Developed.**

C. Field Sample:

COMPLETE FOLLOWING SUBPARAGRAPH TO INCLUDE DESIRED DETAILS SUCH AS CORNERS, TRIM, MORTAR JOINTS AND JOINT DETAILS ABUTTING OTHER MATERIALS.

1. Prepare [4 by 4 foot (1200 by 1200 mm)] [__ by __ foot (____ by ____ mm)] sample at a location on the structure as selected by the Architect. Use approved selection sample materials and colors. Include _____.
2. Obtain Architect's approval.
3. Protect and retain sample as a basis for approval of completed manufactured stone work. Approved sample may be incorporated into completed work.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Reference Section 01 66 00–Product Storage and Handling Requirements.
- B. Follow manufacturer's instructions.

1.06 PROJECT/SITE CONDITIONS

- A. Environmental Requirements: When air temperature is 40 degrees F (4.5 degrees C) or below, consult local building code for Cold-Weather Construction requirements.

1.07 WARRANTY

- A. Special Warranty: Manufacturer's standard warranty coverage against defects in materials when installed in accordance with manufacturer's installation instructions.

PART 2 - PRODUCTS

2.01 MANUFACTURER

- | | |
|---|--|
| A. Dutch Quality Stone
18012 Dover Road, Mt. Eaton OH 44659
Mount Eaton, OH 44659 | Tel: (877) 359-7866
Website: www.dutchqualitystone.com
E-Mail: orders@westlake.net |
|---|--|

INSERT NAME, ADDRESS AND CONTACT INFORMATION OF LOCAL DISTRIBUTOR BELOW.

1. Manufacturer's Distributor:

IF PROJECT UTILIZES ONLY ONE TYPE OF STONE, INSERT THE NAME OF THE PRODUCT IN THE BLANK SPACE BELOW AND DELETE THE SECOND SELECTION. IF MORE THAN ONE TYPE OF STONE IS REQUIRED, DELETE THE FIRST SELECTION AND VERIFY THAT STONE TYPES ARE NOTED ON DRAWINGS.

B. Product: [_____ veneer] [Veneer types as shown on Drawings].

C. Substitutions: None Allowed.

2.02 MATERIALS

A. Stone Veneer:

SELECT DESIRED PROFILE FROM THE DUTCH QUALITY STONE WEBSITE [PRODUCTS](#) PAGE. WRITE PROFILE BELOW.

1. Profile: _____. Include matching corner pieces.

SELECT DESIRED STONE ACCENTS FROM THE DUTCH QUALITY STONE WEBSITE [PRODUCTS](#) PAGE. WRITE DESIRED ACCENTS BELOW AND INSERT TEXTURE IF REQUIRED. VERIFY THAT DIMENSIONS, IF REQUIRED, ARE SHOWN ON THE DRAWINGS.

2. Stone Accents: _____.

a. Color: [As shown on Drawings].

b. Texture: _____.

B. Veneer Unit properties: Precast veneer units consisting of portland cement, lightweight aggregates, and mineral oxide pigments.

1. Compressive Strength: ASTM C1670, 5 sample average: greater than 2,100 psi (12.4MPa).

2. Shear Bond: ASTM C1670: 50 psi (345kPa). minimum

3. Freeze-Thaw Test: ASTM C1670: Less than 3 percent weight loss and no disintegration.

4. Thermal Resistance: ASTM C177: 0.473 at 1.387 inches thick

5. Weight per square foot: 2015, 2018 IBC and 2015, 2018 IRC, ASTM C1670, 15 pounds, saturated.

EDIT MATERIALS PER BUILDING CODE REQUIREMENTS. DELETE FROM THIS SECTION IF SPECIFIED IN OTHER SECTIONS.

C. Weather Barrier: [ASTM D226, Type 1, No. 15, non-perforated asphalt-saturated felt paper] [UBC Standard 14-1, kraft waterproof building paper] or [ICC AC-38, synthetic house wrap]

D. Reinforcing: [ASTM C847, 2.5lb/yd² (1.4kg/m²) galvanized expanded metal lath] [ASTM C 847, 3.4lb (1.8 kg/m²) galvanized 3/8" rib lath] [ASTM C1032, 17 gauge (1.3 mm) woven wire mesh] complying with code agency requirements for the type of substrate over which stone veneer is installed.

E. Mortar:

1. Cement: Portland cement complying with ASTM C1329.

2. Lime: ASTM C 207.

3. Sand: ASTM C 144, natural or manufactured sand.

4. Color Pigment: ASTM C979, mineral oxide pigments.

5. Water: Potable.

6. Pre-Packaged Latex-Portland Cement Mortar: ANSI A118.4 or ANSI A118.15.

F. Water Repellent : Water based silane or siloxane masonry repellent,

2.03 MORTAR MIXES

A. Grouted Installation (Grout Joints, either standard or over-grout):

1. Mix cement, lime and sand in accordance with ASTM C270, Type S.
2. Pre-Bagged, pre-mixed Type S mortar complying with ASTM C270.
3. Polymer modified mortar complying with ANSI A118.4 or ANSI A118.15.
 - a. Add color pigment in grout joint mortar in accordance with pigment manufacturer's instructions not to exceed 10% by weight of cement.

OR

- A. Jointless/Dry-Stacked Installation:
 1. Polymer modified mortar complying with ANSI A118.4 or ANSI A118.15
 2. Mortar prepared to comply with ASTM C270. Type S Mortar
 - a. Add color pigment in accordance with pigment manufacturer's instructions and in compliance with ASTM C979.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine substrates upon which work will be installed.
- B. Coordinate with responsible entity to perform corrective work on unsatisfactory substrates.
- C. Commencement of work by installer is acceptance of substrate.

3.02 PREPARATION

- A. Protection: Protect adjacent work from contact with mortar.
- B. Surface Preparation: Prepare substrate in accordance with manufacturer's installation instructions for the type of substrate being covered.

3.03 INSTALLATION

- A. Install and clean stone in accordance with manufacturer's installation instructions for Standard Installation (Grouted Joint) or Jointless/Dry-Stacked installation as specified above.
- B. Apply sealer in accordance with sealer manufacturer's installation instructions.

3.04 FIELD QUALITY CONTROL

- A. **Manufacturer's Field Services: Manufacturer's Field Service Representative shall make [one] [two] [_____] periodic site visits review of on-going installation process but is not responsible for any errors or omissions that are not observed or are previously completed.**

3.05 CLEANING

- A. Reference Section 01 74 00–Cleaning and Waste Management.
- B. Remove protective coverings from adjacent work.
- C. Cleaning Veneer Units:
 1. Wash with soft bristle brush and water/granulated detergent solution.

2. Rinse immediately with clean water.

D. Removing Efflorescence:

1. Allow veneer to dry thoroughly.
2. Scrub with soft bristle brush and clean water.
3. Rinse immediately with clean water; allow to dry
4. If efflorescence is still visible, contact Dutch Quality Customer Service for assistance

END OF SECTION¹

¹ This specification was prepared specifically for Dutch Quality Stone by ASC Specification Consultants. Comments or suggestions for improvement should be addressed to Dutch Quality Stone via the contact information on page one.

Revised: June 7th, 2019