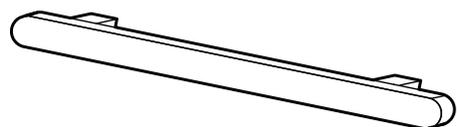


Handles

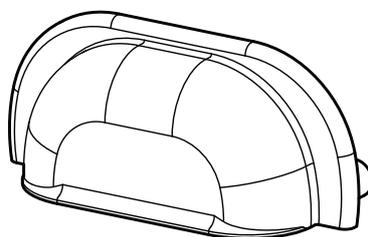
Bar, Bow, and Cup Handle, Fitting Guide



Bar Handle



Bow Handle



Cup Handle

Page
2-4

Handle Placement

Page
5-12

Handle Jig

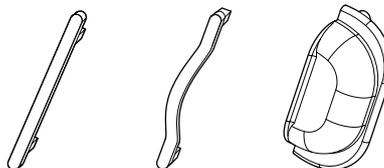
Page
13-16

No Handle Jig

Parts Required



Bolts
(Provided with the handle)



Handle of choice

Tools Required



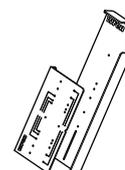
Drill



Screwdriver



Clamp



Drawer and Door
Handle Jigs



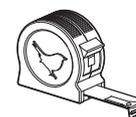
Pencil



Ruler



Masking Tape



Tape Measure

Remember to take care when unpacking. Please keep your workspace clean, clear and tidy when working. This will help keep all items safe from any damages. Any un-needed cardboard or plastic should be flattened down and placed in the bin.

While we may recommend certain positions for handles, ultimately, deciding where to position your handles is a personal choice.

Use the following steps to aid in deciding the positions for the handles, alternatively, continue on to the installation steps.

Finding the handle position

Base Unit - For base units we advise positioning the handles in the top corners of the frontal.

The distances to the handle for the top and side measurements should be equal. Ensure the handle is planned on the opposite side from the hinges.

Appliance Unit (Dishwasher) - Depending on the appliance unit, handles may be positioned similar to base, wall, or tower unit handles.

However, for integrated dishwasher appliances, it is recommended to plan the handles central to the frontal at the top, as the door is pulled down.

The measurements taken on each side of the handle should be the same.

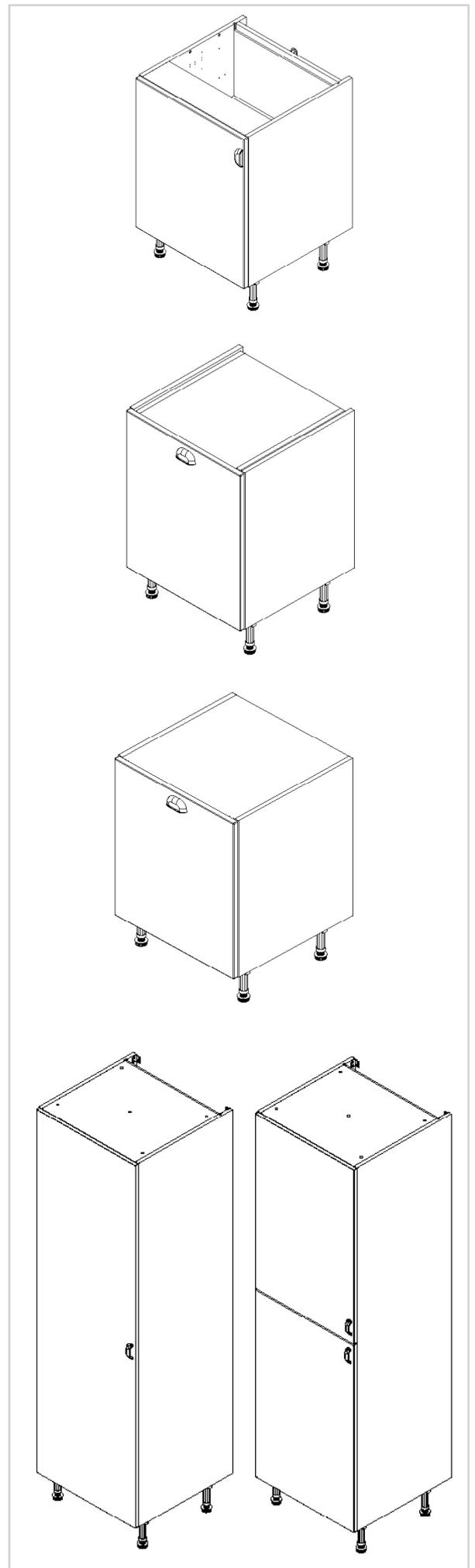
Pull Out Unit - It is recommended to plan the handles central to the frontal at the top, as the door is pulled out.

The measurements taken on each side of the handle should be the same.

Tower Unit - Handle positions for tower units depend on the configuration of the doors. Generally, the handles should be planned above or below the door split. The distances to the handle for the top and side or the bottom and side measurements should be equal.

If the unit has a single door, the handle should be positioned on one side of the unit, roughly the height of the worktop.

Ensure the handle is planned on the opposite side from the hinges.



Wall Unit - For wall units we advise positioning the handles in the bottom corners of the frontal.

The distances to the handle for the bottom and side measurements should be equal. Ensure the handle is planned on the opposite side from the hinges.

Lift up wall unit - We advise on planning the handles central to the frontal.

The measurements taken on each side of the handle should be the same.

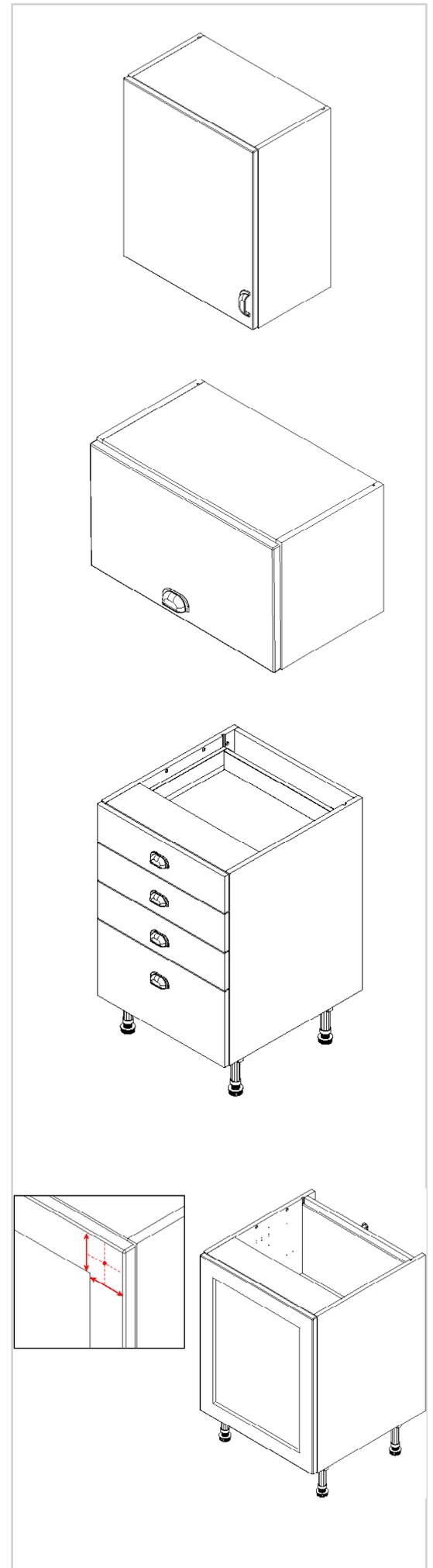
Drawers - We advise on positioning the handles in the centre of the unit for standard drawer depths.

The measurements taken on each side of the handle should be the same.

Shaker/traditional designs - Some shaker/traditional designs will feature a frame like design, it is advised for designs like this to measure the width of these panels and find the centre point. The handle will be positioned square to the corner.

Ensure the handle is planned on the opposite side from the hinges.

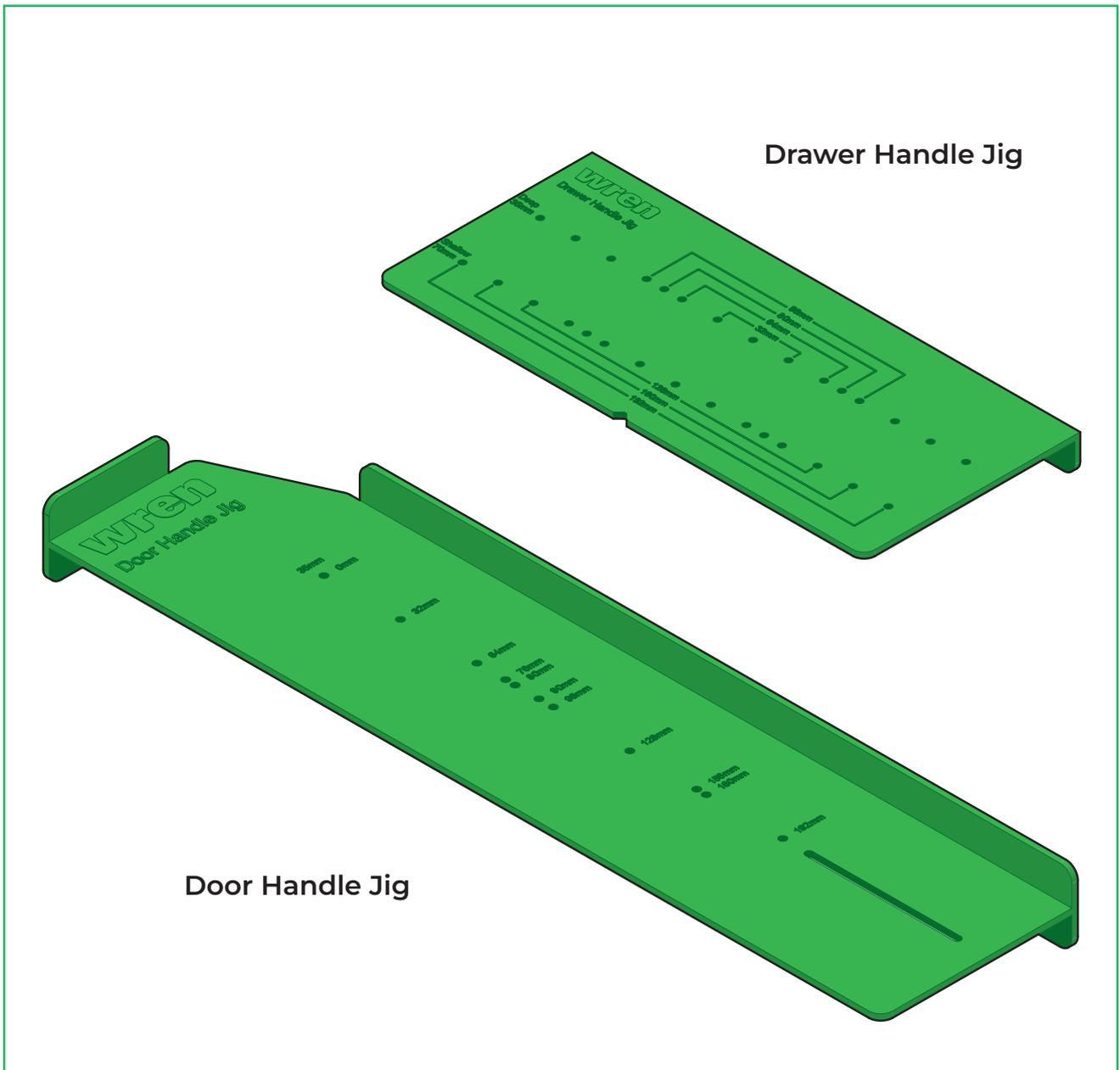
However, this not possible for some frontals, such as the shaker slim, instead ensure to leave an appropriate distance from the frontal edge.



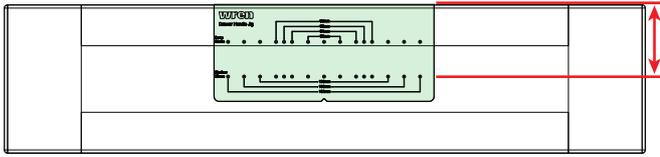
Handle Jig

Handle Jig Pack 1 (FI.PK.FIT.242)

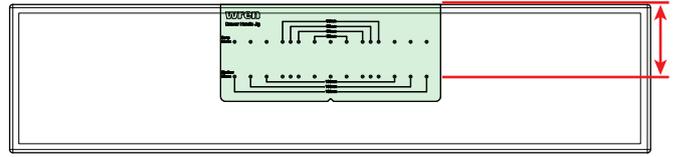
Recommended Ranges - Shaker Classic, Shaker Chelsea, Shaker Denver, Georgian, Henley Timber, Shaker Timber.



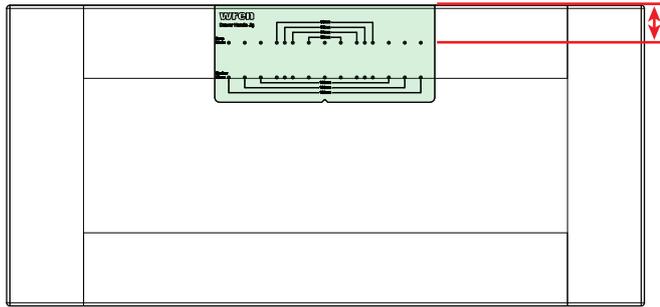
70mm



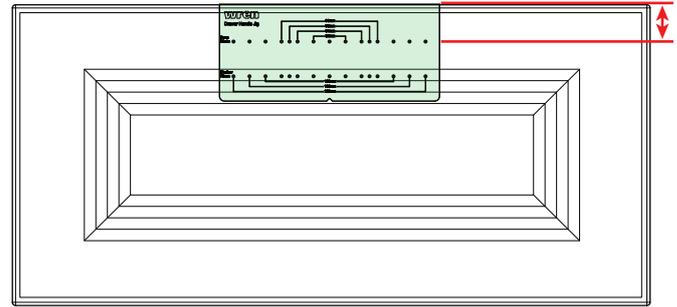
70mm



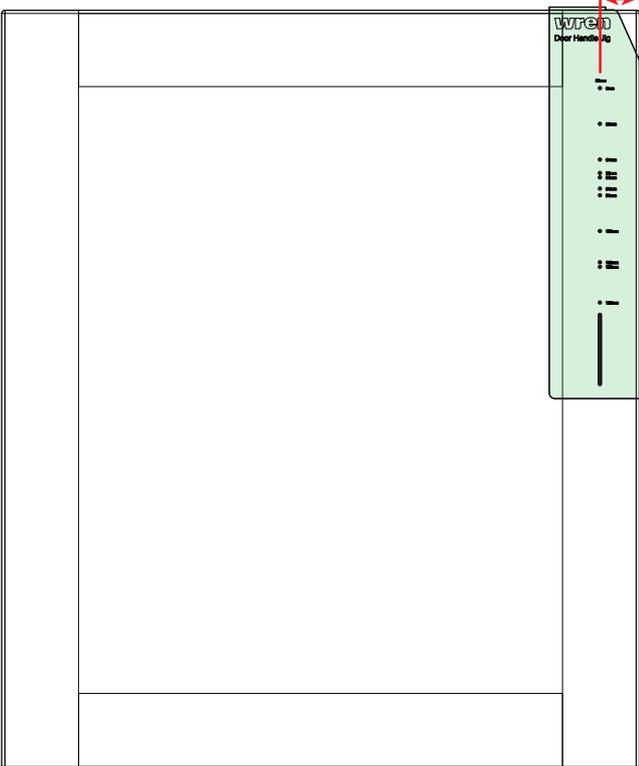
35mm



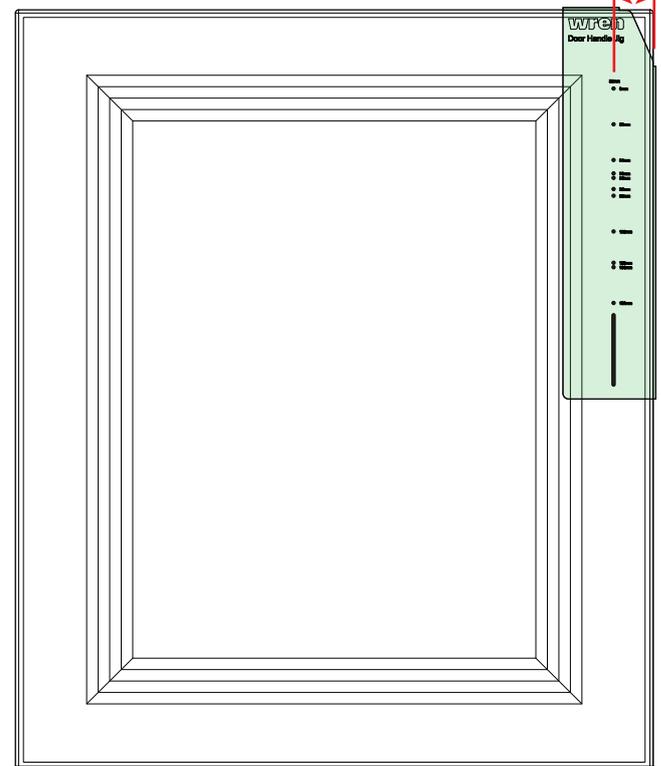
35mm



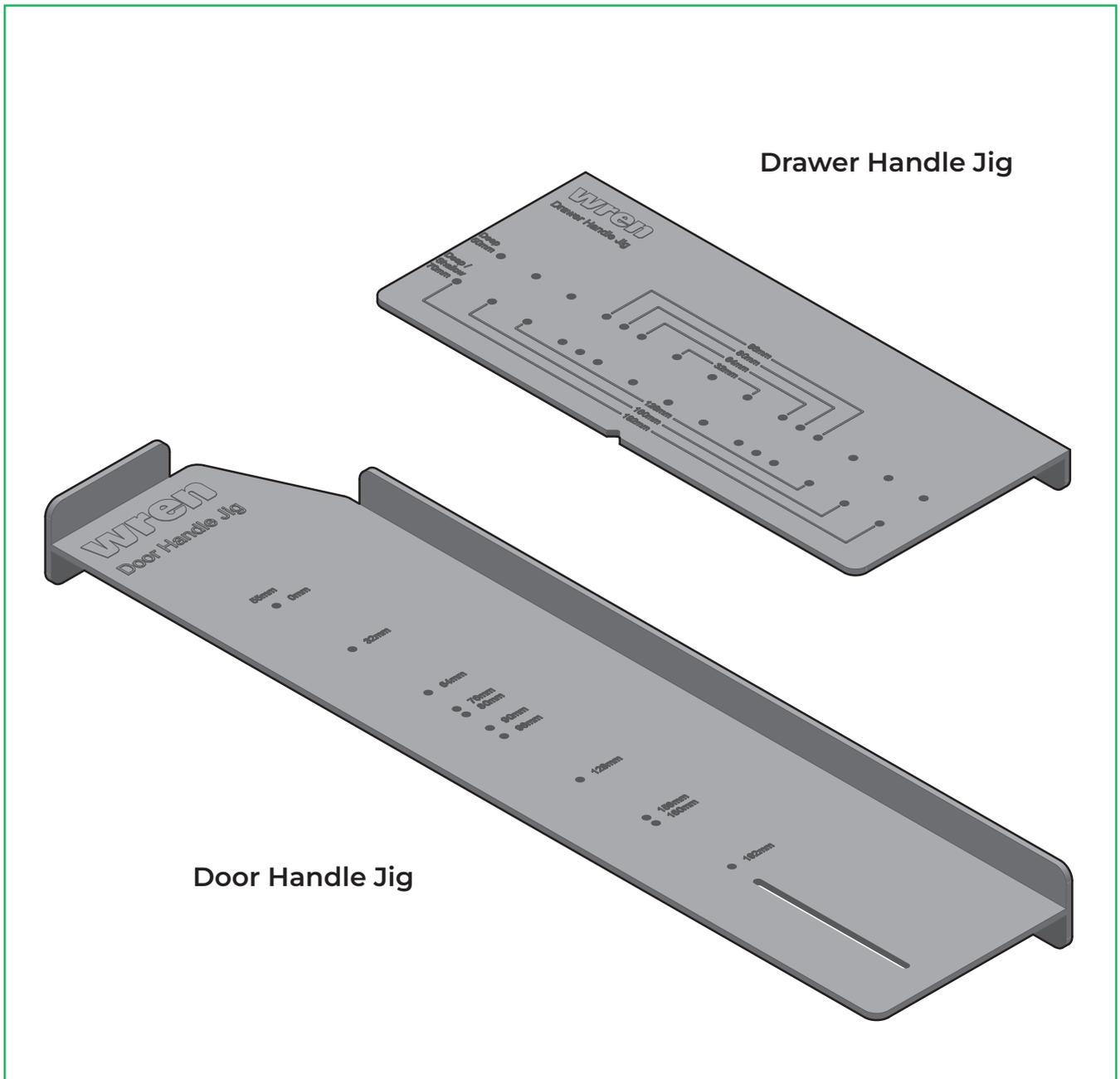
35mm



35mm



Recommended Ranges - Country, Shaker Forest, Shaker 5 Piece, Shaker Slim, Shaker Super Slim, Contour, Autograph, Elements, Ultra, Slab



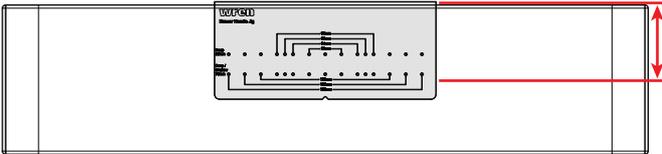
Recommended Ranges:

Country, Shaker Forest, Shaker 5 Piece

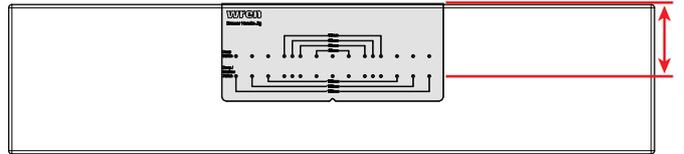
Recommended Ranges:

Shaker Slim, Shaker Super Slim,
Contour, Autograph, Elements,
Ultra, Slab

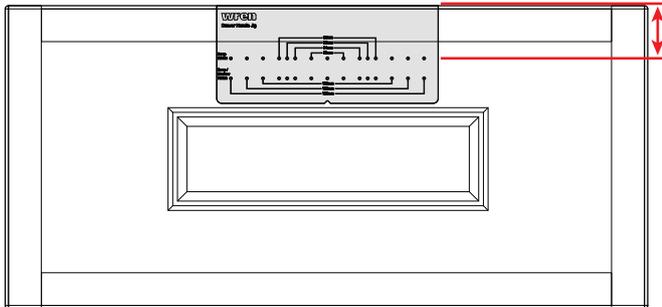
70mm



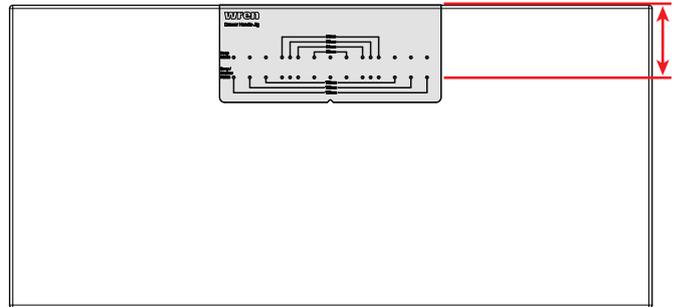
70mm



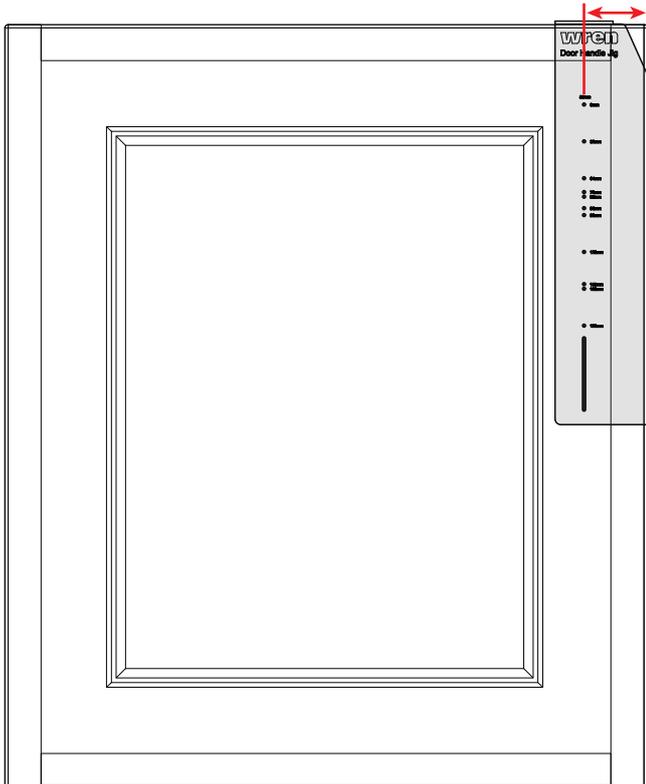
50mm



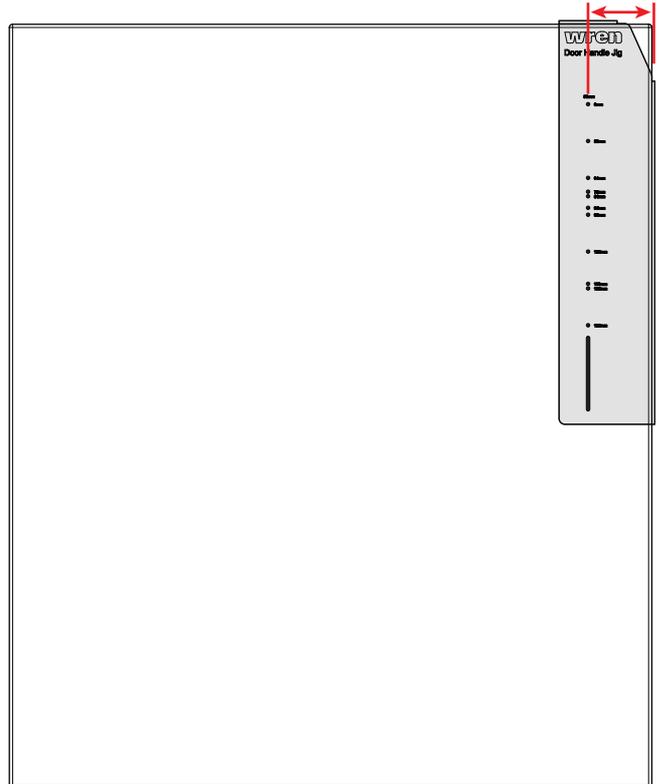
70mm



55mm



55mm

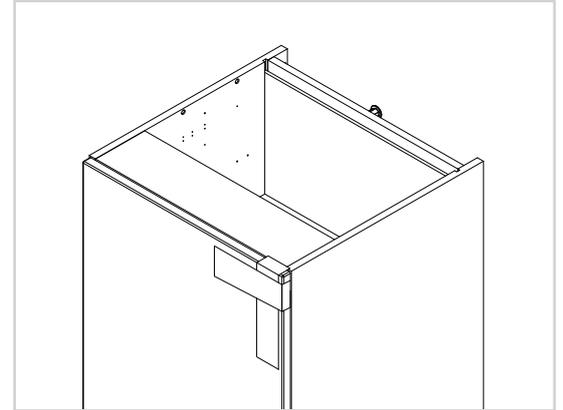


Remember, these handle positions are only advisory, handle placements should reflect your requirements and design preferences.

Applying tape to the frontal

Apply low adhesive tape to the frontal where the handle has been planned.

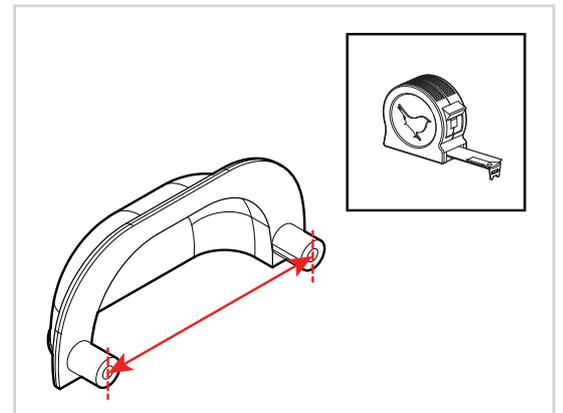
Place enough to cover the entire bar/cup.



Measuring the Handle

Measure the distance between the centre points of the handle's screw holes.

Locate the corresponding holes on the jig that match this measurement.

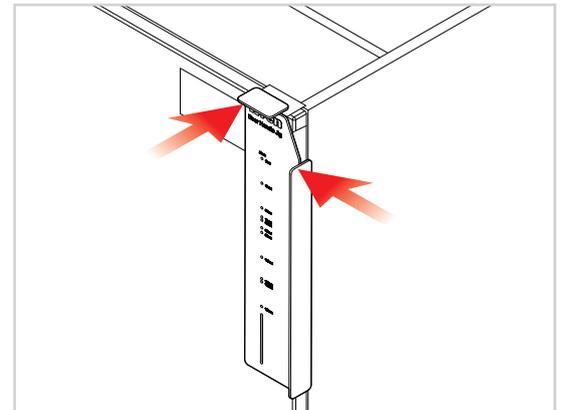


Positioning the Jig

Door Jig:

Position the door jig in the corner of the door frontal. Refer to the diagrams provided for the correct positioning.

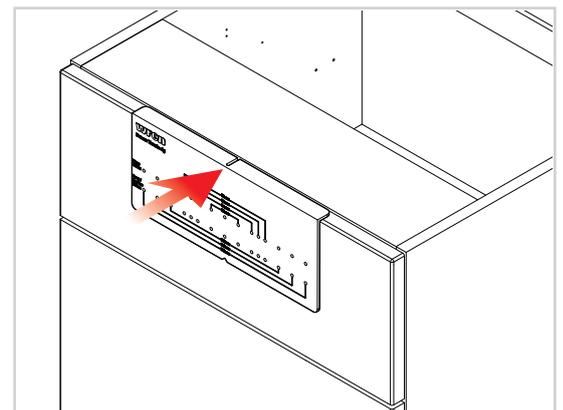
The placement will vary depending on whether it's a base, wall, or tower door.



Drawer Jig:

Position the drawer jig at the top centre of the drawer frontal.

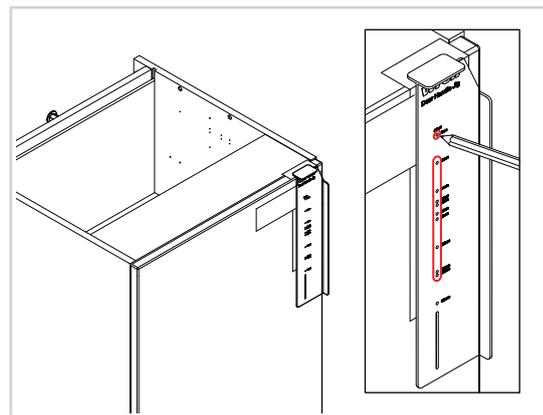
Refer to the diagrams provided for accuracy.



Marking the Frontal

Regular handles

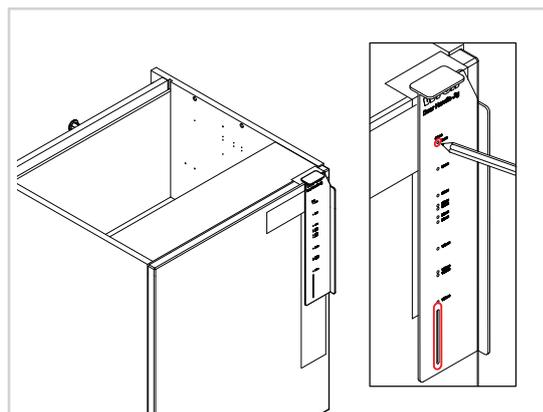
Using the jig and the customer-specific handle measurements, mark the screw-hole positions on the masking tape applied to the frontal.



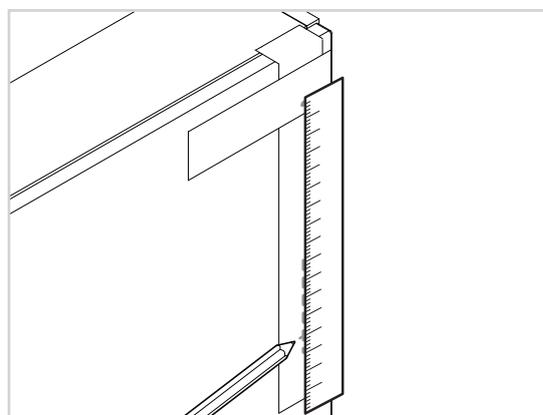
Long Handles

For longer handles, ensure a long strip of masking tape is applied to the door.

Step 1: Mark the **0mm** position and draw down the line on the bottom of the jig.

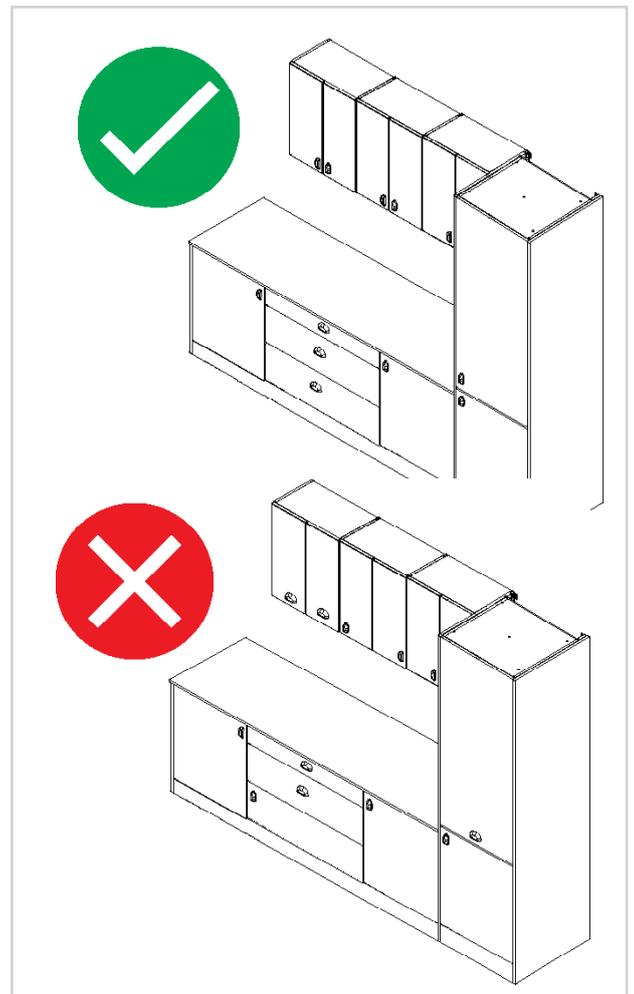


Step 2: Using this guide line as a reference, measure from the **0mm** mark to the required screw-hole positions for the handle and mark them clearly on the tape.



Marking all of the handle positions

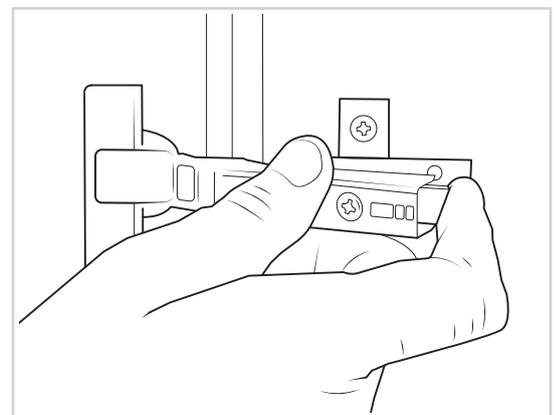
Take time marking the handle positions on all the frontals, ensuring to use the appropriate handle configuration on all the units.



Removing the frontal

Once you are happy with the handle positions, remove the frontal and place it facing up on a solid work surface in preparation of creating the bolt holes.

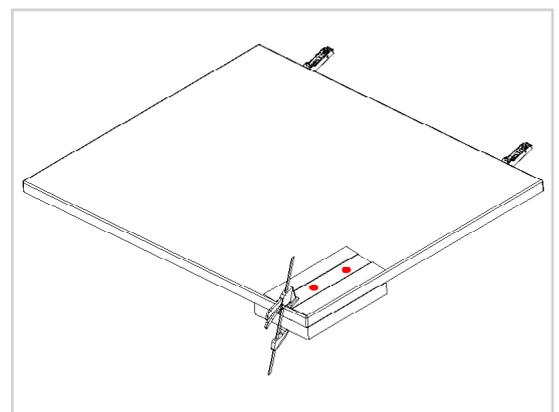
Remove the frontal by pulling the release catch.



Clamping an offcut

Clamp a piece of offcut behind the frontal where the handle is being placed.

This will be used to prevent the frontal from being damaged when creating the holes for the bolt.

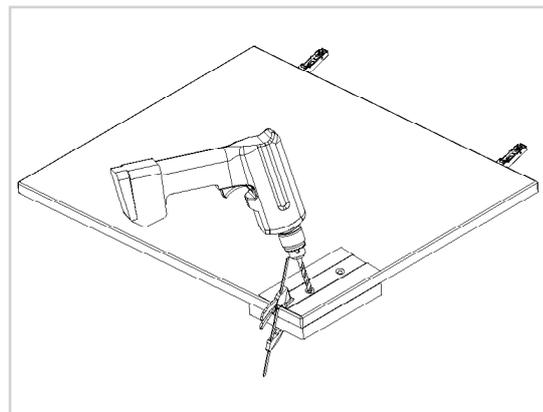


Always drill into the front of the frontal and opposite side to the hinges (if required)

Drilling the holes

Drill into the frontal at the markings, ensuring the drill bit being used is slightly larger than the bolts used to secure the handle.

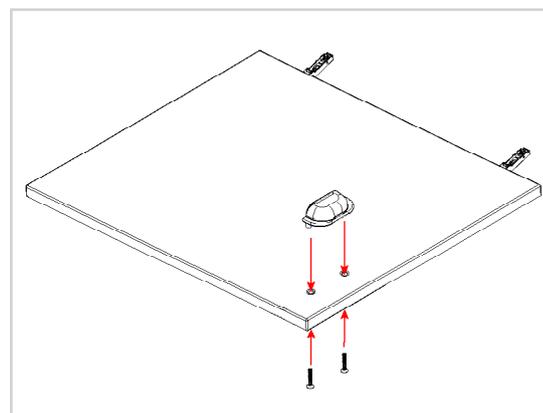
Once the holes are created, remove the offcut and masking tape from the frontal.



Attaching the handle

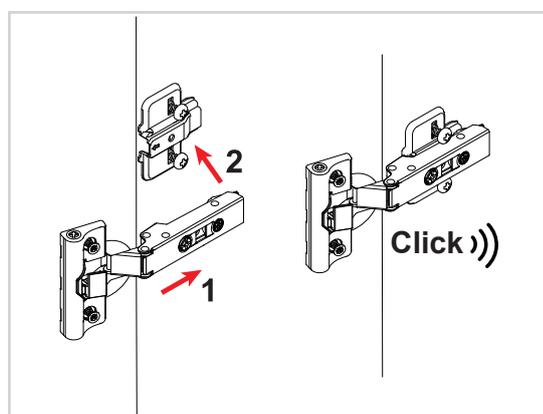
Secure the handle to the frontal using the bolts provided.

Tighten the bolts until the handle is secured in place.



Attaching the frontal

Once the handle has been fixed to the frontal, the frontal should be re-attached by clipping the hinges onto the hinge plates.



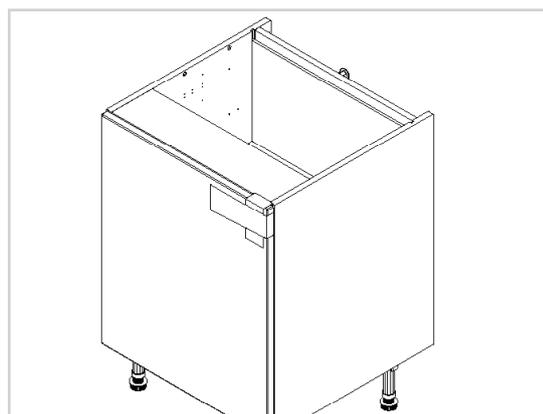
No Handle Jig

Remember, these handle positions are only advisory, handle placements should reflect your requirements and design preferences.

Applying tape to the frontal

Apply low adhesive tape to the frontal where the handle has been planned.

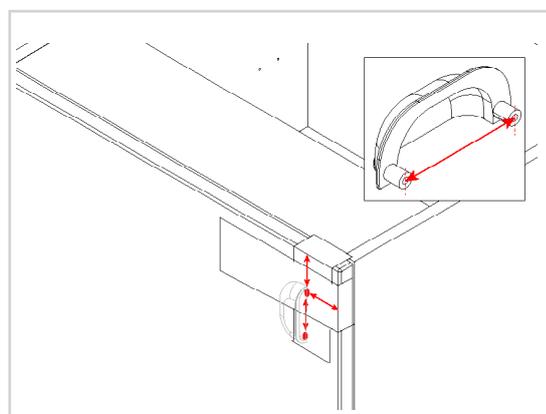
Place enough to cover the entire bar/cup.



Marking the handle position

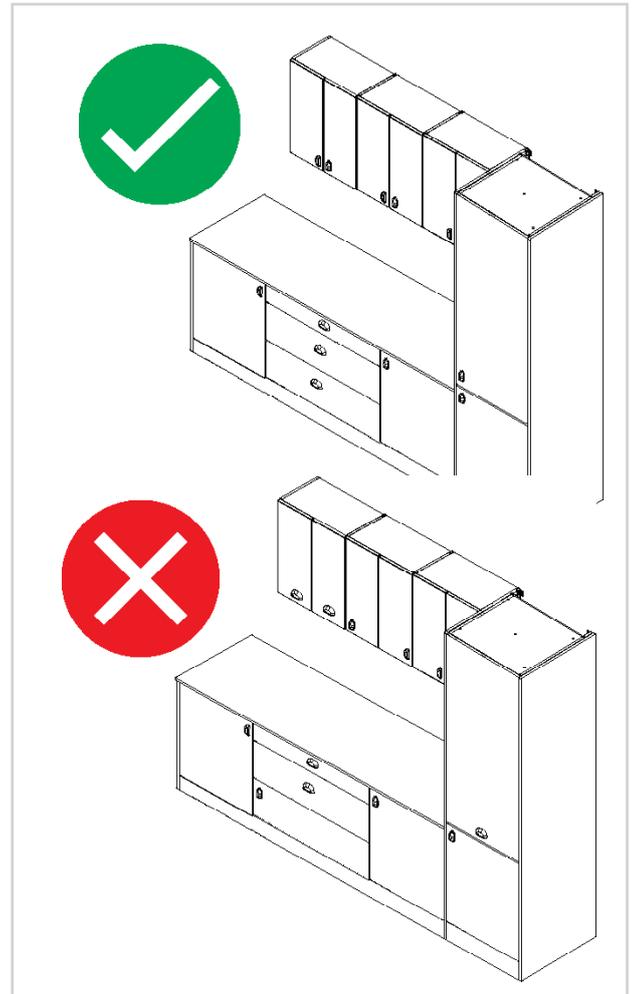
Mark the first bolt hole position on masking tape, then measure the bolt slots distance on the handle to determine second bolt hole and mark.

For information on how to position the handles on each of unit/frontal types correctly, use the guide at the beginning.



Marking all of the handle positions

Take time marking the handle positions on all the frontals, ensuring to use the appropriate handle configuration on all the units.



Checking the handle position

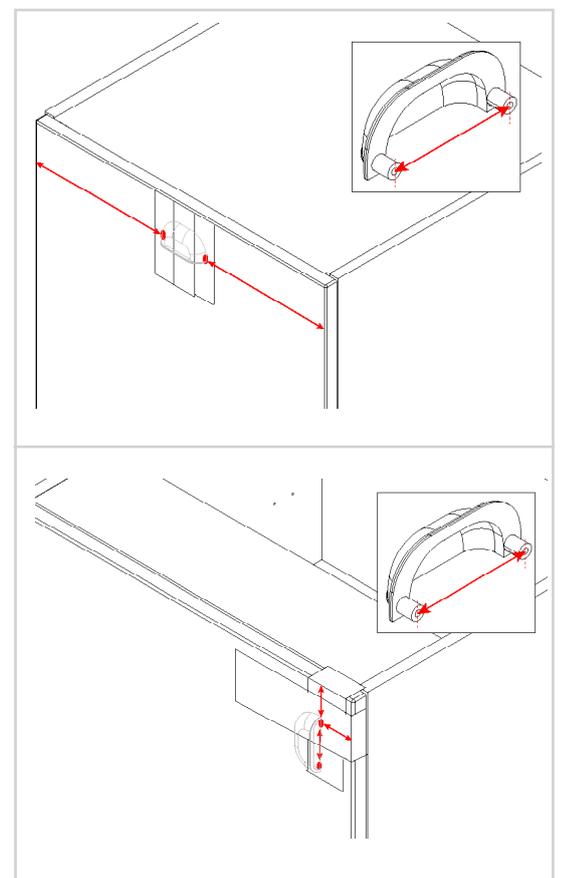
Ensure to check the handle positioning.

Make sure that the handle marking is on the front of the frontal and check that the markings are level, use a spirit level at both markings to check.

Depending on the positioning of the handle make sure to check the following -

Centre of the frontal - Confirm that the measurements taken on each side of the marking are the same.

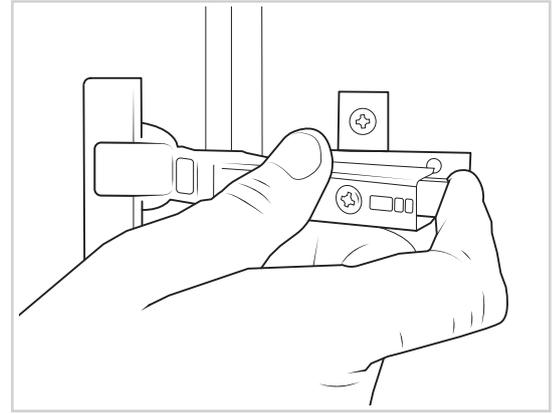
Side of the frontal - Confirm the distances to the marking for the top and side measurements are equal. Ensure the handle is planned on the opposite side from the hinges.



Removing the frontal

Once you are happy with the handle positions, remove the frontal and place it facing up on a solid work surface in preparation of creating the bolt holes.

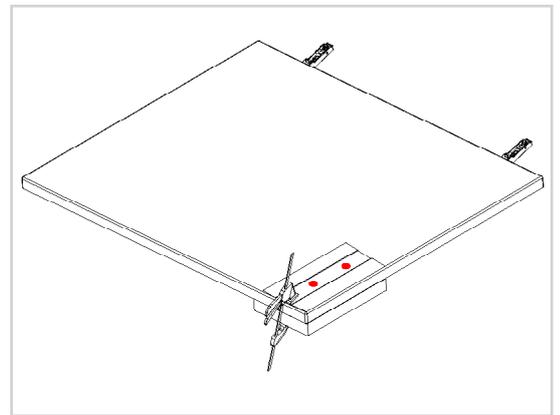
Remove the frontal by pulling the release catch.



Clamping an offcut

Clamp a piece of offcut behind the frontal where the handle is being placed.

This will be used to prevent the frontal from being damaged when creating the holes for the bolt.

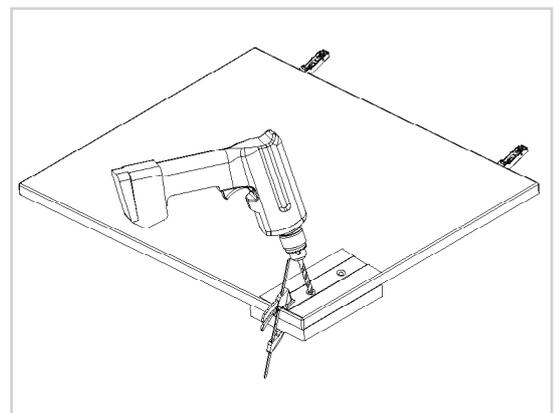


Always drill into the front of the frontal and opposite side to the hinges (if required)

Drilling the holes

Drill into the frontal at the markings, ensuring the drill bit being used is slightly larger than the bolts used to secure the handle.

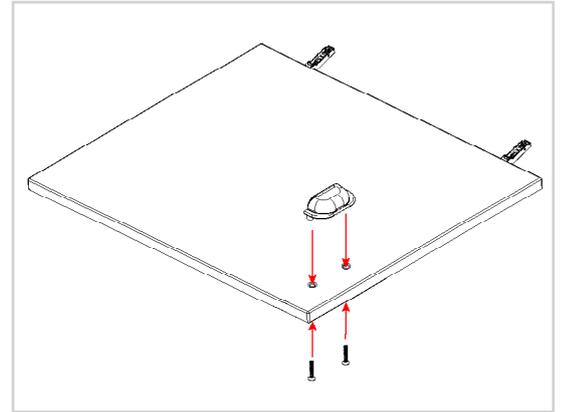
Once the holes are created, remove the offcut and masking tape from the frontal.



Attaching the handle

Secure the handle to the frontal using the bolts provided.

Tighten the bolts until the handle is secured in place.



Attaching the frontal

Once the handle has been fixed to the frontal, the frontal should be re-attached by clipping the hinges onto the hinge plates.

