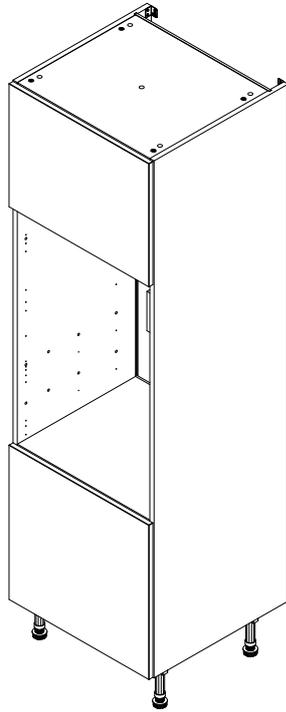
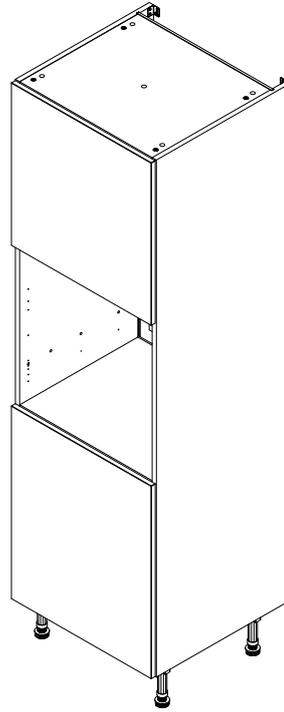


TOWER UNIT

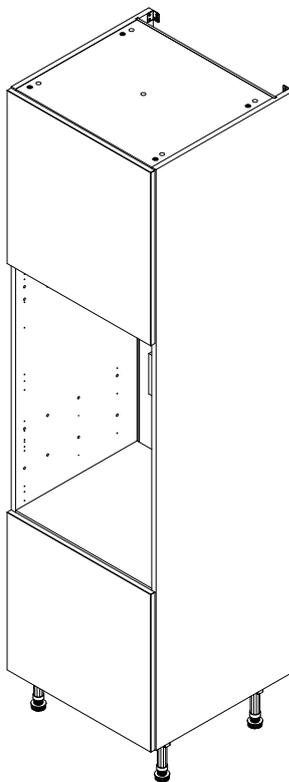
600, Appliance 2 Door Assembly Guide



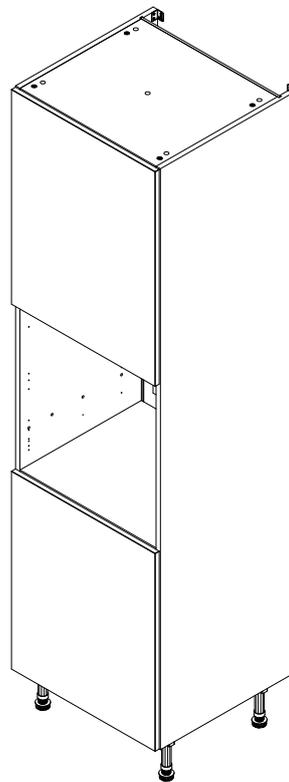
900/600 + 290 Appliance
2070



600/450 + 140 Appliance
2070



900/600 + 290 Appliance
2250



600/450 + 140 Appliance
2250



2070 TALL 900/600 + APPLIANCE UNIT SHOWN THROUGHOUT FOR ILLUSTRATIVE PURPOSES

TOWER UNIT

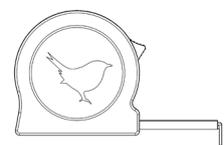
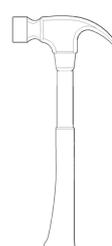
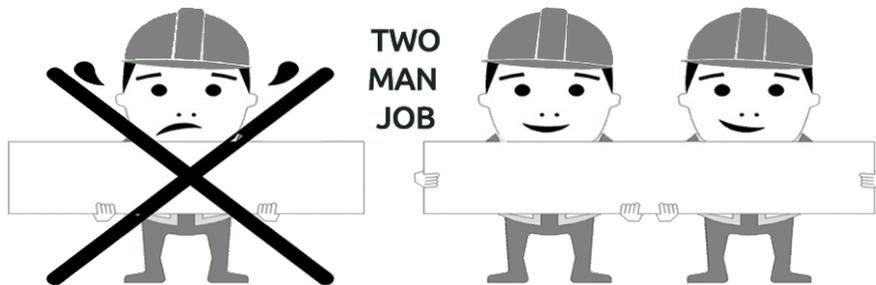
600, Appliance 2 Door Assembly Guide



BEFORE YOU START

INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.

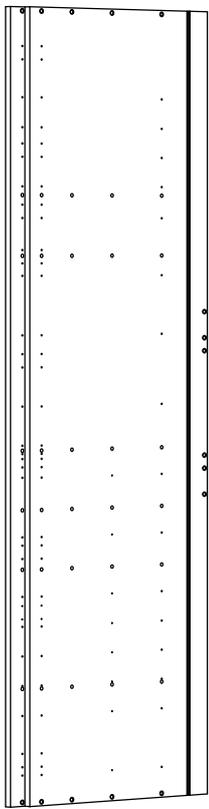
THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED



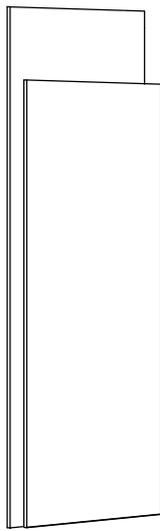
NOT to be used with
CAM LOCK

TOWER UNIT

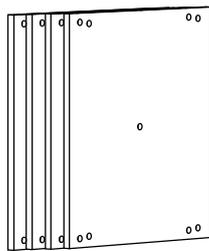
600, Appliance 2 Door Assembly Guide



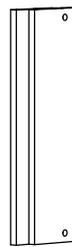
Panel A
x2 End Panel



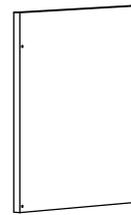
Panel B
x2 Back Panel



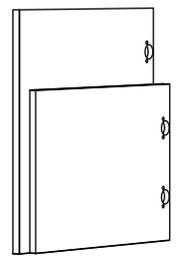
Panel C
x4 Fixed Shelf



Panel D
x2 Rail



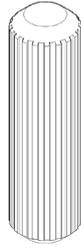
Shelf
(where applicable
x1 or x 2 Loose Shelf)



Frontals
x2 Front Panel
(Packed Separately)

TOWER UNIT

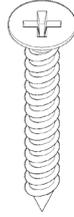
600, Appliance 2 Door Assembly Guide



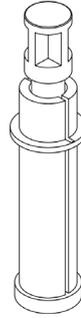
(F) x24
Wooden Dowel



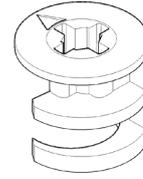
(L) x24
15mm Screw



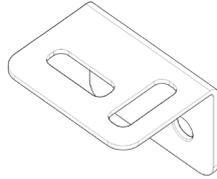
(K) x16
30mm Screw



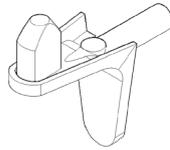
(G) x20
Cam Dowel (Expanding)



(H) x20
Cam Lock



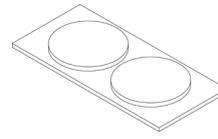
L Bracket
x2



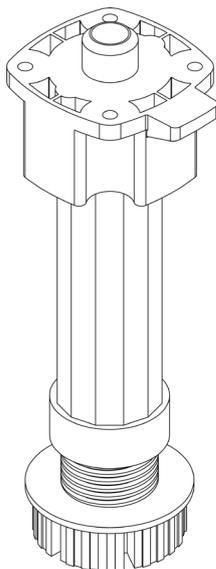
(Z) x12
Shelf Peg Metal



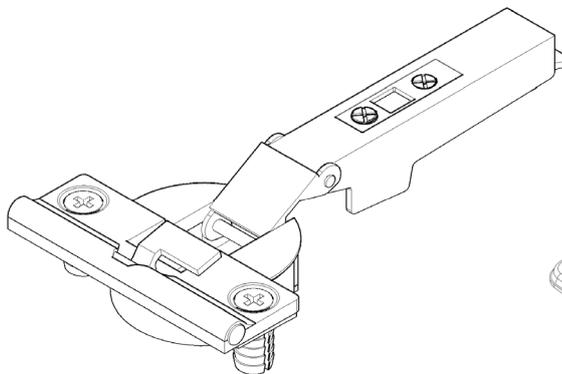
(M) x4
Cover Sticker



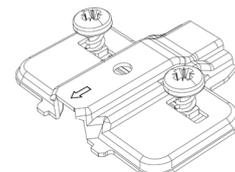
(N) x2
Door Buffer



Leg



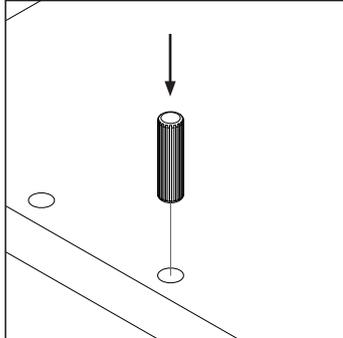
Hinge
Inc Screws & Cover Plate



Hinge Mounting Plate
Inc Screws

TOWER UNIT

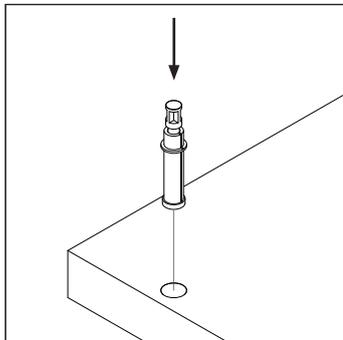
600, Appliance 2 Door Assembly Guide



2070 TOWER SPECIFIC

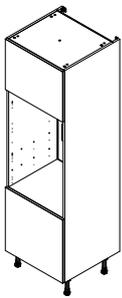
Step 1.

Seat dowels (F) into holes in both end panels (A) as shown.



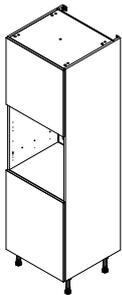
Step 2.

Seat expanding cam dowels (G) into holes in both end panels (A) as shown.



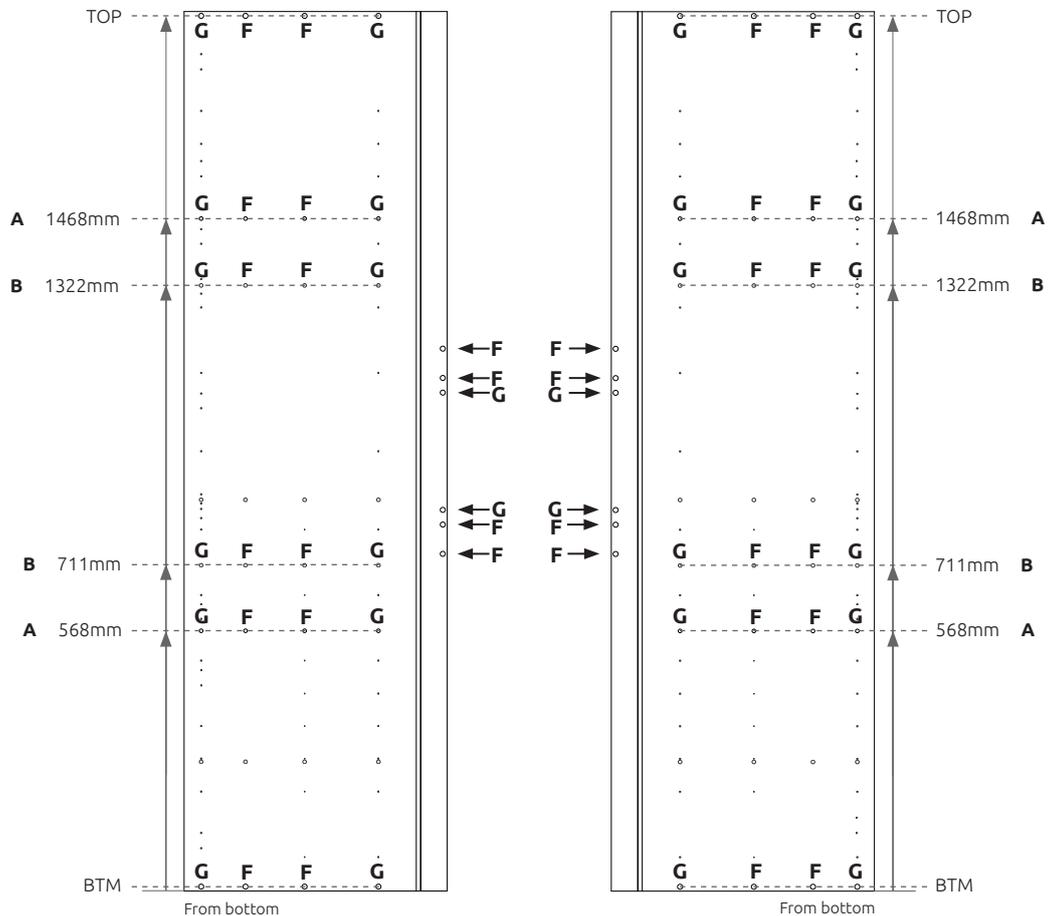
A

900/600 + 290 Appliance
2070



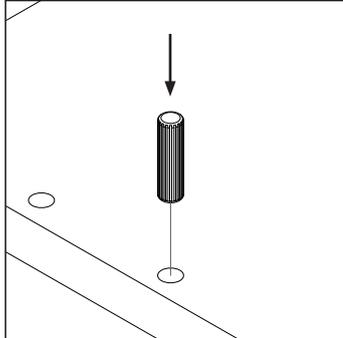
B

600/450 + 140 Appliance
2070



TOWER UNIT

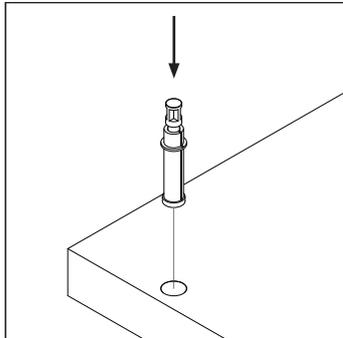
600, Appliance 2 Door Assembly Guide



2250 TOWER SPECIFIC

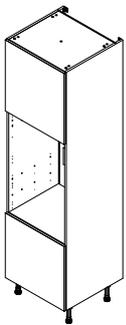
Step 1.

Seat dowels (F) into holes in both end panels (A) as shown.



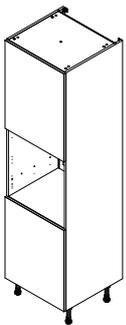
Step 2.

Seat expanding cam dowels (G) into holes in both end panels (A) as shown.



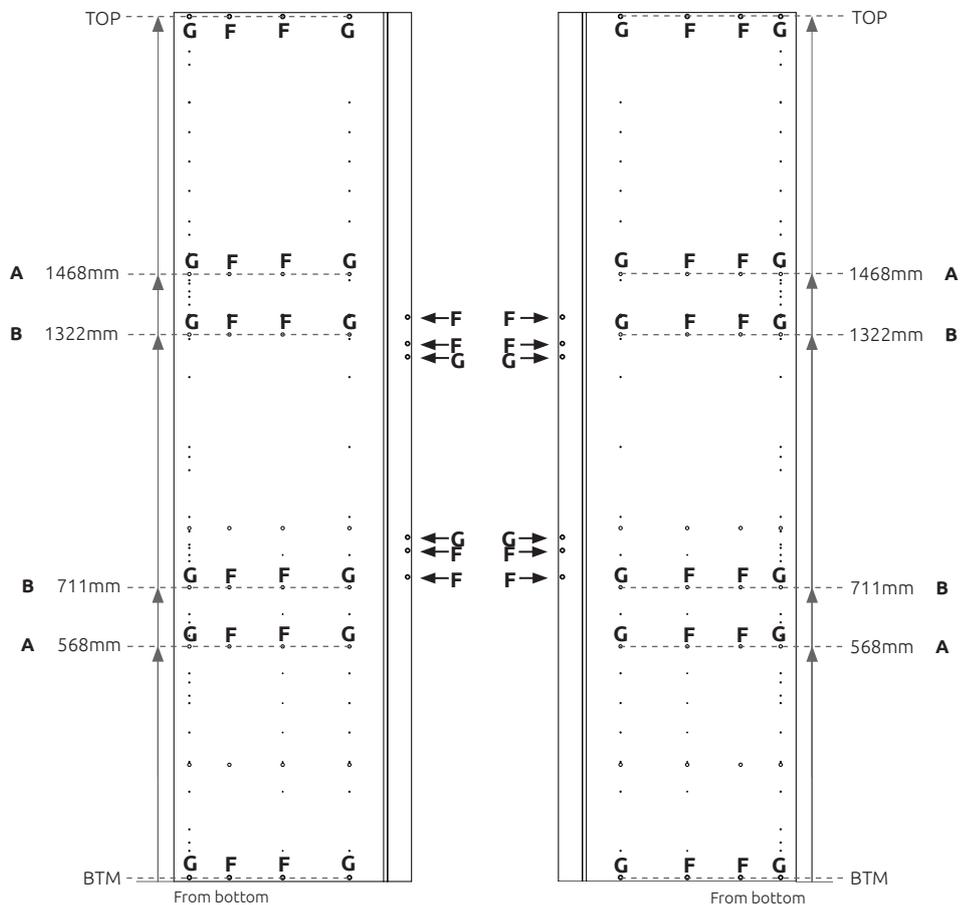
A

900/600 + 290 Appliance
2250



B

600/450 + 140 Appliance
2250



TOWER UNIT

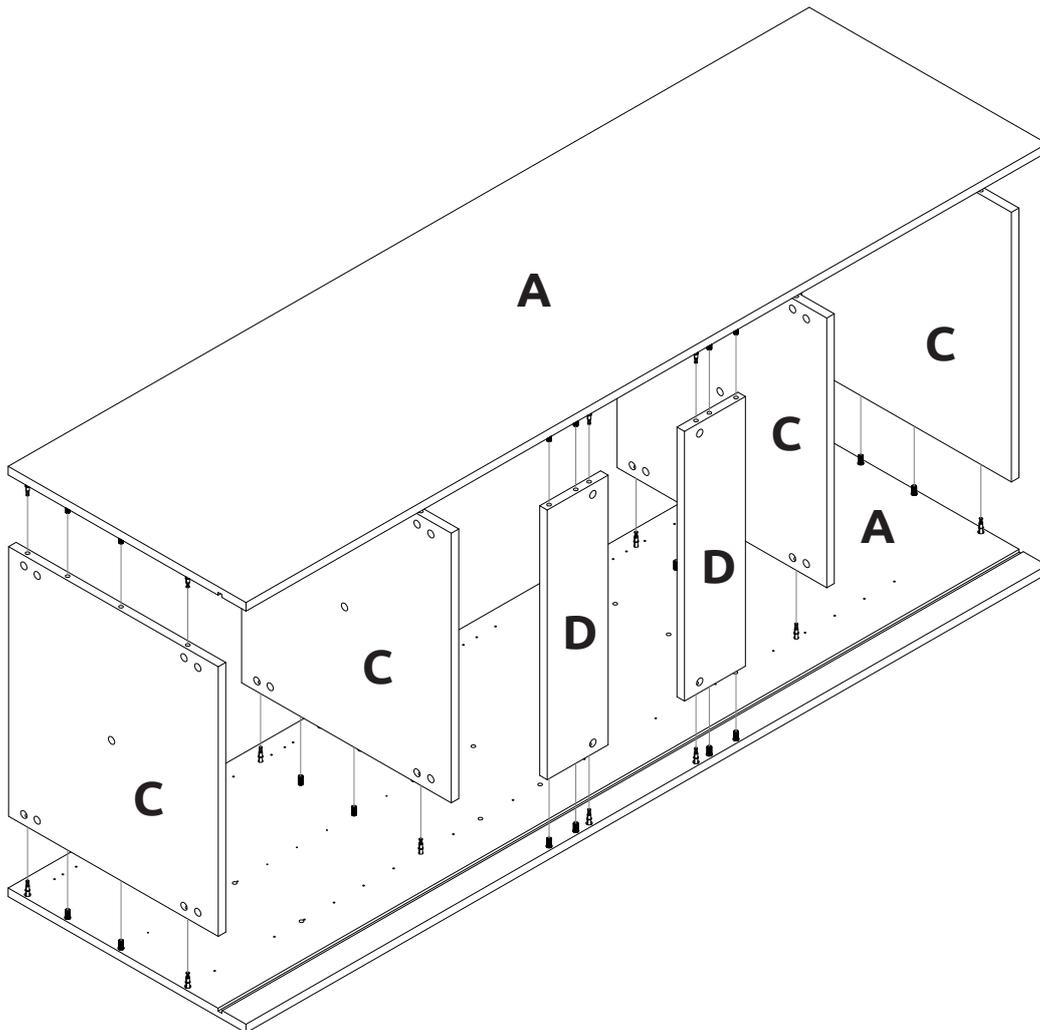
600, Appliance 2 Door Assembly Guide

Step 3.

Attach panels **(C)** & **(D)** to end panels **(A)**, using expanding cam dowels **(G)**, and wooden dowels **(F)** in positions as shown in **Steps 1 & 2**, specific to chosen appliance option.



All cam lock **(H)** holes are to be positioned facing the outside of the unit carcass, for ease of tightening.

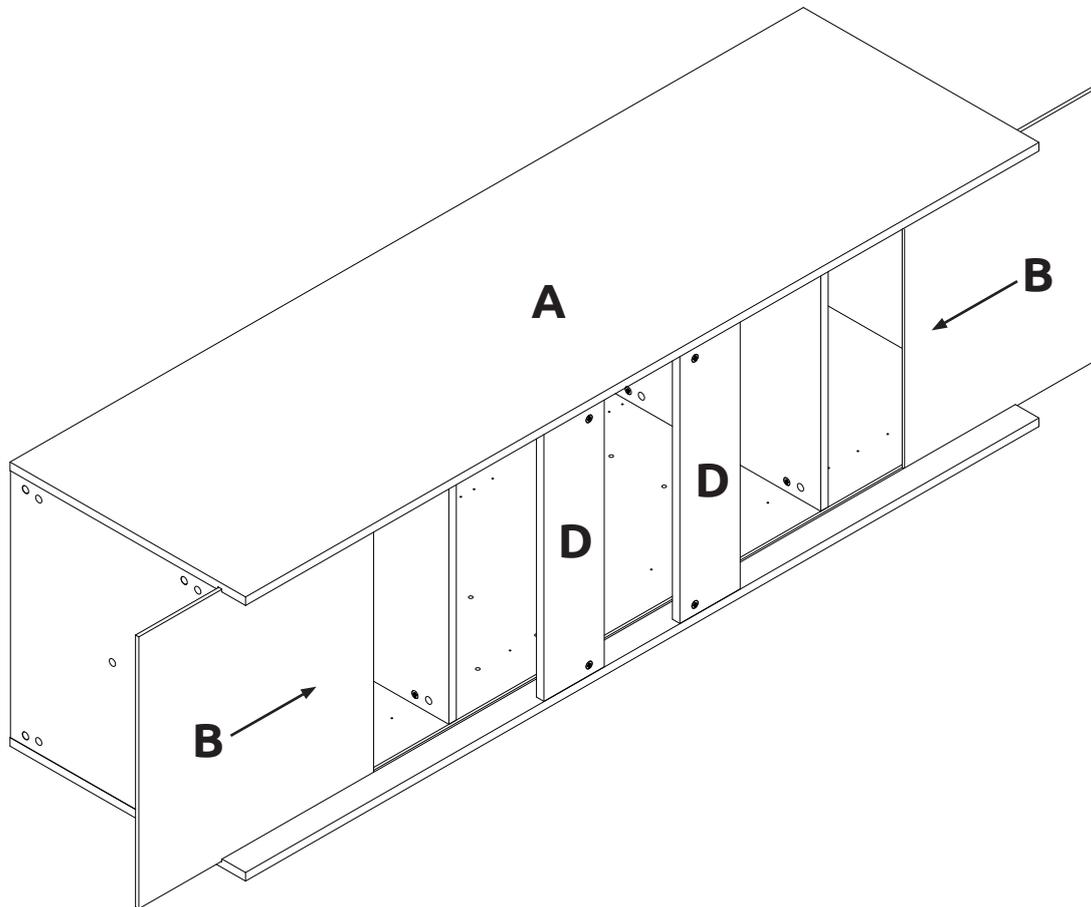


TOWER UNIT

600, Appliance 2 Door Assembly Guide

Step 4.

Measure and cut back panel **(B)** to suit appliance option, leaving the centre appliance aperture open.

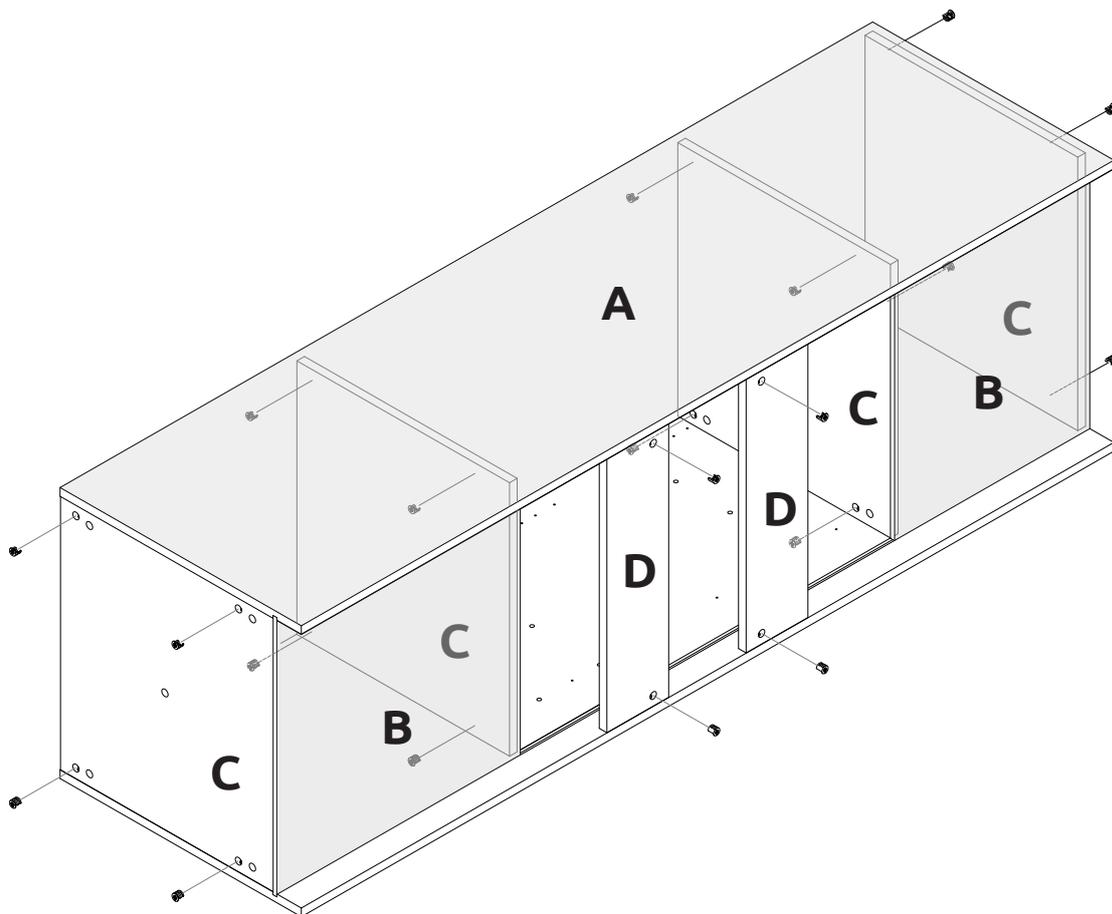
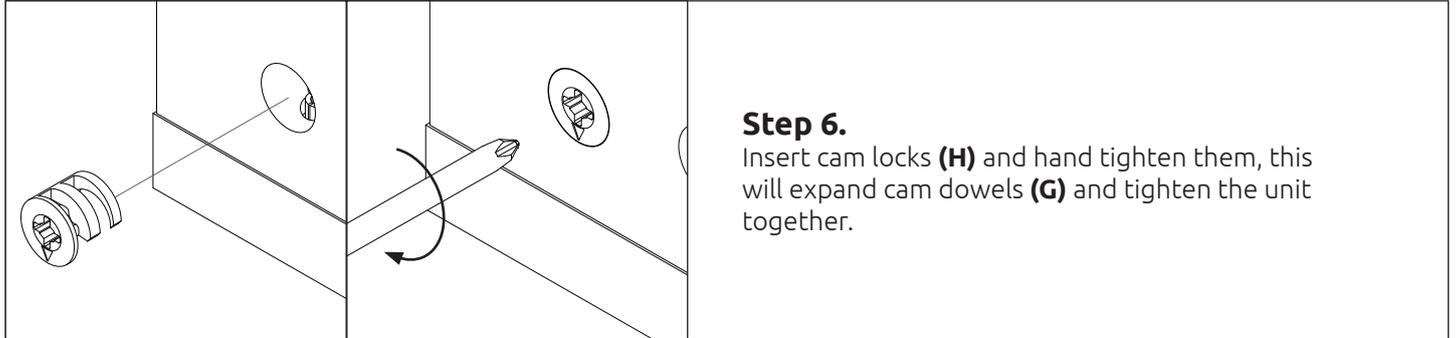


Step 5.

Slide back panel **(B)** into groove of end panels **(A)**. Once back panel **(B)** is in position, ensure the panel is flush and square with bottom of end panels.

TOWER UNIT

600, Appliance 2 Door Assembly Guide



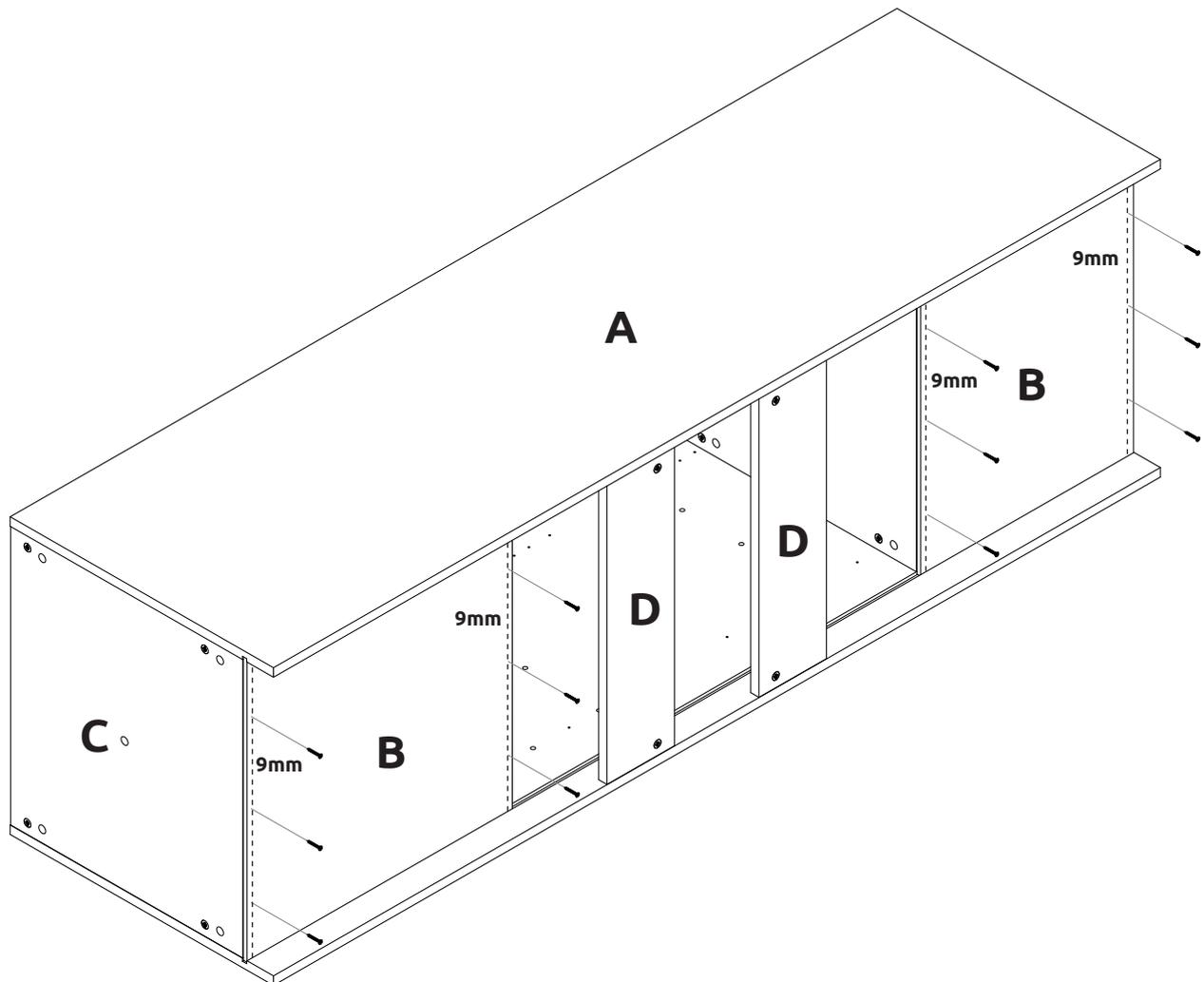
Do **not** use power tools with cam lock **(H)**

TOWER UNIT

600, Appliance 2 Door Assembly Guide

Step 7.

Ensure the unit is square. Secure back panel **(B)** with 12 x 30mm screws **(K)** equally spaced at the top and bottom of back panels **(B)** into panels **(C)**, as shown. Ensure you screw into the centre of the panel **(C)** (9mm from the edge).



TOWER UNIT

600, Appliance 2 Door Assembly Guide



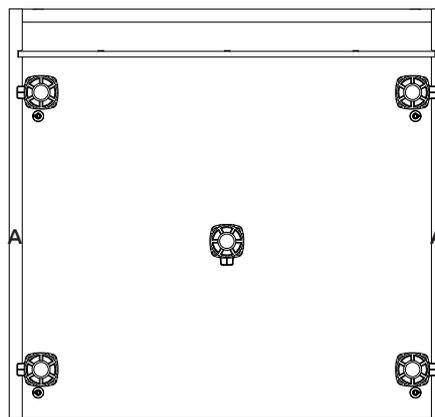
Step 8.

Position legs as shown on the diagram below. Ensure legs are rotated to also provide support to the end panels (**A**). Once positioned, secure each of the legs into place with 4 x 15mm screws (**L**) per leg. Push leg firmly down into leg base. Adjust legs to **155mm** before lifting unit upright. Once in situ level accordingly.

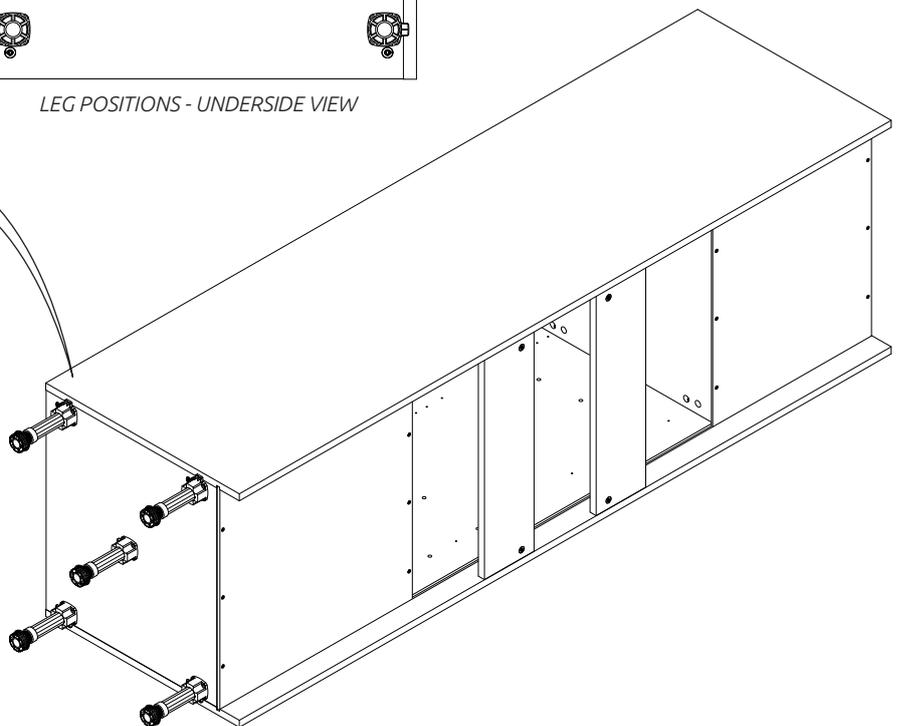
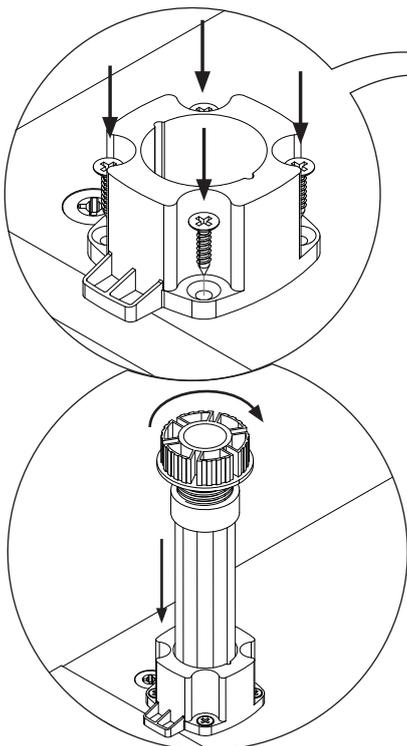


It is important to lift unit onto it's legs. Do not tilt as depicted in image.

BACK

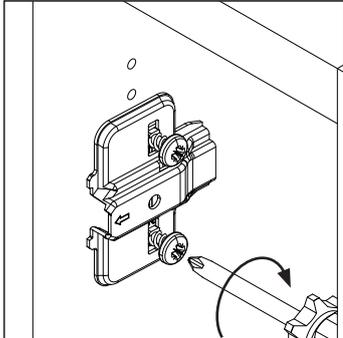


LEG POSITIONS - UNDERSIDE VIEW



TOWER UNIT

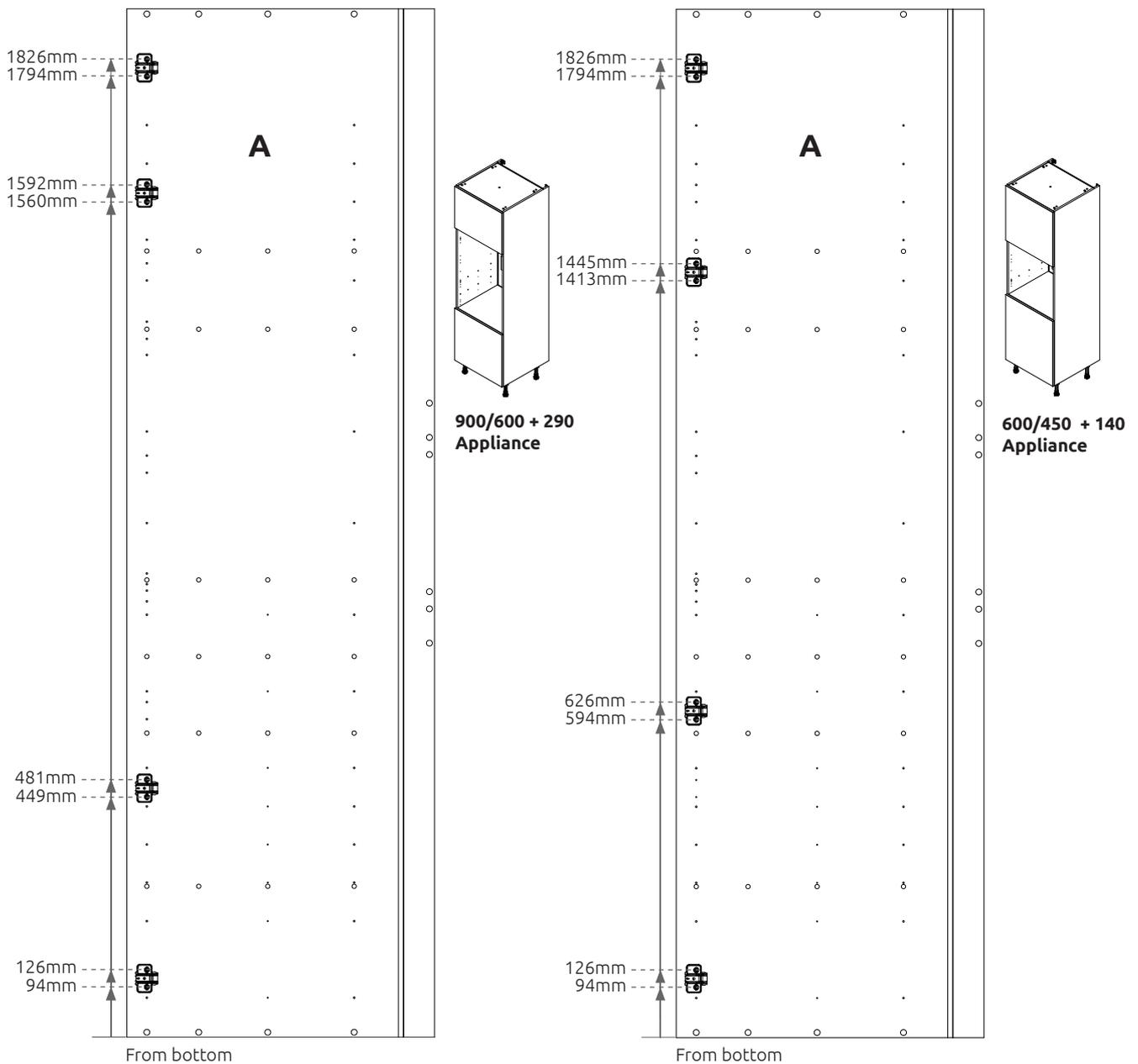
600, Appliance 2 Door Assembly Guide



Step 9. 2070 TOWER

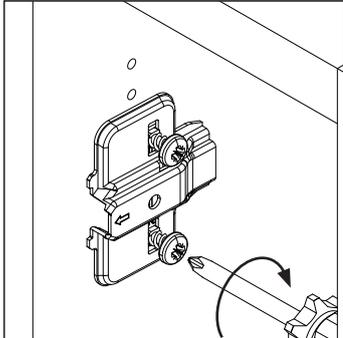
Attach hinge plates onto both end panels **(A)** as shown, using 2 screws already located in hinge plates.

Hinge side to be mounted in accordance to customer specific kitchen plan.



TOWER UNIT

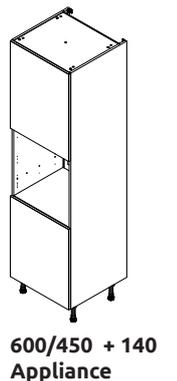
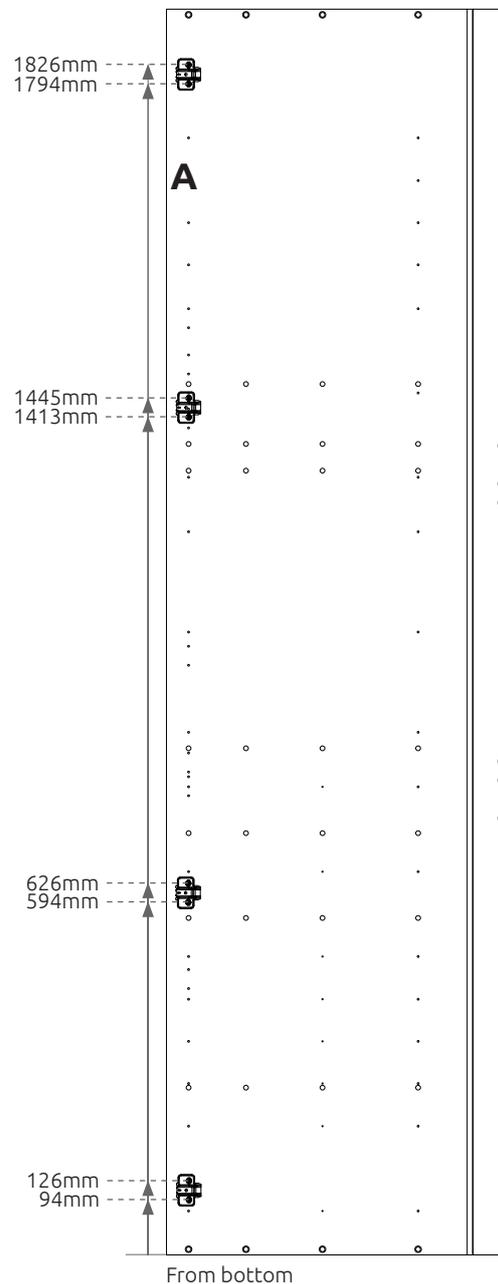
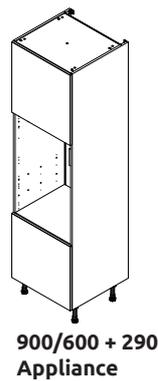
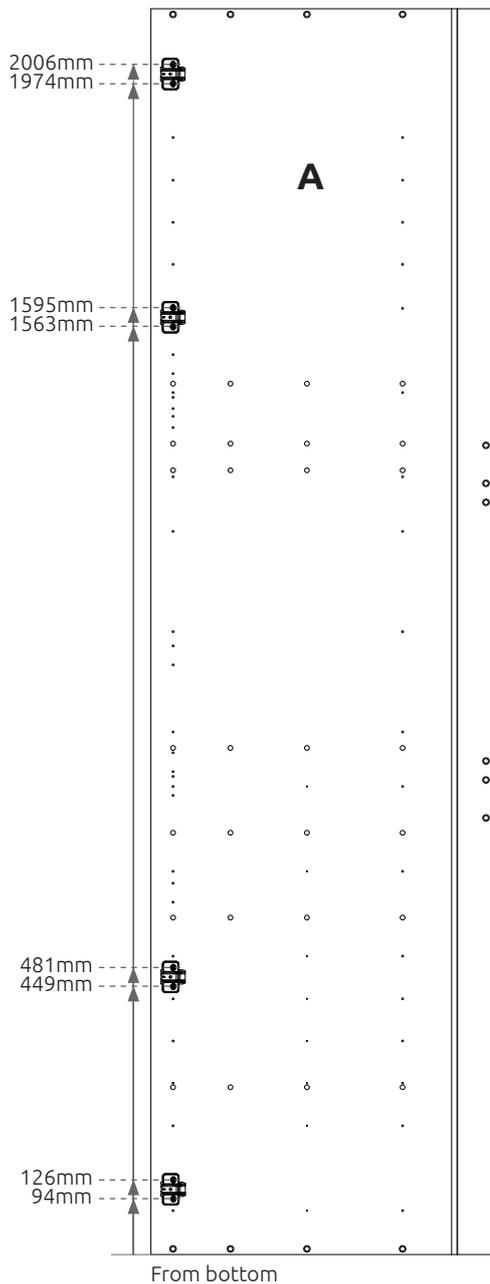
600, Appliance 2 Door Assembly Guide



Step 9. 2250 TOWER

Attach hinge plates onto both end panels **(A)** as shown, using 2 screws already located in hinge plates.

Hinge side to be mounted in accordance to customer specific kitchen plan.

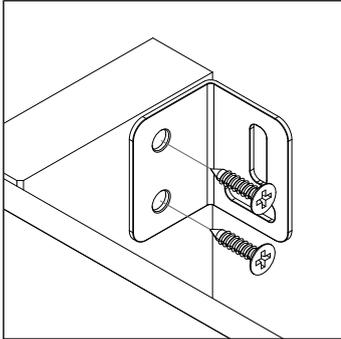


TOWER UNIT

600, Appliance 2 Door Assembly Guide

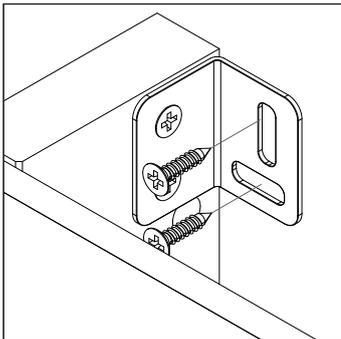


Screws for attaching to walls are **not provided** as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall construction are used.



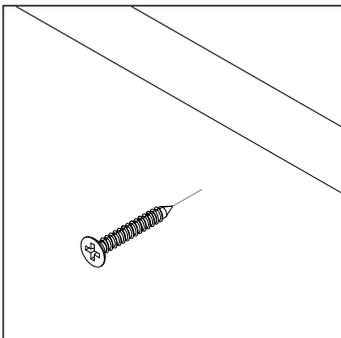
Step 10.

Use 2 x 15mm screws (**L**) to secure each of the L brackets to the rear of the unit at either side.



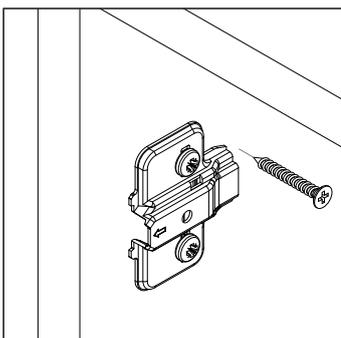
Step 11.

Ensure the unit is positioned correctly and level. Screw through the L bracket into the wall to secure the unit.



Step 12.

Secure tower to the wall using screws through rail panel (**D**) into the wall as shown.

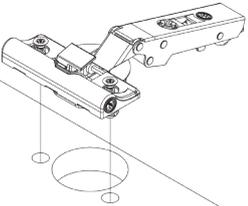
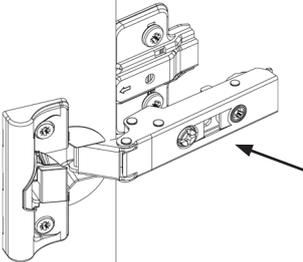
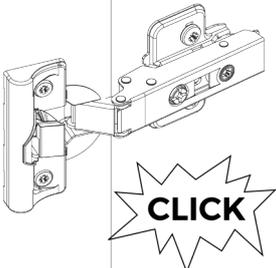


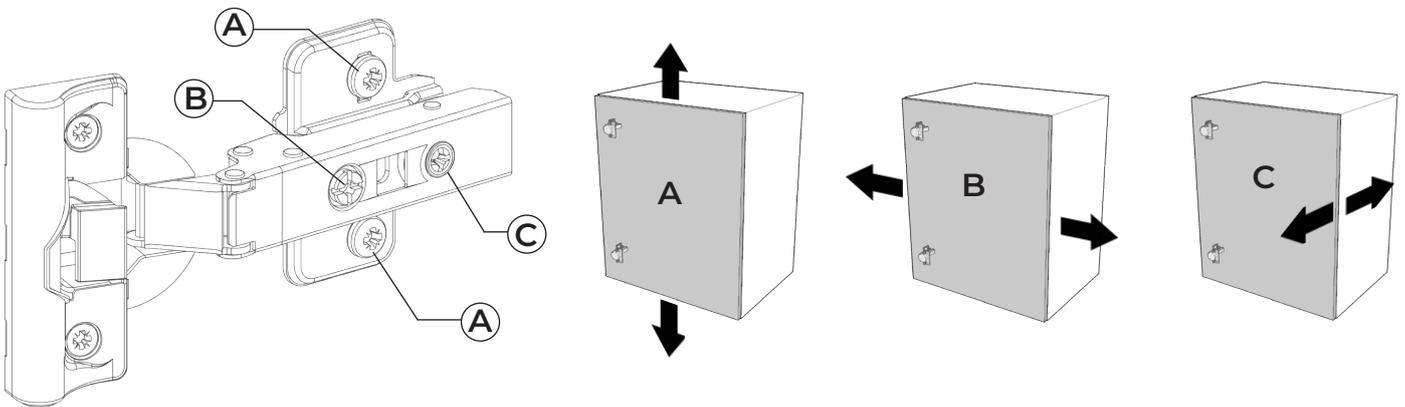
Step 13.

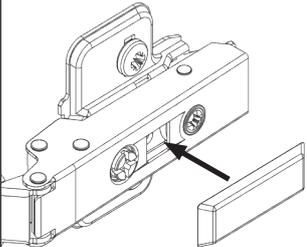
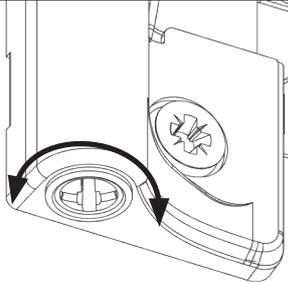
Screw into any side units using 30mm screws (**K**) provided to secure to unit. Screw just to the rear of hinge plate at the top and bottom of both sides of the unit, place cover stickers (**M**) on the heads to conceal them.

TOWER UNIT

600, Appliance 2 Door Assembly Guide

	<p>HINGE ATTACHMENT AND ADJUSTMENT</p> <p>Step 1. Insert hinges into frontal hinge holes provided, secure hinges with the 2 x screws already located in the hinges.</p>	
		<p>Step 2. Attach the door to unit, clip hinges onto hinge plates and click to secure.</p>
<p>Step 3. Adjust hinges to suit, using the highlighted screw(s) shown.</p>		



	<p>Step 4. Fit cover caps to hinges and adjust soft-close to suit.</p>	
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The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH**.

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