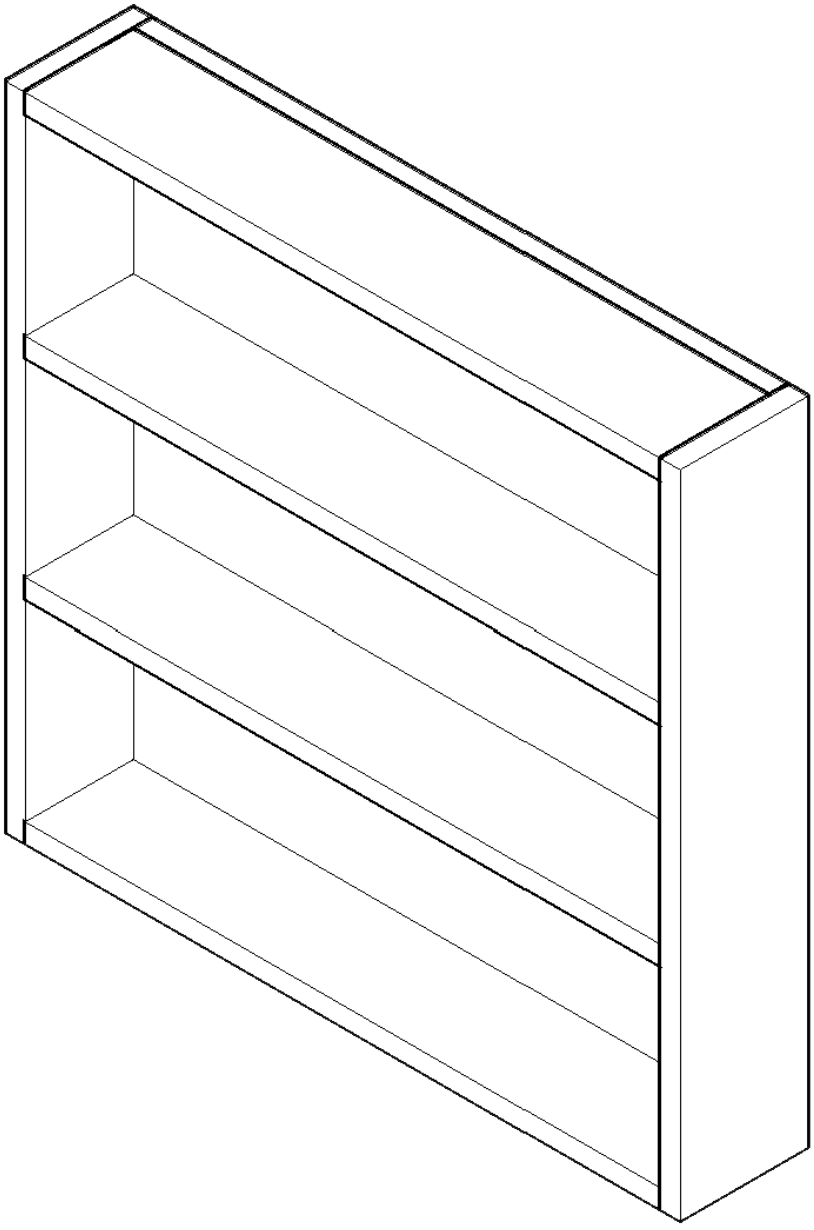
WALL UNIT

Midway Unit Customisation Guide



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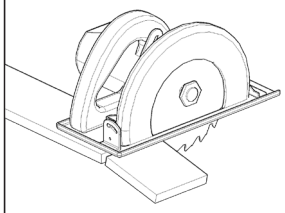
Midway Unit Customisation Guide

BEFORE YOU START
INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.
THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

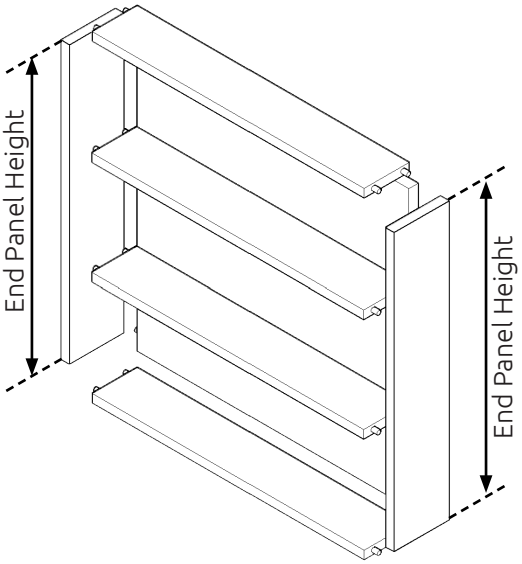
IT IS IMPORTANT TO BE AS ACCURATE AS POSSIBLE.

Step 1.

See table and find required end panel height depending on the size of worktop and wall units. Measure this size and carefully cut both end panels to the correct size.



Cut end panel



Worktop Thickness (mm)	End Panel Height (mm)	
	575 Wall Unit	720/900 Wall Unit
12	613	468
15	610	465
20	605	460
22	603	458
30	595	450
38	587	442
40	585	440
60	565	420
80	545	400

Step 2.

Measure thickness of midway unit board. *see fig 1*

Step 3.

Refer to the drilling measurements on the following page and drill holes **8mm x 13mm** deep at the positions shown for your end panel. *see fig 2*

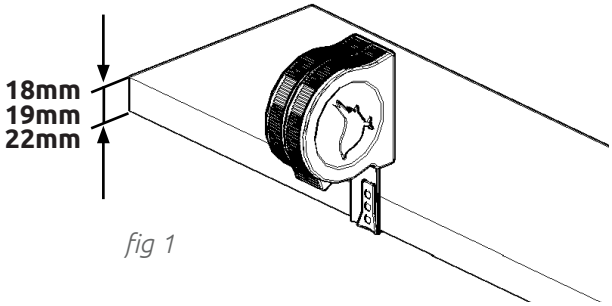


fig 1

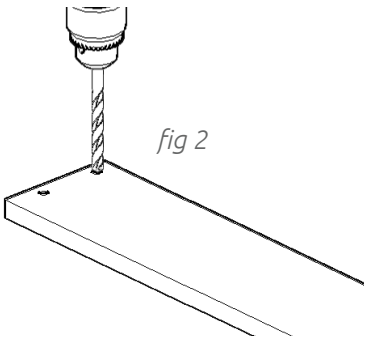


fig 2

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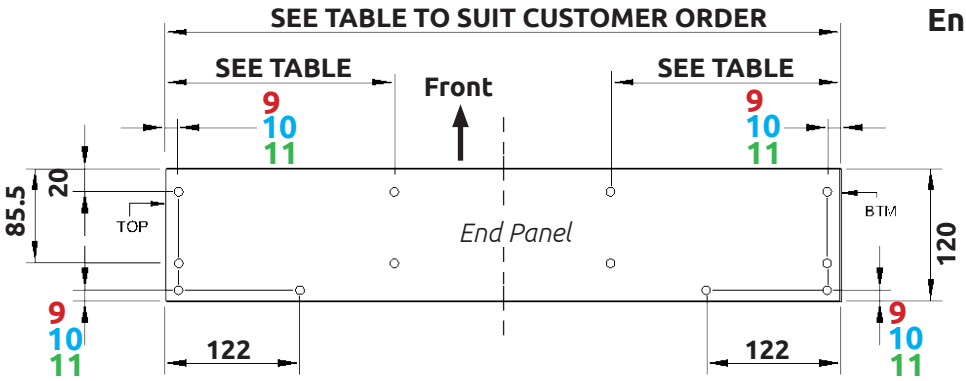


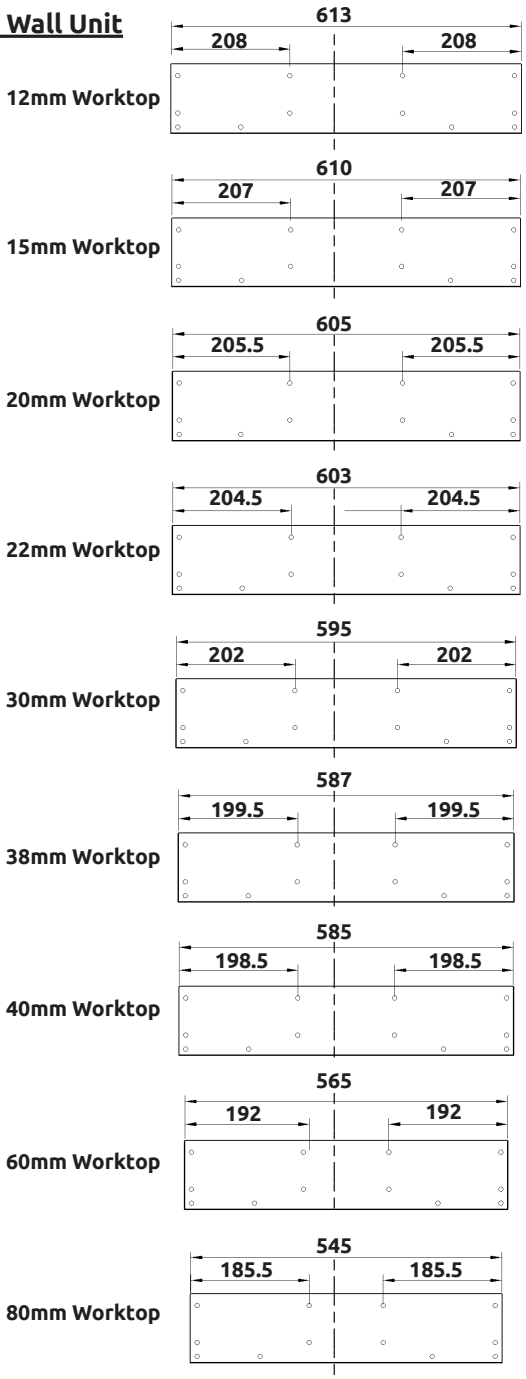
End Panel Drilling Requirements

Panel Drilling Key:

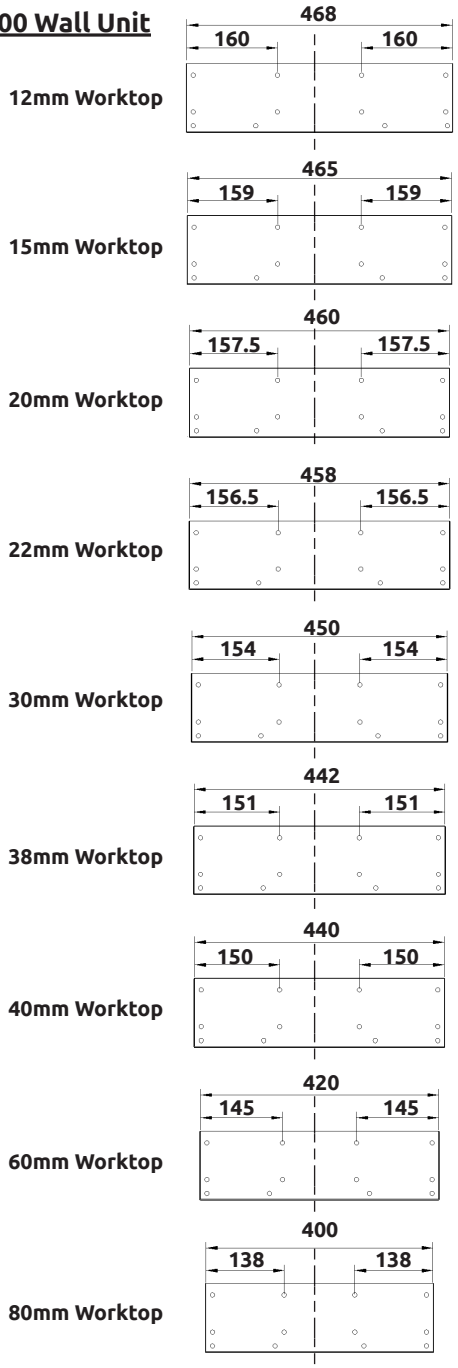
For board thickness

- **18mm** use detail key:
- **19mm** use detail key:
- **22mm** use detail key:

575 Wall Unit



720/900 Wall Unit



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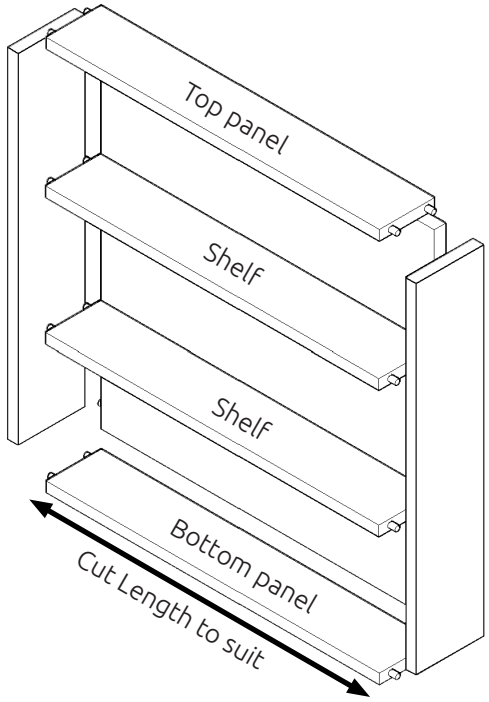
Step 4.
To adjust the width of the midway you will need to cut the top and bottom panels as well as all the shelves. *see fig 3*
Only cut the shelves and panels at one end to reduce the amount of cut edges that are not machined.



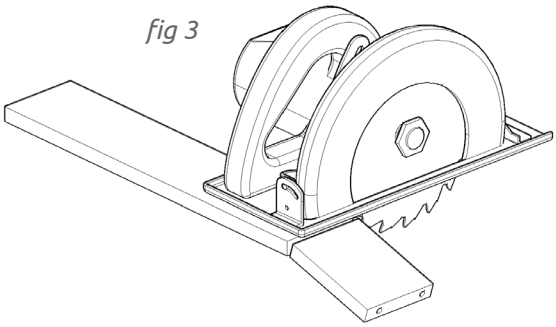


fig 3

Step 5.
Once you have the desired lengths, you must re-dowel the ends by drilling two holes **8mm x 20mm** deep at the cut end. These should be 20mm and 85mm back from the front edge of the panels and shelves and in the centre of the thickness of the panel. *see fig 4*
Alternatively screw through the end panel into the shelves/panels to secure.

Step 6.
The back panel will need to be cut to the appropriate height and width.
The height of the back panel is the same as the length of the end panels previously cut.
The width of the back panel is the same length as the shelves, top and bottom panels. *see fig 5*

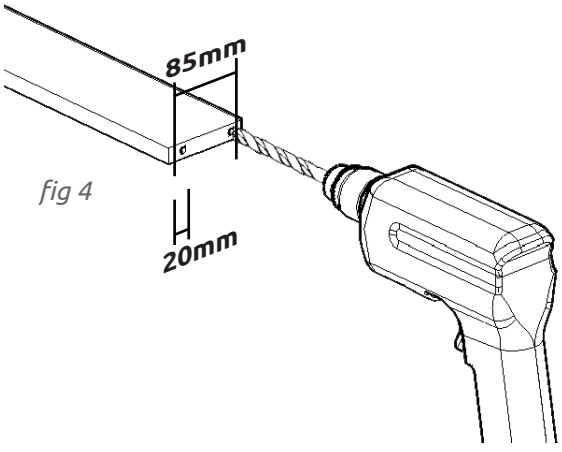


fig 4

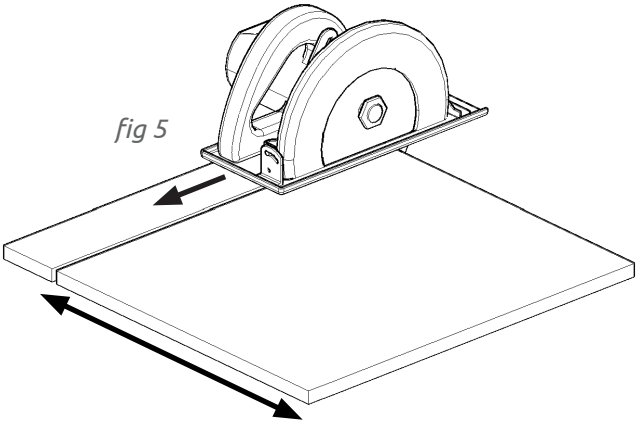


fig 5

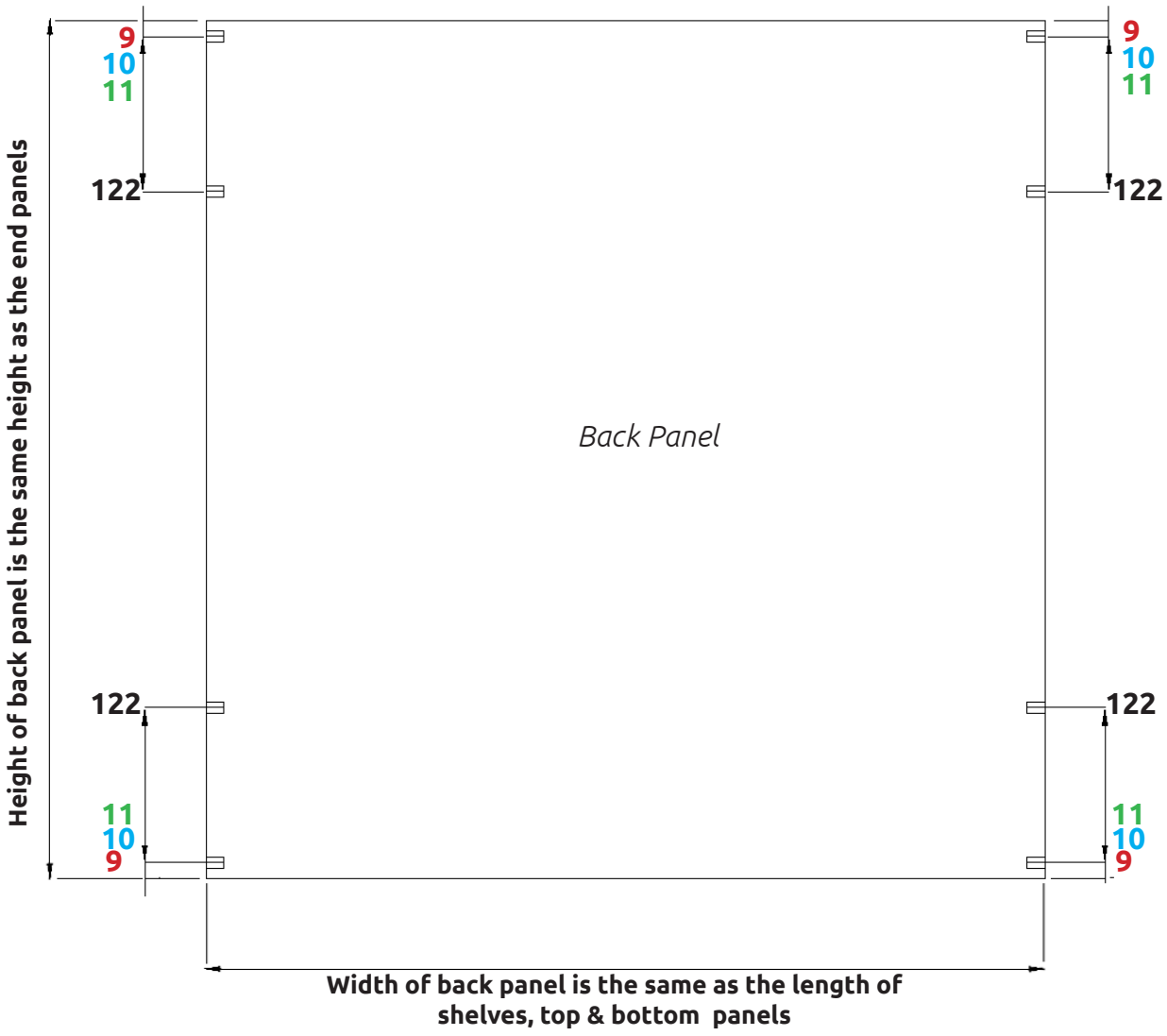
WALL UNIT

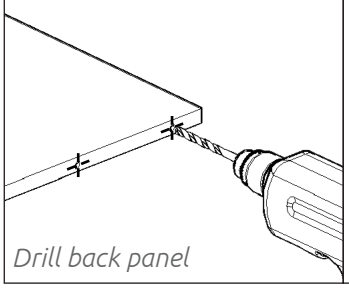
Midway Unit Customisation Guide

Back Panel Drilling Requirements

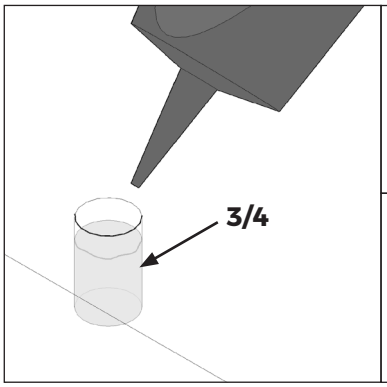
Panel Drilling Key:
For board thickness

- **18mm** use detail key:
- **19mm** use detail key:
- **22mm** use detail key:




Drill back panel

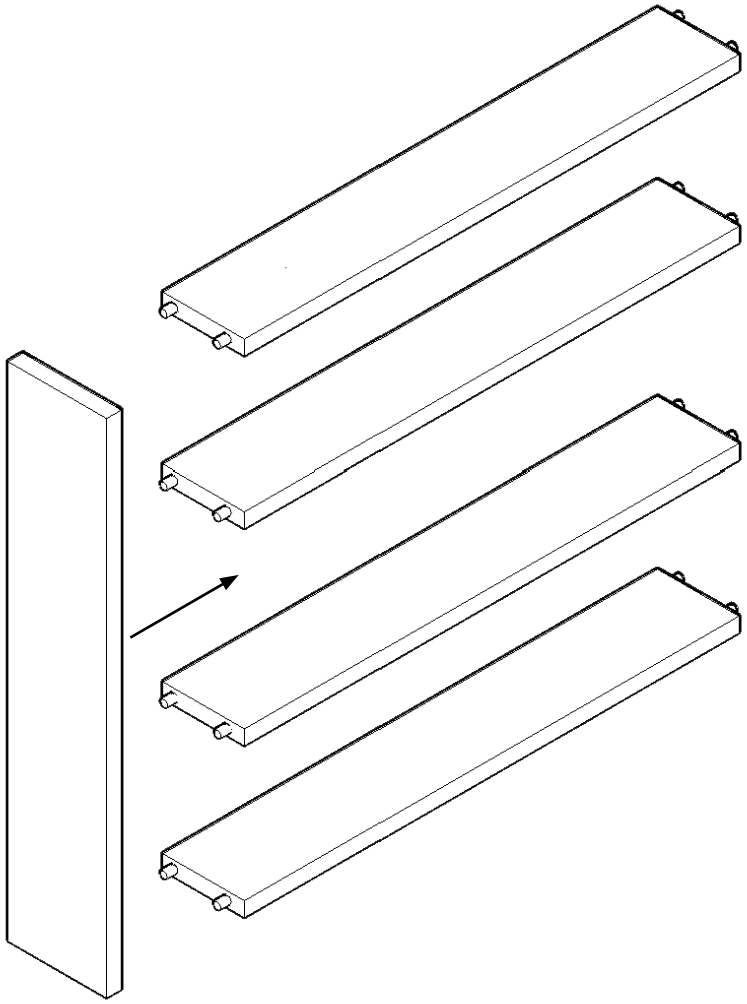
Step 7.
Drill holes **8mm x 20mm** deep at the positions shown in the diagram above, in the centre of the thickness of the back panel.



Step 8.
Using the provided adhesive fill the holes of the top/bottom panels, the shelves and back panel 3/4 full and insert wooden dowels. Lightly tap with a hammer if required. Remove excess glue if necessary.

Step 9.
Using the provided adhesive. Fill the end panel holes approximately 3/4 full.

Step 10.
Join together end panel with shelves and top/bottom panels.



Step 11.
Insert back panel into place as shown. *see fig 6*

Step 12.
Join end panel together with shelves and top/bottom panels. *see fig 7*

fig 6

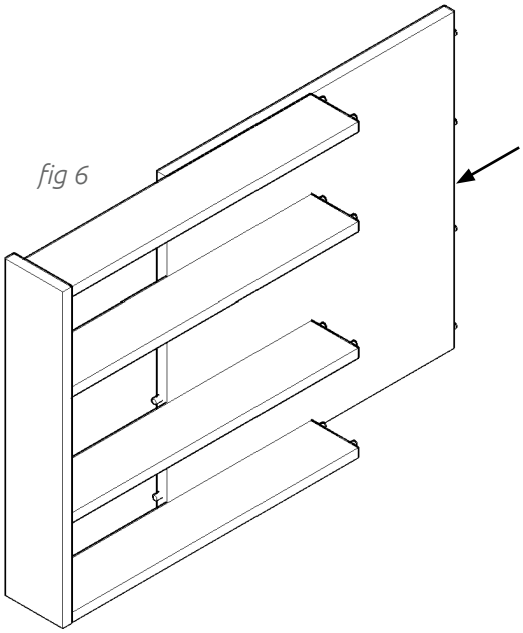
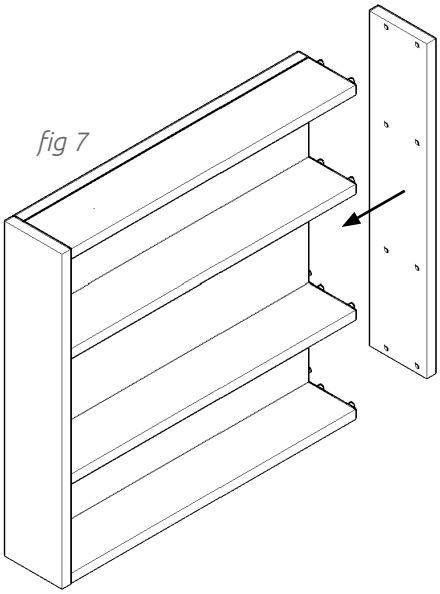
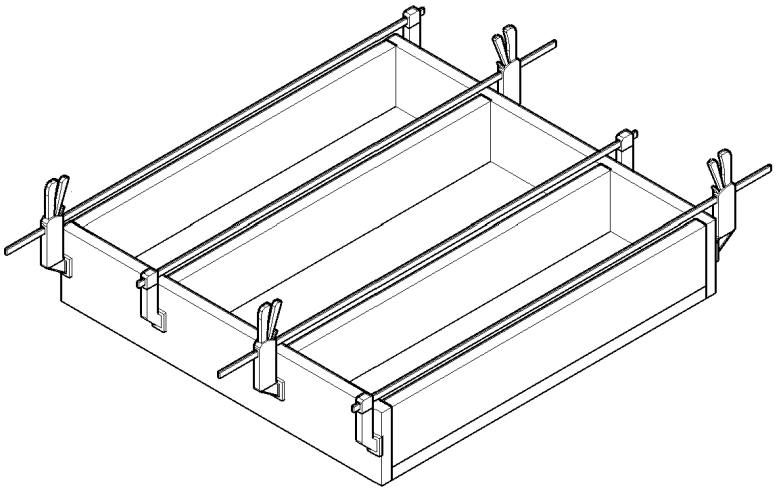


fig 7



Step 13.
Once positioned, carefully clamp all panels together with a suitable amount of force. Allow bond to form. Remove excess glue if necessary.
Alternatively screw through the end panel into the shelves, panels and back to secure.



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