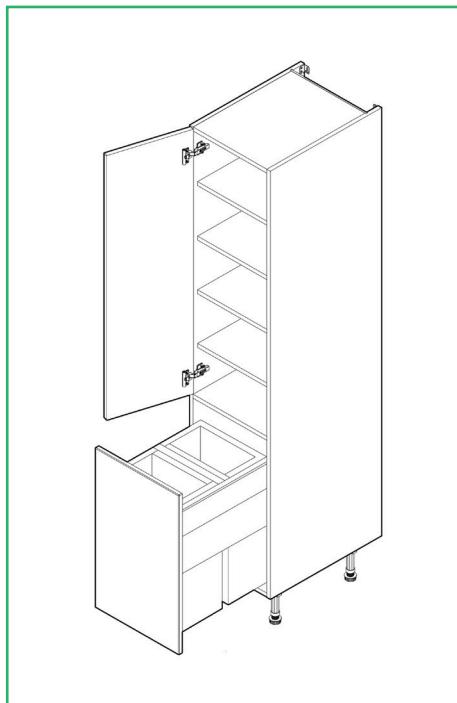
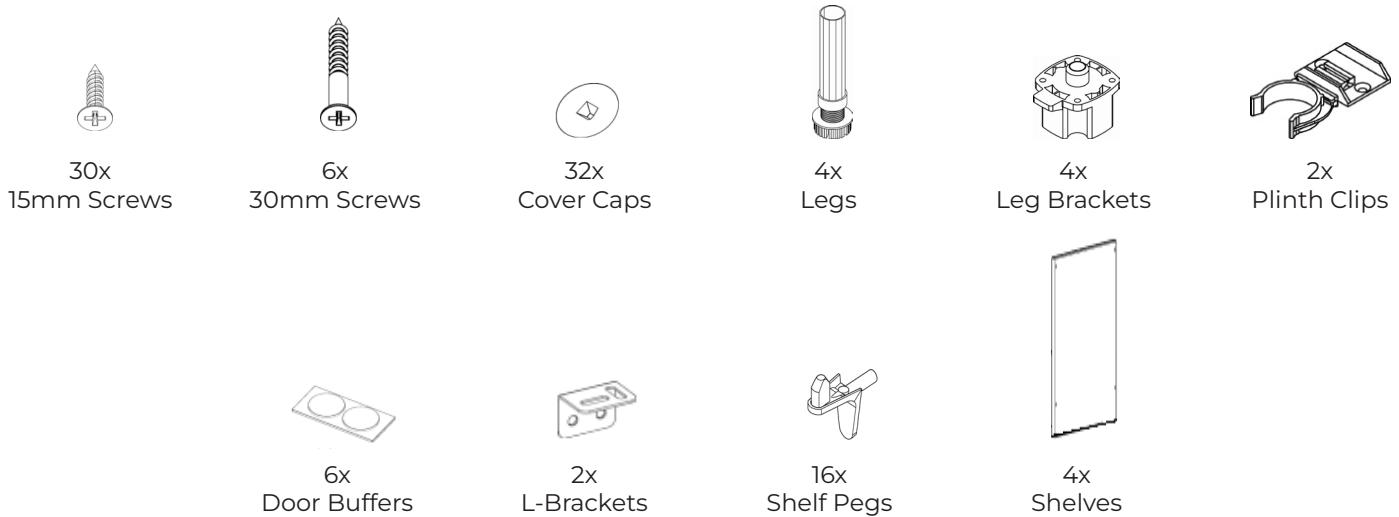


# Tower Unit

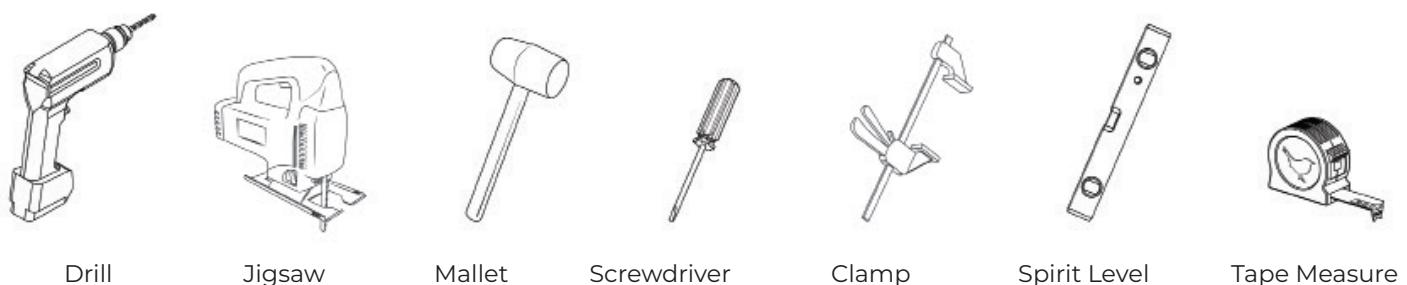
## 400 Tower Including 2 Door + 2 Bin (Door, Solid Top, 4 Legs) - Fitting Guide



### Unit Parts



### Tools Required



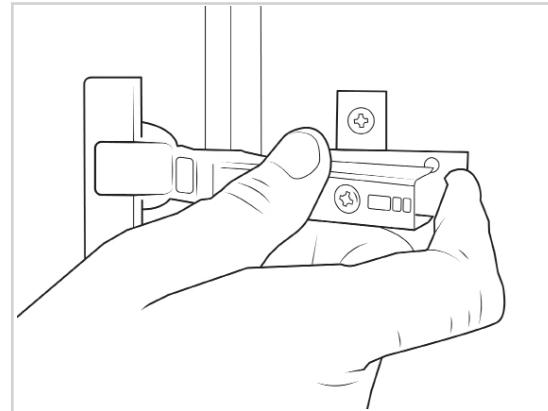
**Remember to take care when unpacking. Please keep your workspace clean, clear and tidy when working. This will help keep all items safe from any damage. Any un-needed cardboard or plastic should be flattened down and placed in the bin.**

**A minimum of two people will be needed to lift the unit.**

### **Removing the frontal**

Before installing the unit, remove the frontal by pulling the release catch.

Place the frontal in the door safe along its longest length.



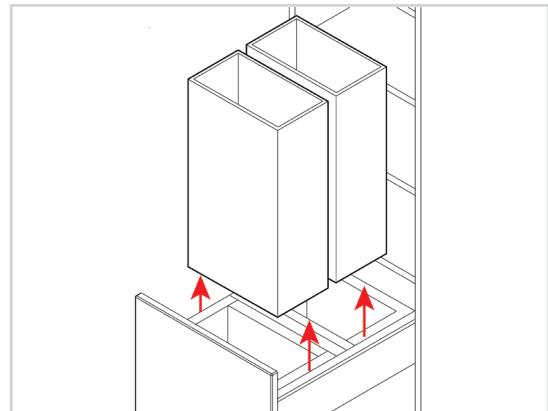
### **Removing the fixtures and fittings**

Remove all content so the unit is empty

To remove the bins from inside the unit, pull out the door and lift the bins out.

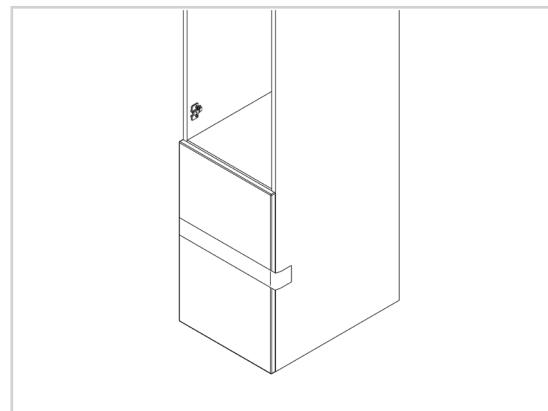
Take all fixtures and fittings out of the unit. These should be kept on a clean and level surface and grouped by product.

Place the shelves in the door safe along their longest lengths.



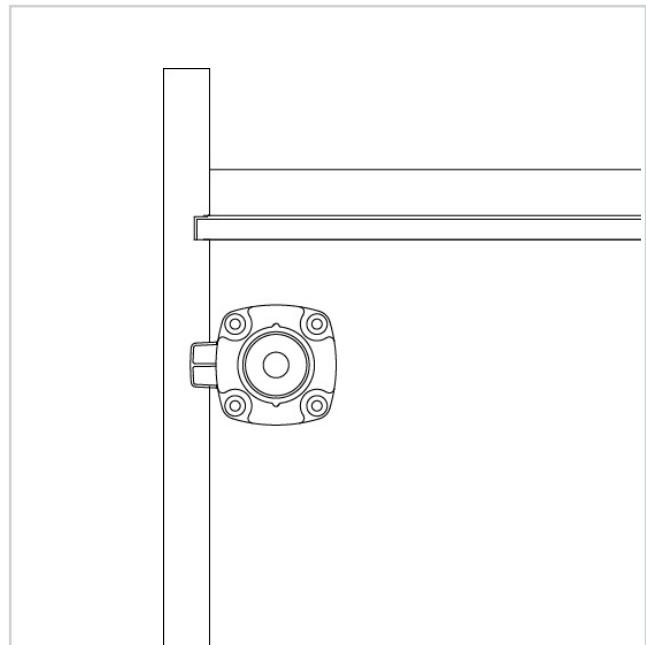
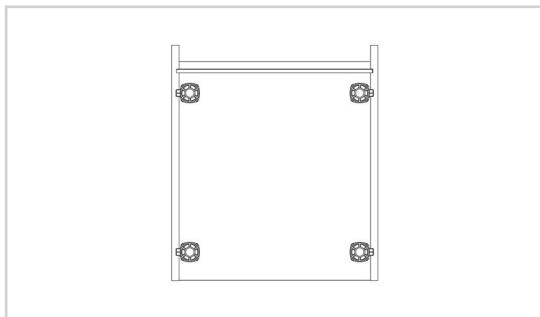
### **Taping the frontal**

Add low-adhesive masking tape to the front of the unit over the frontal. This is to prevent the bin mechanism from moving while fitting the unit.



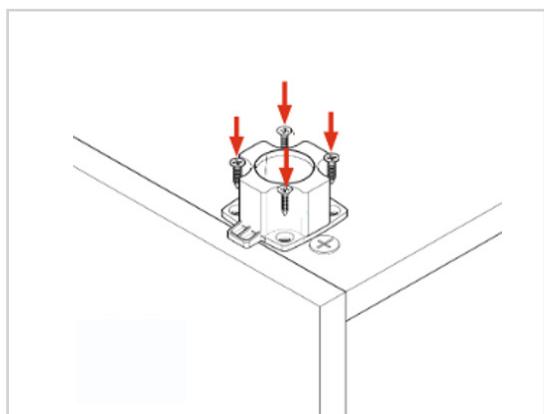
## Positioning the leg brackets

Locate the leg brackets and position, as shown in the diagram. Ensure the leg brackets are rotated so the flange covers the outer edge, as this provides support for the edge of the unit.



## Fixing the leg bases

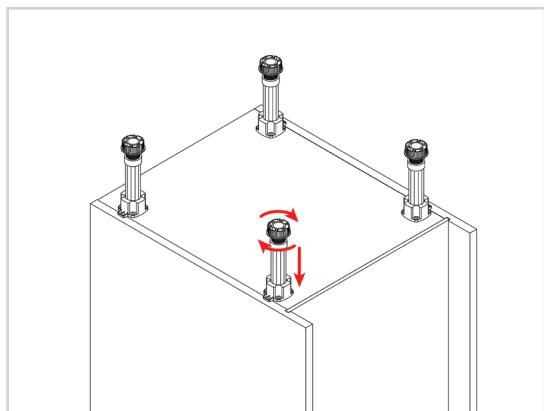
Secure each of the leg brackets into place with **4x15mm** screws per bracket.



## Inserting the legs

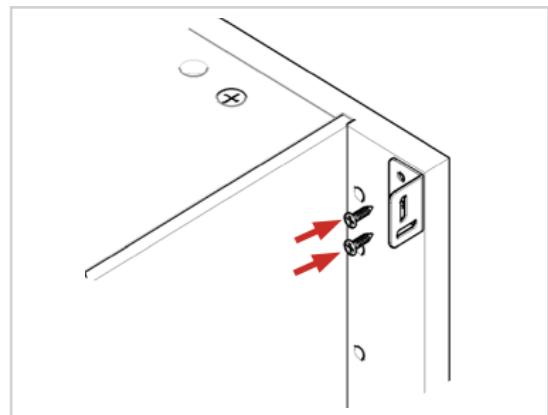
Push each leg firmly down into the leg bracket. Adjusting each leg to **155mm**.

Adjust the legs to the correct height by turning clockwise or anti-clockwise.



## Securing the L-bracket

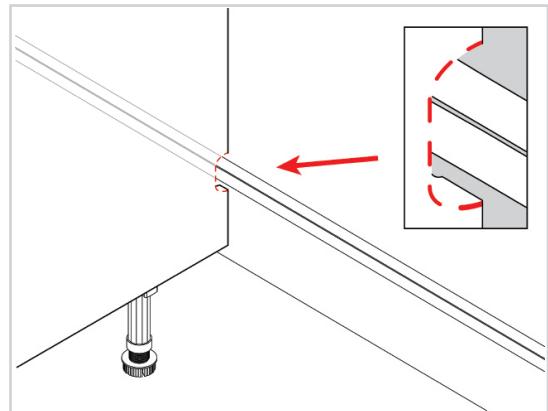
Secure each of the L-brackets to the upper rear of the unit using **2x15mm** screws on each side.



## Notching out the side panels (when required)

In order to allow for any horizontal pipework running behind the unit, some units will require the back of unit's side to be notched out.

Create a notch for the horizontal pipes at the back of the end panels using a jigsaw.



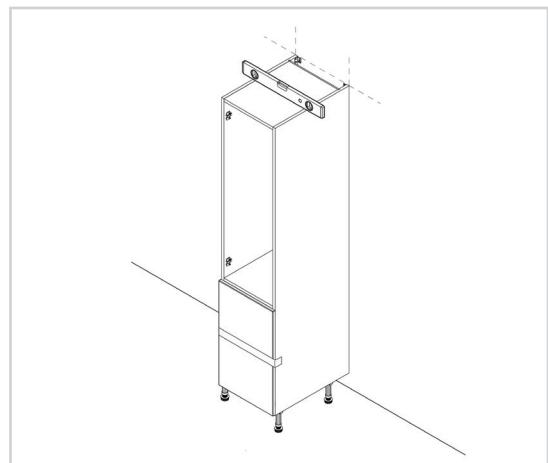
## Lifting the unit into place

When lifting the unit into place do **not** tilt as this can damage the legs.

Place the unit against the wall and align it with the wall markings that will have been drawn during the room preparation stage.

Use a spirit level to ensure the unit is level from front to back, left to right, and diagonally. Adjust the legs if required.

The leg height can be adjusted by turning the foot of the leg clockwise or anti-clockwise.

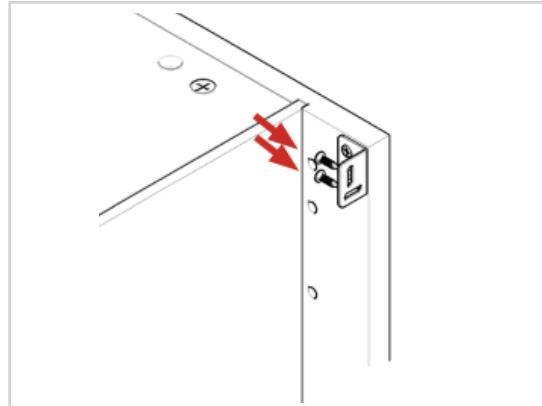


No screws or wall plugs are provided for the wall attachment due to variations in wall materials, thickness, and construction.

Before drilling into the wall you **MUST** check for any hidden services or pipework within the walls.

### Attaching the tower unit to the wall

Fix the unit to the wall through the L-brackets as shown in the image (fixings are not provided).

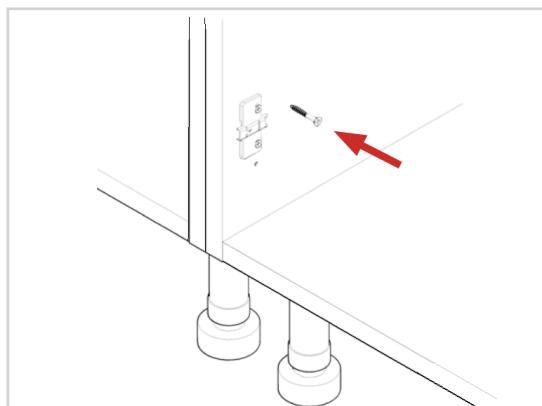


### Securing to adjacent units

Clamp together the two units, checking the front edges are level and flush.

Using the screws provided, **1x30mm** screw should be fixed into each corner of the carcase side.

The screws can be concealed by placing them behind the shelf or behind the hinge plates. The cover caps can be used to hide any visible screw heads that remain.



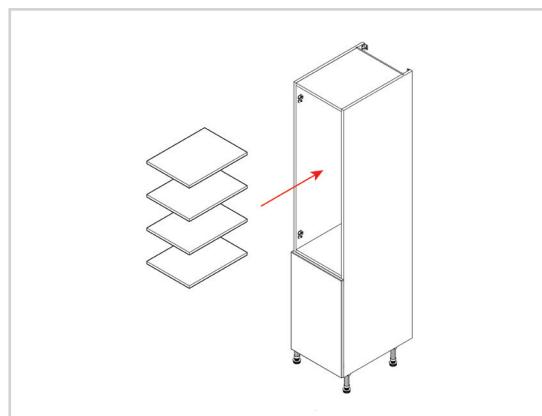
### Placing the shelves into position

Position the shelf pegs into the pre-drilled holes.

Place the shelves into position so the pins of the shelf pegs are inserted into the pre-drilled holes.

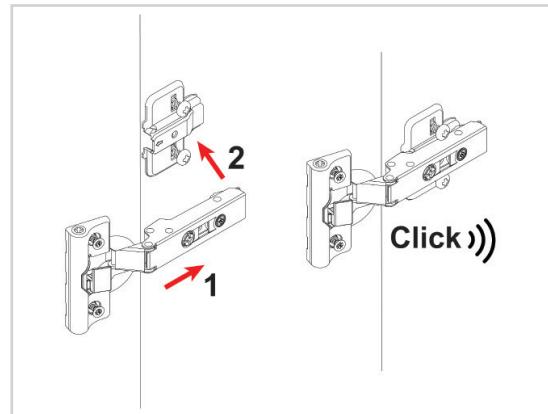
The shelves touch the back panel when installed, if there is a gap between the back panel and shelves then the shelves have been installed back to front and need to be rotated.

Remove the masking tape from the bin frontal.



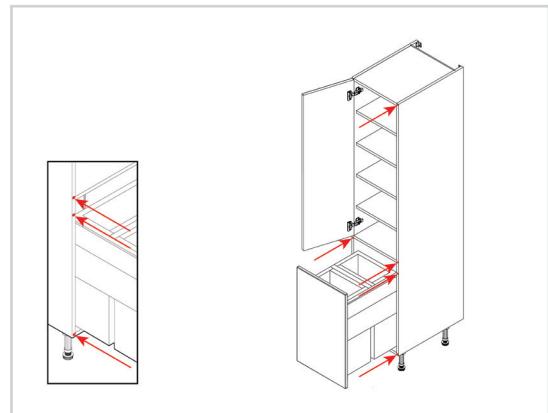
## Attaching the frontal

The frontal should be re-attached to the unit by clipping the hinges onto the hinge plates. The bar of the hinge needs to be positioned into the hooks on the hinge plate. Then the rear of the hinge pushed to the hinge plate until it clicks.



## Adding the buffers

Position the door buffers at the sides of the unit where the frontals meet the carcase, as shown in the diagram.



## Adjusting the frontal

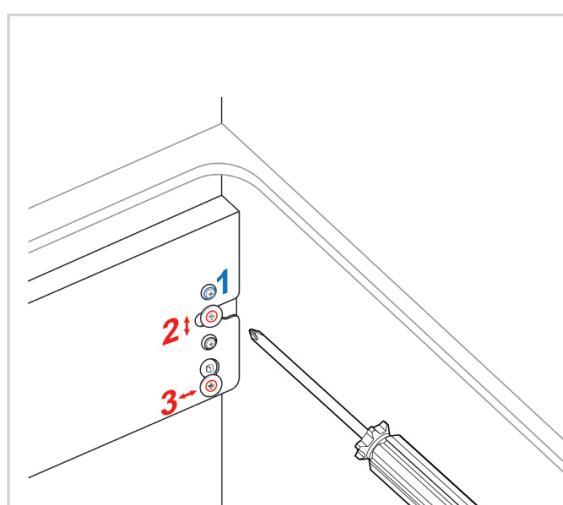
To adjust the hinges, use a screwdriver as required at points **1, 2, and 3**.

**Point 1** - Will secure the frontal in place.

**Point 2** - Will adjust the height of the frontal. Loosen the screw at point **1** and turn the screw at point **2**. To raise the door, turn the screw point **2** clockwise, to lower it, turn it anti-clockwise.

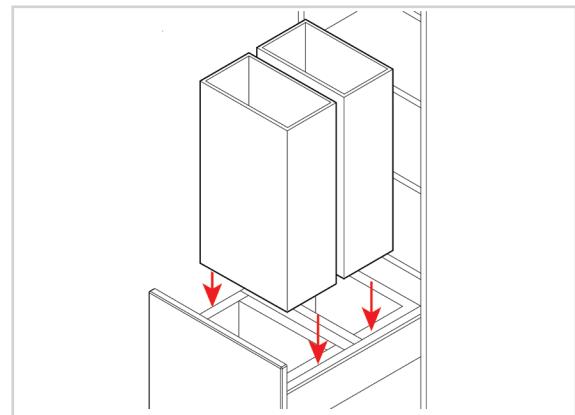
**Point 3** - Will adjust the angle between the frontal and the cabinet vertically.

Loosen the screw at point **1** to tilt the top of the door outwards, turn the screw at point **3** clockwise. To tilt the door inward, turn screw **2** anti-clockwise (repeat evenly on both sides of the door).



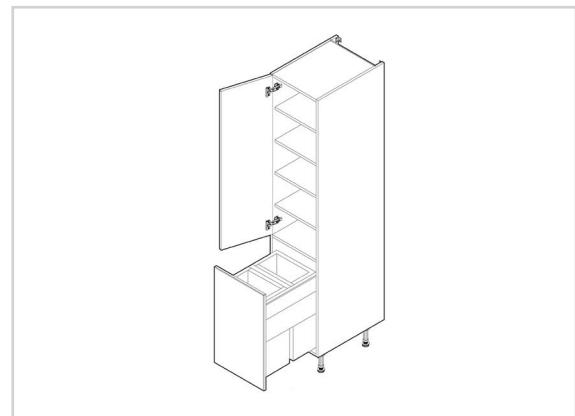
## Placing the bins into position

Place the bins back into position within the unit.



## Cleaning the unit

Finally, the unit should be thoroughly cleaned to remove any debris that may have accumulated during the installation.



**Store the plinth clips and the remaining 15mm screws.  
These will be used later when attaching the plinth.**

**For door alignment please review the following installation guide:  
Door - Door Frontal Hinge Adjustment**