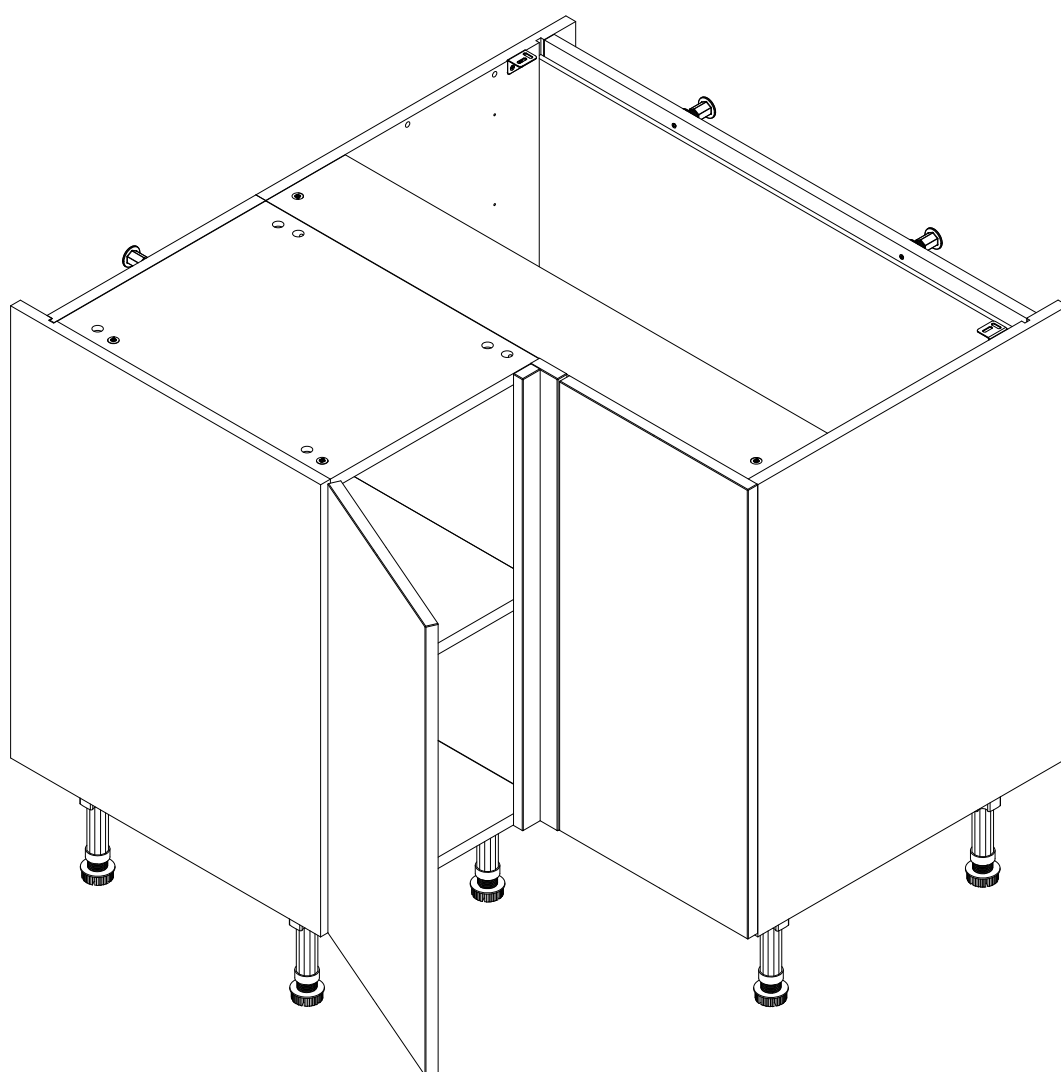


BASE UNIT

972, L Corner Assembly Guide



972 L Corner Base Unit

LH UNIT SHOWN FOR ILLUSTRATIVE PURPOSES ONLY

BASE UNIT

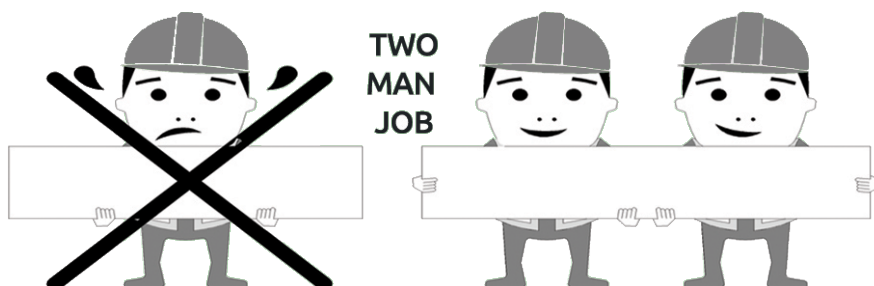
972, L Corner Assembly Guide



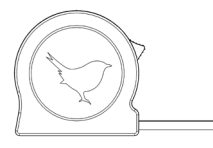
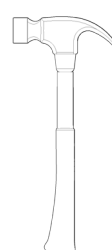
BEFORE YOU START

INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.

THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

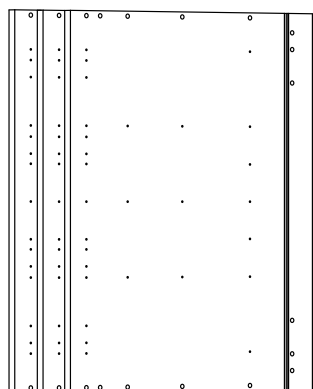


NOT to be used with
CAM LOCK

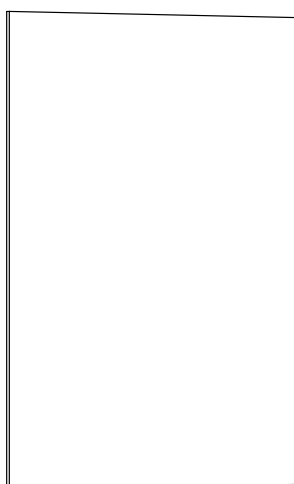


BASE UNIT

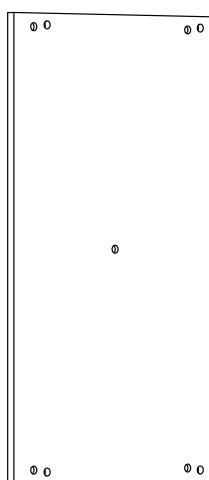
972, L Corner Assembly Guide



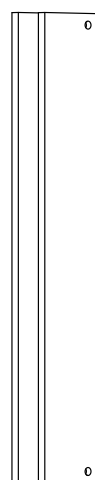
Panel A
x3 End Panel



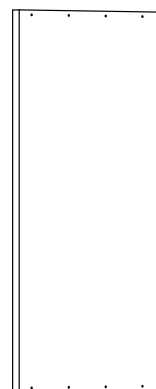
Panel B
x1 Back Panel
(Large)



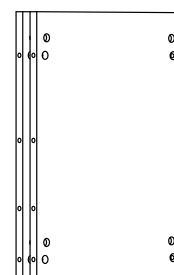
Panel C
x1 Fixed Shelf



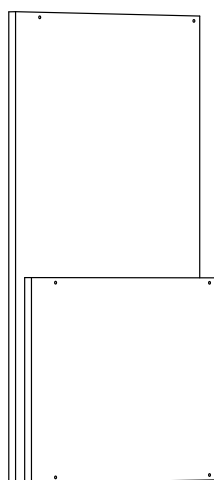
Panel D
x2 Rail



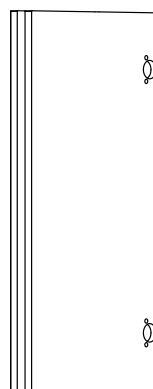
Panel S
x1 Back Panel
(Small)



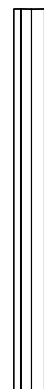
Panel F
x2 Fixed Shelf



Loose Shelf
x1 Large
x Small



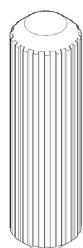
Frontal
x2 Front Panel
(Packed Separately)



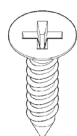
Corner Post
x1 Corner Post
(Packed Separately)

BASE UNIT

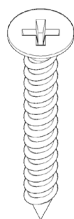
972, L Corner Assembly Guide



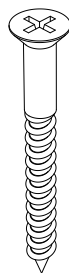
(F) x16
Wooden
Dowel



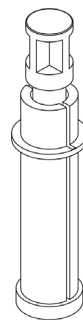
(L) x76
15mm
Screw



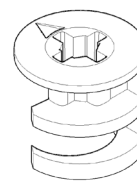
(K) x8
30mm
Screw



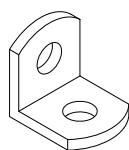
(P) x8
45mm
Screw



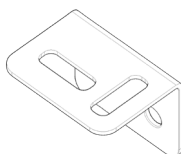
(G) x12
Cam Dowel
(Expanding)



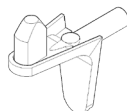
(H) x12
Cam Lock



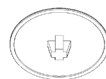
L Bracket SML
x2



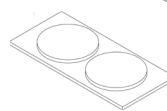
L Bracket
x2



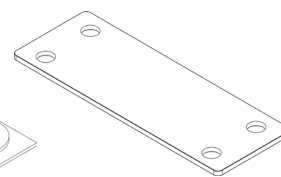
(Z) x6
Shelf Peg Metal



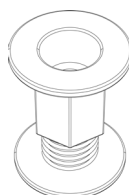
(M) x4
Cover Cap



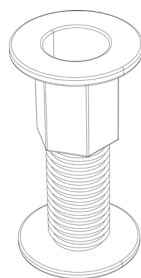
(N) x2
Door Buffer



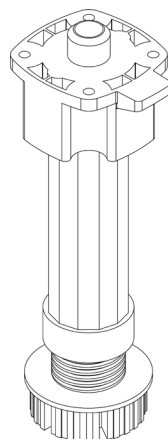
(U) x10
Fixing Plate



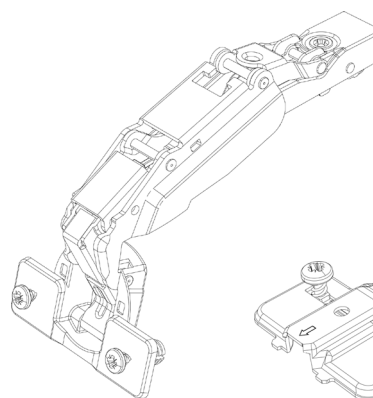
Space Plug
x2



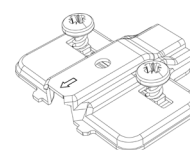
**XL Space
Plug**
x1



Leg
x9



Hinge
Inc Screws & Cover Plate



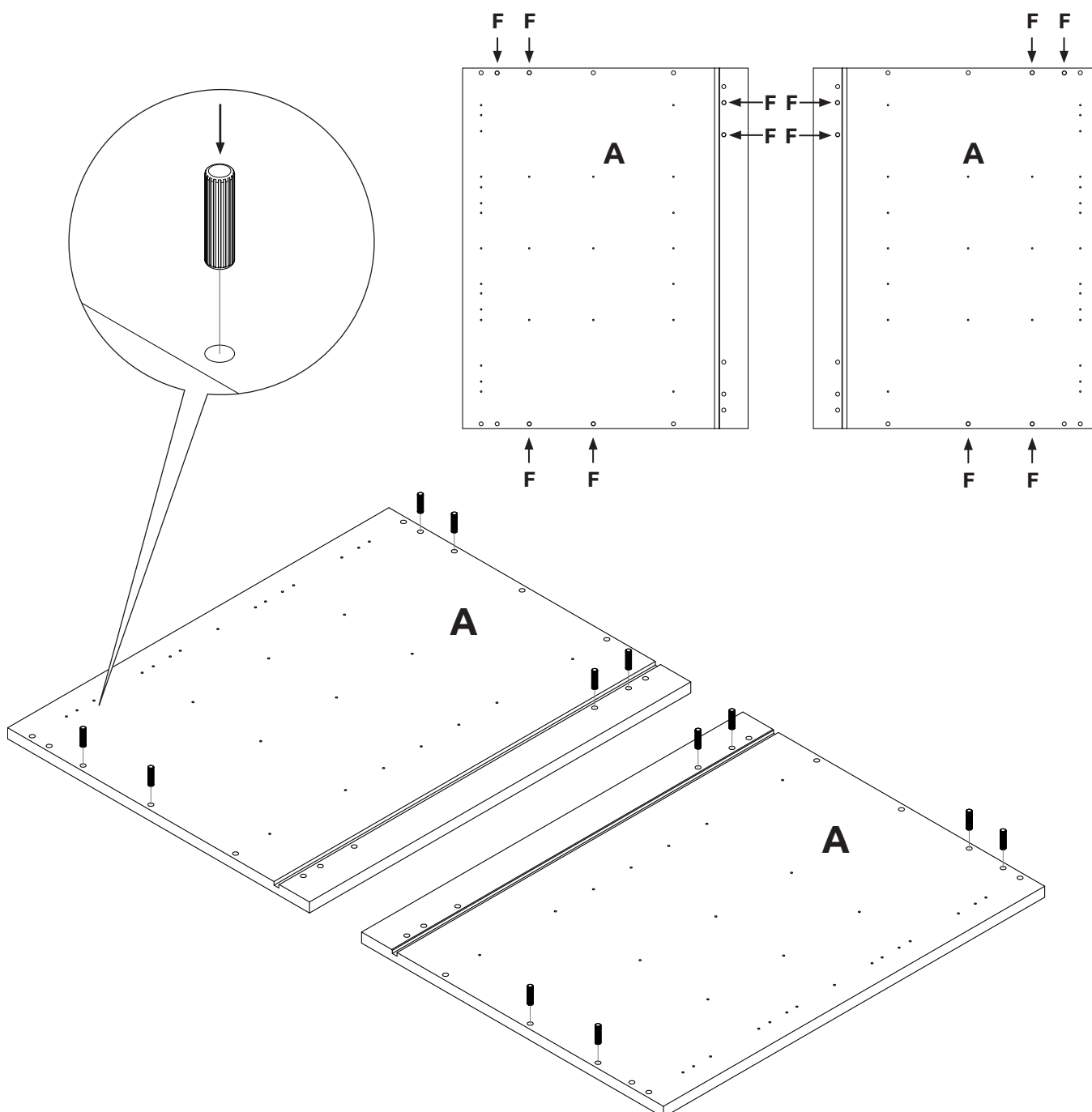
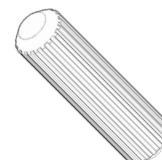
Hinge Mounting Plate
Inc Screws

BASE UNIT

972, L Corner Assembly Guide

Step 1.

Seat dowels (F) into holes in both end panels (A) as shown.

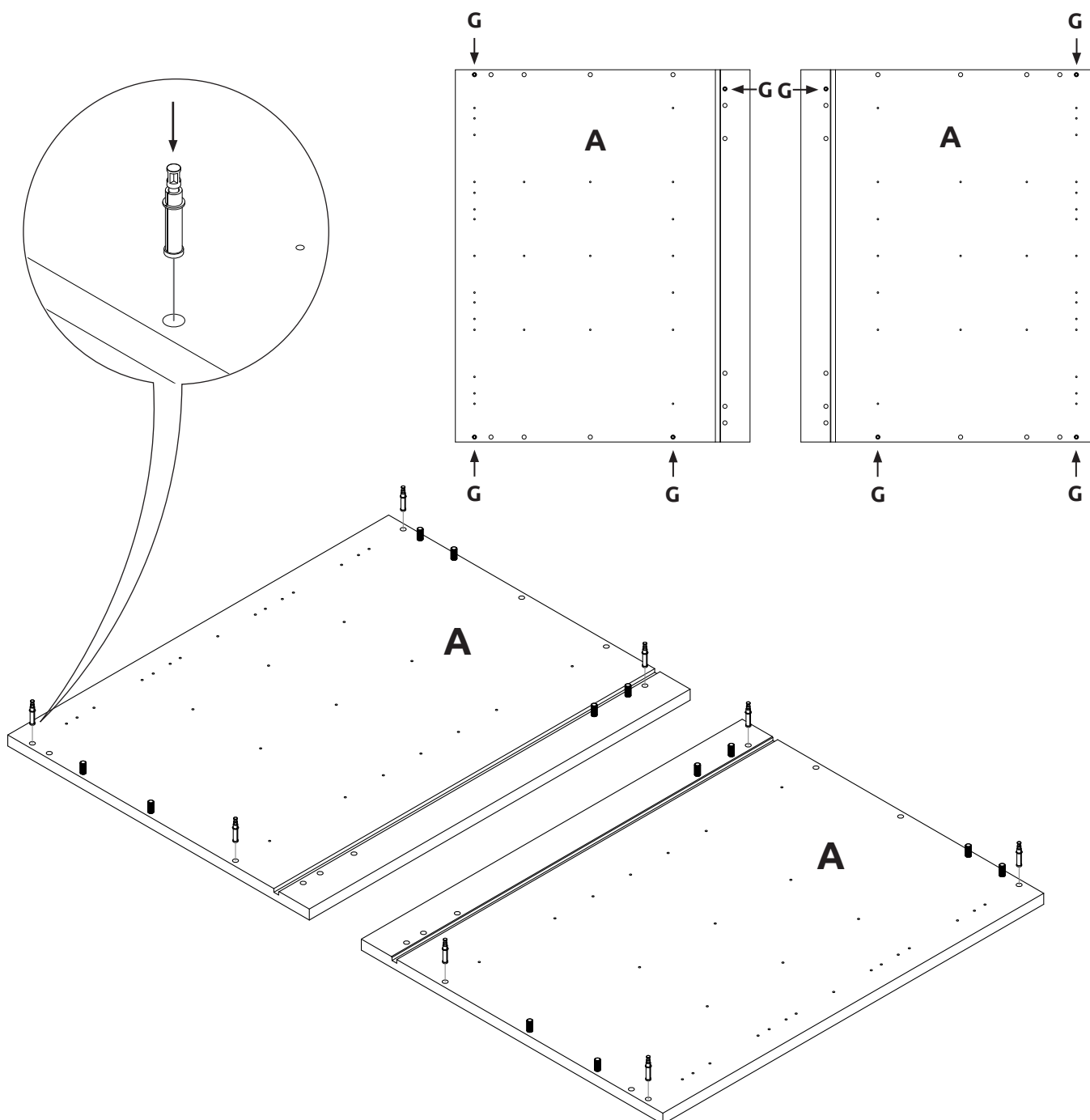
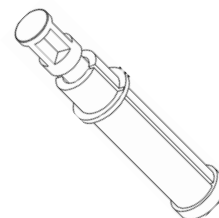


BASE UNIT

972, L Corner Assembly Guide

Step 2.

Seat expanding cam dowels **(G)** into holes in both end panels **(A)** as shown.



BASE UNIT

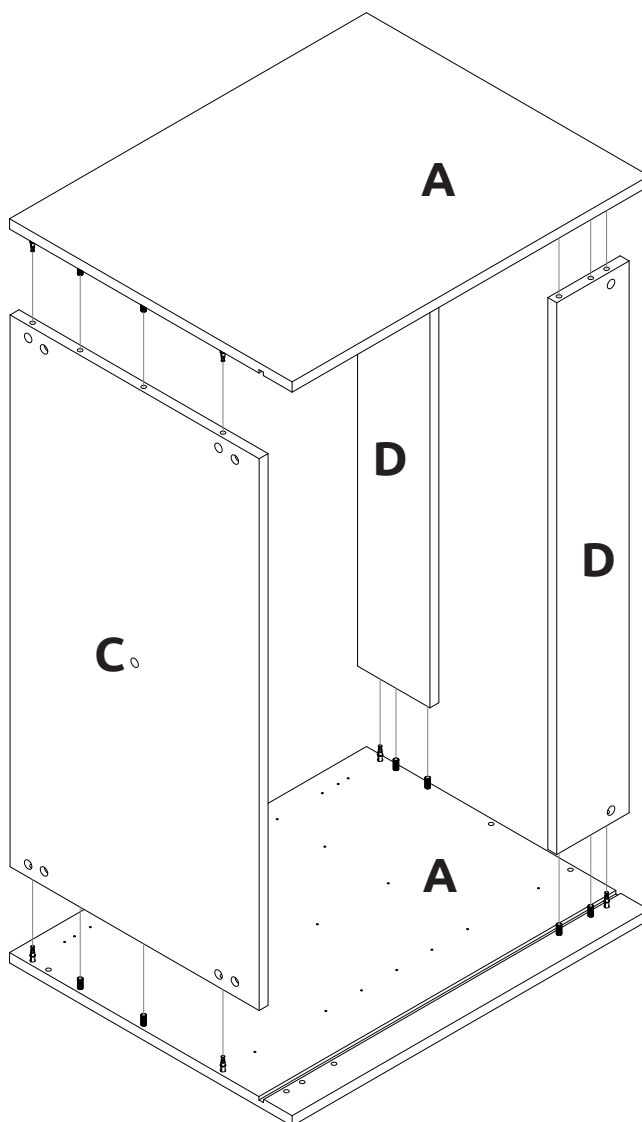
972, L Corner Assembly Guide

Step 3.

Attach panels **(C) & (D)** to panels **(A)**, using expanding cam dowels **(G)**, and wooden dowels **(F)** in positions as shown.



All cam lock **(H)** holes are to be positioned facing the outside of the unit carcass, for ease of tightening.

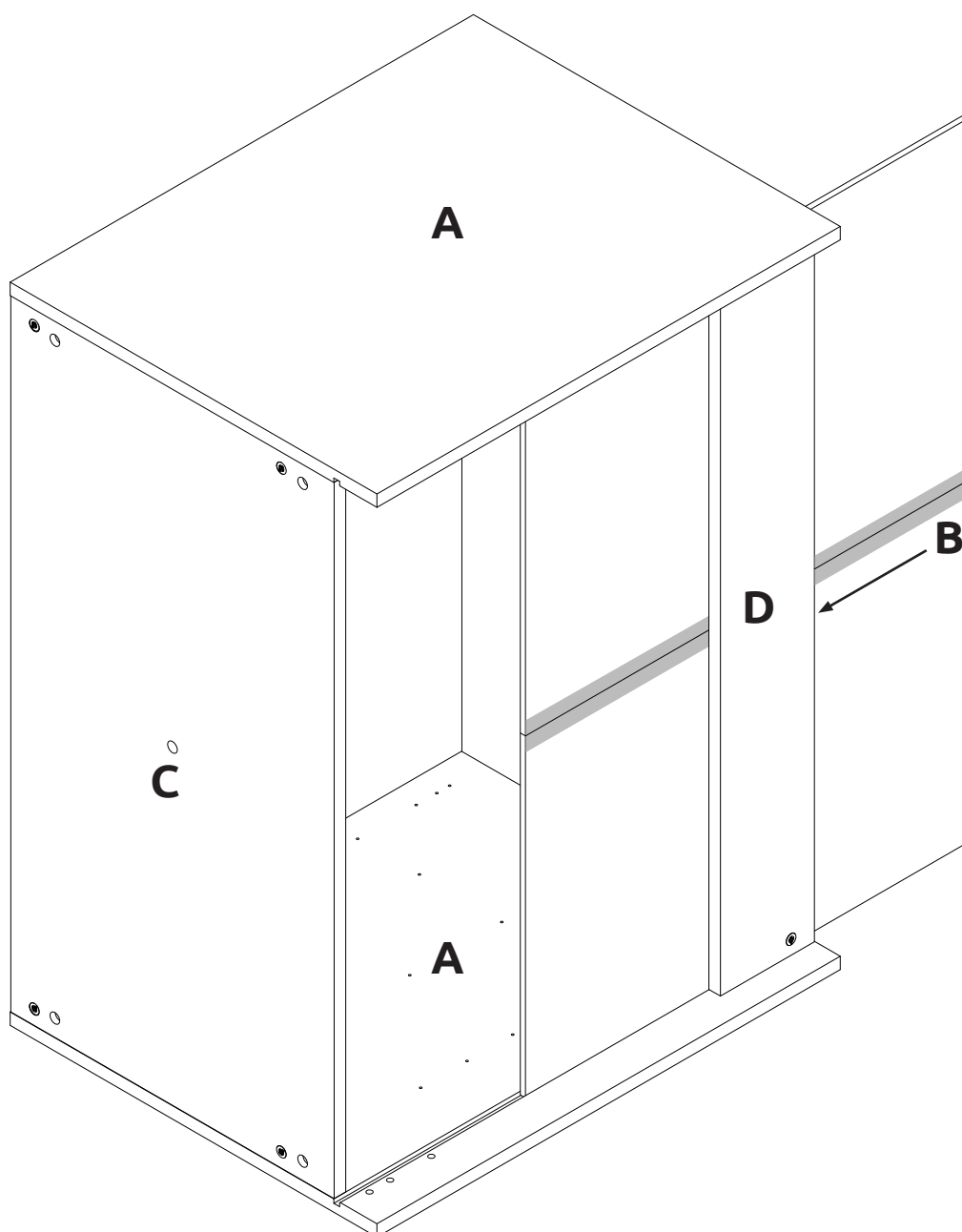


BASE UNIT

972, L Corner Assembly Guide

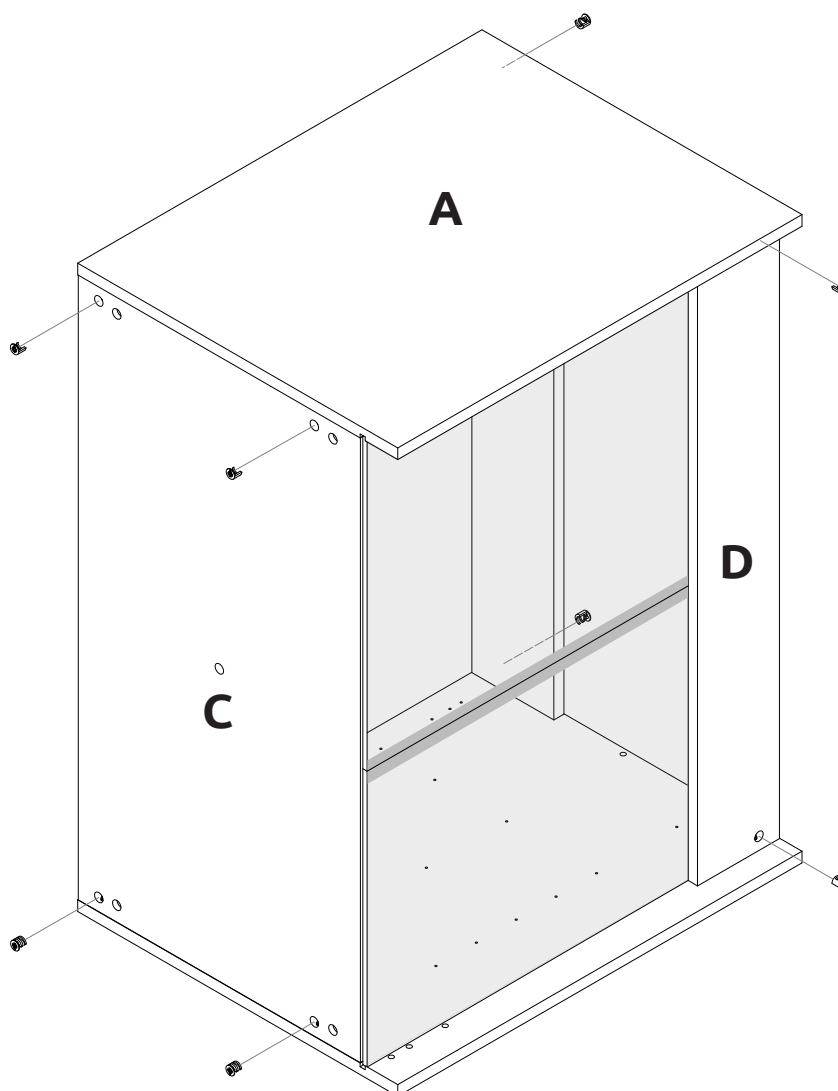
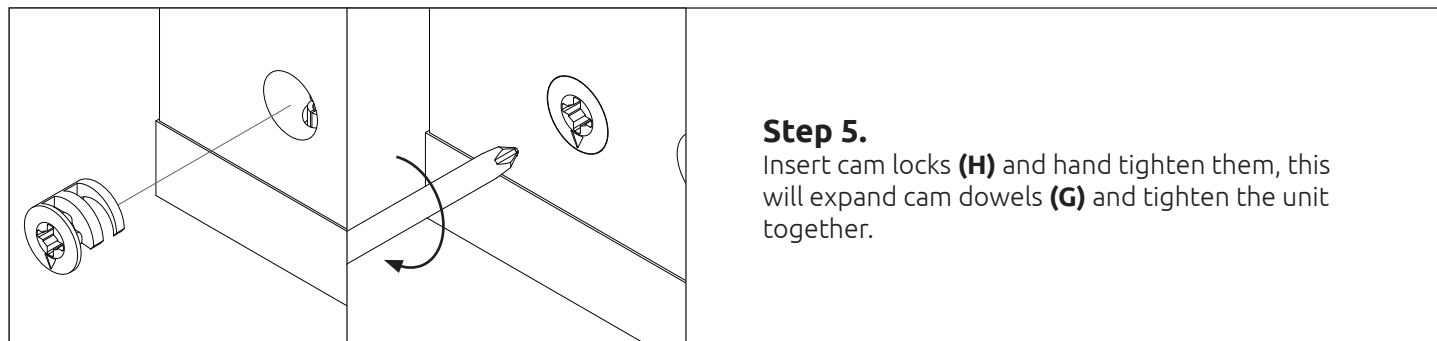
Step 4.

Slide back panel **(B)** into groove of end panels **(A)**. Once back panel **(B)** is in position, ensure the panel is flush & square with bottom of end panels.



BASE UNIT

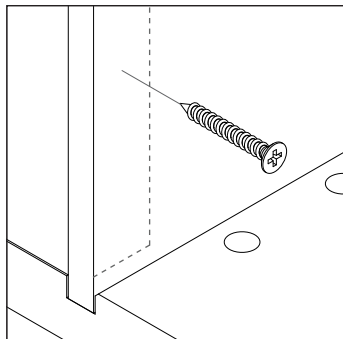
972, L Corner Assembly Guide



Do **not** use power tools with cam lock **(H)**

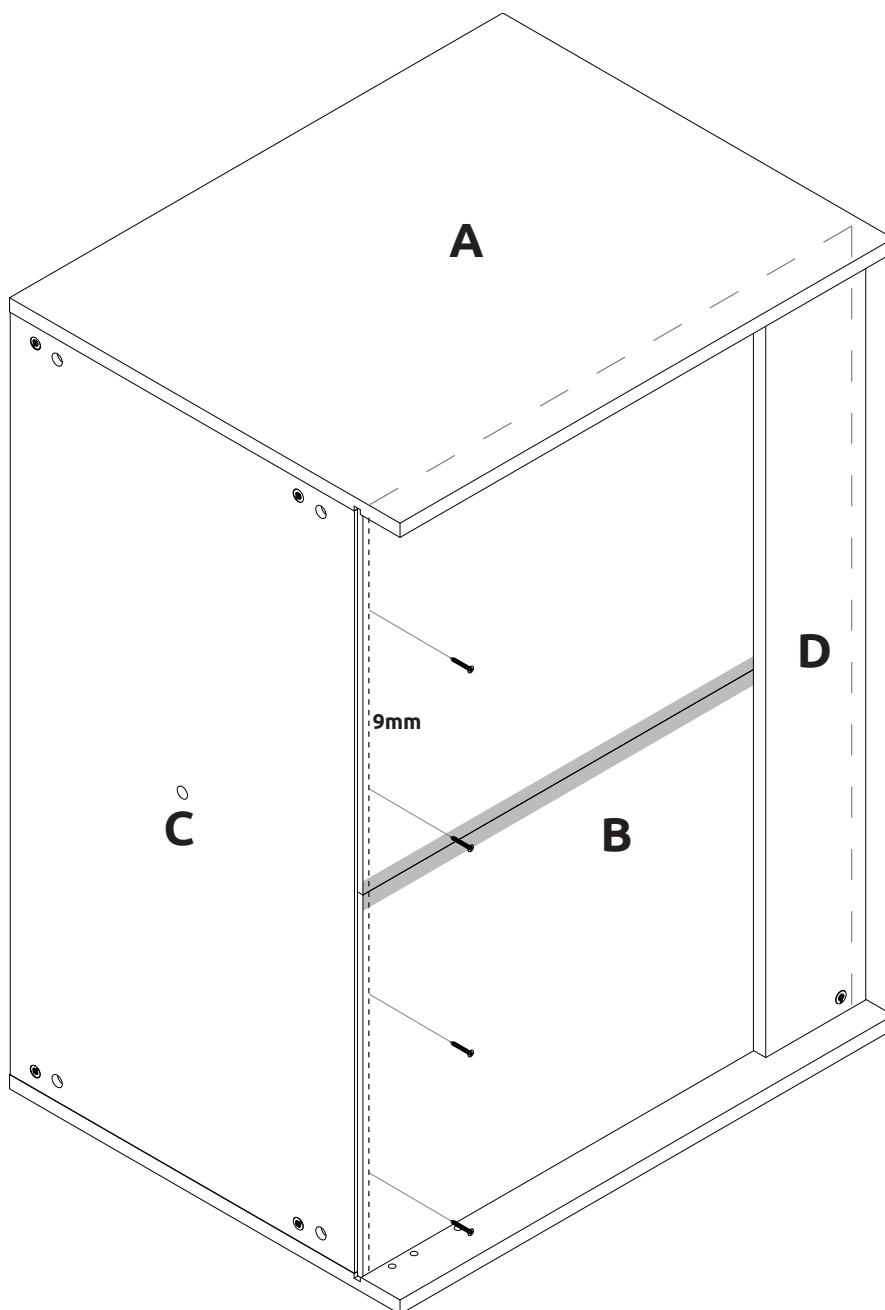
BASE UNIT

972, L Corner Assembly Guide



Step 6.

Ensure the unit is square. Secure back panel **(B)** with 4 x 30mm screws **(K)** equally spaced at the bottom of back panel **(B)** into base panel **(C)**, as shown. Ensure you screw into the centre of the base panel **(C)** (9mm from the edge).

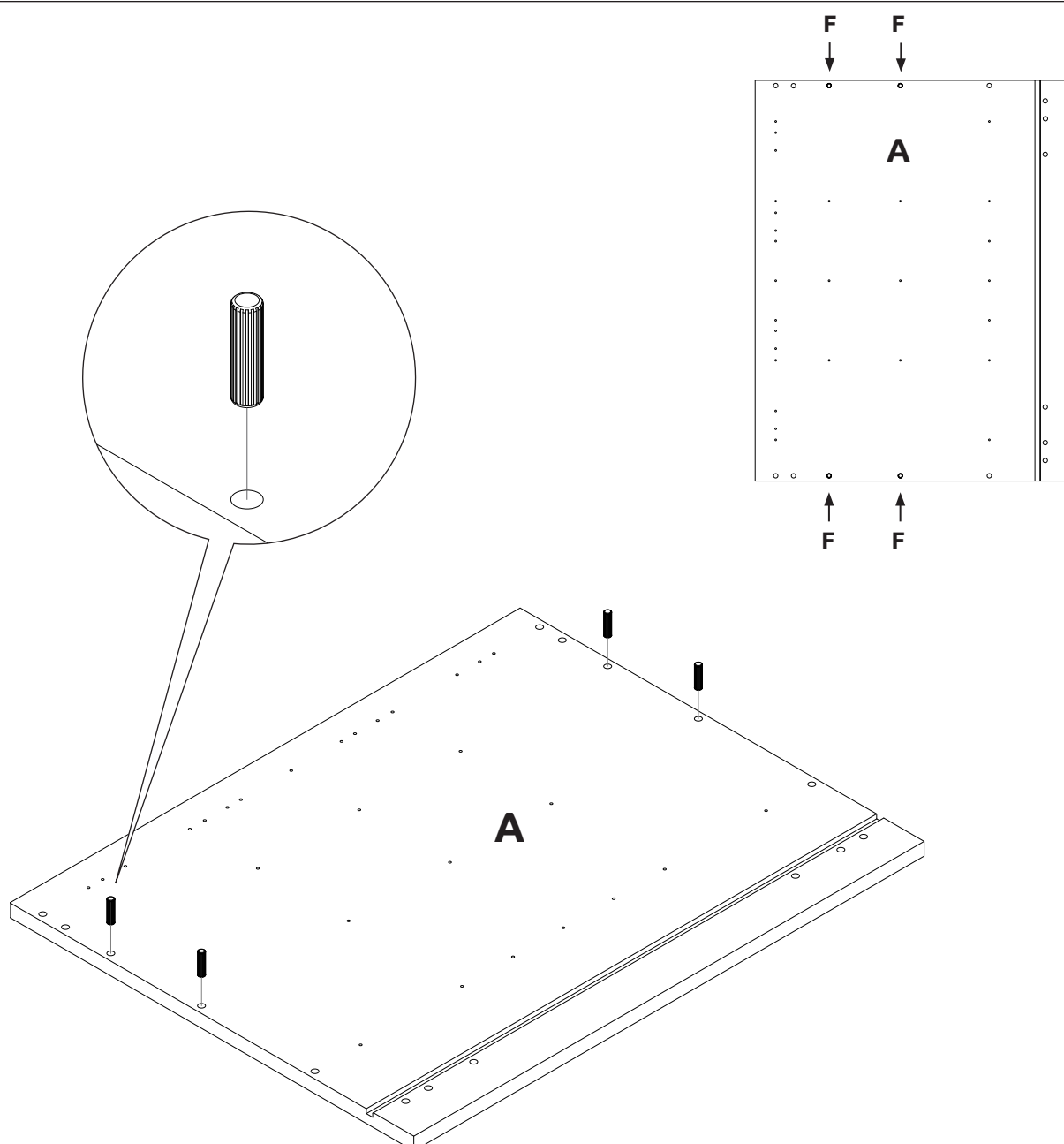


BASE UNIT

972, L Corner Assembly Guide

Step 7.

Seat dowels **(F)** into holes in end panel **(A)** as shown.

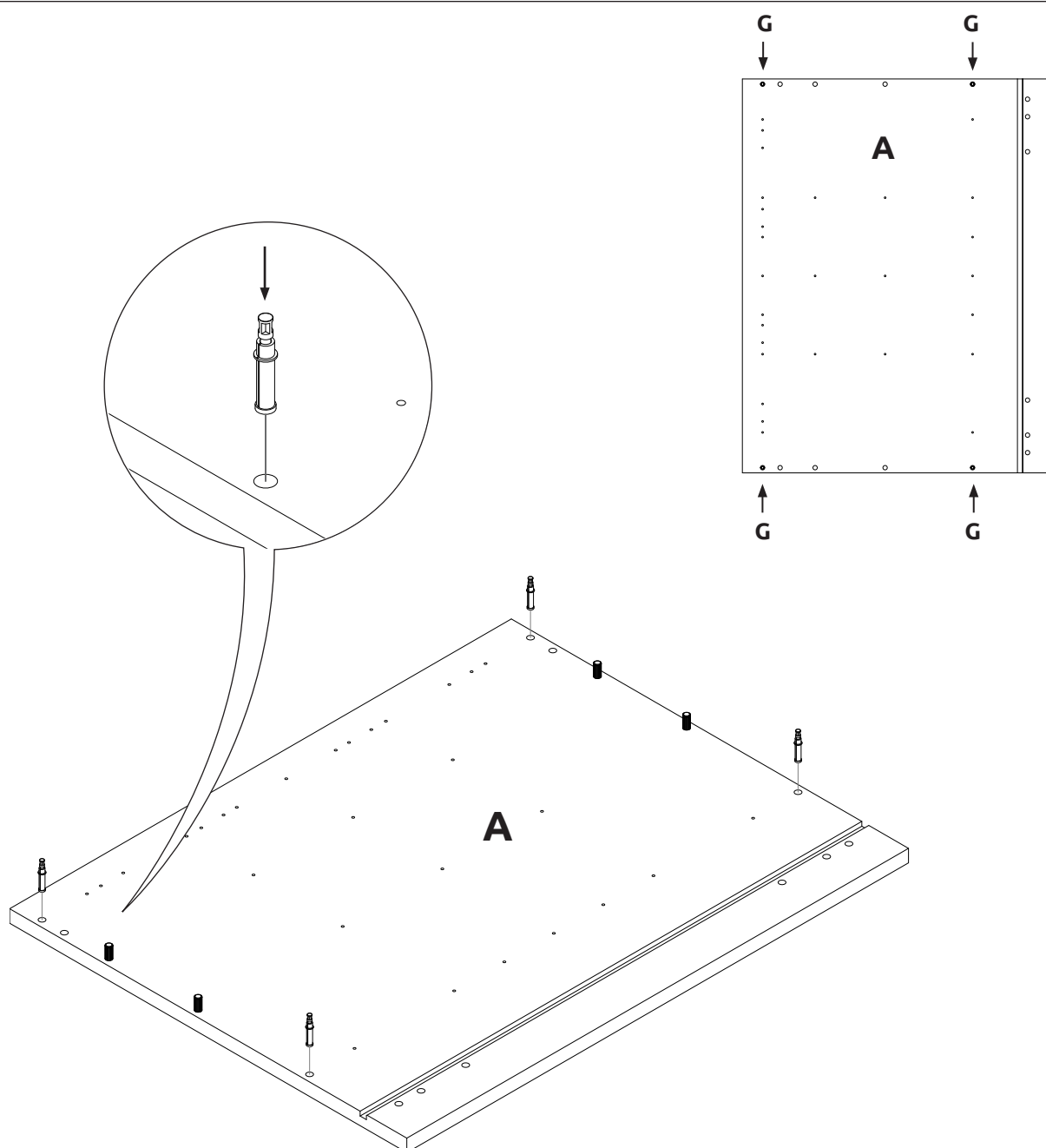


BASE UNIT

972, L Corner Assembly Guide

Step 8.

Seat expanding cam dowels **(G)** into holes in end panel **(A)** as shown.



BASE UNIT

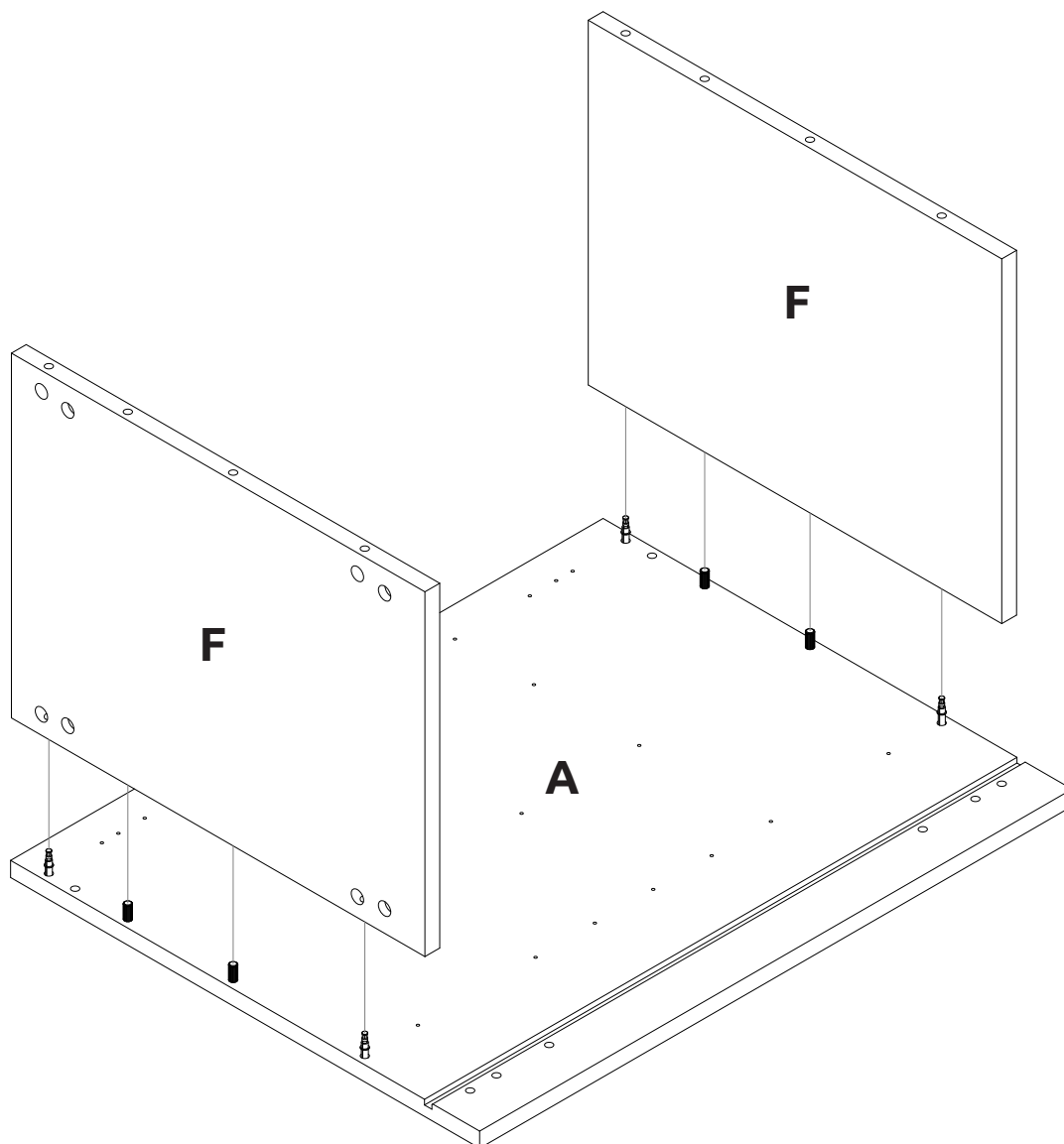
972, L Corner Assembly Guide

Step 9.

Attach panels **(F)** to the end panel **(A)**, using expanding cam dowels **(G)**, and wooden dowels **(F)** in positions as shown.

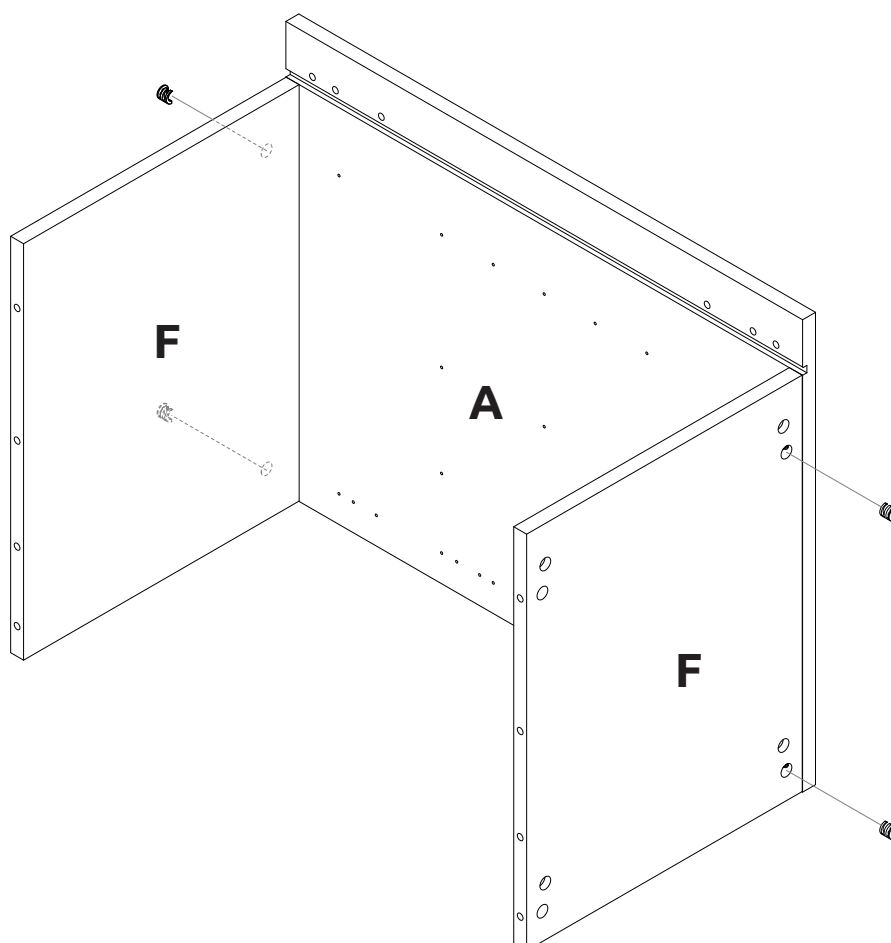
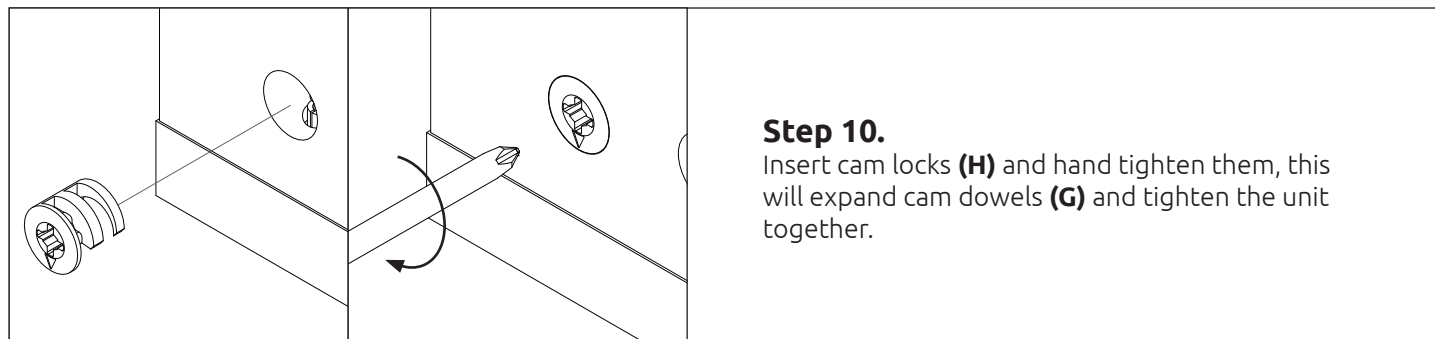


All cam lock **(H)** holes are to be positioned facing the outside of the unit carcass, for ease of tightening.



BASE UNIT

972, L Corner Assembly Guide



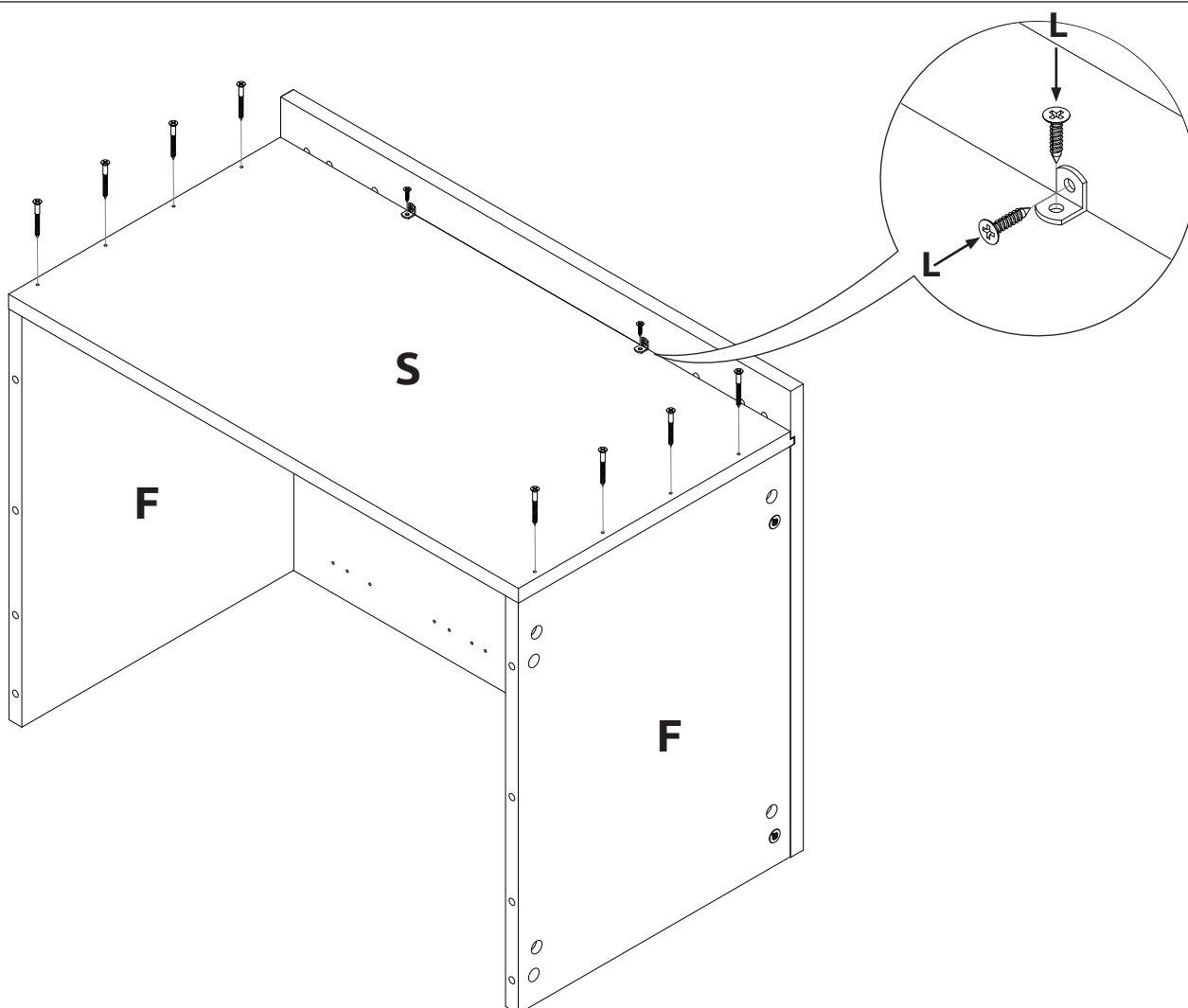
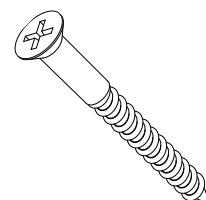
Do **not** use power tools with cam lock **(H)**

BASE UNIT

972, L Corner Assembly Guide

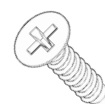
Step 11.

Secure back panel **(S)** with 8 x 45mm screws **(P)** at the top and bottom, in the holes provided as shown. Ensure back panel is flush with the front of fixed shelves at both ends.



Step 12.

Secure Panel **(S)** to panel **(A)** using L Brackets SML with 2 x 15mm screws **(L)** per bracket.

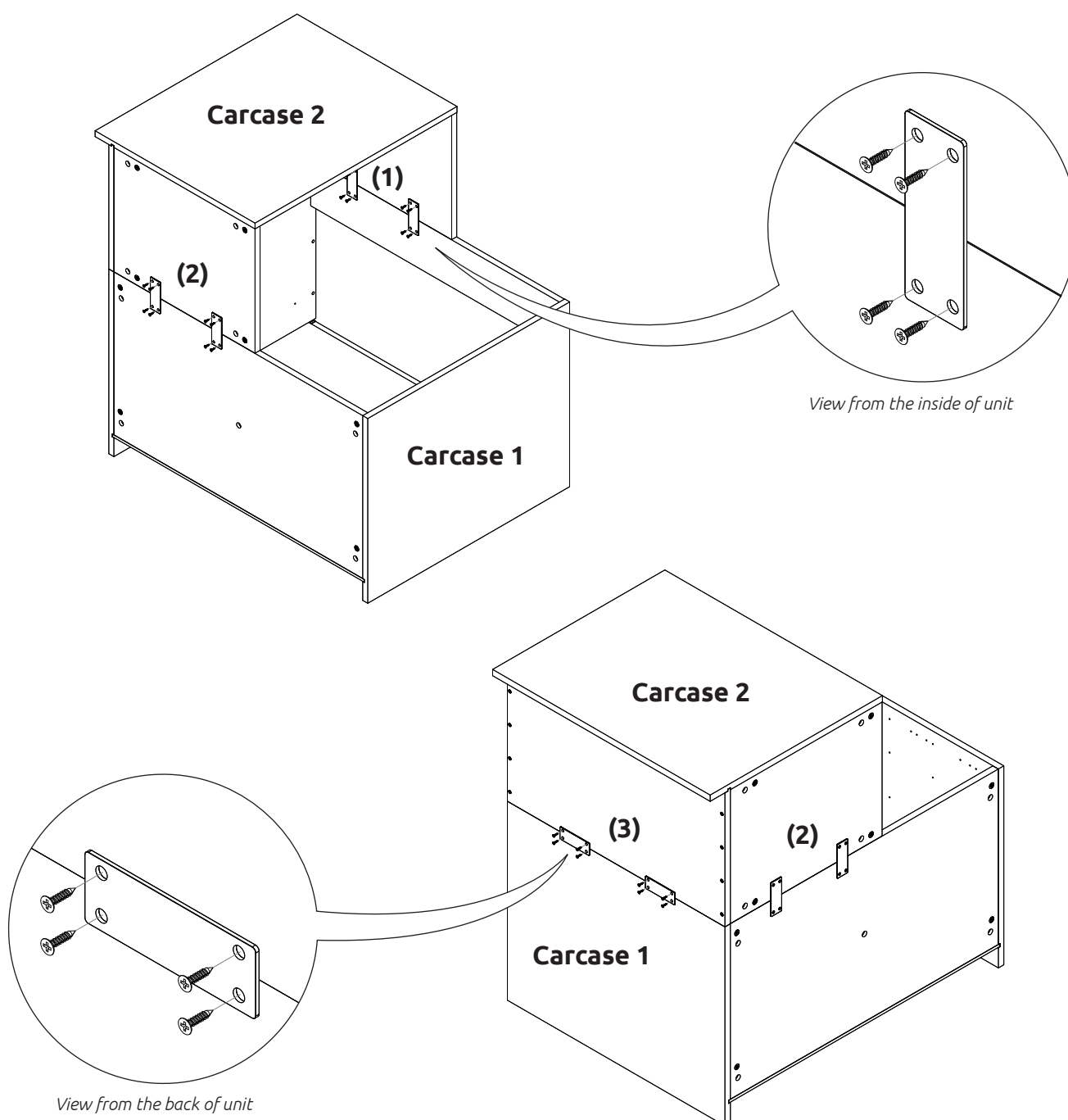


BASE UNIT

972, L Corner Assembly Guide

Step 13.

Secure both carcasses together using fixing plates **(U)** with 4 x 15mm **(L)** per plate in locations **(1)**, **(2)** & **(3)** as shown. Be careful not to interfere with the leg positions.

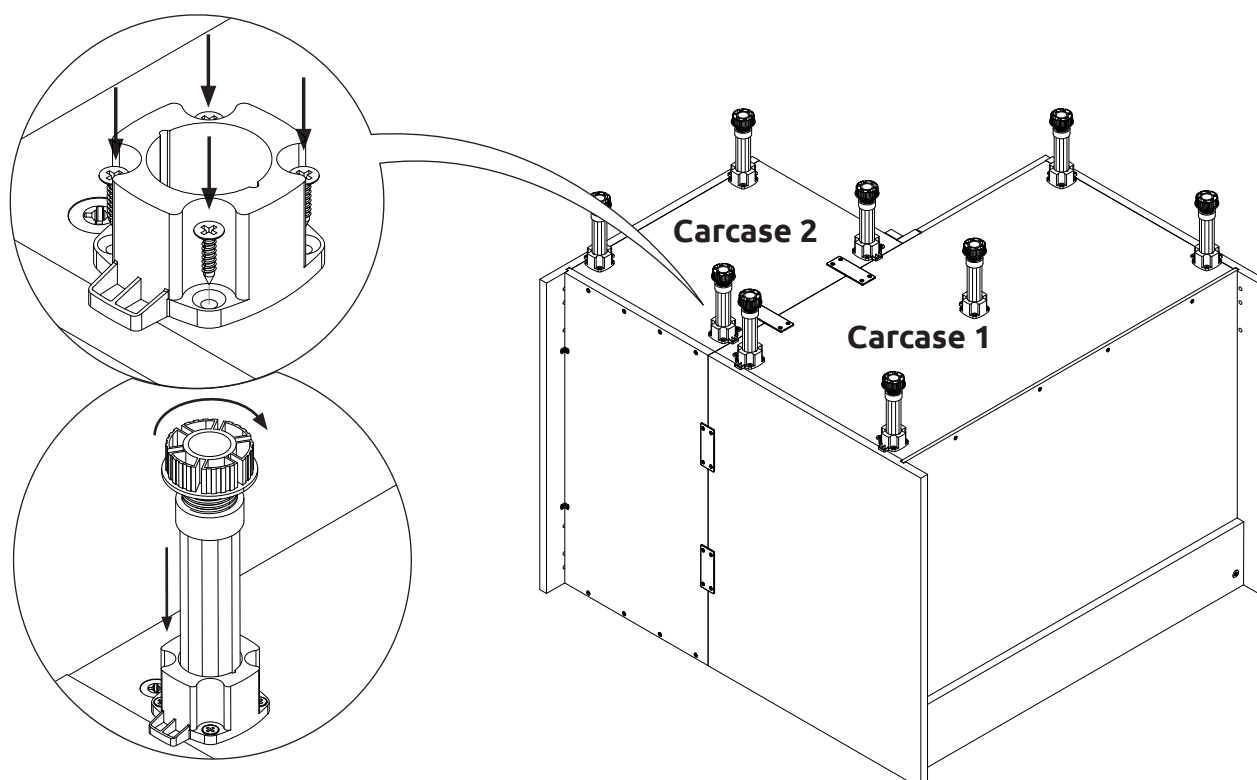
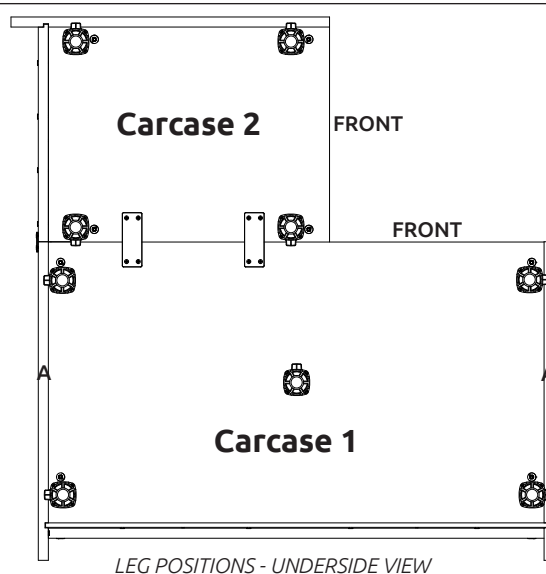
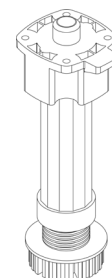


BASE UNIT

972, L Corner Assembly Guide

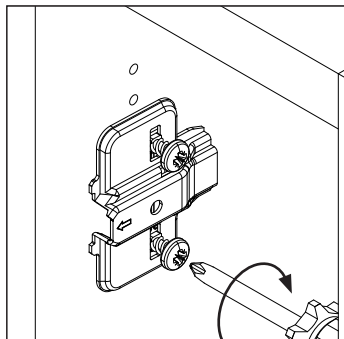
Step 14.

Position legs as shown on the diagram below. Ensure legs are rotated to also provide support to the end panels **(A)**. Once positioned, secure each of the legs into place with 4 x 15mm screws **(L)** per leg. Push leg firmly down into leg base. Adjust legs to **155mm** before turning unit upright. Once in situ level accordingly.



BASE UNIT

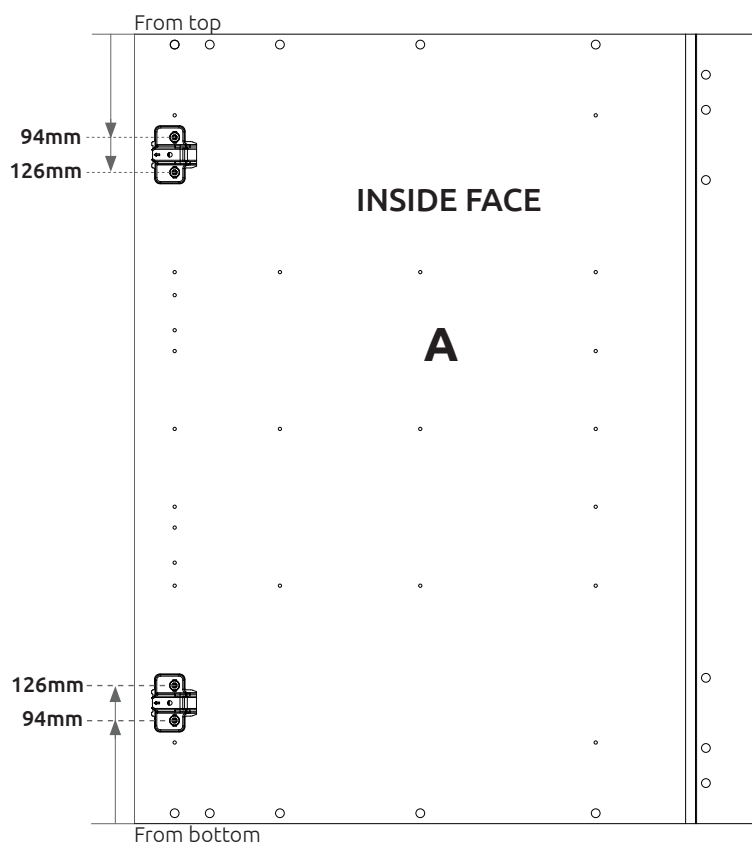
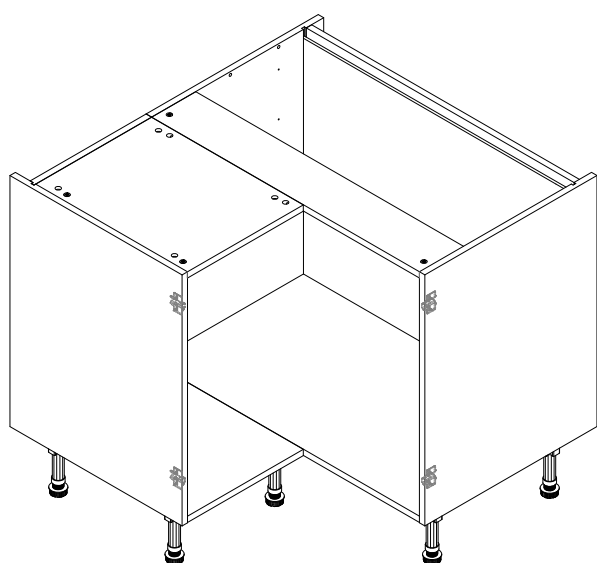
972, L Corner Assembly Guide



Step 15.

Attach hinge plates onto end panels **(A)** as shown, using screws which are already positioned within the hinge plates.

Hinge side or sides to be mounted in accordance to customer specific kitchen plan.

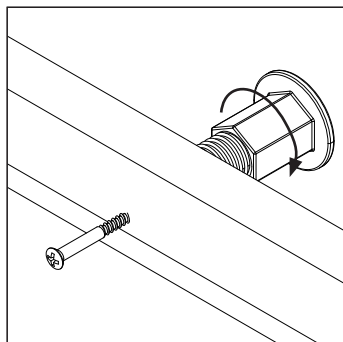


BASE UNIT

972, L Corner Assembly Guide

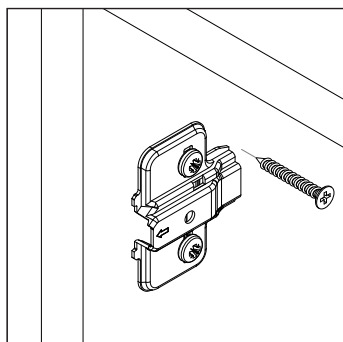


Screws for attaching to walls and worktops are **not provided** as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall and worktop construction are used. Please refer to the specialist worktop supplier if these are required for solid surface worktops.



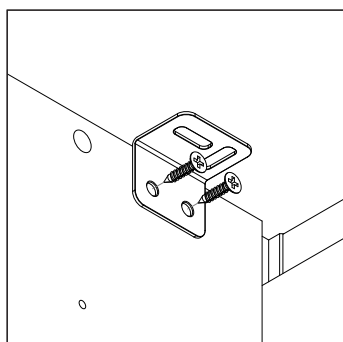
Step 16.

Ensure the unit is positioned correctly and level. Drill 2 pilot holes through the back rail of **Carcase 1** and 1 pilot hole through the back panel of **Carcase 2** into the wall. (**Carcase 2** will use XL space plug). Unwind space plugs until they contact both surfaces. Finally, secure to the wall using appropriate screws.



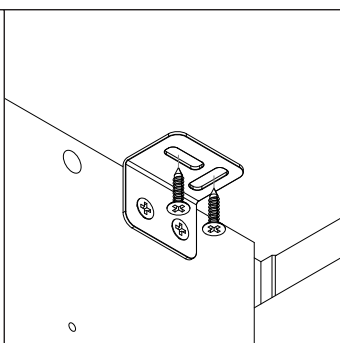
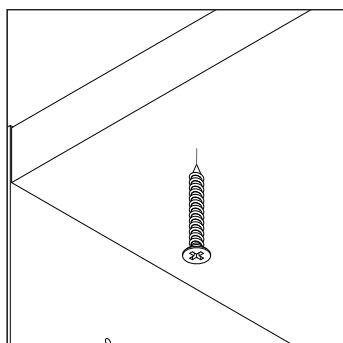
Step 17.

Screw into any side units using 30mm screws (**K**) provided to secure to unit. Screw just to the rear of hinge plate at the top and bottom of both sides of the unit, place cover caps (**M**) on the heads to conceal them.



Step 18.

Use 2 x 15mm screws (**L**) to secure each of the L brackets to the top rear of the unit on both sides.

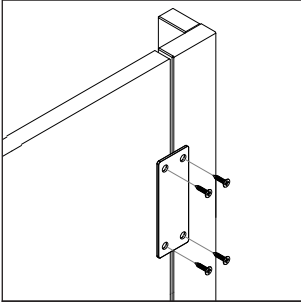
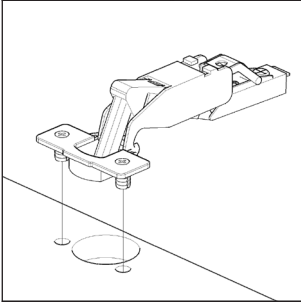
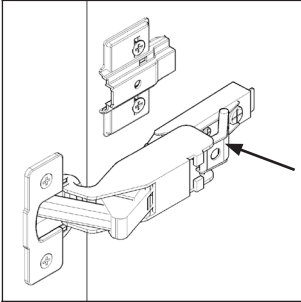
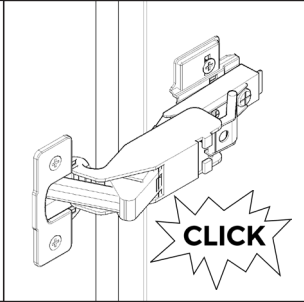


Step 19.

Screw up through the front rail and the L brackets into the worktop to secure it in place.

BASE UNIT

972, L Corner Assembly Guide

	FRONTAL AND HINGE ATTACHMENT Step 1. Align corner post to frontal. Equally space 2 fixing plates (U) to the back of frontal and corner post. Ensure a 2mm gap is maintained between frontal and corner post once fixed together. Screw in place using 4 x 15mm screws (L) per fixing plate (U).	
	Step 2. Insert hinges into frontal hinge holes provided, secure hinges with the 2 x screws already located in the hinges.	
		Step 3. Attach the door to unit, clip hinges onto hinge plates and click to secure.
Step 4. Adjust hinges to suit, using the highlighted screw(s) shown.		

