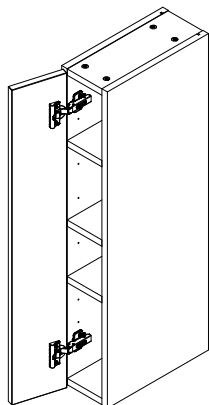
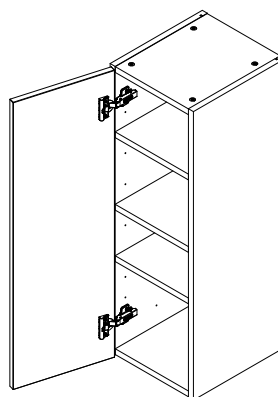


WALL UNIT

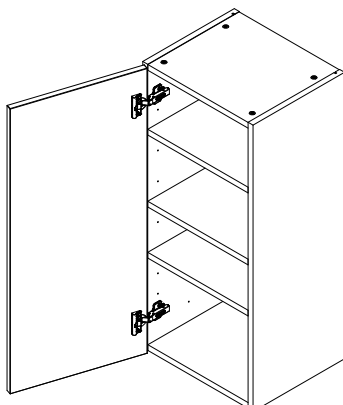
150-600, Tall 1Dr Assembly Guide



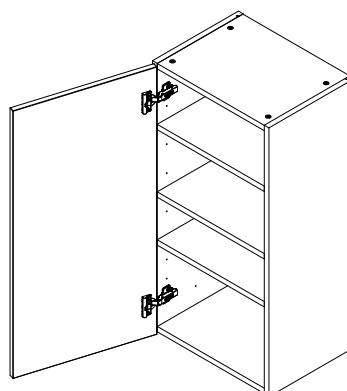
150 WALL



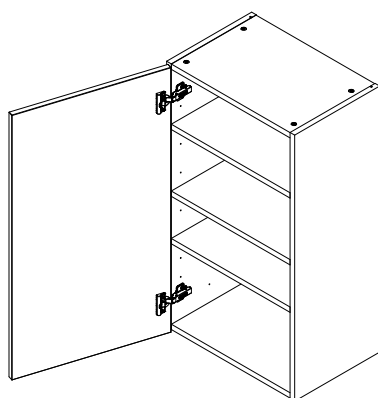
300 WALL



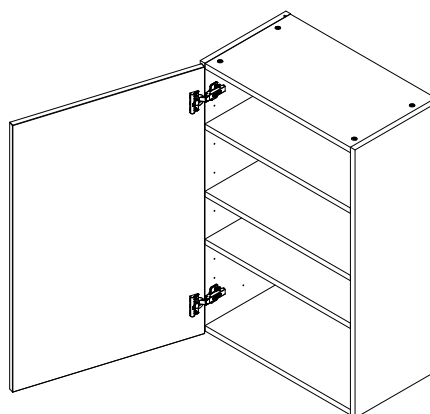
400 WALL



450 WALL



500 WALL



600 WALL

WALL UNIT

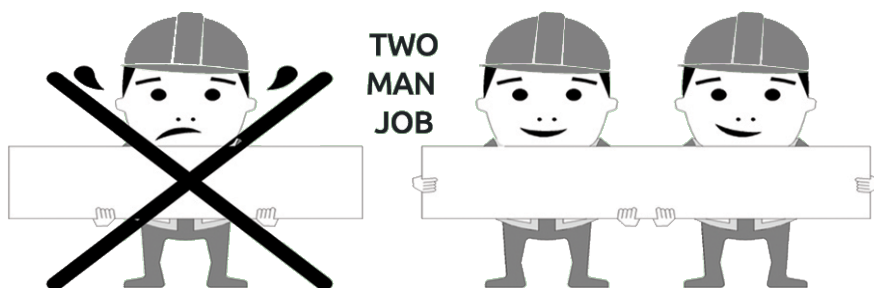
150-600, Tall 1Dr Assembly Guide



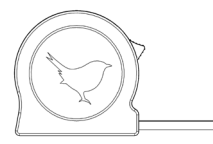
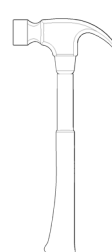
BEFORE YOU START

INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.

THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

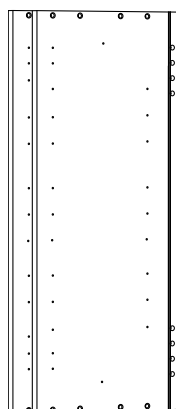


NOT to be used with
CAM LOCK



WALL UNIT

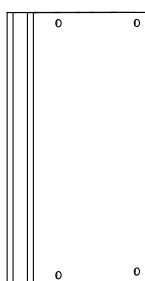
150-600, Tall 1Dr Assembly Guide



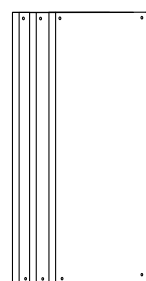
Panel A
x2 End Panel



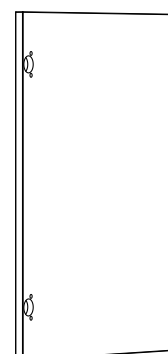
Panel B
x1 Back Panel



Panel C
x2 Fixed Shelf



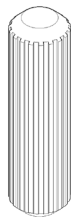
Shelf
x3 Loose Shelf



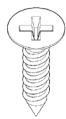
Frontal
x1 Front Panel
(Packed Separately)

WALL UNIT

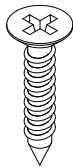
150-600, Tall 1Dr Assembly Guide



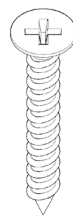
(F) x8
Wooden Dowel



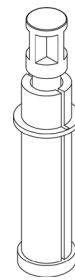
(L) x8
15mm Screw



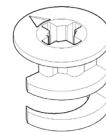
(S) x4
20mm Screw



(K) x4
30mm Screw



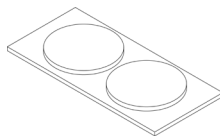
(G) x8
Cam Dowel (Expanding)



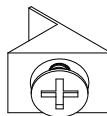
(H) x8
Cam Lock



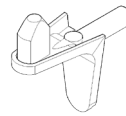
(M) x4
Cover Sticker



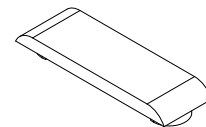
(N) x1
Door Buffer



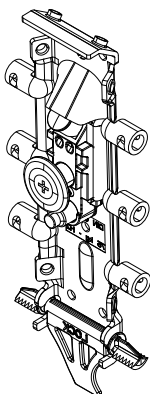
(T) x10
Back Panel Support Clip



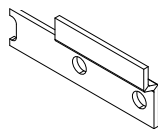
(Z) x12
Shelf Peg Metal



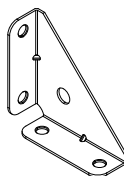
Hanging Bracket Cover Cap
x 2



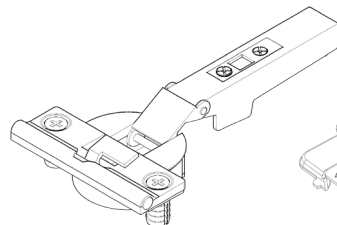
Hanging Bracket
x 2 Inc Screws



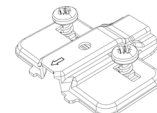
Hanging Bracket Plate
x 2



Corner Gusset
x 2



Hinge
Inc Screws & Cover Plate



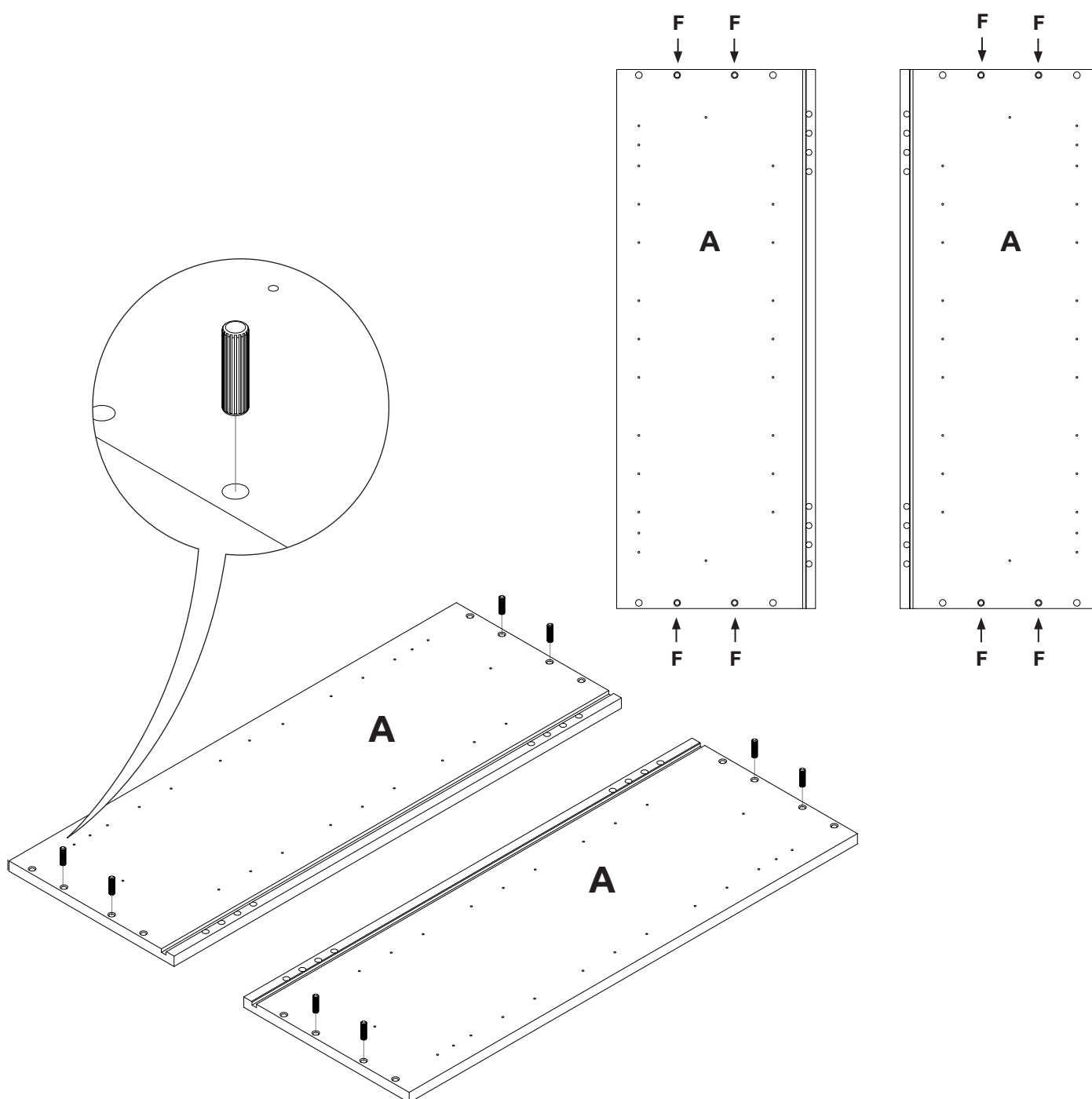
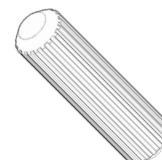
Hinge Mounting Plate
Inc Screws

WALL UNIT

150-600, Tall 1Dr Assembly Guide

Step 1.

Seat dowels **(F)** into holes in both end panels **(A)** as shown.

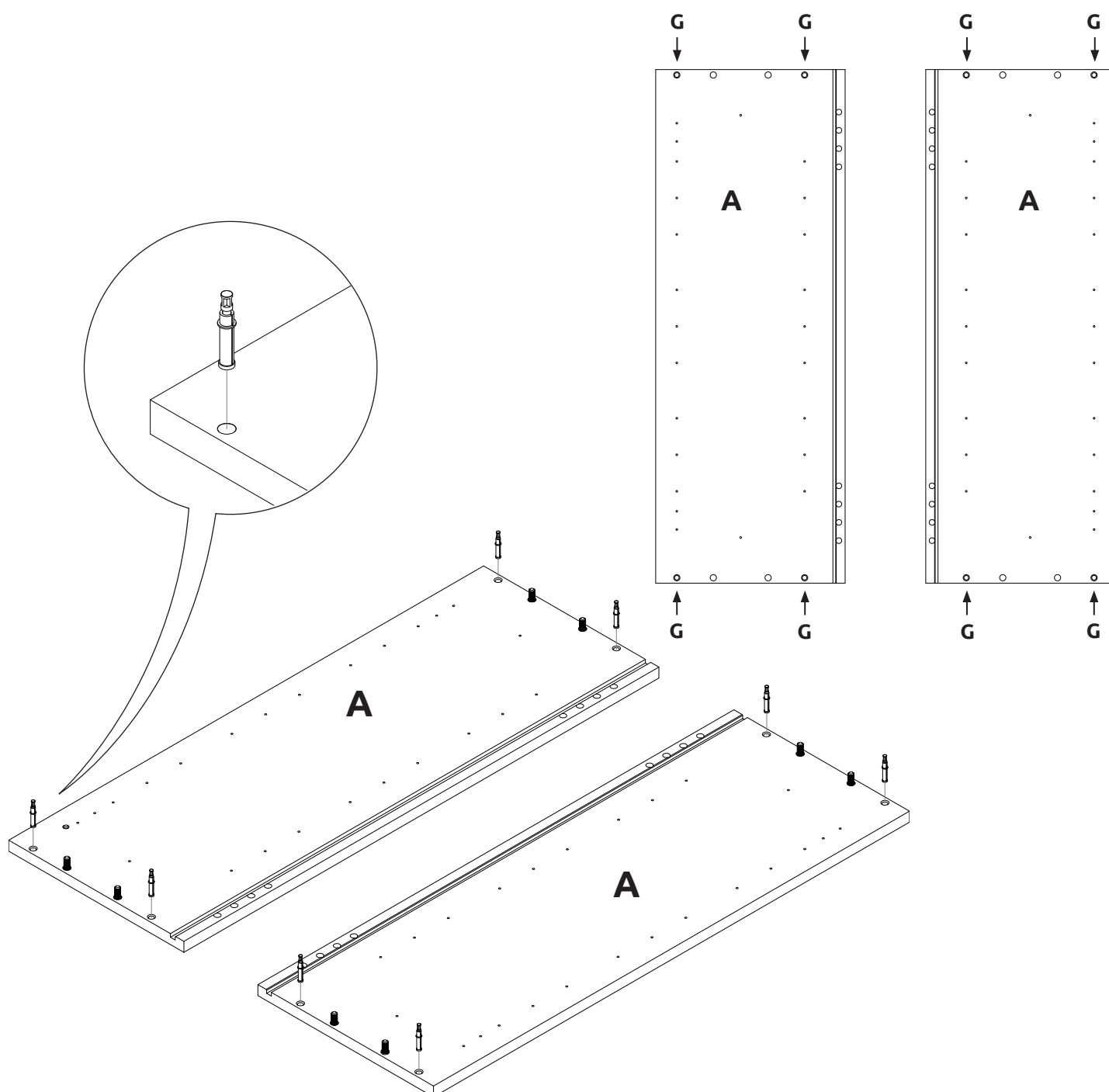
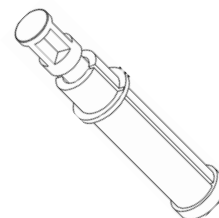


WALL UNIT

150-600, Tall 1Dr Assembly Guide

Step 2.

Seat expanding cam dowels **(G)** into holes in both end panels **(A)** as shown.



WALL UNIT

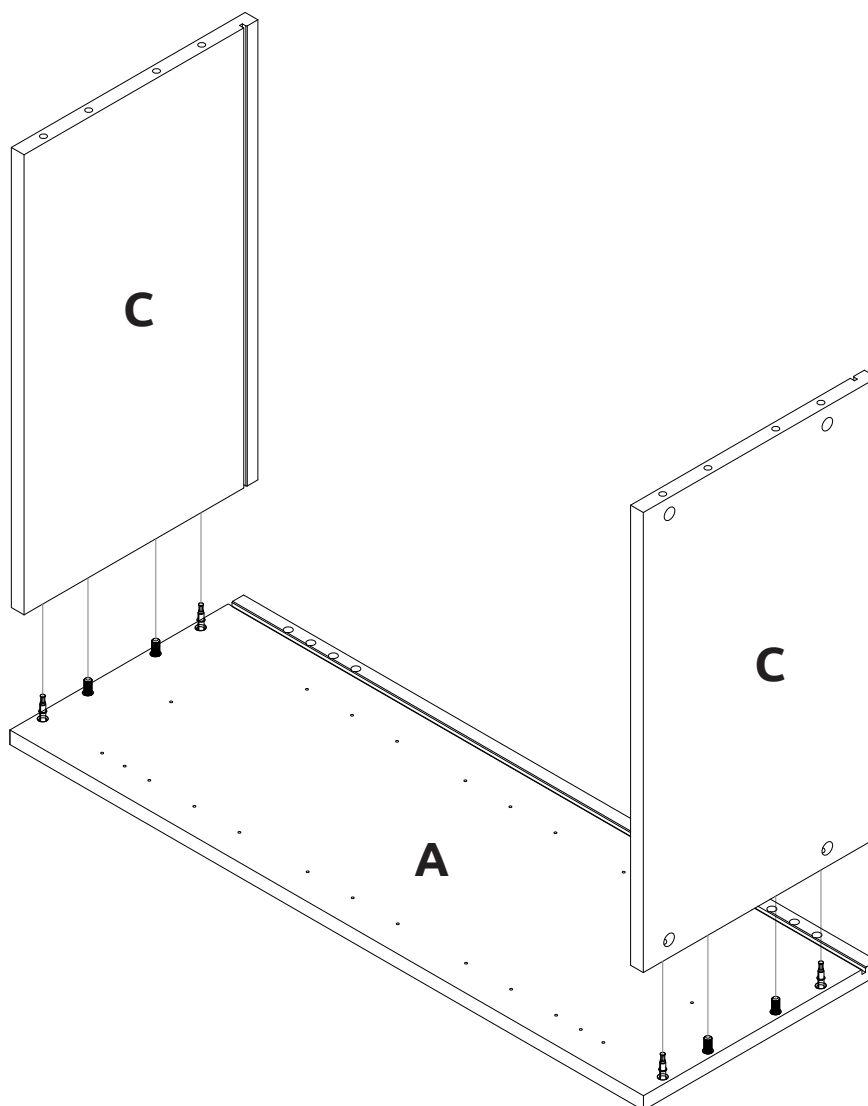
150-600, Tall 1Dr Assembly Guide

Step 3.

Attach panels **(C)** to panel **(A)**, using expanding cam dowels **(G)**, and wooden dowels **(F)** in positions as shown.



All cam lock **(H)** holes are to be positioned facing the outside of the unit carcass, for ease of tightening.

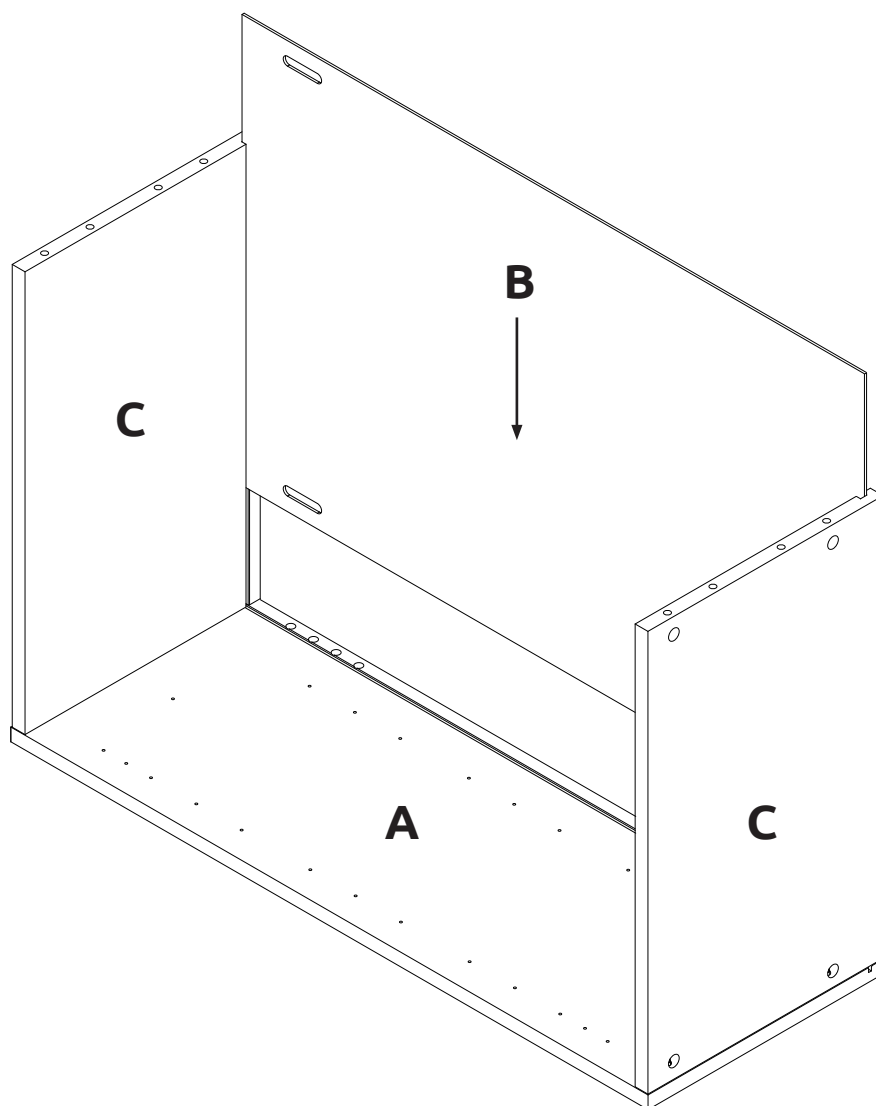


WALL UNIT

150-600, Tall 1Dr Assembly Guide

Step 4.

Slide back panel **(B)** into groove of panels **(C)** and end panel **(A)**.

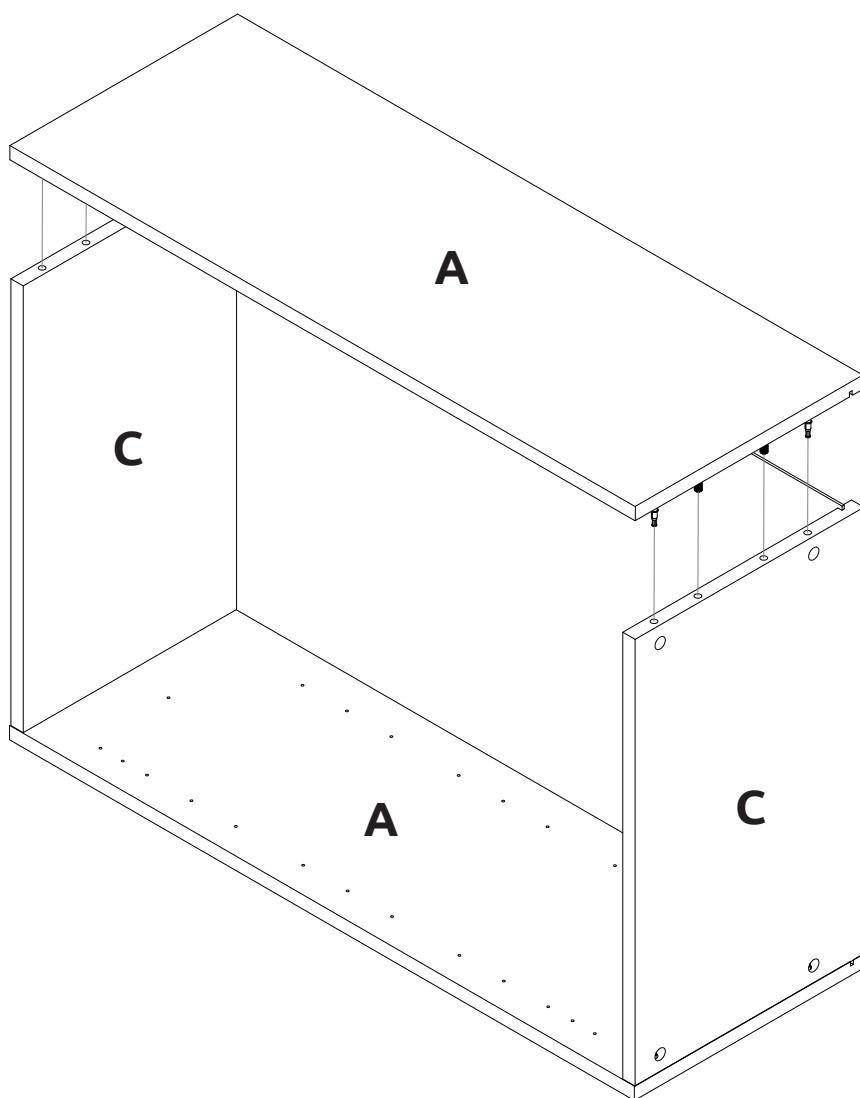


WALL UNIT

150-600, Tall 1Dr Assembly Guide

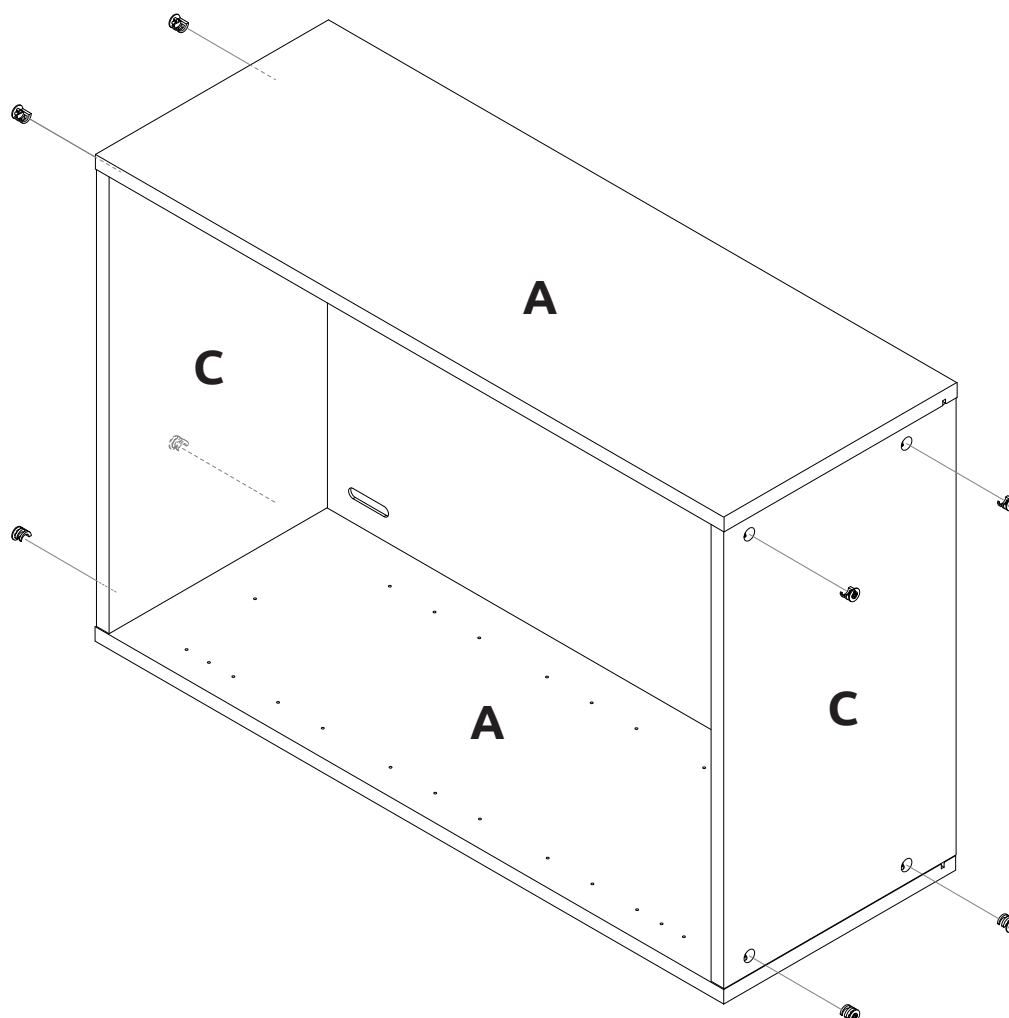
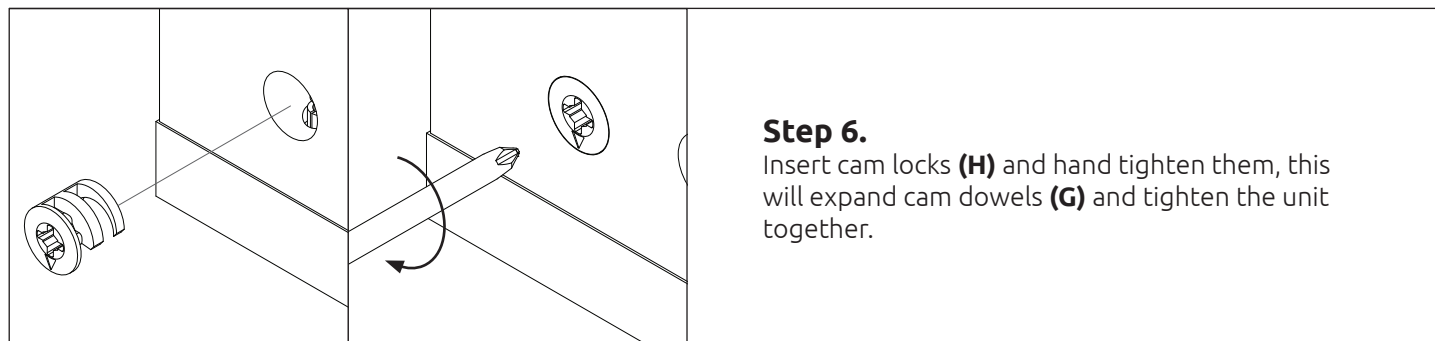
Step 5.

Attach end panel **(A)** using expanding cam dowels **(G)**, and wooden dowels **(F)** in positions as shown.



WALL UNIT

150-600, Tall 1Dr Assembly Guide



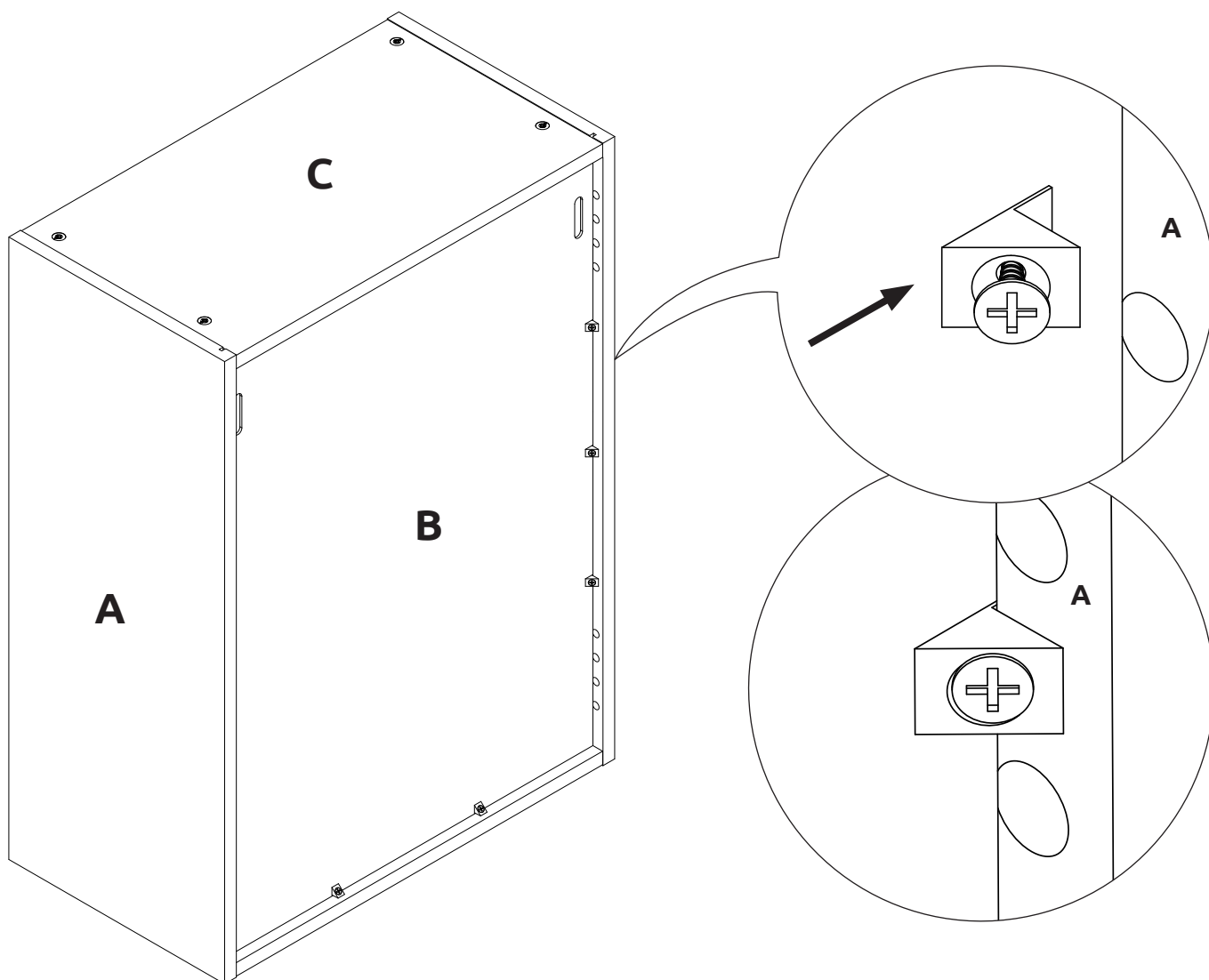
Do **not** use power tools with cam lock **(H)**

WALL UNIT

150-600, Tall 1Dr Assembly Guide

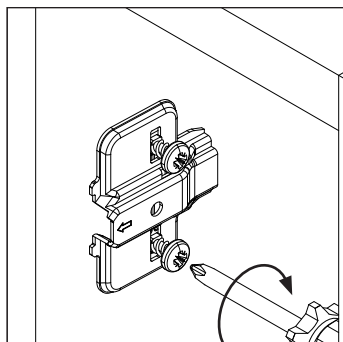
Step 7.

Ensure the unit is square. Slide back panel clips **(T)** into the groove of both panels **(A)** & **(C)**. The back panel clips **(T)** should be evenly spaced as shown and positioned to allow the hanging bracket and corner gussets to be fitted. Once in place, tighten screw.



WALL UNIT

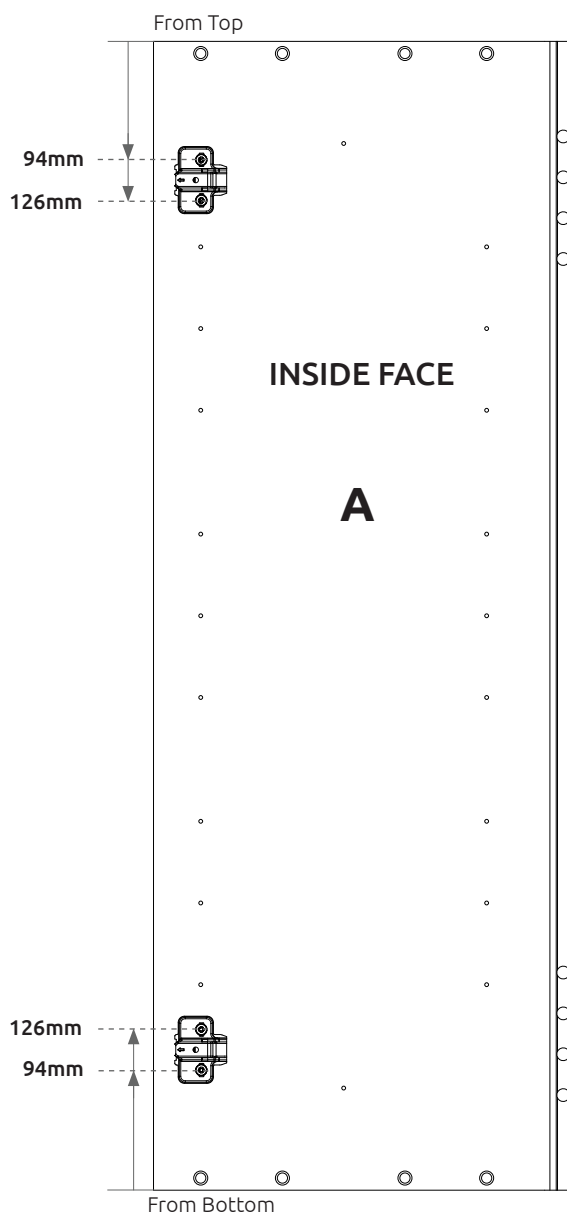
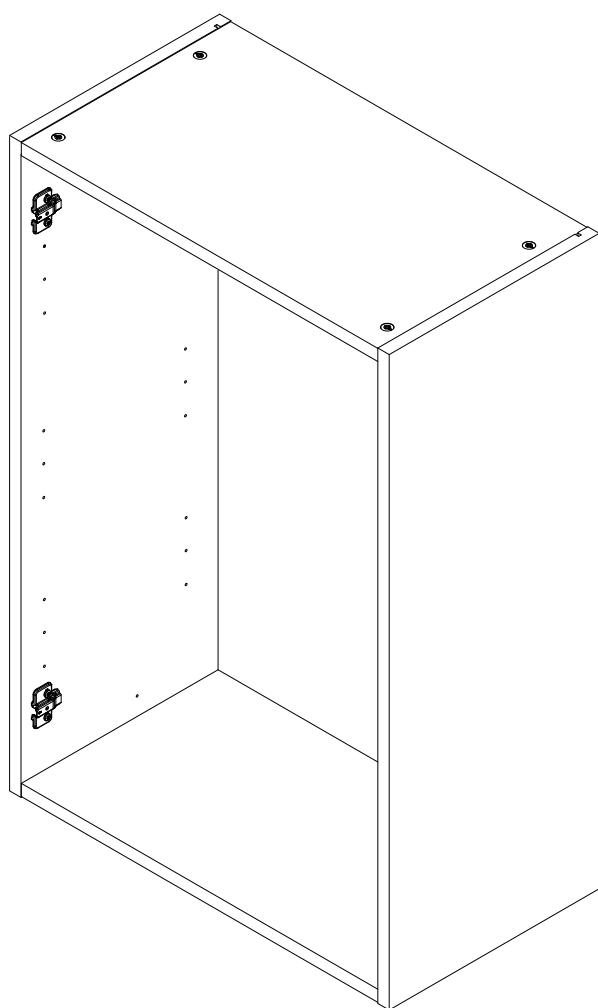
150-600, Tall 1Dr Assembly Guide



Step 8.

Attach hinge plates onto end panel **(A)** as shown, using 2 screws already located in hinge plates.

Hinge to be mounted in accordance to customer specific kitchen plan.



WALL UNIT

150-600, Tall 1Dr Assembly Guide

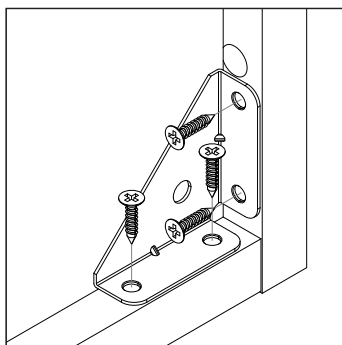
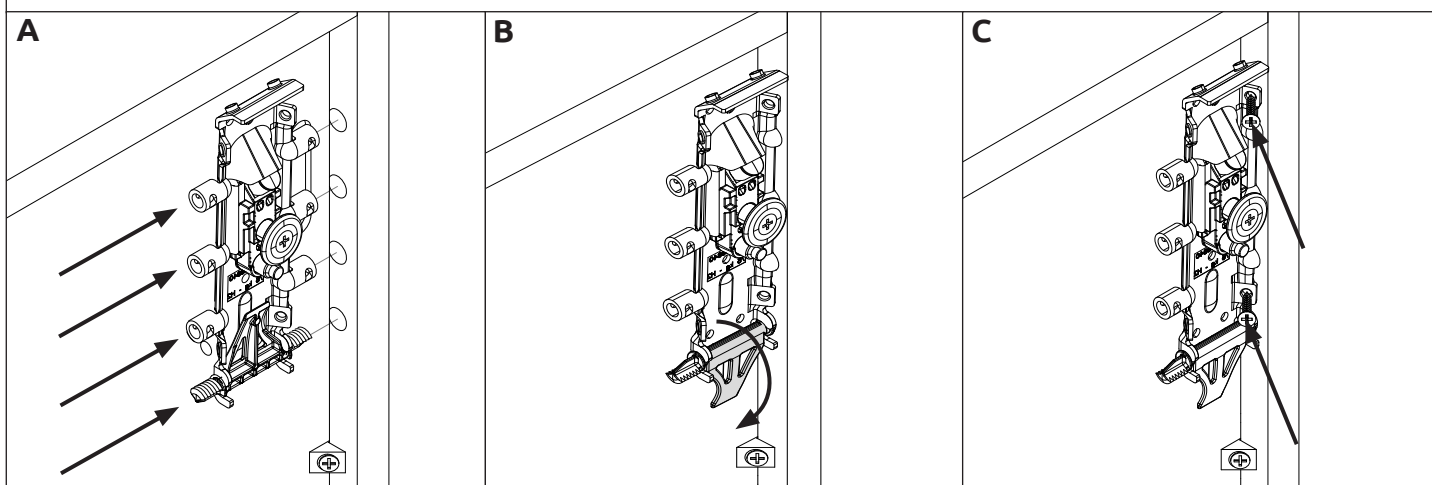
Step 9.

Hanging brackets steps **A**, **B** & **C** to be carried out on both sides as shown.

A. Insert hanging bracket into pre-drilled holes.

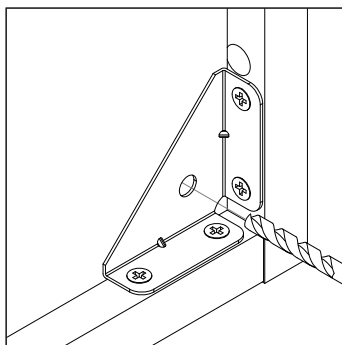
B. Rotate locking lever 180 degrees.

C. Secure with provided 2 x 20mm screws (**S**) per bracket.



Step 10.

Secure corner gussets to the bottom left and right hand side of the wall unit using 4 x 15mm screws (**L**) per plate.



Step 11.

Drill a small pilot hole through the centre of the Corner Gussets. Use this hole at the end of the process to screw through and into the wall.

WALL UNIT

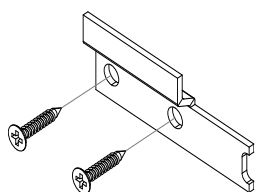
150-600, Tall 1Dr Assembly Guide



Care to be taken. Hanging procedure is necessary for a safe installation.

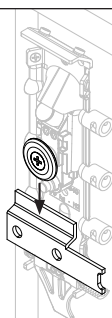


Screws for attaching to walls are **not provided** as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall construction are used.

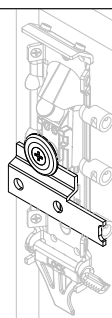


Step 12.

Measure appropriately and attach the 2 x hanging bracket plates onto the wall screwing through the provided holes into your wall.

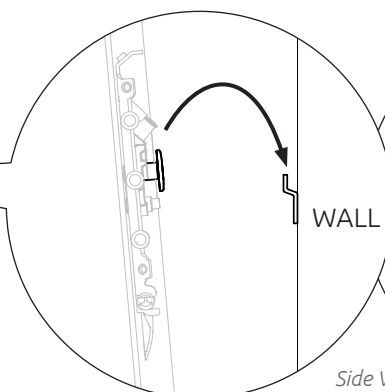
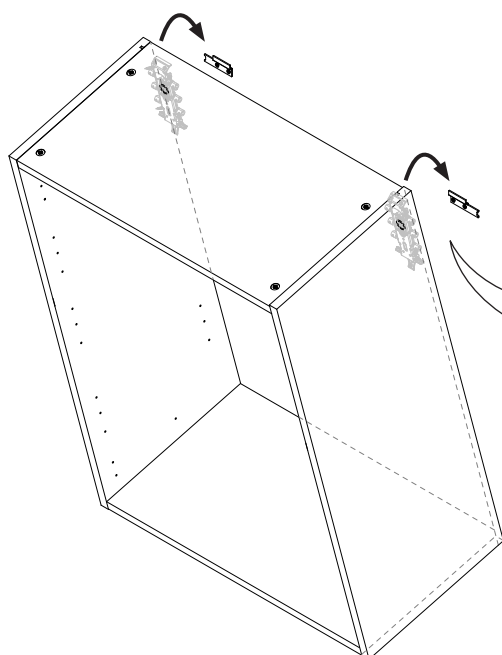


View from behind of unit



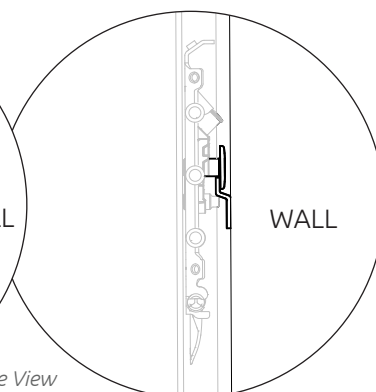
Step 13.

Hang the unit using the large screw head on the wall hanging brackets to hook onto the wall hanging plates.



WALL

Side View



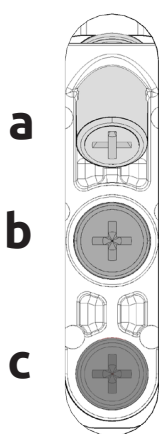
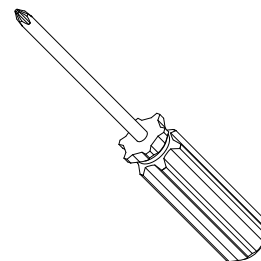
WALL

WALL UNIT

150-600, Tall 1Dr Assembly Guide

Step 14.

Using points **a**, **b** & **c** adjust the unit to suit.



Point a.

Rotate the top screw clockwise to move the unit up.
Anti-clockwise for down.

Point b.

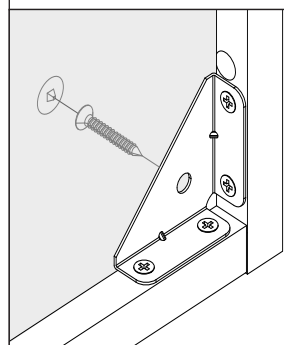
Adjust the depth using centre screw.

Point c.

Turn the bottom screw until it touches the plate to lock in position.

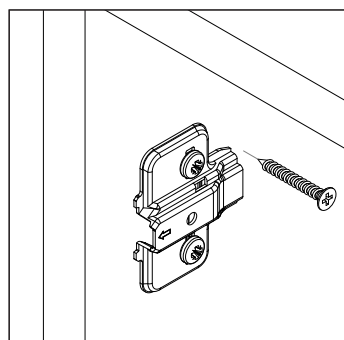


Screws for attaching to walls are **not provided** as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall construction are used.



Step 15.

Secure the unit to the wall by screwing through the pilot hole and gusset from **Step 11** into the wall. Place cover stickers (**M**) on the heads to conceal them.

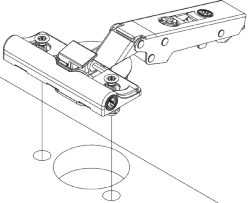
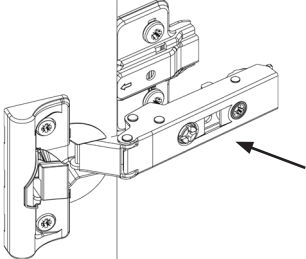
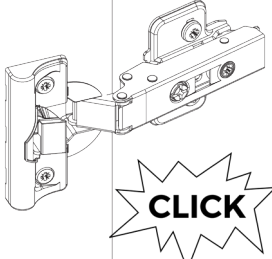


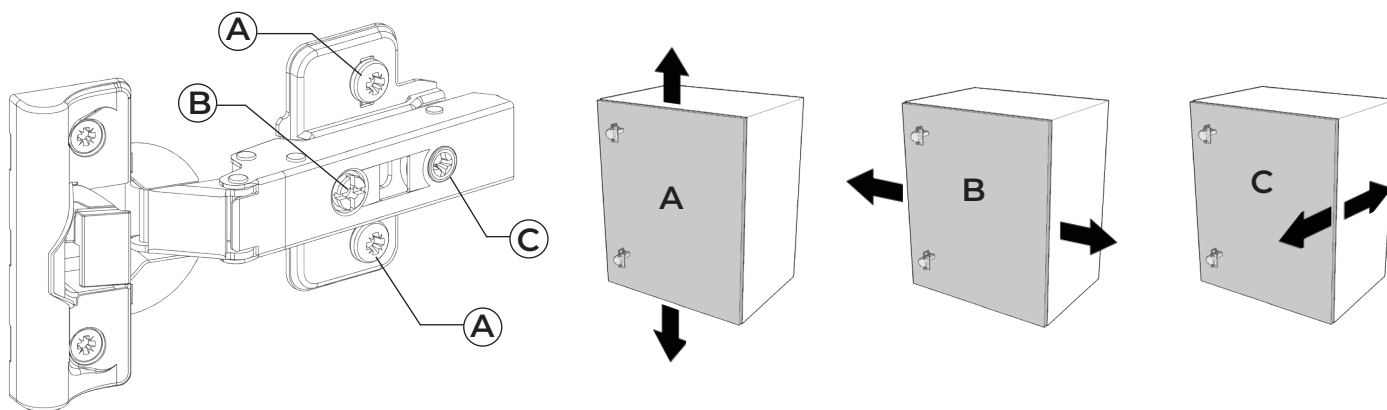
Step 16.

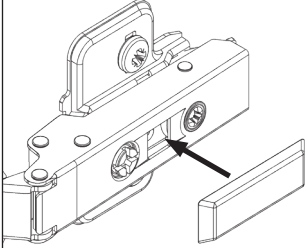
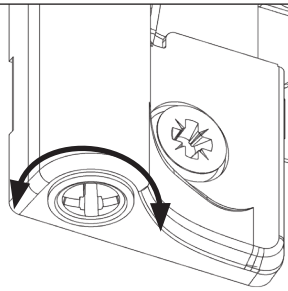
Screw into any adjacent units using 30mm screws (**K**) provided to secure to unit. Screw just to the rear of hinge plate at the top and bottom of both sides of the unit, place cover stickers (**M**) on the heads to conceal them.

WALL UNIT

150-600, Tall 1Dr Assembly Guide

	HINGE ATTACHMENT AND ADJUSTMENT Step 1. Insert hinges into frontal hinge holes provided, secure hinges with the 2 x screws and hinge dowels already located in the hinges.  <i>Hinge dowels</i>	
	 CLICK	Step 2. Attach the door to unit, clip hinges onto hinge plates and click to secure.
Step 3. Adjust hinges to suit, using the highlighted screw(s) shown.		



	Step 4. Fit cover caps to hinges and adjust soft-close to suit.	
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The top and bottom hinges **MUST** be adjusted to the **SAME STRENGTH**.