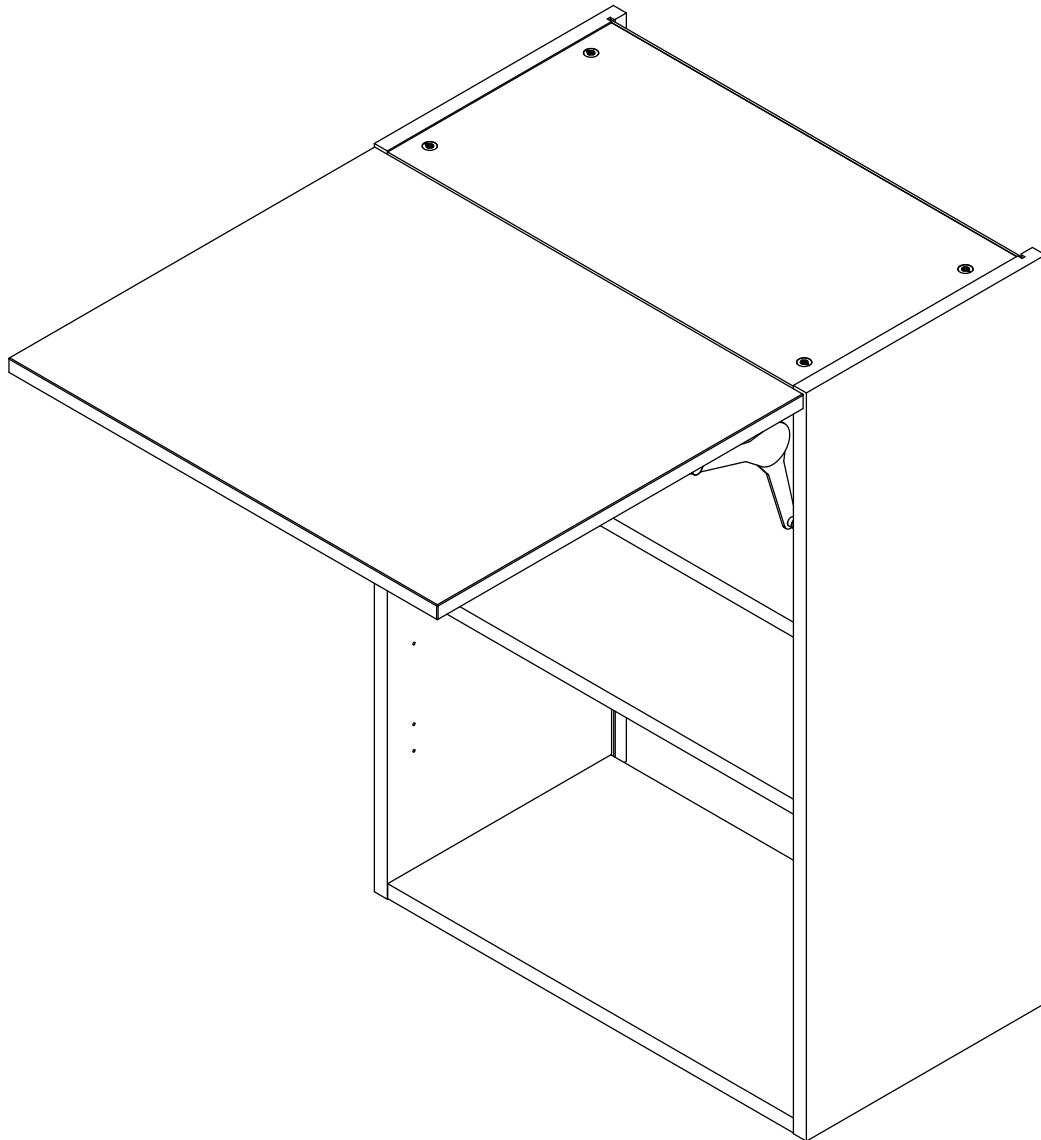


# WALL UNIT

## 600, Tall Microwave Assembly Guide



600 TALL WALL

# WALL UNIT

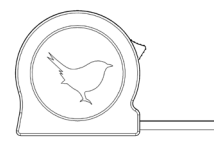
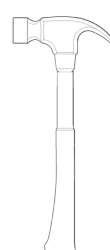
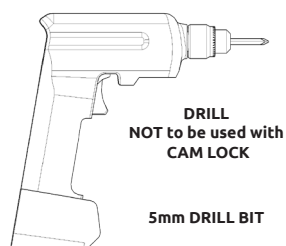
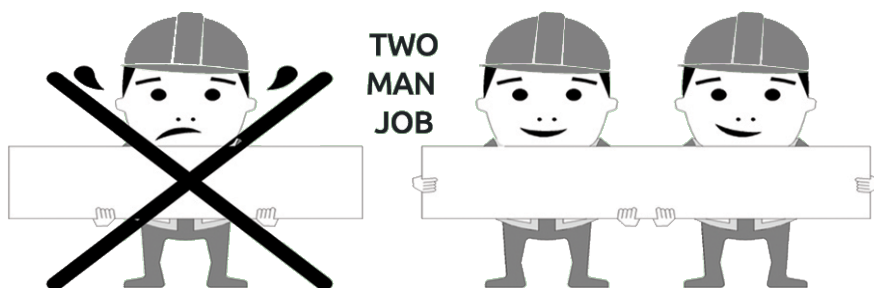
## 600, Tall Microwave Assembly Guide



### BEFORE YOU START

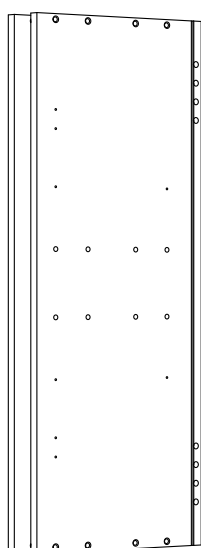
INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.

THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED



# WALL UNIT

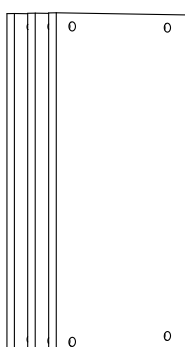
## 600, Tall Microwave Assembly Guide



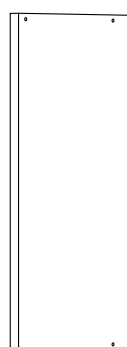
**Panel A**  
x2 End Panel



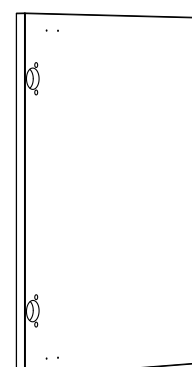
**Panel B**  
x1 Back Panel



**Panel C**  
x3 Fixed Shelf



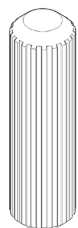
x1 Loose Shelf



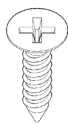
**Frontal**  
x1 Front Panel  
(Packed Separately)

# WALL UNIT

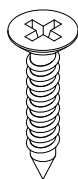
## 600, Tall Microwave Assembly Guide



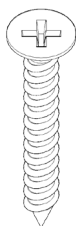
**(F) x12**  
Wooden Dowel



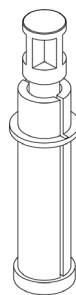
**(L) x2**  
15mm Screw



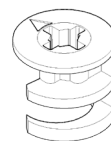
**(S) x4**  
20mm Screw



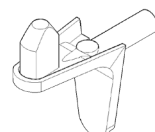
**(K) x10**  
30mm Screw



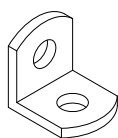
**(G) x12**  
Cam Dowel (Expanding)



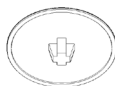
**(H) x12**  
Cam Lock



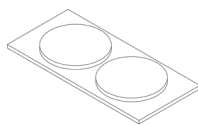
**(Z) x4**  
Shelf Peg Metal



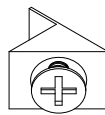
**x2**  
L Bracket SML



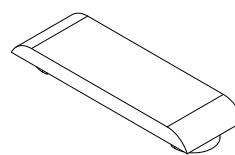
**(M) x4**  
Cover Cap



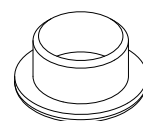
**(N) x1**  
Door Buffer



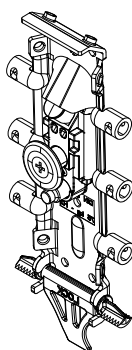
**(T) x6**  
Back Panel Support Clip



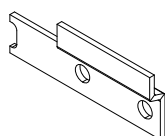
**x2**  
Hanging Bracket Cover Cap



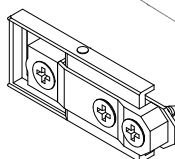
**x8**  
8mm Cover Cap



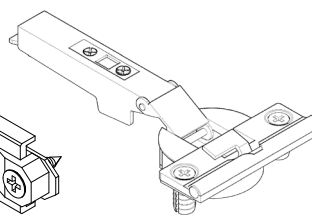
**Hanging Bracket**  
x 2 Inc Screws



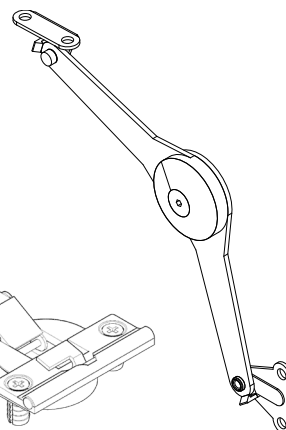
**Hanging Bracket Plate**  
x 2



**Hinge Mounting Plate**



**Hinge**  
Inc Screws & Cover Plate



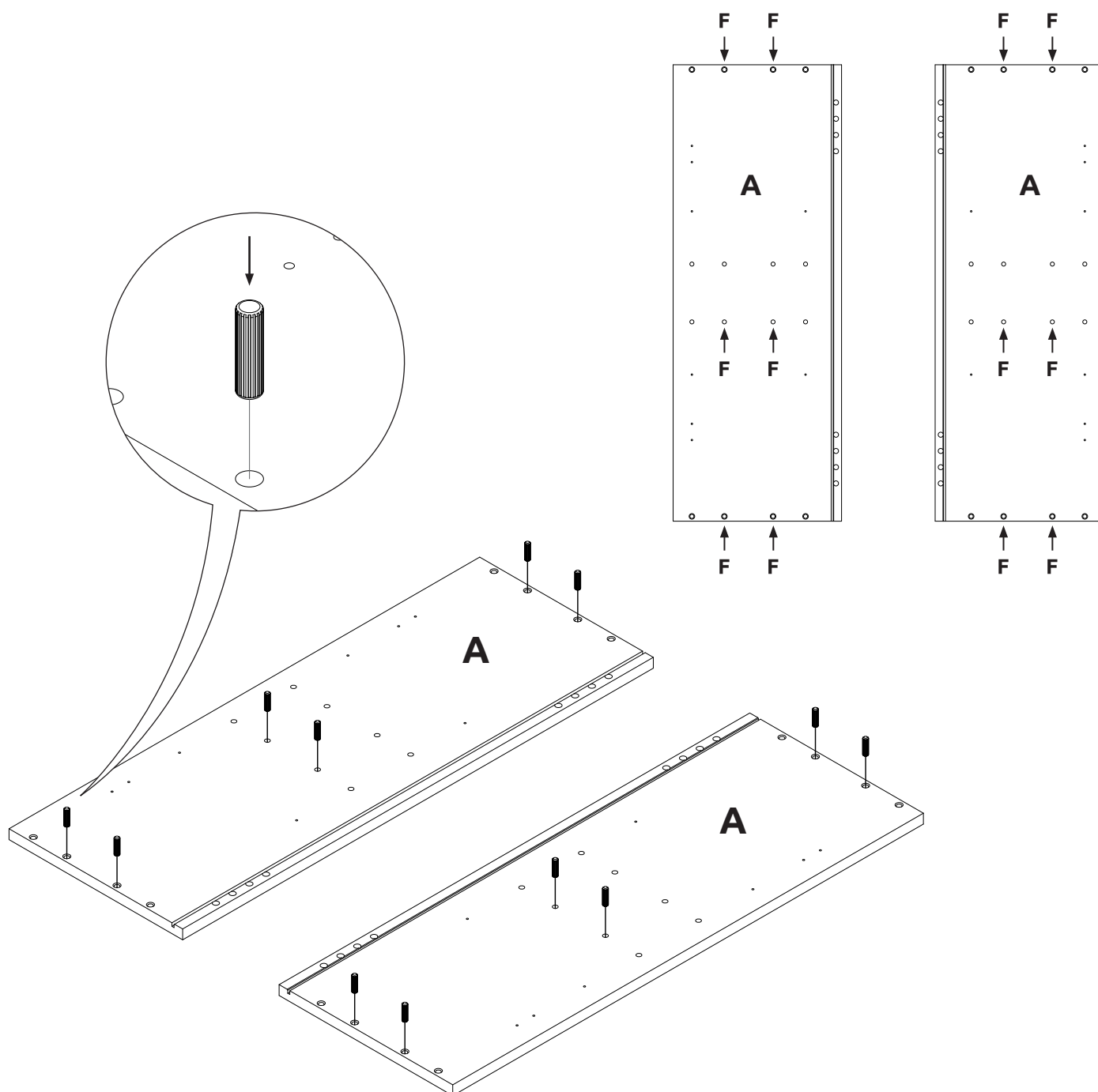
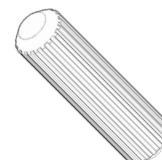
**Lift Hinge**  
x 2 Inc Screws

# WALL UNIT

## 600, Tall Microwave Assembly Guide

### Step 1.

Seat dowels (F) into holes in both end panels (A) as shown.

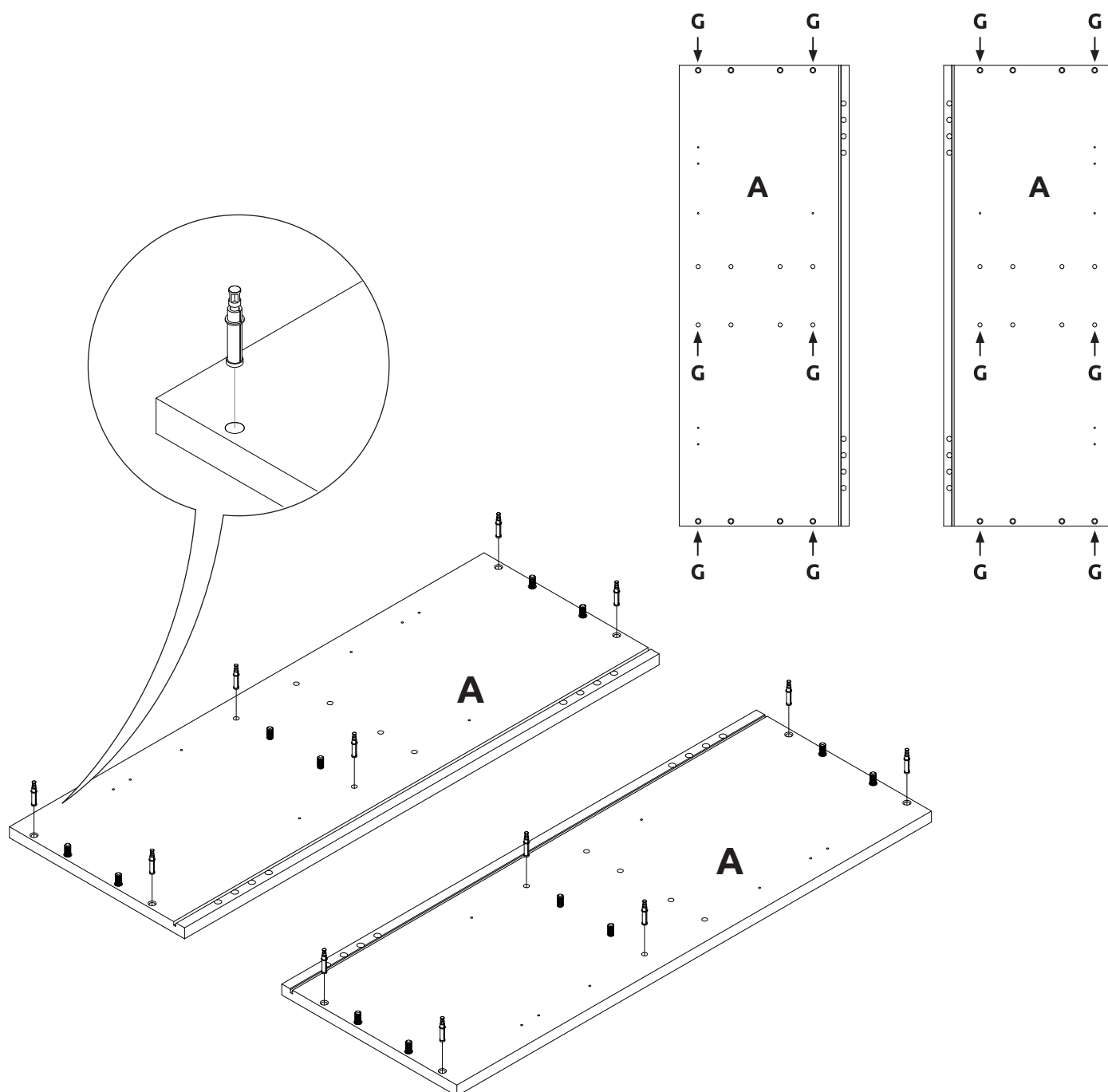
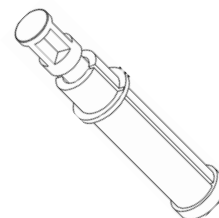


# WALL UNIT

## 600, Tall Microwave Assembly Guide

### Step 2.

Seat expanding cam dowels **(G)** into holes in both end panels **(A)** as shown.



# WALL UNIT

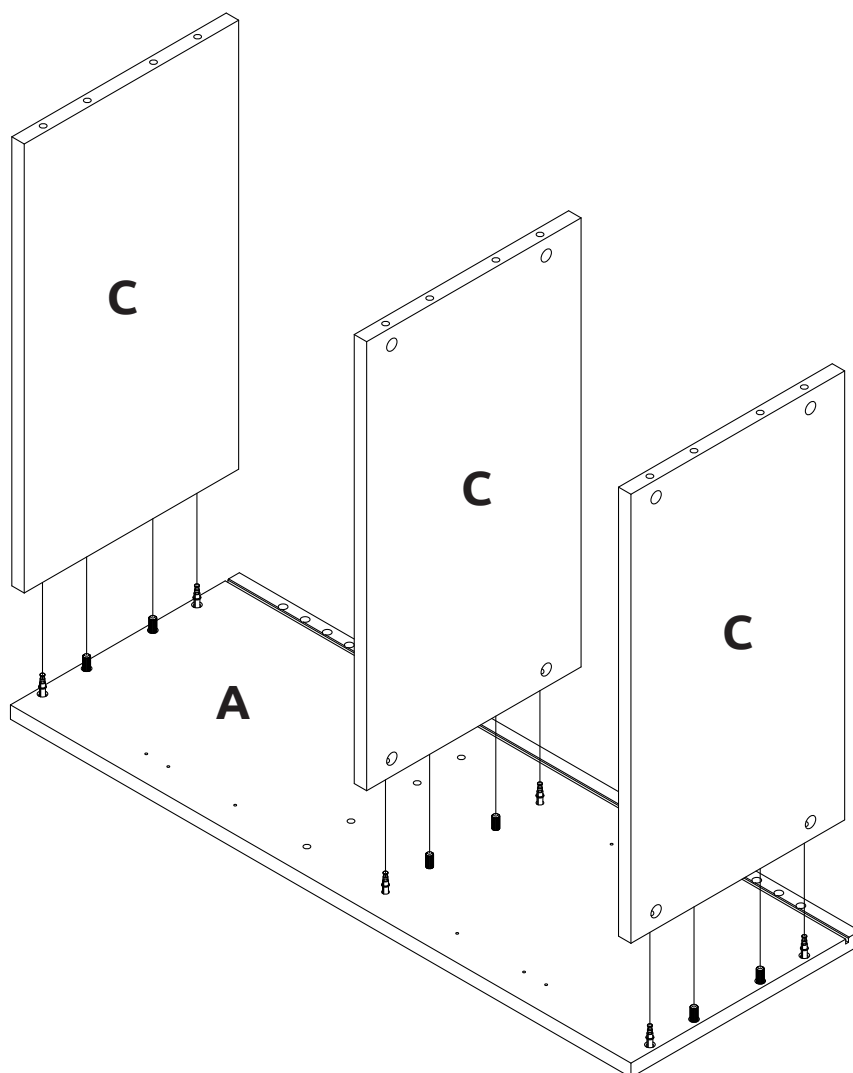
## 600, Tall Microwave Assembly Guide

### Step 3.

Attach panels **(C)** to panel **(A)**, using expanding cam dowels **(G)**, and wooden dowels **(F)** in positions as shown.



All cam locks **(H)** holes are to be positioned facing the outside of the unit carcass, for ease of tightening. Middle fixed shelf cam lock holes **(H)** to face down.

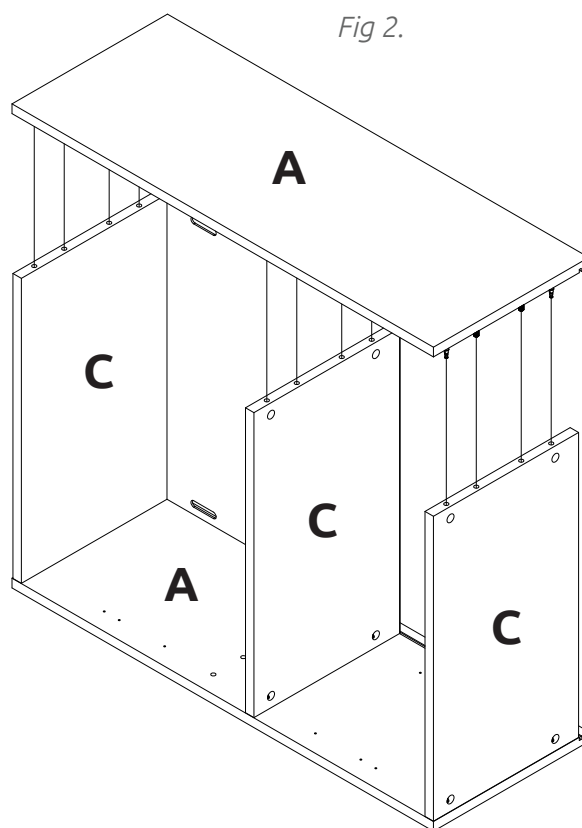
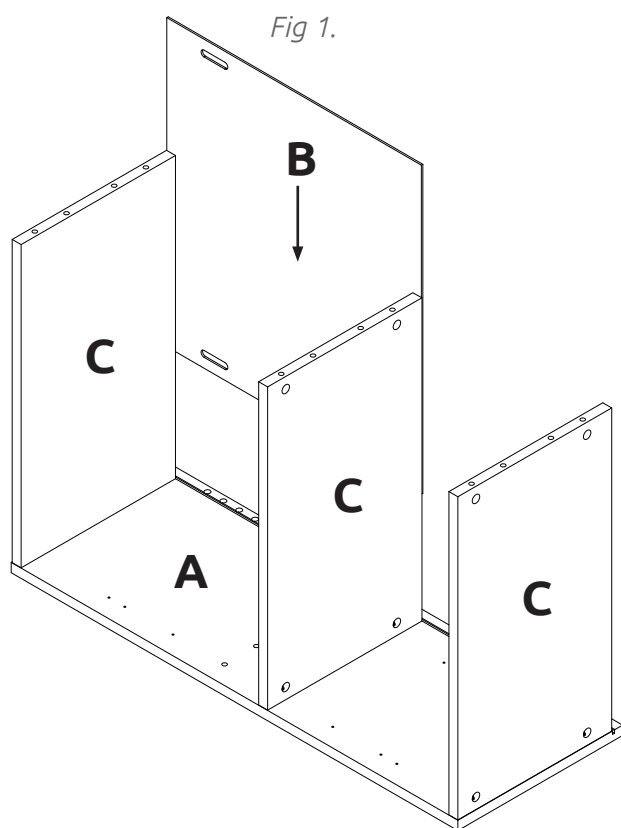


# WALL UNIT

## 600, Tall Microwave Assembly Guide

### Step 4.

Slide back panel **(B)** into groove of end panel **(A)**. *Fig 1.*

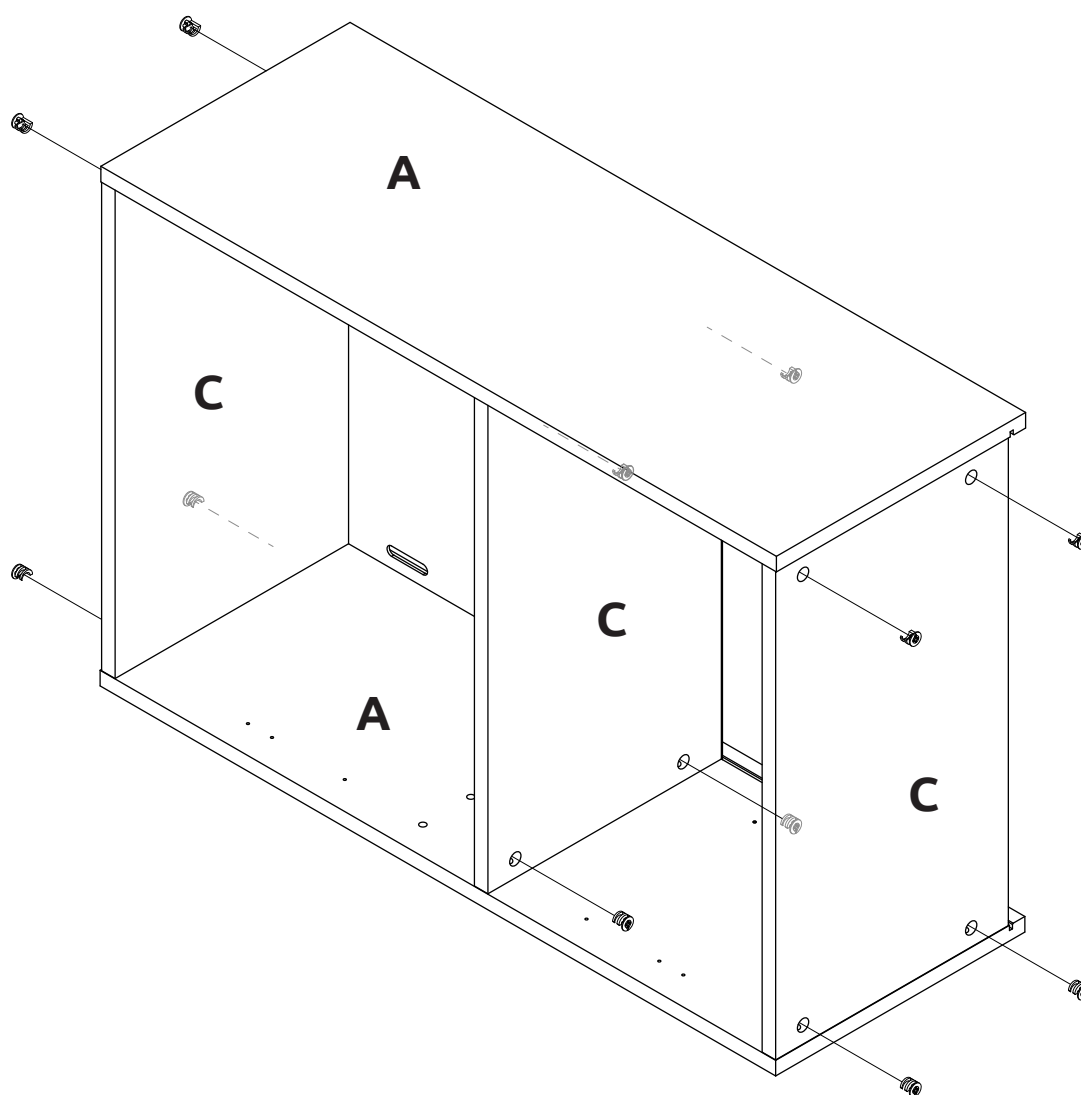
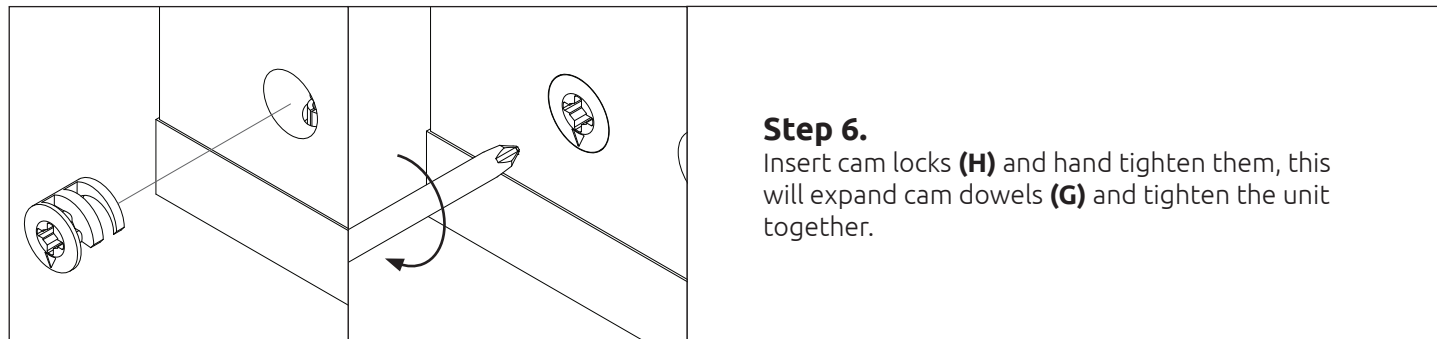


### Step 5.

Attach end panel **(A)**, using expanding cam dowels **(G)**, and wooden dowels **(F)** in positions as shown. *Fig 2.*

# WALL UNIT

## 600, Tall Microwave Assembly Guide



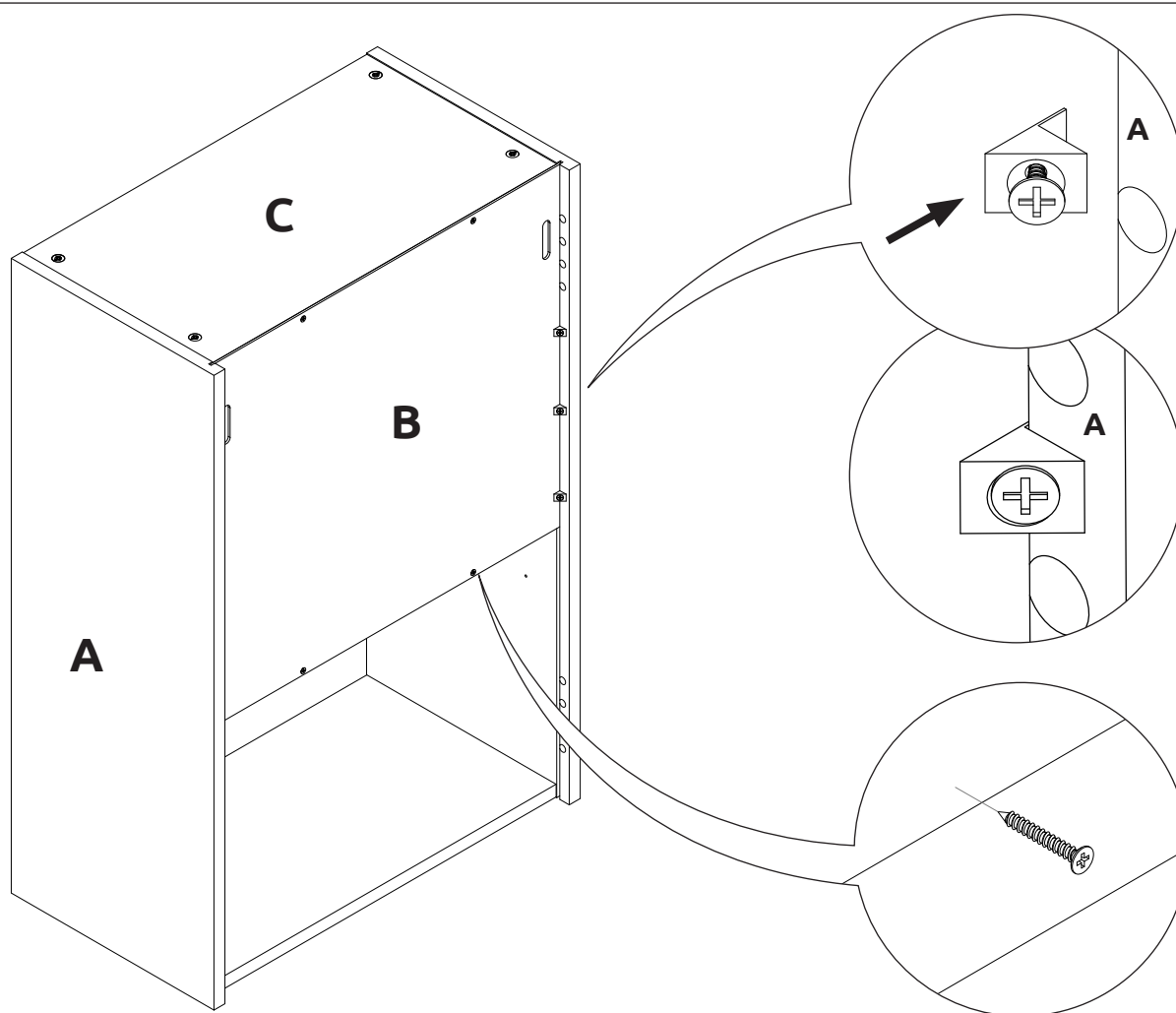
Do **not** use power tools with cam lock **(H)**

# WALL UNIT

## 600, Tall Microwave Assembly Guide

### Step 7.

Ensure the unit is square. Secure back panel **(B)** with 4 x 30mm screws **(K)** equally spaced at the top and bottom of back panel **(B)** into panel **(C)**, as shown. Ensure you screw into the centre of panel **(C)** (9mm from the edge).



### Step 8.

Ensure the unit is square. Slide back panel clips **(T)** into the groove of both panels **(A)**. The back panel clips **(T)** should be evenly spaced as shown and positioned to allow the hanging bracket to be fitted. Once in place, tighten screw.

# WALL UNIT

## 600, Tall Microwave Assembly Guide

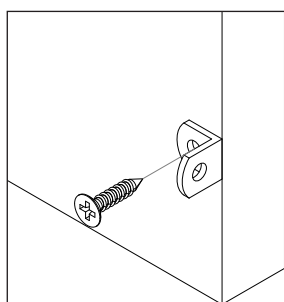
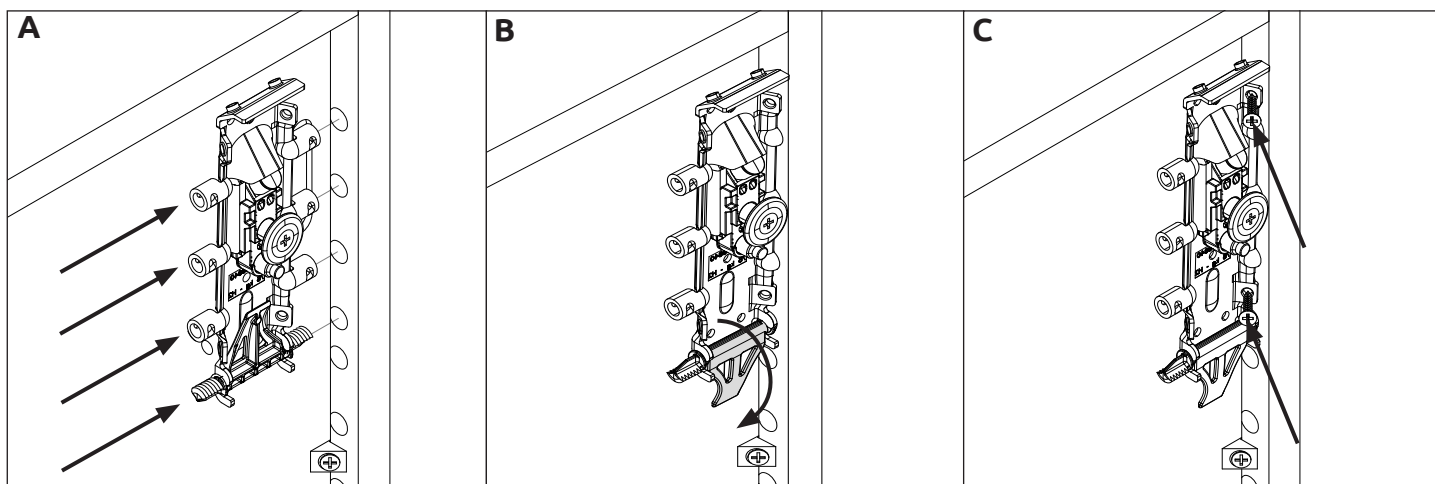
### Step 9.

Hanging brackets steps **A**, **B** & **C** to be carried out on both sides as shown.

**A.** Insert hanging bracket into pre-drilled holes.

**B.** Rotate locking lever 180 degrees.

**C.** Secure with provided 2 x 20mm screws (**S**) per bracket.



### Step 10.

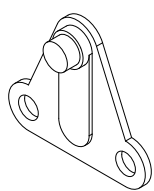
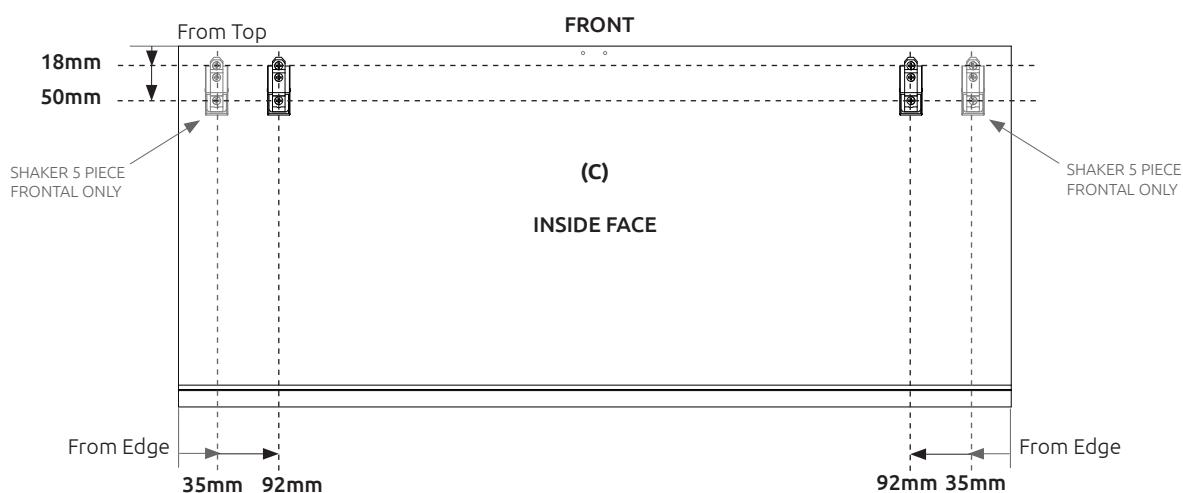
Secure L brackets SML to the bottom left and right hand side of the unit using 1 x 15mm screws (**L**) per bracket.

# WALL UNIT

## 600, Tall Microwave Assembly Guide

### Step 11.

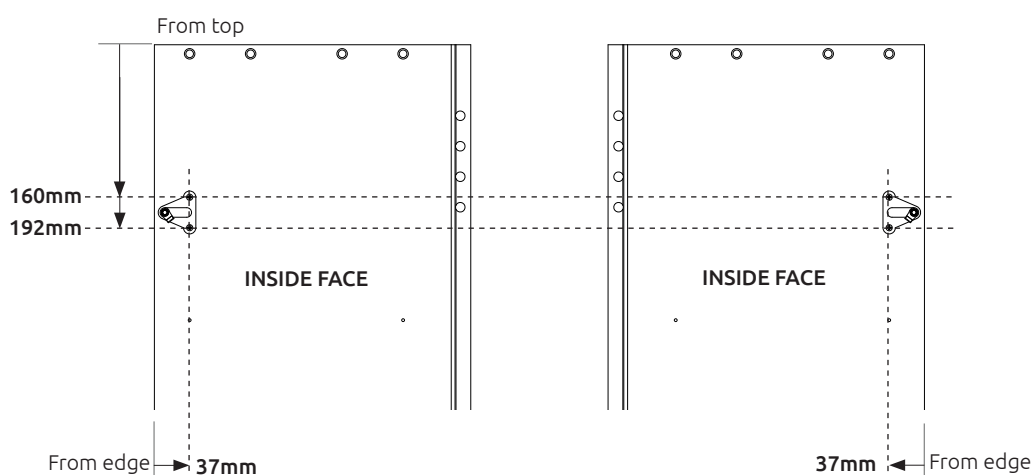
Measure and attach hinge mounting plate onto fixed shelf **(C)** as shown, drill the marked holes **13mm deep** using a **5mm wood drill bit**. Secure in location using the screws already positioned within the hinge plates.



Lift hinge bracket

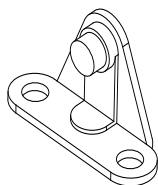
### Step 12.

Measure and attach lift hinge brackets onto both end panels **(A)**, using 2 x screws per bracket which are already included within lift hinge pack.



# WALL UNIT

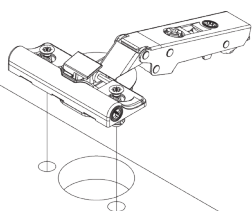
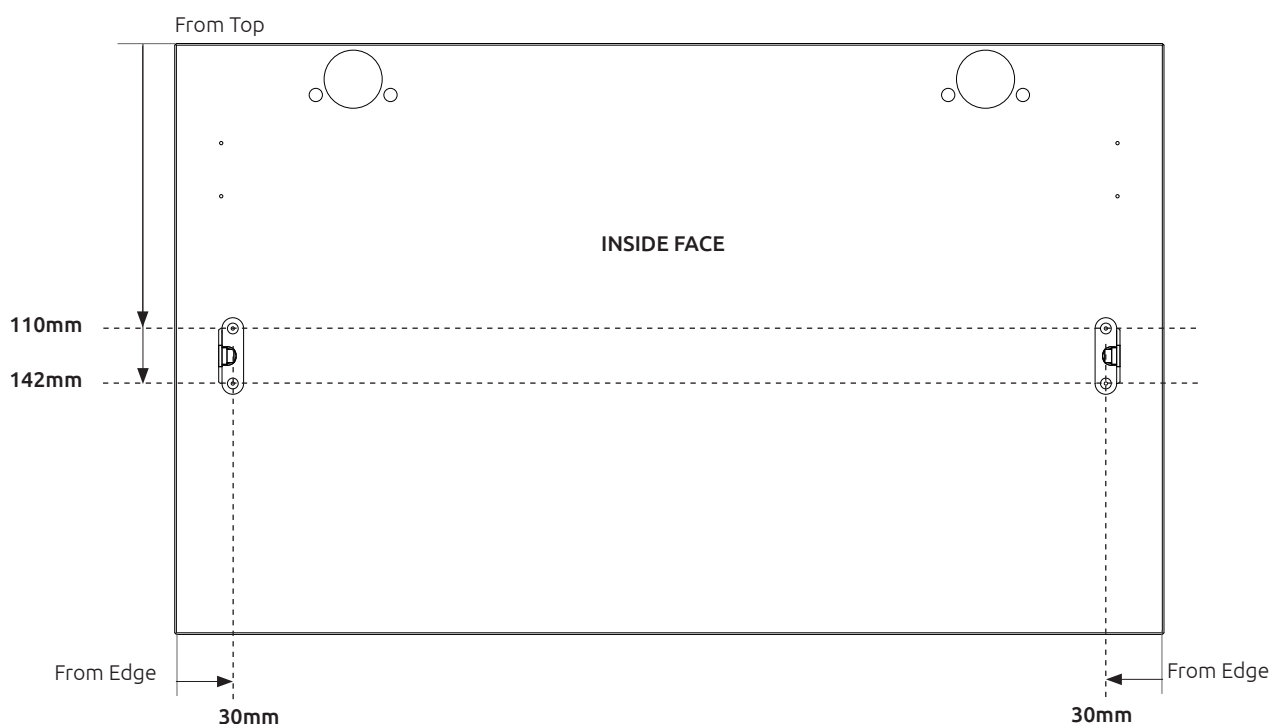
## 600, Tall Microwave Assembly Guide



Lift hinge bracket

### Step 13.

Measure and attach lift hinge brackets to the frontal using 2 x screws per bracket which are already included within the lift hinge pack.



### Step 14.

Insert hinges into frontal hinge holes provided, secure hinges with the 2 x screws and hinge dowels already located in the hinges.



Hinge dowels

# WALL UNIT

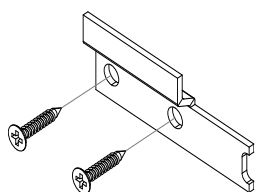
## 600, Tall Microwave Assembly Guide



Care to be taken. Hanging procedure is necessary for a safe installation.

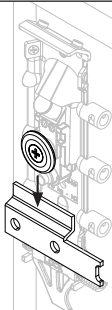


Screws for attaching to walls are **not provided** as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall construction are used.

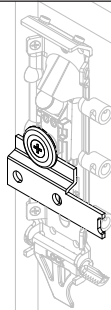


### Step 15.

Measure appropriately and attach the 2 x hanging bracket plates onto the wall screwing through the provided holes into your wall.

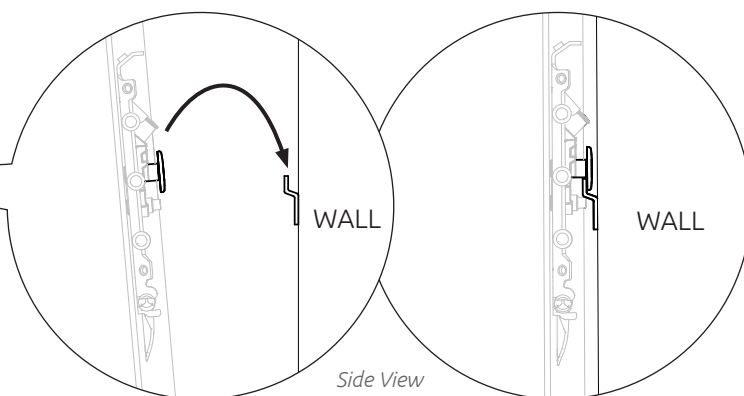
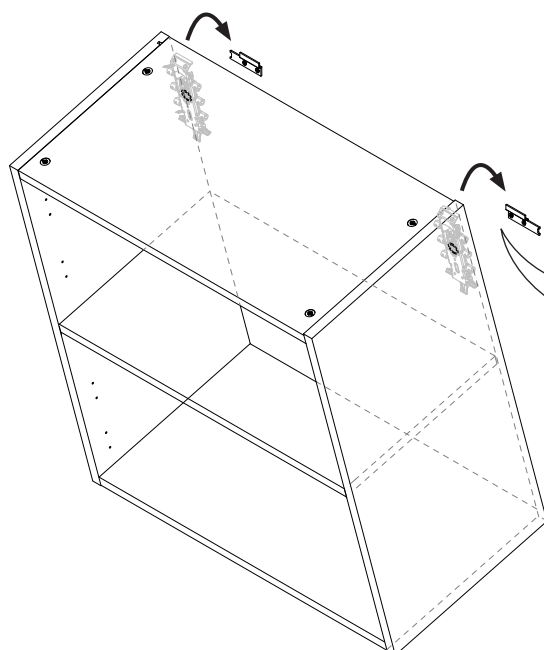


View from behind of unit



### Step 16.

Hang the unit using the large screw head on the wall hanging brackets to hook onto the wall hanging plates.

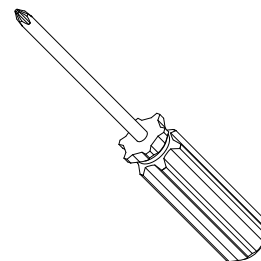


# WALL UNIT

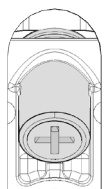
## 600, Tall Microwave Assembly Guide

### Step 17.

Adjust hinges to suit, using the highlighted screw(s) shown.



**a**



#### Point a.

Rotate the top screw clockwise to move the unit up.  
Anti-clockwise for down.

**b**



#### Point b.

Adjust the depth using centre screw.

**c**

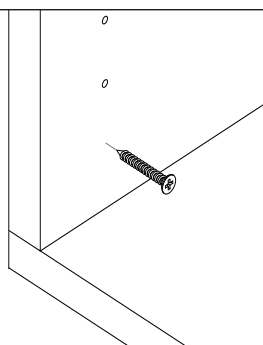


#### Point c.

Turn the bottom screw until it touches the plate to lock in position.

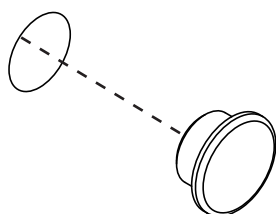


Screws for attaching to walls are **not provided** as these vary depending on materials, thickness and construction. Ensure appropriate fixings for wall construction are used.



### Step 18.

Screw into any adjacent units using 30mm screws (**K**) provided to secure to unit. Screw at the top and bottom, place cover caps (**M**) on the heads to conceal them.

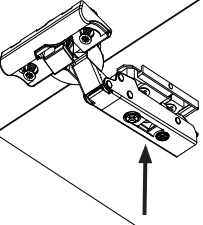
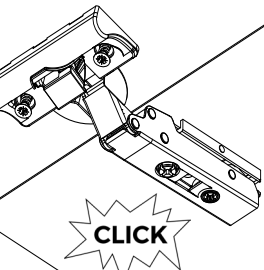
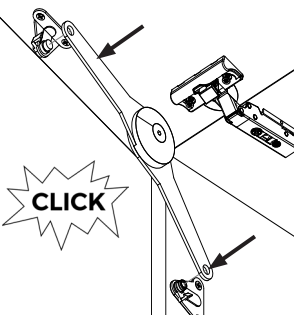
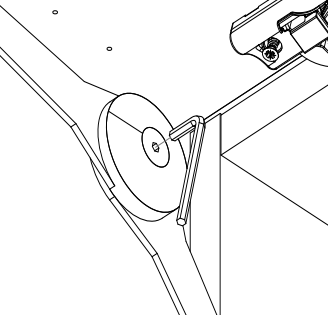


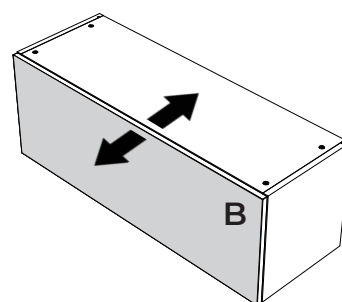
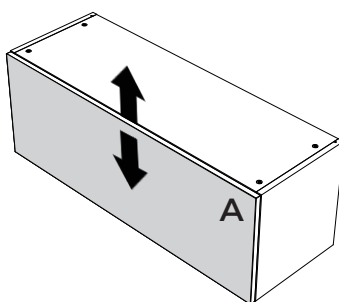
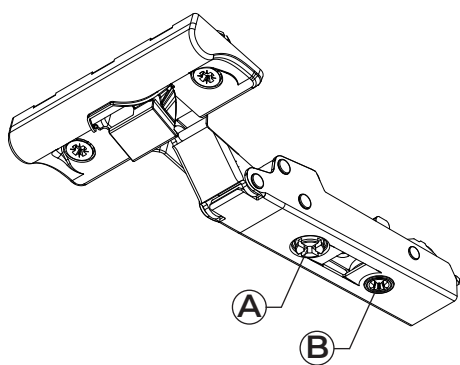
### Step 19.

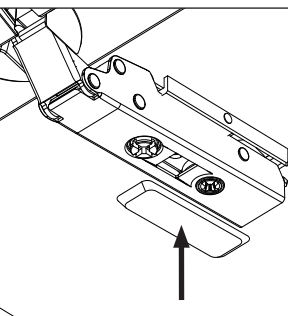
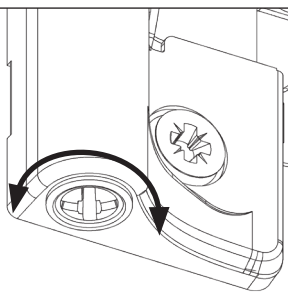
Cover visible 8mm holes with the 8mm cover caps provided.

# WALL UNIT

## 600, Tall Microwave Assembly Guide

|                                                                                         |                                                                                    |                                                                                                                                                                |
|-----------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
|        |   | <p><b>Step 20.</b><br/>Clip hinges into hinge mounting plates on the unit.</p>                                                                                 |
|       |  | <p><b>Step 21.</b><br/>Clip lift hinge mechanisms into each bracket.<br/>Use a 4mm allen key to adjust the strength of the lift hinge for the door weight.</p> |
| <p><b>Step 22.</b><br/>Adjust hinges to suit, using the highlighted screw(s) shown.</p> |                                                                                    |                                                                                                                                                                |



|                                                                                    |                                                                                    |                                                                                       |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  | <p><b>Step 23.</b><br/>Fit cover caps to hinges and adjust soft-close to suit.</p> |  |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|



Hinges **MUST** be adjusted to the **SAME STRENGTH**.