

ABRAND AE-VTSS Advanced Performance Anti-Vibration, Multi-Functional Carbide End Mill

Perfect for CNC Lathe Machining

PRIMARY TARGETS

- Plunging, side milling, slotting.
- Travel-limited machining environments and lathes.
- Steels, stainless, and more!

SOLUTIONS

- **Excellent plunging stability.**
- Multi-functional cutting styles.
- Stub length.

WHAT OUR CUSTOMERS SEE

- Significant improvement in end mill plunging operations over conventional end mills.
- Stable and low cutting force vs competitors.

HOW DOES IT WORK?

Cutting Stability

Low cutting resistance & variable geometry.

New Gash Form

Improved chip formation during plunging.

Stub LOC & OAL

Easily intergrates into small work spaces.



A Brand AE-VTSS

Advanced Performance Anti-Vibration, Multi-Functional Carbide End Mill

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A Brand AE-VTSS is a Duarise coated advanced multifunctional carbide end mill for ferrous metals. With superb chip handling, this stubby end mill can side mill, slot, ramp, AND PLUNGE!



Features & Benefits

- Positive Rake Angle Reduces cutting force.
- High Rigidity Improves milling accuracy.
- New Flute Form Facilitates excellent chip evacuation.
- Duarise Coating Minimizes thermal cracks.
- Variable Leads Enables stable and high efficiency milling.

List Numbers

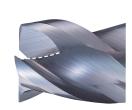
8233 - A Brand AE-VTSS (Inch) 8333 - A Brand AE-VTSS (Metric) **Size Range** 1/8"-1/2" 3mm-12mm

Stable Plunging

3-Flute Design and Bottom Cutting Edge Hook Shape

For stable chip shape and improved chip evacuation. Can be used for a wide variety of processing such as plunging.







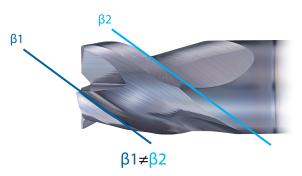


Chip shape from plunging

Work Material: SUS304

Unequal Spacing of Teeth and Variable-Lead Geometry

Stable and high efficiency milling is made possible by the suppression of chattering.



Tool Geometry Suitable for CNC Machines

OAL 50mm/2-1/2" or less!

Ø3-Ø10 : 45mm Ø12 : 50mm Ø1/8"-Ø1/4" : 2" Ø3/8"-Ø1/2" : 2.5"

LOC 1.5xD or Less!

Ø3-Ø5 : 1.5D Ø6-Ø12 : 1D Ø1/8"-Ø3/16" : 1.5D Ø1/4"-Ø1/2" : 1D



For more information use your phone to scan the QR code to the right and visit: osgtool.com/ae-vtss



osgtool.com OSG USA, Inc.: 800-837-2223