





## List 16640

A BRAND AT-2, Straight Flute, End Cut



THREAD MILL

SPEED FEED  
790

CARBIDE

DUROREY

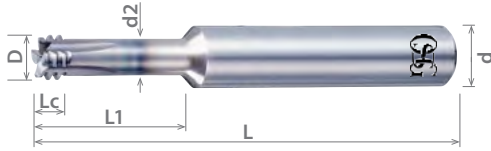
4 FLUTE

0°

LH

SHANK  
h6

PACKED  
1 PIECE



EDP Number	Thread Size	Diameter		Overall Length	Length of Cut	Neck Length	Shank Diameter	Coolant-Through
		D (mm)	L (mm)	Lc (mm)	L1 (mm)	d (mm)		
8331200	● M3 x 0.5	2.40	50.00	1.50	7.25	6.00	-	
8331201	● M4 x 0.7	3.10	50.00	2.10	9.75	6.00	-	
8331202	● M5 x 0.8	4.00	50.00	2.40	12.00	6.00	-	
8331203	● M6 x 1	4.60	50.00	3.00	14.50	6.00	-	
8331204	● M8 x 1.25	6.20	70.00	3.75	19.13	10.00	-	
8331205	● M10 x 1.5	7.50	70.00	4.50	23.75	10.00	●	
8331206	● M12 x 1.75	9.00	80.00	5.25	28.38	10.00	●	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
Note: For internal threads only.



ABOUT OSG

DRILLING

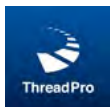
THREADING

MILLING

HOLDERS

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For more information on thread mill applications, including ThreadPro software, visit: [osgtool.com/ThreadPro](http://osgtool.com/ThreadPro).



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium								
Low	Medium	High			6061	Casting				Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC		
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075								
1018	1045																

○ Good ○ Best

