



HC STEEL GRIT

Long-lasting, reliable, reusable & recyclable metallic grit abrasive

Manufactured under strict conditions and using a unique air quenching thermal process, delivering a long lasting media, with minimal chloride & salt concentration, you receive a blasting media having the highest impact value. Used primarily in «sandblasting» applications in surface preparation prior to painting, it is also used for descaling and desanding application.



100% Recyclable
& 100% reusable



Air blasting



Globally available



cleaning



preparing



USERS BENEFITS

#1 Quality

- Low conductivity grit to minimize chlorides surface contamination.
- Fine and homogeneous martensitic microstructure providing superior durability and product life.

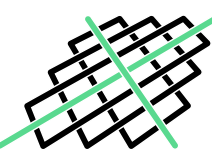
#2 Cost

Equipped with the most advanced manufacturing technologies, offering great product durability and being strategically located, this allows us to offer a product with the best cost-benefit ratio.

#3 Availability

With multiple manufacturing plants around the globe, our steel grits are always available for a quick delivery.

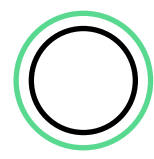
MARKETS AND APPLICATIONS



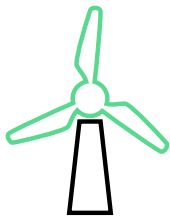
Steel Structures



Railways



Pipe Coating



Windmills

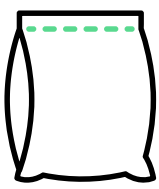


Metallurgy

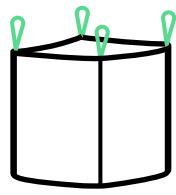


Contractors

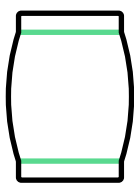
Packaging



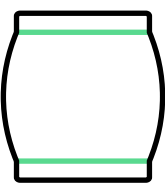
BOXED BAGS
1000 Kg (2205 lb)
40 bags of 25 kg (55 lb)
per pallet



SUPERSAC
1000Kg
(2,205 lb)



DRUM
680 kg
(1500 lb)



DRUM
771 Kg
(1700 lb)

SPECIFICATIONS

Family	Steel Grit GP	Steel Grit GL	Steel Grit GH
Shape	Angular		
Shape in operation	Angular "Patatoid"	Angular "Soft edges"	Angular "Sharp edges"
Chemical composition	0.80% ≤ %C ≤ 1.20%, Si ≥ 0.40%, 0.60% ≤ Mn ≤ 1.20%, S ≤ 0.05%, P ≤ 0.05%		
Hardness	40-51 HRC (544-613 HV)	54-61 HRC (580-720 HV)	60 HRC min (697 HV)
Standard deviation	± 3Rc (± 80 HV)		
Microstructure	Fine and homogeneous Martensite		
Minimum density measured by alcohol displacement	> 7.3g/cm3		
Conductivity	Typically, <30 μS/cm Low level according to ASTM D4940		
Applicable Specifications	SAE J444, SAEJ445, SAE J1993, ASTM D4940, SSPC-AB3 (on request)		

SAE Size Distribution Specifications																			
Product	7	8	10	12	14	16	18	20	25	30	35	40	45	50	80	120	200		
G 12		AP		80% min	90% min														
G 14			AP		80% min	90% min													
G 16				AP		75% min	85% min												
G 18					AP		75% min	85% min											
G 25						AP			70% min			80% min							
G 40							AP					70% min	80% min						
G 50									AP					65% min	75% min				
G 80												AP			65% min	75% min			
G 120														AP		60% min	70% min		
Screen Number	7	8	10	12	14	16	18	20	25	30	35	40	45	50	80	120	200		
Screen Size (mm)	2.80	2.36	2.00	1.70	1.40	1.18	1.00	0.85	0.71	0.60	0.50	0.425	0.355	0.30	0.180	0.125	0.075		
Screen Size (inches)	0.111	0.0937	0.0787	0.0661	0.0555	0.0469	0.0394	0.0331	0.0278	0.0234	0.0197	0.0165	0.0139	0.0117	0.007	0.0049	0.0029		

Cumulative Size Distribution (%)

*Document for informational purposes only. Not contractual. Contact your local representative for latest version of the technical data sheets.

W Abrasives
by Winoa

