



**EXTREME
DUTY**

**Engineered durability,
extreme duty 4x4 performance.**



Application: GMP10600-XPB, GMP10600-XCB
Fitting Instructions for Holden Rodeo - Colorado – D-Max 2007-2012

1. Remove tail pipe and muffler assembly from vehicle.
2. Remove intermediate pipe from the vehicle.
3. Remove turbo heat shield from turbo.
4. Remove the engine pipe from the vehicle.
5. Remove the exhaust rubber hangers from the vehicle.
6. Fit replacement exhaust rubber hangers to the vehicle.
7. Fit the supplied studs to the required turbo outlet neck

NOTE: the outlet neck with the small diameter turbo flange is for 2007 to 7-2010 built vehicle. The outlet neck with the large diameter turbo flange is for 8-2010 to 2012

8. Fit turbo outlet neck to the turbo charger using four M8x1.25 lock nuts and four M8 flat washers, tighten finger tight.
9. Fit the first intermediate pipe to the turbo outlet neck using four M8x1.25 lock nuts and four M8 flat washers, tighten finger tight.

NOTE: To install the first intermediate pipe to the vehicle you will need to feed the pipe over the top of the torsion bar mounting cross member. Some persistence is required to get this pipe into the correct location.

10. Install the engine pipe support bracket to the first intermediate pipe and the engine using two M8x1.25x20mm bolts, one M8 flat washer and one M8x1.25 lock nut and tighten finger tight. Refer figure 1.



Figure 1.

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A ROCK SOLID REPUTATION

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11. Fit the second intermediate pipe to the first intermediate pipe using four M8x1.25x35mm bolts, eight M8 flat washers, tighten M8x1.25 lock nuts tighten finger tight.

NOTE: If fitting to a long wheel base vehicle of 3200mm the third connector pipe will need to be fitted to the second intermediate pipe using four M8x1.25x35mm bolts, eight M8 flat washers, tighten M8x1.25 lock nuts tighten finger tight. If the third intermediate pipe has been fitted the handbrake cable support on the chassis rail needs to be bent downward slightly to clear the exhaust system.

Refer Figure 2.



Figure 2.

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12. Fit muffler to second intermediate pipe using four M8x1.25x35mm bolts, eight M8 flat washers, tighten M8x1.25 lock nuts tighten finger tight.
13. Fit tail pipe to muffler using the two lower bolt holes with two M8x1.25x35mm bolts, four M8 flat washers and two M8x1.25 lock nuts tighten finger tight.
14. Fit two M8x1.25x45mm bolts, four M8 flat washers and two M8x1.25 lock nuts to the upper bolt holes and the support bracket pictured below tighten finger tight. Refer figure 3.



Figure 3.

15. Tighten all bolts and nuts from front to back of vehicle ensuring all flanges are lined up with each other and test for leaks.
16. Refit removed turbo heat shield.

NOTE: WE RECOMMEND FITTING THIS PRODUCT EITHER ON A 4 POST HOIST OR ON THE GROUND

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