



**EXTREME
DUTY**

**Engineered durability,
extreme duty 4x4 performance.**



Application: GMP12600-XPB, GMP12600-XCB
Fitting Instructions for Holden Colorado 7 Wagon 2013 On

1. Remove tail pipe and muffler assembly from vehicle.
2. Remove intermediate pipe from the vehicle.
3. Remove RHF wheel.
4. Lock the steering wheel in the straight ahead position.
5. Remove the steering shaft joiner as shown in Figure 1.



Figure 1.

6. Remove the engine pipe from the vehicle.
7. Refit the steering shaft joiner as shown in Figure 1, and tension bolts to factory specifications.
8. Remove the exhaust rubber hangers from the vehicle.
9. Fit replacement exhaust rubber hangers to the vehicle.
10. Fit exhaust temp and O² sensor plugs to the engine pipe.
11. Fit engine pipe to turbocharger outlet with the standard nuts bolts and gasket.
12. Fit first intermediate pipe to engine pipe using the two flange bolt holes on the driver's side of the exhaust with two M8x1.25x35mm bolts and four M8 flat washers, tighten M8x1.25 lock nuts finger tight.

ProMan

A ROCK SOLID REPUTATION

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13. Install the engine pipe support bracket to the gearbox bellhousing studs and the two inner flange bolts using two M8x1.25x40mm bolts four M8 flat washers and two M8x1.25 lock nuts tighten finger tight. Refer Figure 2.



Figure 2.

14. Fit second intermediate pipe to first intermediate pipe with four M8x1.25x35mm bolts and eight M8 flat washers, tighten M8x1.25 lock nuts finger tight.
15. Fit muffler to second intermediate pipe using the two flange bolt holes on the driver's side of the exhaust with two M8x1.25x35mm bolts and four M8 flat washers, tighten M8x1.25 lock nuts finger tight.
16. Install the muffler support bracket to the muffler using two M8x1.25x45mm bolts, four M8 flat washers, tighten M8x1.25 lock nuts finger tight. Refer figure 3.



Figure 3.

17. Fit tail pipe to muffler using four M8x1.25x35mm bolts, eight M8 flat washers, tighten M8x1.25 lock nuts finger tight.
18. Tighten all bolts and nuts from front to back of vehicle ensuring all flanges are lined up with each other and test for leaks.

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**NOTE: WE RECOMMEND FITTING THIS PRODUCT EITHER ON A 4 POST HOIST OR ON
THE GROUND**

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