



**EXTREME  
DUTY**

**Engineered durability,  
extreme duty 4x4 performance.**



**Application: NIP52800-XPB, NIP52800-XCB**  
**Fitting Instructions for Nissan Navara D40 2.5L**

1. Remove rear tail pipe from vehicle.
2. Remove intermediate pipe from vehicle.
3. Remove and retain all rubber exhaust hangers from vehicle.
4. Mark front tail shaft to diff pinion and transfer case flange position.
5. Remove front tail shaft from vehicle.
6. Remove catalytic converter heat shield and support bracket bolts.
7. Remove catalytic converter from vehicle.
8. Fit standard exhaust rubber hangers to the new exhaust.
9. Fit exhaust hanger bracket to chassis rail using two M8x1.25x20mm bolts.

Refer Figure 1.



Figure 1

10. Fit O<sup>2</sup> and exhaust temp sensor plugs to engine pipe.
11. Fit engine pipe to vehicle using three M10x1.25 nuts and tighten finger tight.

**ProMan**

**A ROCK SOLID REPUTATION**

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### **Application: NIP52800-XPB, NIP52800-XCB**

12. Fit the supplied engine pipe support bracket to the bell housing bolt and the engine pipe captive nut using one m8x1.25x20mm bolt and tighten finger tight. Refer Figure 2.



Figure 2.

13. Fit first intermediate pipe to vehicle with four M8x1.25x35mm bolts, eight M8 washers and tighten M8x1.25 lock nuts bolts finger tight.
14. Fit second intermediate pipe to vehicle with four M8x1.25x35mm bolts, eight M8 washers and tighten M8x1.25 lock nuts bolts finger tight.
15. Fit muffler to second intermediate pipe with four M8x1.25x35mm bolts with eight M8 flat washers tighten M8x1.25 lock nuts finger tight.
16. Fit rear intermediate pipe to vehicle with four M8x1.25x35mm bolts, eight M8 flat washers and tighten M8x1.25 lock nuts bolts finger tight.
17. Fit tail pipe to vehicle with four M8x1.25x35mm bolts and eight M8 flat washers tighten M8x1.25 lock nuts finger tight.
18. Tighten all bolts and nuts from front to back of the vehicle and test for leaks.

**NOTE: WE RECOMMEND FITTING THIS PRODUCT EITHER ON A 4 POST HOIST OR ON THE GROUND**

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