



**EXTREME
DUTY**

**Engineered durability,
extreme duty 4x4 performance.**



Application: TYP40600-XPB, TYP40600-XCB
Fitting Instructions For 76 Series V8 Land Cruiser

1. Remove rear tail pipe from vehicle.
2. Remove intermediate pipe from vehicle.
3. Remove engine pipe from vehicle.
4. Remove engine pipe mount bracket from gearbox, retaining all standard bolts.
5. Fit rear support bracket to the two captive nuts in the chassis rail positioned forward of the tubular rear cross member with two M8x1.25x20mm bolts finger tight. Refer Figure 1.

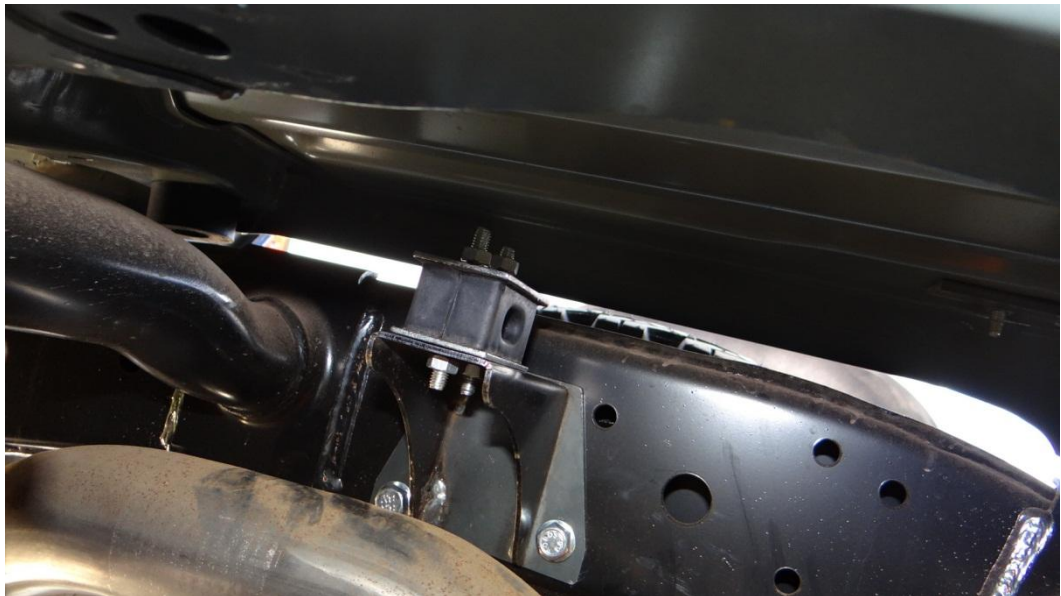


Figure 1

6. Fit replacement exhaust rubber hangers.

ProMan

A ROCK SOLID REPUTATION

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7. Fit engine pipe to turbocharger with supplied three M10x16mm O.D flat washers and three M10x1.25 lock nuts tighten finger tight. Refer Figure 2.

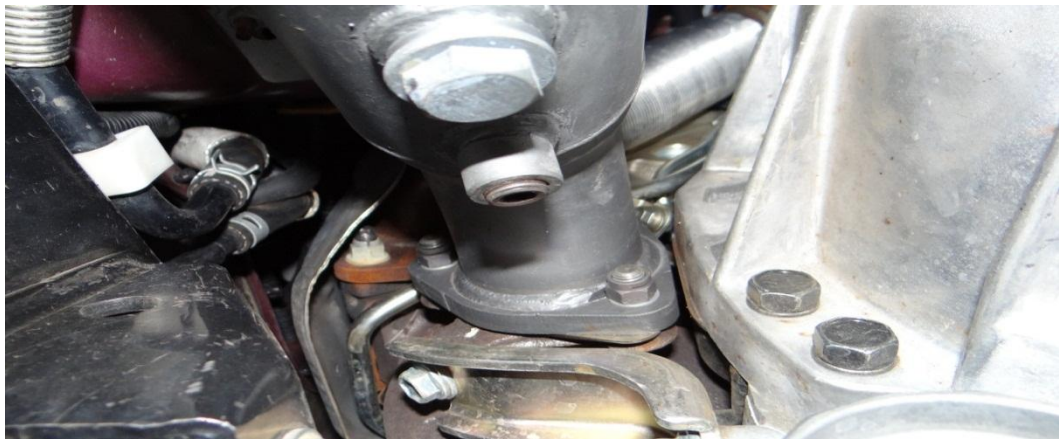


Figure 2

8. Fit removed engine pipe bracket to engine pipe, using standard bolts tighten finger tight.
9. Fit engine pipe bracket gearbox bolts to gearbox and tighten finger tight.
10. Fit exhaust temp and o² sensor plugs to engine pipe.
11. Fit first intermediate pipe to engine pipe with four M8x1.25x35mm bolts and eight M8 flat washers, Tighten M8x1.25 lock nuts finger tight.
12. Fit muffler to first intermediate pipe with four M8x1.25x35mm bolts and eight M8 flat washers, Tighten M8x1.25 lock nuts finger tight.
13. Fit second intermediate pipe to muffler with four M8x1.25x35mm bolts and eight M8 flat washers, Tighten M8x1.25 lock nuts finger tight.
14. Fit tail pipe to second intermediate pipe M8x1.25x35mm bolts and eight M8 flat washers, Tighten M8x1.25 lock nuts finger tight.
15. Tighten all bolts and nuts from front to back of vehicle and test for leaks.

**NOTE: WE RECOMMEND FITTING THIS PRODUCT EITHER ON A 4 POST
HOIST OR ON THE GROUND**

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