



**EXTREME
DUTY**

**Engineered durability,
extreme duty 4x4 performance.**



Application: TYP441500-XPB

Fitting Instructions For 79 Series Single and Double Cab V8 Land Cruiser

1. Remove and retain the o² sensor from the standard exhaust.
2. Remove rear tail pipe from vehicle.
3. Remove intermediate pipe from vehicle and retain the 10mm bolts and springs.
4. Fit replacement rubber exhaust hangers.
5. Fit first intermediate pipe to the DPF (Diesel Particulate Filter) with the retained M10 bolts and springs. Refer figure 1.
6. Install the previously removed o² sensor. Refer figure 1.

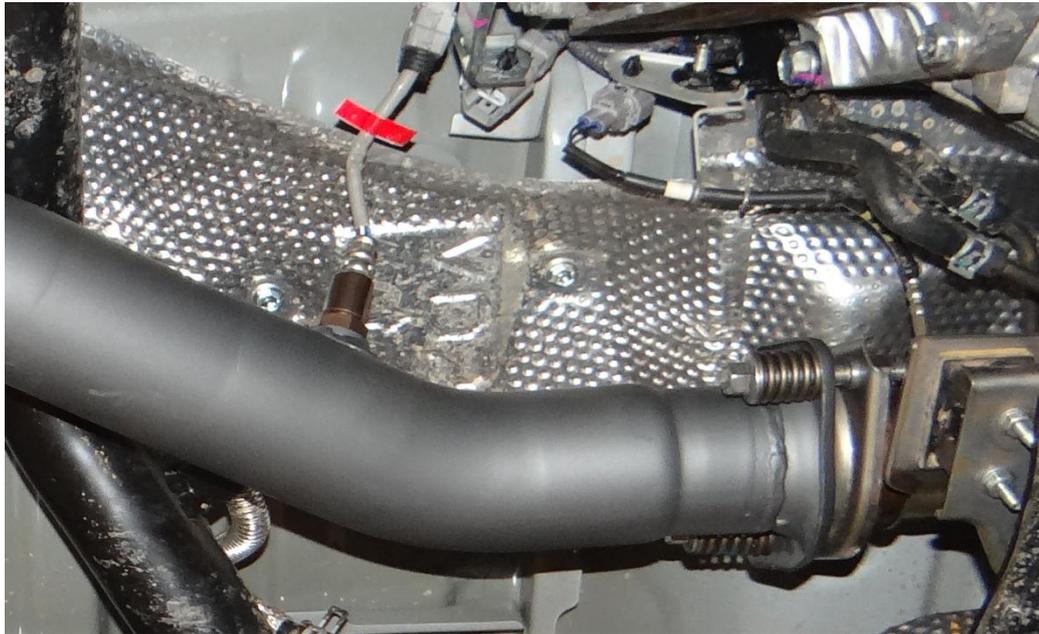


Figure 1.

7. Fit exhaust temp and o² sensor plugs to the first intermediate pipe.
8. Fit second intermediate pipe to the first intermediate pipe with four M8x1.25x35mm bolts and eight M8 flat washers. Tighten M8x1.25 lock nuts finger tight.

ProMan

A ROCK SOLID REPUTATION

70-84 Miller Street, Epping, Victoria 3076
Phone (+61 3) 8401 8500 Facsimile (+61 3) 9401 4869

Issue Date September 2017



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9. Fit muffler to second intermediate pipe using only top two flange bolt holes and two M8x1.25x35mm bolts with four M8 flat washers. Tighten M8x1.25 lock nuts finger tight.
10. Fit the supplied zinc plated 90⁰ bent pipe mount bracket to lower muffler flange bolt holes using two M8x1.25x40mm bolts and four M8 flat washers. Tighten M8x1.25 lock nuts finger tight. Refer Figure 2.



Figure 2

11. Fit tail pipe to vehicle with four M8x1.25x35mm bolts and eight M8 flat washers. Tighten M8x1.25 lock nuts finger tight.
12. Tighten all bolts and nuts from front to back of vehicle and test for leaks.

**NOTE: WE RECOMMEND FITTING THIS PRODUCT EITHER ON A 4 POST
HOIST OR ON THE GROUND**

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