



**EXTREME  
DUTY**

**Engineered durability,  
extreme duty 4x4 performance.**



## **Application:TYP442400-XPB**

### **Fitting Instructions For 76 Series V8 Land Cruiser 2016 On**

1. Remove and retain the oxygen sensor from the front intermediate pipe.
2. Remove rear tail pipe from vehicle.
3. Remove intermediate pipe from vehicle, retain the two M10 bolts and springs.
4. Fit the supplied rear support bracket to the two captive nuts in the chassis rail positioned forward of the tubular rear cross member with two M8x1.25x20mm bolts and finger tight. Refer Figure 1.

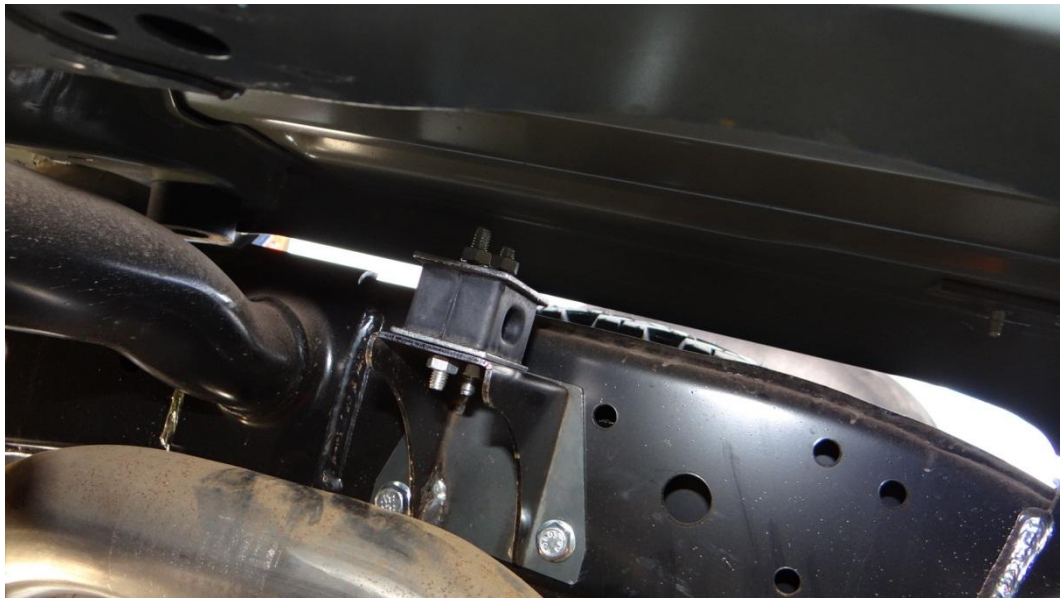


Figure 1

5. Fit replacement exhaust rubber hangers.
6. Fit the first intermediate pipe to the DPF (Diesel Particulate Filter) using the retained M10 Bolts and springs and tighten finger tight. Refer Figure 2.
7. Fit the retained oxygen sensor to the first intermediate pipe and tighten to manufacturers specifications. Refer Figure 2.

**ProMan**

**A ROCK SOLID REPUTATION**

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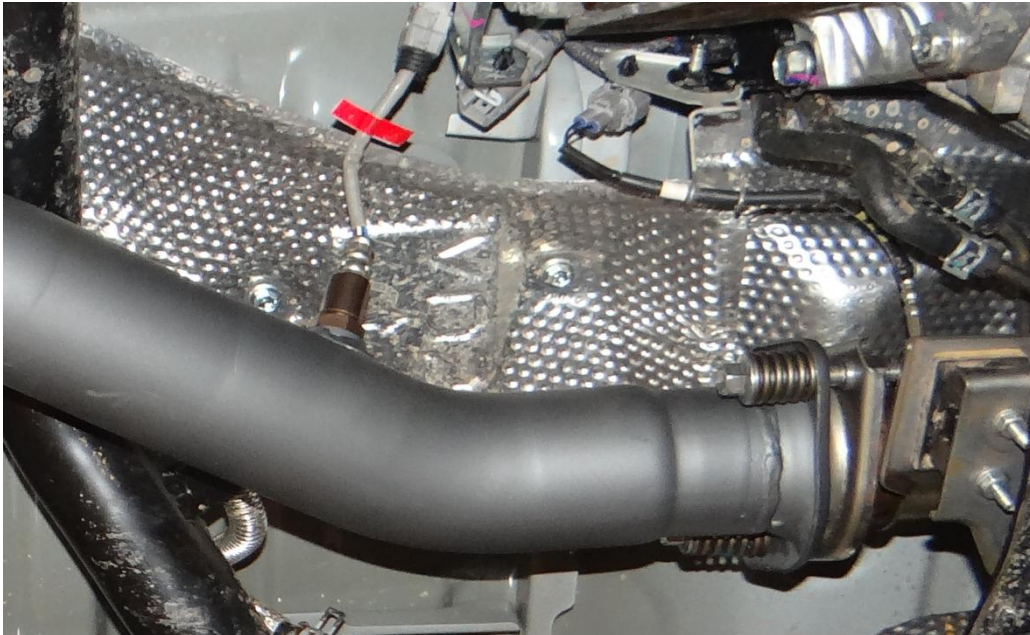


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8. Fit exhaust temp and o<sup>2</sup> sensor plugs to the first intermediate pipe.
9. Fit muffler/muffler replacement to first intermediate pipe with four M8x1.25x35mm bolts and eight M8 flat washers, Tighten M8x1.25 lock nuts finger tight.
10. Fit second intermediate pipe to muffler with four M8x1.25x35mm bolts and eight M8 flat washers, Tighten M8x1.25 lock nuts finger tight.
11. Fit tail pipe to second intermediate pipe M8x1.25x35mm bolts and eight M8 flat washers, Tighten M8x1.25 lock nuts finger tight.
12. Tighten all bolts and nuts from front to back of vehicle and test for leaks.

**NOTE: WE RECOMMEND FITTING THIS PRODUCT EITHER ON A 4 POST  
HOIST OR ON THE GROUND**

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