



**EXTREME
DUTY**

Engineered durability,
extreme duty 4x4 performance.



Application: TYP48300-XPB, TYP48300-XCB

Fitting Instructions for 76 Series V8 Land Cruiser with LRA Centre Fuel Tank

1. Remove the tail pipe from vehicle.
2. Remove the intermediate pipe from vehicle.
3. Remove the engine pipe from vehicle.
4. Fit the supplied front support bracket to the two captive nuts found in the chassis rail positioned rearward of the transmission cross member using two M8x1.25x20mm bolts and tighten finger tight.
5. Fit the support bracket bracing to the captive nut located on the chassis above the fuel lines, above and the previously fitted support bracket and the forward facing captive nut in the support bracket using two M8x1.25x20mm bolts and tighten finger tight. Refer Figure 1.
6. Fit the supplied rubber exhaust hanger to the top of the previously fitted bracket.
7. Fit the pipe support bracket to the previously fitted rubber exhaust hanger. Refer Figure 1.



Figure 1.

8. Fit rear support bracket to the two captive nuts in the chassis rail positioned forward of the tubular rear cross member with two M8x1.25x20mm bolts finger tight. Refer Figure 2.



Figure 2.

9. Fit replacement exhaust rubber hangers.

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A ROCK SOLID REPUTATION

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10. Fit engine pipe to turbocharger with supplied three M10x16mm O.D flat washers and three M10x1.25 lock nuts, tighten finger tight. Refer Figure 3.



Figure 3.

11. Fit standard engine pipe bracket to engine pipe, using the standard bolt, tighten finger tight.
12. Fit exhaust temp and O_2 sensor plugs to engine pipe.
13. Fit the first intermediate pipe to engine pipe with four M8x1.25x35mm bolts and eight M8 flat washers, Tighten M8x1.25 lock nuts finger tight.
14. Fit the muffler to first intermediate pipe with four M8x1.25x35mm bolts and eight M8 flat washers with the bend at the rear of the muffler pointing towards the passenger's side of the vehicle, Tighten M8x1.25 lock nuts finger tight. Refer Figure 4.



Figure 4.

15. Fit second intermediate pipe to muffler with four M8x1.25x35mm bolts and eight M8 flat washers, Tighten M8x1.25 lock nuts finger tight.
16. Fit the tail pipe to second intermediate pipe M8x1.25x35mm bolts and eight M8 flat washers, Tighten M8x1.25 lock nuts finger tight.
17. Tighten all bolts and nuts from front to back of vehicle and test for leaks.

**NOTE: WE RECOMMEND FITTING THIS PRODUCT EITHER ON A 4 POST
HOIST OR ON THE GROUND**

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