



**EXTREME
DUTY**

**Engineered durability,
extreme duty 4x4 performance.**



Application:TYP49400-XPB

Fitting Instructions for Prado 150 Series 1GD-FTV 2.8 Litre

1. Remove rear tail pipe from vehicle.
2. Remove intermediate pipe and muffler assembly from vehicle.
3. Remove Engine pipe from vehicle retaining the standard M10x1.25 bolts and springs.

NOTE: The stud on the rear heat shield above the rear cross member shown in Figure 1 will need to be shortened to gain sufficient clearance for the rear intermediate pipe.



Figure 1.

4. Fit replacement rubber exhaust hangers.
5. Fit engine pipe to vehicle using the previously retained bolts.
6. Fit front intermediate pipe to engine pipe with four M8x1.25x35mm bolts, eight M8 washers and tighten M8x1.25 lock nuts bolts finger tight.
7. Fit muffler/Muffler Replacement to the front intermediate pipe with four M8x1.25x35mm bolts with eight M8 flat washers tighten M8x1.25 lock nuts finger tight.

ProMan

A ROCK SOLID REPUTATION

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8. Fit rear intermediate pipe to muffler with four M8x1.25x35mm bolts, eight M8 flat washers and tighten M8x1.25 lock nuts bolts finger tight.
9. Fit the tail pipe to the rear intermediate pipe using 3" band clamp tighten finger tight.
10. Tighten all bolts and nuts from front to back of the vehicle.
11. Inspect for equal clearance between the floor and the rear cross member and test for leaks. Refer Figure 2.



Figure 2.

NOTE: WE RECOMMEND FITTING THIS PRODUCT EITHER ON A 4 POST HOIST OR ON THE GROUND

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