

**TOYOTA AURION 40 SERIES SEDAN 07/06 – 02/12
TOYOTA CAMRY 40 SERIES SEDAN 07/06 – 09/11**

PART NO.

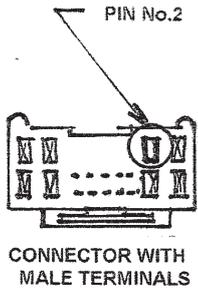
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1. Remove floor cover and expose spare wheel.
2. Remove the centre rear trim.
3. Remove the Passenger side rear trim to expose the vehicle Towbar Wiring Harness.
4. Near the wheel arch locate the 18 way plug connection and disconnect.
5. Using the drawings below as a guide, locate Pin No.2 on the female connector with the male terminals. If there is a light green wire inserted then the 12V power supply has been run through the vehicle.
6. If the power supply wire is present you will need to look for a loose Blue wire on the Towbar Wiring Harness. This wire will need to be inserted into the empty slot on male connector on the Towbar Wiring Harness. Then press in the locking tab.
7. The power wire supplied will now not be required.
8. When the wiring is fully installed the fuse will have to be inserted into the J/B module located under the glove box (Steps 18&19). Refer to illustration to find the correct slot.
9. If there is no power supply present, the power wire will need to be run directly to the battery. Ensure that the fuse holder is connected to the positive terminal.
10. Connect the Towbar Wiring Harness to the corresponding 18 way connectors on the vehicle.
11. Secure the Earth terminal to suitable earth point on the vehicle.
12. Locate a grommet at the rear of the vehicle NOT in the bottom of spare wheel well.
13. Pierce a hole in the middle to allow the towbar wiring harness to be fed through the grommet and out the other side of the vehicle.
14. Pull the wiring harness through the grommet to meet the required length.
15. Using cable ties secure the ECU Module to existing wiring or using the double sided tape to attach to the body.
16. Using cable ties secure the wiring harness to meet the required length.
17. Fit the required socket to the wiring harness and mount the plug to the desired position.
18. Remove the cover up behind the glove box.
19. Locate the J B Module Fuse Box and remove the cover.
20. Insert the 15 amp fuse (supplied) into the slot indicated in the drawing below or if the power wire had to be run to the battery then the fuse will need to be inserted into the fuse holder.
21. Test towbar wiring with a trailer testing box.

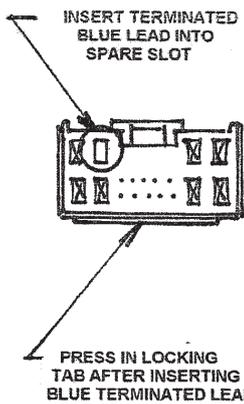
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FRONT VIEW OF CONNECTOR



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