

# FITTING INSTRUCTIONS



PART NUMBER: **T4U504**

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Suzuki Grand Vitara Wagon 5 Door 09/05 on  
2000 kg Towing Capacity/200 kg Ball Load  
Lug # L4240

- 1) Remove shipping hook from chassis.
- 2) Remove exhaust of most rear exhaust hangers.
- 3) Lift tow bar to chassis rail and fit 6 x M12 x 1.25 bolts, washers and spring washers in to captive nuts and tighten to torque settings as listed below.
- 4) Refit exhaust hangers.
- 5) Fit Ball Mount with Pin & Clip supplied.
- 6) Fit door screw sticker supplied to door.

**RECOMMENDED ASSEMBLY**  
**TORQUE LISTING**

<b><u>Diameter</u></b>	<b><u>Grade 8.8 Bolt</u></b>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8