

FITTING INSTRUCTIONS

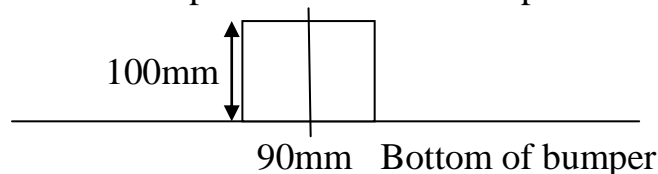


PART NUMBER: **T4T599**

Toyota Rav 4 2013 onwards
Towing Capacity 1500 Kg / Ball Load 150 Kg
Lug # L4120

- 1) Remove bumper bar.
 - a) Remove 4x 8mm screws in wheel arch and 1x10mm screw under mud flap.
 - b) Remove 2x 10mm screws behind tail gate.
 - c) Remove 6x scrivenets from under bumper bar.
 - d) Unplug reverse sensor plug from behind LHS mud flap.
 - e) Carefully unclip bumper at the top of wheel arch and flex outwards to unclip from body.
- 2) Remove impact beam via 6x M10 bolts and discard.
- 3) Lower exhaust and remove L bracket from top of exhaust.
- 4) Remove shipping hook from LHS.
- 5) Lift towbar up over exhaust and fit to bottom of chassis rail using 4x M12 bolts & washers into captive nuts on bottom of chassis rail.
- 6) Fit 2x M8 bolts & washers into rear beaver panel.
- 7) Tighten all bolts to torque listing below.
- 8) Cut bumper:

Find centre of bottom of bumper and measure 45mm either side
& 100mm up from bottom of bumper



- 9) Refit exhaust.
- 10) Refit Bumper.
- 11) Reconnect reverse sensors.
- 12) Fit ball mount with pin & clip supplied.
- 13) Fit door sticker supplied to door.

FITTING INSTRUCTIONS



PART NUMBER: **T4T599**

ECU MUST BE FITTED WITH THIS TOWBAR

ECU SOLD SEPARATELY

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8