

# FITTING INSTRUCTIONS



PART NUMBER: **T2C461**

Mitsubishi Express Van 2WD SWB - 11/86 onwards

Towing Capacity 1000 Kg / Ball Load 80 Kg

Lug # L237

- 1) Lower spare wheel.
- 2) Remove bumper bar bolts x 2, and discard.
- 3) Remove spare wheel lowering bolt and cradle holder.
- 4) Lift towbar up to chassis rail and fit 2x M8 bolts, plates & washers to replace bumper bar bolts.
- 5) Fit 2x M10x110mm bolts, plates, spacer tubes and nuts & washers horizontally through chassis rail.
- 6) Using towbar as a guide, drill 2x 11mm holes into bottom of beaver panel.
- 7) Feed tapped plates on wire through spare wheel winder and line up with holes drilled.
- 8) Fit 2x M10 bolts & washers into tapped plates.
- 9) Tighten all bolts to torque listing below.
- 10) Trim off excess wire.
- 11) Re fit spare wheel.
- 12) Fit tongue with bolts supplied.
- 13) Fit door sticker supplied to door.

**RECOMMENDED ASSEMBLY**

**TORQUE LISTING**

<b><u>Diameter</u></b>	<b><u>Grade 8.8 Bolt</u></b>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8