

# FITTING INSTRUCTIONS



PART NUMBER: **T2F427**

Ford Falcon Sedan AU 1-3 - 09/98 TO 09/02  
Towing Capacity 1600Kg / Ball Load 160Kg  
Lug # L267C

- 1) Remove bumper bar.
  - 1a) Remove plastic scrivets from wheel arch.
  - 1b) Remove one each side 13mm nuts from inside guard near rear wheels.
  - 1c) Remove carpet in boot and remove spare wheel.
  - 1d) Remove rear trim.
  - 1e) Remove two x 13mm nuts from inside boot behind trim (passenger side is behind charcoal canister)
  - 1f) Drill out pop rivets that hold bumper to bumper brace.
- 2) Remove impact beam via 3 x 18mm nuts and 1 x 18mm bolt. Retain nuts and bolt.
- 3) Fit tow bar to vehicle using original nuts and bolt.
- 4) Fit bracing arms to tow bar via 4 x 12mm bolts and nuts.
- 5) Fit 2 x 10mm bolts on wire through rear cavity and through bracing arms.
- 6) Fit 10mm nuts and washers.
- 7) Tighten all bolts to torque listing.
- 8) Re fit bumper.
- 9) Re fit spare wheel.
- 10) Re fit trim.
- 11) Fit tongue with bolts supplied.
- 12) Fit door sticker supplied to door.

**RECOMMENDED ASSEMBLY  
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8