

# FITTING INSTRUCTIONS



PART NUMBER: T2H262

Holden VT Commodore Sedan/Wagon 08/97 to 09/00  
Towing Capacity 1250Kg / Ball Load 90Kg  
Lug # L270

- 1) Remove bumper bar.
  - 1.a Remove phillips head screws from wheel arch.
  - 1.b Remove two (2) plastic scrivets from bottom of bumper.
  - 1.c Remove five (5) plastic scrivets from top of bumper.
  - 1.d Remove internal trim on each side of boot to expose 2 x 10 mm nuts in the corner of the bumper that needs to be removed. (Sedan Only).
  - 1.e Flex out bumper on each side carefully to unclip plastic clips.
  - 1.f Slide bumper rearward off internal studs
- 2) Remove impact beam and retain.
- 3) Remove impact beam brackets.
- 4) Remove 2 x 15mm nuts from underside of car if fitted.
- 5) Fit tow bar to bottom studs then over drivers' side studs, then lift over passenger side studs. (Note: Hammer may be needed to assist).
- 6) Use spacer plates provided to fit between tow ball and bottom studs if room to fit. Fit M10 nuts.
- 7) Refit bumper bar impact beam brackets, anti rattle washers and original nuts to studs. Tighten to torque settings.
- 8) Manipulate brackets inwards by 10mm each side so fitment of impact beam can be done.
- 9) Fit impact beam and tighten to torque settings below.
- 10) Refit bumper bar.
- 11) Bolt on tongue supplied with bolts.
- 12) Fit door sticker supplied to door.

**RECOMMENDED ASSEMBLY  
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8